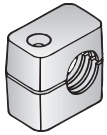
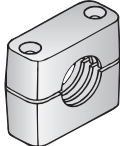

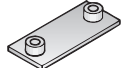
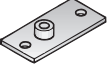
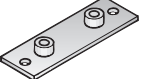
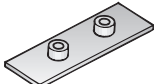
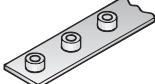

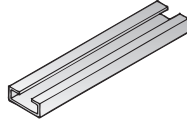
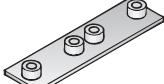
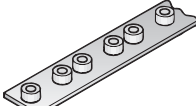
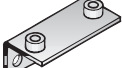
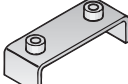
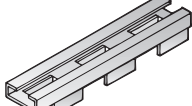












acc. to DIN 3015, Part 1

| Material Code | | | | |  Group 1  Group 1A - 8 |  Group 1  Group 1A - 8 |  Group 1  Group 1A - 8 |
|---|-----------|-------------------------------|-------|-------------------------|---|---|---|
| Materials and designs of clamps bodies XXX Polypropylene profiled inside with tension clearance - PP Polypropylene smooth inside without tension clearance - PPH Polyamide profiled inside with tension clearance - PA Polyamide smooth inside without tension clearance - PAH Santoprene profiled inside with tension clearance - SA Santoprene smooth inside without tension clearance - SAH Aluminum profiled inside with tension clearance - AL (AL group 1A - 6 only) Other thermoplastics and O.D. on request. | | | | | | | |
| Surface finishing (see also technical appendix) | | | | | - | DIN 50942 Fe/Znph r 10 | DIN 50942 Fe/Znph r 10 |
| STAUFF Group | DIN Group | Outside diameter Tube or Hose | | Nominal bore Pipe inch | Clamp Body (2 halves) (xxx - see material code) | Single Weld Plate SP | Elongated Weld Plate SPV |
| | | mm | inch | | | | |
| 1 | 0 | 6 | | | 106 xxx | SP 1 | SPV 1 |
| | | 6,4 | 1/4 | | 106,4 xxx | | |
| | | 8 | 5/16 | | 108 xxx | | |
| | | 9,5 | 3/8 | | 109,5 xxx | | |
| | | 10 | | 1/8 | 110 xxx | | |
| 1A | 1 | 6 | | | 106 A xxx | SP 1 A | SPV 1 A |
| | | 6,4 | 1/4 | | 106,4A xxx | | |
| | | 8 | 5/16 | | 108 A xxx | | |
| | | 9,5 | 3/8 | | 109,5A xxx | | |
| | | 10 | | 1/8 | 110 A xxx | | |
| 2 | 2 | 12,7 | 1/2 | | 212,7 xxx | SP 2 | SPV 2 |
| | | 13,5 | | 1/4 | 213,5 xxx | | |
| | | 14 | | | 214 xxx | | |
| | | 15 | | | 215 xxx | | |
| | | 16 | 5/8 | | 216 xxx | | |
| | | 17,2 | | 3/8 | 217,2 xxx | | |
| 3 | 3 | 18 | | | 218 xxx | SP 3 | SPV 3 |
| | | 19 | 3/4 | | 319 xxx | | |
| | | 20 | | | 320 xxx | | |
| | | 21,3 | | 1/2 | 321,3 xxx | | |
| | | 22 | 7/8 | | 322 xxx | | |
| 4 | 4 | 25 | 1 | | 325 xxx | SP 4 | SPV 4 |
| | | 26,9 | | 3/4 | 426,9 xxx | | |
| | | 28 | | | 428 xxx | | |
| 5 | 5 | 30 | | | 430 xxx | SP 5 | SPV 5 |
| | | 32 | 1 1/4 | | 532 xxx | | |
| | | 33,7 | | 1 | 533,7 xxx | | |
| | | 35 | | | 535 xxx | | |
| | | 38 | 1 1/2 | | 538 xxx | | |
| 6 | 6 | 40 | | | 540 xxx | SP 6 | SPV 6 |
| | | 42 | | 1 1/4 | 542 xxx | | |
| | | 44,5 | 1 3/4 | | 644,5 xxx | | |
| | | 48,3 | | 1 1/2 | 648,3 xxx | | |
| | | 50,8 | 2 | | 650,8 xxx | | |
| 7 | 7 | 57,2 | 2 1/4 | | 757,2 xxx | SP 7 | SPV 7 |
| | | 60,3 | | 2 | 760,3 xxx | | |
| | | 63,5 | 2 1/2 | | 763,5 xxx | | |
| | | 70 | 2 3/4 | | 770 xxx | | |
| | | 73 | 2 7/8 | 2 1/2 (except DIN 2448) | 773 xxx | | |
| | | 76,1 | 3 | 2 1/2 (DIN 2448 only) | 776,1 xxx | | |
| 8 | 8 | 88,9 | | 3 | 888,9 xxx | SP 8 | SPV 8 |
| | | 102 | 4 | | 8102 L xxx | | |

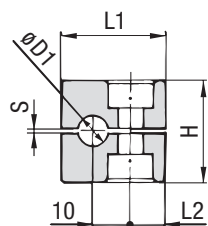
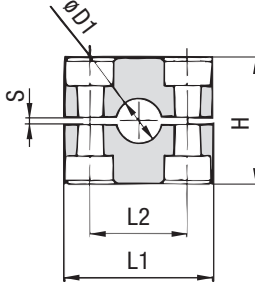
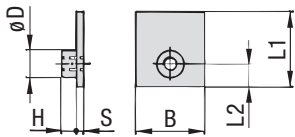
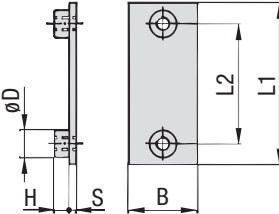
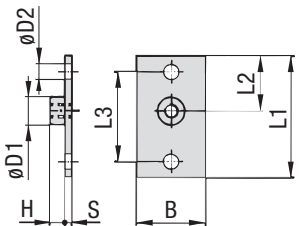
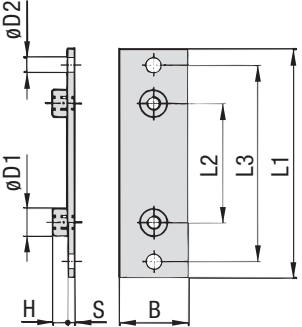
acc. to **DIN 3015, Part 1**

| Size ▼ |  Group 1 |  Group 1 |  Group 1 | |  TS | |
|--|---|---|---|--|--|--|
| |  Group 1A - 6 |  Group 1A - 6 |  Group 1A - 6 |  Group 1A - 6 |  TSL |  Group 1 - 8 |
| | DIN 50942 Fe/Znph r 10 | - | - | - | - | - (TSL z. p.) |
| | Twin Weld Plate DSP | Group Weld Plate RAP | Weld Plate, angled WSP | Bridge Weld Plate BSP | Mounting Rail TS/TSL | Hexagon Rail Nut SM |
| 106 106,4 108 109,5 110 112 | DSP 1/40 Pipe center spacing ← | RAP 1/30/10 Pipe center spacing ← Number of clamps ← | WSP 1 | | | |
| 106 A 106,4A 108 A 109,5A 110 A 112 A | DSP 1 A/37 | RAP 1 A/37/10 | WSP 1 A | BSP 1 A | | |
| 212,7 213,5 214 215 216 217,2 218 | DSP 2/44 | RAP 2/44/10 | WSP 2 | BSP 2 | TS 11 | |
| 319 320 321,3 322 325 | DSP 3/52 | RAP 3/52/10 | WSP 3 | BSP 3 | TS 14 TS 30 | SM |
| 426,9 428 430 | DSP 4/60 | RAP 4/60/5 | WSP 4 | BSP 4 | TSL 11 | (available in 1 and 2 m lengths) |
| 532 533,7 535 538 540 542 | DSP 5/75 | RAP 5/75/5 | WSP 5 | BSP 5 | | |
| 644,5 648,3 650,8 | DSP 6/90 | RAP 6/90/5 | WSP 6 | BSP 6 | | |
| 757,2 760,3 763,5 770 773 776,1 | | | | | | |
| 888,9 8102 L | | | | | | |

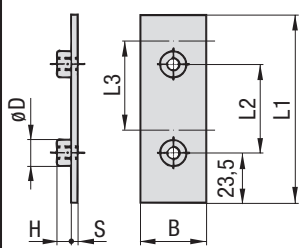
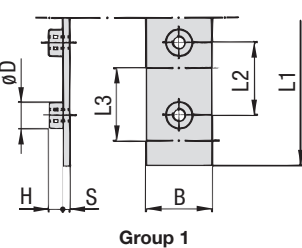
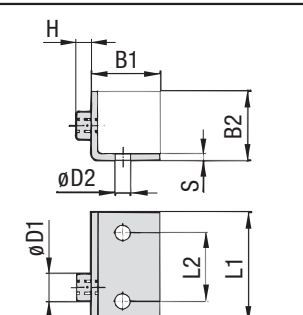

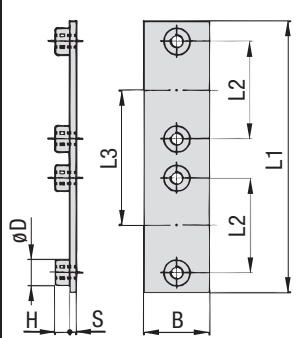
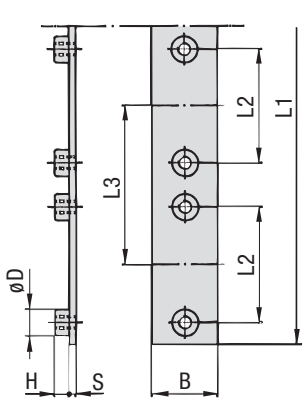
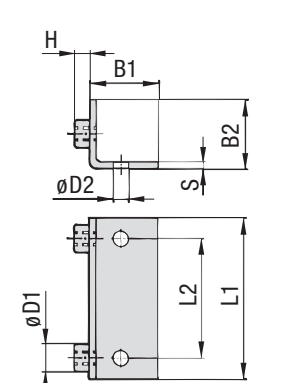
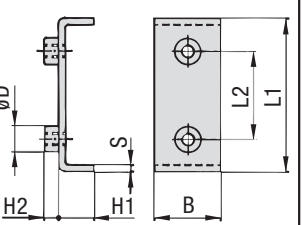
acc. to **DIN 3015, Part 1**

| Size ▼ |  Group 1 | | | | |  Group 1 | Only for Hexagon Head Bolts AS DIN 931/933 |
|--|---|---|---|---|---|---|--|
| |  Group 1A - 8 |  |  |  |  |  Group 1A - 8 |  Group 1 - 8 |
| | DIN 50961 Fe/Zn 8 C | | | | | | |
| | Cover Plate DP | Hexagon Head Bolt AS DIN 931/933 | Socket Cap Screw IS DIN 912 | Slotted Head Screw LI DIN 84 | Stacking Bolt AF | Safety Locking Plate SIG | Safety Washer SI DIN 93 |
| 106 106,4 108 109,5 110 112 | DP 1 | AS 1/1 A (M6 x 30) | IS 1/1 A (M6 x 20) | LI 1/1 A (M6 x 20) | AF 1/1A | SIG 1 | SI 6,4 |
| 106 A 106,4A 108 A 109,5A 110 A 112 A | DP 1 A | | | | | SIG 1 A | |
| 212,7 213,5 214 215 216 217,2 218 | DP 2 | AS 2 (M6 x 35) | IS 2 (M6 x 25) | LI 2 (M6 x 25) | AF 2 | SIG 2 | |
| 319 320 321,3 322 325 | DP 3 | AS 3 (M6 x 40) | IS 3 (M6 x 30) | LI 3 (M6 x 30) | AF 3 | SIG 3 | |
| 426,9 428 430 | DP 4 | AS 4 (M6 x 45) | IS 4 (M6 x 35) | LI 4 (M6 x 35) | AF 4 | SIG 4 | |
| 532 533,7 535 538 540 542 | DP 5 | AS 5 (M6 x 60) | IS 5 (M6 x 50) | LI 5 (M6 x 50) | AF 5 | SIG 5 | |
| 644,5 648,3 650,8 | DP 6 | AS 6 (M6 x 70) | IS 6 (M6 x 60) | LI 6 (M6 x 60) | AF 6 | SIG 6 | |
| 757,2 760,3 763,5 770 773 776,1 | DP 7 | AS 7 (M6 x 100) | IS 7 (M6 x 90) | | AF 7 | SIG 7 | |
| 888,9 8102 L | DP 8 | AS 8 (M6 x 125) | IS 8 (M6 x 110) | | AF 8 | SIG 8 | |

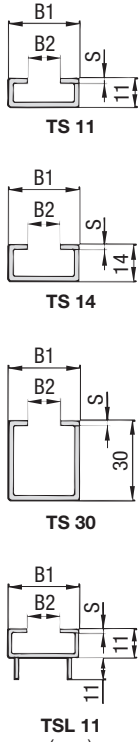
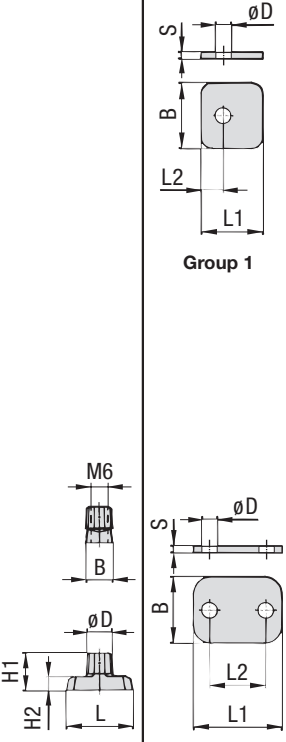
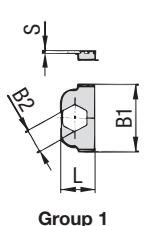
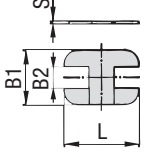
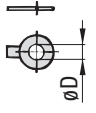
acc. to DIN 3015, Part 1

| Material Code | | | Clamp Body (2 halves) | | | | | | | Single Weld Plate SP | | | | | | Elongated Weld Plate SPV | | | | | | | |
|---|-----------|----------------------------------|---|-----|----------------|----------|------|-------|------|---|----|---|-----|-----------------|-----|---|-----|----|---|-----|------------------|------------------|---|
| STAUFF Group | DIN Group | Pipe-O.D. $\varnothing D1$ [mm] | L1 | L2 | Inside surface | | | Width | L1 | L2 | B | S | H | $\varnothing D$ | L1 | L2 | L3 | B | S | H | $\varnothing D1$ | $\varnothing D2$ | |
| | | | | | profiled | smooth | H | | | | | | | | | | | | | | | | S |
| Materials and designs of clamp bodies Polypropylene, profiled inside, with tension clearance - PP Polypropylene, smooth inside, without tension clearance - PPH Polyamide, profiled inside, with tension clearance - PA Polyamide, smooth inside, without tension clearance - PAH Santoprene, profiled inside, with tension clearance - SA Santoprene, smooth inside, without tension clearance - SAH Aluminum, profiled inside, with tension clearance (AL group 1 A - 6 only) - AL Other thermoplastics and O.D. on request. | | |  <p>Group 1</p>  <p>Group 1 A - 8</p> | | | | | | |  <p>Group 1</p>  <p>Group 1 A - 8</p> | | | | | |  <p>Group 1</p>  <p>Group 1 A - 8</p> | | | | | | | |
| Surface finishing (see also techn. appendix) | | | - | | | | | | | DIN 50942 Fe/Znph r 10 | | | | | | DIN 50942 Fe/Znph r 10 | | | | | | | |
| Group 1: $\varnothing D1$, L1, L2, H, S, 10, 10 Group 1A-8: $\varnothing D1$, L1, L2, H, S, 10, 10 Single Weld Plate SP: $\varnothing D$, L1, L2, B, S, H, 10, 10 Elongated Weld Plate SPV: $\varnothing D1$, $\varnothing D2$, L1, L2, L3, B, S, H, 10, 10 | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | 0 | 6, 6.4, 8, 9.5, 10, 12 | 28 | 9.5 | 27 | 0.4 min. | 26 | 30 | 31.5 | 10 | 30 | 3 | 6.5 | 12 | 58 | 24.5 | 44 | 30 | 3 | 6.5 | 12 | 6.5 | |
| 1A | 1 | 6, 6.4, 8, 9.5, 10, 12 | 37 | 20 | 27 | 0.4 min. | 26 | 30 | 36 | 20 | 30 | 3 | 6.5 | 12 | 64 | 20 | 50 | 30 | 3 | 6.5 | 12 | 6.5 | |
| 2 | 2 | 12.7, 13.5, 14, 15, 16, 17.2, 18 | 42 | 26 | 33 | 0.6 min. | 32 | 30 | 42 | 26 | 30 | 3 | 6.5 | 12 | 70 | 26 | 56 | 30 | 3 | 6.5 | 12 | 6.5 | |
| 3 | 3 | 19, 20, 21.3, 22, 25 | 50 | 33 | 36 | 0.6 min. | 35.5 | 30 | 50 | 33 | 30 | 3 | 6.5 | 12 | 78 | 33 | 64 | 30 | 3 | 6.5 | 12 | 6.5 | |
| 4 | 4 | 26.9, 28, 30 | 59 | 40 | 42 | 0.6 min. | 41.5 | 30 | 60 | 40 | 30 | 3 | 6.5 | 12 | 87 | 40 | 73 | 30 | 3 | 6.5 | 12 | 6.5 | |
| 5 | 5 | 32, 33.7, 35, 38, 40, 42 | 71 | 52 | 58 | 0.8 min. | 56.5 | 30 | 71 | 52 | 30 | 3 | 6.5 | 12 | 100 | 52 | 86 | 30 | 3 | 6.5 | 12 | 6.5 | |
| 6 | 6 | 44.5, 48.3, 50.8 | 86 | 66 | 66 | 0.8 min. | 64.5 | 30 | 88 | 66 | 30 | 3 | 6.5 | 12 | 115 | 66 | 100 | 30 | 3 | 6.5 | 12 | 6.5 | |
| 7 | 7 | 57.2, 60.3, 63.5, 70, 73, 76.1 | 121 | 94 | 93 | 0.8 min. | 92 | 30 | 122 | 94 | 30 | 5 | 6.5 | 12 | 150 | 94 | 136 | 30 | 5 | 6.5 | 12 | 6.5 | |
| 8 | 8 | 88.9, 102 | 147 | 120 | 118 | 0.8 min. | 116 | 30 | 148 | 120 | 30 | 5 | 6.5 | 12 | 178 | 120 | 162 | 30 | 5 | 6.5 | 12 | 6.5 | |

acc. to DIN 3015, Part 1

| Size |  <p>Group 1</p> | | | | | | | |  <p>Group 1</p> | | | | | | | |  <p>Group 1</p> | | | | | | | |  <p>Group 1</p> | | | | | | | | |
|---------------------|---|----|----|----|---|-----|----|----------------------|---|----|----|---|-----|----|----|------------------------|--|----|----|-----|----|-----|-----|-----------------------|---|----|----|-----|----|----|----|----|--|
| |  <p>Group 1A - 6</p> | | | | | | | |  <p>Group 1A - 6</p> | | | | | | | |  <p>Group 1A - 6</p> | | | | | | | |  <p>Group 1A - 6</p> | | | | | | | | |
| | DIN 50942 Fe/Znph r 10 | | | | | | | | - | | | | | | | | - | | | | | | | | - | | | | | | | | |
| Twin Weld Plate DSP | | | | | | | | Group Weld Plate RAP | | | | | | | | Weld Plate, angled WSP | | | | | | | | Bridge Weld Plate BSP | | | | | | | | | |
| L1 | L2 | L3 | B | S | H | øD | | L1 | L2 | L3 | B | S | H | øD | | L1 | L2 | B1 | B2 | S | H | øD1 | øD2 | | | L1 | L2 | B | S | H1 | H2 | øD | |
| 6 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6,4 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8,5 | 87 | 40 | 40 | 30 | 3 | 6,5 | 12 | 314 | 31 | 31 | 30 | 4 | 6,5 | 12 | 30 | 14 | 30 | 30 | 3 | 6,5 | 12 | 6,5 | | | | | | | | | | | |
| 10 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6,4 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | 77 | 20 | 37 | 30 | 3 | 6,5 | 12 | 373 | 20 | 37 | 30 | 4 | 6,5 | 12 | 36 | 20 | 30 | 30 | 3 | 6,5 | 12 | 6,5 | 48 | 20 | 30 | 3 | 13 | 6,5 | 12 | | | | |
| 8,5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 12,7 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 13,5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 14 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 15 | 86 | 26 | 44 | 30 | 3 | 6,5 | 12 | 442 | 26 | 44 | 30 | 4 | 6,5 | 12 | 42 | 26 | 30 | 30 | 3 | 6,5 | 12 | 6,5 | 54 | 26 | 30 | 3 | 13 | 6,5 | 12 | | | | |
| 16 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 17,2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 18 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 19 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 20 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 21,3 | 102 | 33 | 52 | 30 | 3 | 6,5 | 12 | 521 | 33 | 52 | 30 | 4 | 6,5 | 12 | 50 | 33 | 30 | 30 | 3 | 6,5 | 12 | 6,5 | 62 | 33 | 30 | 3 | 13 | 6,5 | 12 | | | | |
| 22 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 25 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 26,9 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 28 | 120 | 40 | 60 | 30 | 3 | 6,5 | 12 | 300 | 40 | 60 | 30 | 4 | 6,5 | 12 | 60 | 40 | 30 | 30 | 3 | 6,5 | 12 | 6,5 | 71 | 40 | 30 | 3 | 13 | 6,5 | 12 | | | | |
| 30 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 32 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 33,7 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 35 | 145 | 52 | 75 | 30 | 3 | 6,5 | 12 | 378 | 52 | 75 | 30 | 4 | 6,5 | 12 | 70 | 52 | 30 | 30 | 3 | 6,5 | 12 | 6,5 | 85 | 52 | 30 | 3 | 13 | 6,5 | 12 | | | | |
| 38 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 40 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 42 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 44,5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 48,3 | 178 | 66 | 90 | 30 | 3 | 6,5 | 12 | 450 | 66 | 90 | 30 | 4 | 6,5 | 12 | 88 | 66 | 30 | 30 | 3 | 6,5 | 12 | 6,5 | 98 | 66 | 30 | 3 | 13 | 6,5 | 12 | | | | |
| 50,8 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 57,2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 60,3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 63,5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 70 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 73 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 76,1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 88,9 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 102 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

acc. to DIN 3015, Part 1

| Size ▼ |  | | |  | | | | | | | |  | | | |  | | | |  | | | | | | | | | | | | | | |
|-----------|---|------|------|---|------|----|----|-------------------|----|---|---|---|-------|--------------------------------------|---|---|-------|---|------------------------|---|----|----|--------------------------------|----|---|----------------------------------|----|---|----|--|--|--|--|--|
| | - | | | - | | | | | | | | DIN 50961 Fe/Zn 8 C | | | | | | | | | | | | | | | | | | | | | | |
| | Mounting Rail TS/TSL | | | Hexagon Rail Nut SM | | | | Cover Plate DP | | | | Hexagon Head Bolt AS DIN 931/933 | | Socket Cap Screw IS DIN 912 | | Slotted Head Screw LI DIN 84 | | | Stacking Bolt AF | | | | Safety Locking Plate SIG | | | Safety Washer SI DIN 93 | | | | | | | | |
| B1 | B2 | S | L | B | H1 | H2 | ØD | L1 | L2 | B | S | ØD | G x L | G x L | D | S | G x L | D | S | G | L1 | L2 | L3 | SW | L | B1 | B2 | S | ØD | | | | | |
| 6 | 6,4 | 8 | 9,5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | 12 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 12,7 | 13,5 | 14 | 15 | 16 | 17,2 | 18 | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 19 | 20 | 21,3 | 22,5 | 25 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 26,9 | 28 | 30 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 32 | 33,7 | 35 | 38 | 40 | 42 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 44,5 | 48,3 | 50,8 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 57,2 | 60,3 | 63,5 | 70 | 73 | 76,1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 88,9 | 102 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

acc. to DIN 3015, Part 1

| STAUFF Group | DIN Group | Outside diameter Tube or Hose | | Nominal bore Pipe inch | Clamp Body (2 halves) (xxx – see material code) |
|--------------|-----------|-------------------------------|-------|-------------------------|---|
| | | mm | inch | | |
| 1 | 0 | 6 | | | 106 xxx |
| | | 6,4 | 1/4 | | 106,4 xxx |
| | | 8 | 5/16 | | 108 xxx |
| | | 9,5 | 3/8 | | 109,5 xxx |
| | | 10 | | 1/8 | 110 xxx |
| | | 12 | | | 112 xxx |
| 1A | 1 | 6 | | | 106 A xxx |
| | | 6,4 | 1/4 | | 106,4A xxx |
| | | 8 | 5/16 | | 108 A xxx |
| | | 9,5 | 3/8 | | 109,5A xxx |
| | | 10 | | 1/8 | 110 A xxx |
| | | 12 | | | 112 A xxx |
| 2 | 2 | 12,7 | 1/2 | | 212,7 xxx |
| | | 13,5 | | 1/4 | 213,5 xxx |
| | | 14 | | | 214 xxx |
| | | 15 | | | 215 xxx |
| | | 16 | 5/8 | | 216 xxx |
| | | 17,2 | | 3/8 | 217,2 xxx |
| | | 18 | | | 218 xxx |
| 3 | 3 | 19 | 3/4 | | 319 xxx |
| | | 20 | | | 320 xxx |
| | | 21,3 | | 1/2 | 321,3 xxx |
| | | 22 | 7/8 | | 322 xxx |
| | | 25 | 1 | | 325 xxx |
| 4 | 4 | 26,9 | | 3/4 | 426,9 xxx |
| | | 28 | | | 428 xxx |
| | | 30 | | | 430 xxx |
| 5 | 5 | 32 | 1 1/4 | | 532 xxx |
| | | 33,7 | | 1 | 533,7 xxx |
| | | 35 | | | 535 xxx |
| | | 38 | 1 1/2 | | 538 xxx |
| | | 40 | | | 540 xxx |
| | | 42 | | 1 1/4 | 542 xxx |
| 6 | 6 | 44,5 | 1 3/4 | | 644,5 xxx |
| | | 48,3 | | 1 1/2 | 648,3 xxx |
| | | 50,8 | 2 | | 650,8 xxx |
| 7 | 7 | 57,2 | 2 1/4 | | 757,2 xxx |
| | | 60,3 | | 2 | 760,3 xxx |
| | | 63,5 | 2 1/2 | | 763,5 xxx |
| | | 70 | 2 3/4 | | 770 xxx |
| | | 73 | 2 7/8 | 2 1/2 (except DIN 2448) | 773 xxx |
| | | 76,1 | 3 | 2 1/2 (DIN 2448 only) | 776,1 xxx |
| 8 | 8 | 88,9 | | 3 | 888,9 xxx |
| | | 102 | 4 | | 8102 L xxx |

Material Code

Materials and designs of clamp bodies **XXX**

Polypropylene, profiled inside, with tension clearance **- PP**

Polypropylene, smooth inside, without tension clearance **- PPH**

Polyamide, profiled inside, with tension clearance **- PA**

Polyamide, smooth inside, without tension clearance **- PAH**

Santoprene, profiled inside, with tension clearance **- SA**

Santoprene, smooth inside, without tension clearance **- SAH**

Aluminum, profiled inside, with tension clearance (AL group 1A – 6 only) **- AL**

Other thermoplastics and O.D. on request.

Design of clamp bodies see technical appendix, page 48. Design and order codes for clamps with rubber insert RI see page 30 – Clamp Accessories –.

acc. to DIN 3015, Part 1

Order Code

SP * **,* xxx DP-AS

Material and design of clamp body
 Pipe-O.D.
 STAUFF Group

Clamp consisting of:
 1 x Single Weld Plate
 1 x Clamp Body
 (2 halves)
 1 x Cover Plate
 2 x Hexagon Head Bolt
 DIN 931/933

Order Code

SP * **,* xxx IS

Material and design of clamp body
 Pipe-O.D.
 STAUFF Group

Clamp consisting of:
 1 x Single Weld Plate
 1 x Clamp Body
 (2 halves)
 2 x Socket Cap Screw
 DIN 912
 with washer

Order Code

SP * **,* xxx LI

Material and design of clamp body
 Pipe-O.D.
 STAUFF Group

Clamp consisting of:
 1 x Single Weld Plate
 1 x Clamp Body
 (2 halves)
 2 x Slotted Head Screw
 DIN 84
 with washer

Order Code

SPV * **,* xxx DP-AS

Material and design of clamp body
 Pipe-O.D.
 STAUFF Group

Clamp consisting of:
 1 x Elongated Weld Plate
 1 x Clamp Body
 (2 halves)
 1 x Cover Plate
 2 x Hexagon Head Bolt
 DIN 931/933

Order Code

SPV * **,* xxx IS

Material and design of clamp body
 Pipe-O.D.
 STAUFF Group

Clamp consisting of:
 1 x Elongated Weld Plate
 1 x Clamp Body
 (2 halves)
 2 x Socket Cap Screw
 DIN 912
 with washer

Order Code

SPV * **,* xxx LI

Material and design of clamp body
 Pipe-O.D.
 STAUFF Group

Clamp consisting of:
 1 x Elongated Weld Plate
 1 x Clamp Body
 (2 halves)
 2 x Slotted Head Screw
 DIN 84
 with washer

Order Code

SM * **,* xxx DP-AS

Material and design of clamp body
 Pipe-O.D.
 STAUFF Group

Clamp consisting of:
 2 x Hexagon Rail Nut
 1 x Clamp Body
 (2 halves)
 1 x Cover Plate
 2 x Hexagon Head Bolt
 DIN 931/933

Order Code

SM * **,* xxx IS

Material and design of clamp body
 Pipe-O.D.
 STAUFF Group

Clamp consisting of:
 2 x Hexagon Rail Nut
 1 x Clamp Body
 (2 halves)
 2 x Socket Cap Screw
 DIN 912
 with washer

Order Code

SM * **,* xxx LI

Material and design of clamp body
 Pipe-O.D.
 STAUFF Group

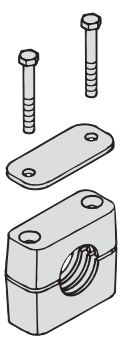
Clamp consisting of:
 2 x Hexagon Rail Nut
 1 x Clamp Body
 (2 halves)
 2 x Slotted Head Screw
 DIN 84
 with washer

acc. to DIN 3015, Part 1

Order Code

*** **,* xxx DP-AS**

Material and design of clamp body
 Pipe-O.D.
 STAUFF Group

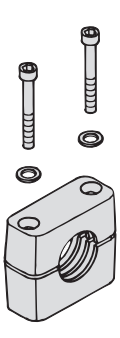


Clamp consisting of:
 1 x Clamp Body (2 halves)
 1 x Cover Plate
 2 x Hexagon Head Bolt DIN 931/933

Order Code

*** **,* xxx IS**

Material and design of clamp body
 Pipe-O.D.
 STAUFF Group

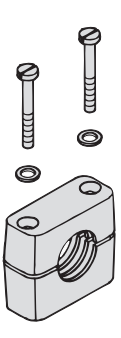


Clamp consisting of:
 1 x Clamp Body (2 halves)
 2 x Socket Cap Screw DIN 912 with washer

Order Code

*** **,* xxx LI**

Material and design of clamp body
 Pipe-O.D.
 STAUFF Group

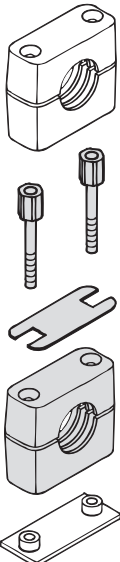


Clamp consisting of:
 1 x Clamp Body (2 halves)
 2 x Slotted Head Screw DIN 84 with washer

Order Code

*** **,* xxx SIG-AF**

Material and design of clamp body
 Pipe-O.D.
 STAUFF Group

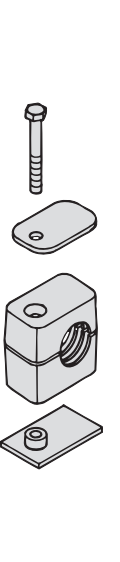


Clamp consisting of:
 1 x Clamp Body (2 halves)
 1 x Safety Locking Plate
 2 x Stacking Bolt

Order Code

SP 1 **,* xxx DP-AS

Material and design of clamp body
 Pipe-O.D.
 STAUFF Group

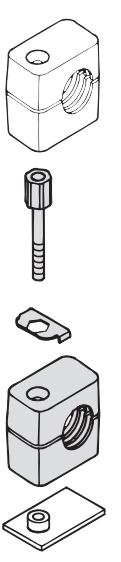


Clamp consisting of:
 1 x Single Weld Plate
 1 x Clamp Body (2 halves)
 1 x Cover Plate
 1 x Hexagon Head Bolt DIN 931/933

Order Code

1 **,* xxx SI-AF

Material and design of clamp body
 Pipe-O.D.
 STAUFF Group



Clamp consisting of:
 1 x Clamp Body (2 halves)
 1 x Safety Locking Plate
 1 x Stacking Bolt

Information

In order to protect hexagon head bolts against unscrew caused by vibrations safety washers acc. to DIN 93 are recommended.

Items are supplied non-assembled.