

## SP1000 Robotic Analyzer

Clay Fraction analysis automated for high sample volumes



Due to the continuous attention of the different governments for the environment, it is important to obtain a value which classifies the soil a.o. for construction purposes or its capacity to transport pollution. Some of the factors are for example absorption, the ability to shrink or swell, water retention and permeability. Most of these factors are independently correlated with the particle size of the soil.

In Europe, the determination of the clay fraction or "LUTUM" is also called the method of Robinson-Köhn, according to ISO11277. The first step to determine the clay fraction is by sifting. The smallest fraction ( $<63 \mu\text{m}$ ) is then used to obtain the clay or "LUTUM" fraction. The clay fraction is the smallest fraction (0 – 2 micron) in clay ground. The workability of the soil depends on the clay percentage. According to the found clay percentage, soil can be subdivided into different types as listed below:



- 0 – 8 % clay: Sand
- 8 – 25 % clay: Sandy clay
- > 25 % clay: Clay

The analysis is carried-out in 4 steps:

- Weighing the sample
- Removal of Organic Matter
- Removal of Carbonates
- Determination of the clay fraction

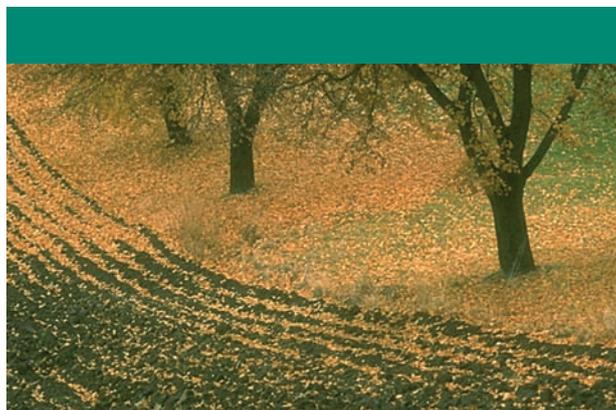
After weighing and the removal of organic matter and carbonates, the sample is transferred into a volumetric cylinder of 1000 ml. For the determination of the clay fraction Skalar has developed a concept to automate the last step in this process using the SP1000 robotic analyzer. To automate this final step is particular interest because of the precise timing involved in the procedure. The system automatically adds 50 ml of Sodiumpyrophosphate solution and brings the suspension to volume (1000 ml) by adding distilled water. During a user-definable time, the sample is homogenized.



After a settling period of several hours (up to 8 hours) a fraction of the suspension is taken at a predefined depth from the cylinder and this fraction is transferred to an evaporation dish by the system. After drying the clay fraction is determined by weighing the remainder of the sample. The clay fraction is calculated via the software. This procedure can also be performed unattended allowing for overnight operation. In addition, it is also possible to measure different fractions, for example  $< 16 \mu\text{m}$ , or to measure directly after the cylinder is brought to volume (ISO 11277).



The Skalar SP1000 offers an economical and “walk-away” automation concept for the lengthy clay fraction analysis procedure, which modern advanced laboratories will find greatly beneficial.



A step-by-step overview is listed below. In this example the 50 ml of Sodiumpyrophosphate solution is added manually. Optionally, the SP1000 can also automate this step.



**1** Sample pretreatment; removal of organic material and carbonates



**2** Place the sample into the cylinder and add 50 ml of Sodiumpyrophosphate



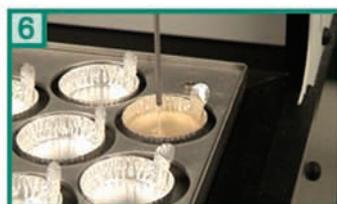
**3** Automatic addition of dilution water to volume and stirring of the sample



**4** Settling time, normally between 4 and 8 hours for 2 µm particles



**5** Depending on time, take 20 ml of sample at specified depth



**6** Dispense sample in pre-weighed dish



**7** Heat till dry and weigh sample dish again



**8** Calculate results

For more information on the Clay Fraction application or other Skalar products please contact your local Skalar agent or Skalar’s headquarters in the Netherlands.

**Skalar’s Headquarters**  
**Skalar**  
 P.O. Box 3237  
 4800 DE Breda  
 The Netherlands  
 Tel. +31 (0)76 5486 486  
 Fax. +31 (0)76 5486 400

**USA**  
**Skalar, Inc.**  
 5995 Financial Drive, Suite 180  
 Norcross, GA 30071  
 Tel. + 1 770 416 6717  
 Toll Free: 1 800 782 4994  
 Fax. + 1 770 416 6718

**United Kingdom**  
**Skalar (UK) Ltd.**  
 Breda House,  
 Millfield Industrial Estate,  
 Wheldrake, York, YO19 6NA  
 Tel. + 44 (0)1904 444800  
 Fax. + 44 (0)1904 444820

**Germany**  
**Skalar Analytic GmbH**  
 Gewerbestraße Süd 63  
 41812 Erkelenz  
 Germany  
 Tel. + 49 (0)2431 96190  
 Fax. + 49 (0)2431 961970

**Austria**  
**Skalar Analytic GmbH**  
 Am Anger 22  
 A-7451 Oberloisdorf  
 Austria  
 Tel. + 43 (0)2611 2023411  
 Fax. + 43 (0)2611 2023412

**France**  
**Skalar Analytique S.A.R.L.**  
 79, Avenue Aristide Briand  
 94110 Arcueil  
 France  
 Tel. + 33 (0)1 4665 9700  
 Fax. + 33 (0)1 4665 9506

**Belgium**  
**Skalar Belgium bvba**  
 Antwerpsestraat 126  
 2850 Boom  
 Belgium  
 Tel. + 32 (0)3888 9672  
 Fax. + 32 (0)3844 3441



Email: [info@skalar.com](mailto:info@skalar.com)  
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 Publication No. 0306007B. US

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