



## Tank Division

Specialists in water & chemical Storage

### SECTIONAL TANK AND INSTALLATION CONDITIONS

1. The customer will provide at their cost provide adequate light and power adjacent to the point of work.
2. The customer is to make sure that all agreed preparatory work will be completed prior to our engineers arrival on site.
3. Any delay which results in our operatives being unable to commence work or complete work will be charged up at the current waiting time rate.
4. All prices quoted are today's prices, we reserve the right to charge out those prices ruling at the time of dispatch.
5. We require a minimum of 500mm working space around the tank.
6. The customer is to ensure all materials and components are off loaded and placed at point of erection, In the event of this not being done, our engineers will move or assist in moving the components and their time will be charged at current rates.
7. Our prices do not include for testing, as this is seldom possible immediately upon completion of erection. In this case we would expect our customer to test the cistern ( if a return visit is necessary, this will be free of charge, providing that the tank is filled within a reasonable period following the time of erection).
8. The supply of fittings and connections is not included in our prices unless otherwise stated.
9. All sectional tanks are manufactured using hand lay-up method.
10. All sectional tanks unless otherwise quoted include for stainless steel bolts internally and galvanized externally.
11. The price quoted includes for one inspection hatch per tank.
12. The company cannot be held responsible for leaks or sealing problems if the tank has not been erected by Our engineers.
13. The company guarantees the material and workmanship of all cisterns provided they are used for the purpose intended and under normal working conditions. The companies liability is limited to the repair or replacement at our option.

NOTE:- The customer is to provide the foundation of the base ,which should be completely flat, even and fully supporting. The base foundation should be approx 300mm larger than the tank.

EXAMPLE:- Tank Internal Dimensions 6' x 4' x 4' Base should be 7' x 5'.

### BASE RECOMMENDATIONS

A structural engineer should always be used to meet this criteria, we would normally expect to see the following as a minimum. Engineer's calculations may allow lower tolerances.

4' Deep tank. Solid pillars/RSJ @ 2' Centers	1.5" plywood fully covered solid base
8' Deep tank. Solid pillars/RSJ @ 2' Centers	2" plywood fully covered solid base
4' Deep tank. Solid pillars/RSJ @ 4' Centers	3" plywood fully covered solid base
2m Deep tank Solid pillars/RSJ @ 1m Centers	3" plywood fully covered solid base



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