

- Suitable for Input from thermocouple, millivolt, RTD, slidewire or process signals.
- Models available for single output, double output (optionally isolated), single trip, double trip or two completely isolated transmitters within one enclosure.
- Trip points set by single turn lockable dial with 100mm scale length. Other controls easily accessible through the front panel.
- Supply voltages of 120VAC, 240VAC, or 24VDC available at no additional cost. All units individually fused and front panel supply indicators fitted.
- Digital indication of input and trip points may be specified, scaled as a percentage of input span or in engineering units.
- RFI protection to BS6667, Part 3 available for all units.
- Manufactured and tested to BS EN ISO 9002
- AMELEC standard 10 year guarantee.



About Us

Originally formed in February 1975, AMELEC remains a wholly owned British manufacturing company celebrating our 35th year anniversary. In 2010 & 2011 we were awarded **100% score** in **quality** accreditation by the Achilles-UVDB verify scheme.

The instrumentation that AMELEC offers to the market place is based on analogue techniques, using readily available discrete components. The instruments contain no time dependent or microprocessor circuitry, are suitable for use in SIL 1, 2 or 3 rated safety systems/loops & all covered by up to 10 Year warranty.

Our design & everyday application engineering principles used in the instruments are based on well tried, proven in use for over thirty years, linear operational amplifier circuitry. Each instrument can be considered as a number of functional blocks assembled together to produce a specific control function.

A Signal Conditioner / Transmitter would comprise of an input circuit; a modulator / demodulator stage; an output circuit and the power supply/regulation circuitry. A trip amplifier might use the same input circuit, this time a comparator and relay driver stage plus the power supply / regulation circuitry.

By combining these functional blocks together we have produced a comprehensive range of Trip Amplifiers, Transmitters, Signal Converters / Isolators, Signal Splitters/Boosters, combined Trip Transmitters, Arithmetic (Add / Subtract / Select / Multiply / Divide) units, Power Supplies, Strain Gauge, Frequency & AC I/V Transducers, as well as Hart compatible units. The circuit building blocks we use today are essentially the same as the ones we have used for the last thirty years.

To confirm that the instruments are compliant with the latest standards, AMELEC have submitted a range of instruments with all the various circuit blocks in them to the test houses. The reference / standards used at the test houses have been:- the CEGB's EES1989, the BS6667, IEC801 and more recently the IEC61000. All instrumentation produced by AMELEC is controlled under our Lloyds approved **ISO 9001:2008 Quality system**.

Our vast client base is spread across all process industry sectors; originally to the likes of the CEGB, BNFL, GEC, British Gas, ICI, BP & Shell, today AMELEC continues to supply quality instrumentation to the Nuclear, Power Generation, Oil & Gas, Chemical, Pharmaceutical, Petrochem, Utilities, Food & Brewery sectors, as well as to many other general manufacturing industries & the Water Authorities throughout.

Here are some of our clients:



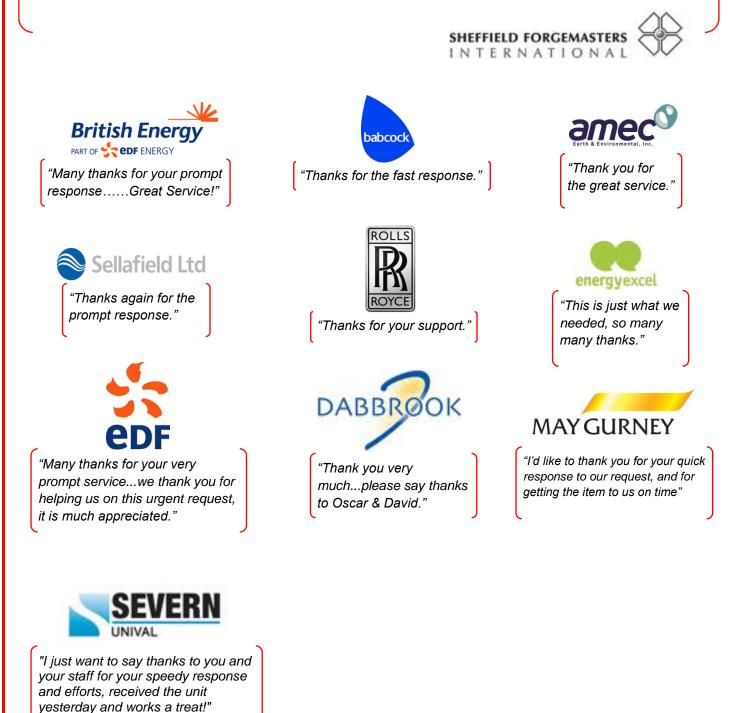
Client Feedback

"I recently had one of your trip amplifiers go faulty on me. The said item is at least 21 years old, and had been in service for all this time. I was really pleased when you told me that you could supply me with a direct replacement that would not need any modifications done to make it fit. It is very rare for electronic equipment not to be obsolete after a couple of years, never mind 21 years!

AMELEC

SIGNAL CONDITIONING

In all my dealings with your company I have always been impressed with the quality of your products. The manuals provided with each item are excellent, as is your after sales technical help. I think that your 10 years warranty speaks volumes about your faith in your products. I would never hesitate I recommending your company to anyone"



Specification

INPUT DATA

Input source

For details see individual specification

Open circuit response

For details see individual specification.

Input impedance (Voltage input)

>1Mohm at amplifier input. This will be shunted by burnout drive or input conditioning components.

SUPPLY DATA

Power supplies

AC models	115VAC ± 20%
	230VAC ± 20%
DC models	24VDC ± 2.5V
2 wire	12 - 60VDC

Consumption

Single transmitter	3VA
Double transmitter	4VA
Transmitter/single trip	4VA
Transmitter/double trip	5VA
Dual channel transmitter	6VA
2 Wire transmitter	250mW

OUTPUT DATA

Output signals (Each output)

Standard units.

Any constant current from 0-100 μ to 0-20 μ A (at up to 20V loop) or any constant voltage from 0-1V to 0-10V (at up to 20 μ A loading). Double transmitters need not necessarily be specified for similar outputs.

2 Wire units.

 $4\mathchar`-20\mbox{mA}$ or 10-50ma into up to 48V loop when operated from a 60VDC power supply.

Response time

<400mSec. Unless otherwise stated

Relay specification

DP/DT for each trip, unless otherwise stated. Contacts are rated at 250VAC, 5A, 100VA (Resistive).

Relay function

Selected by PC link. Default is normally energised, relay to de-energise on trip (fail safe operation).

Relay status

Indicated by a red LED for each trip, mounted on the front panel. Lit when relay is energised.

-20°C to +60°C

-40°C to +70°C

Controls

ZERO	± 25%
SPAN	± 50%
TRIP (When fitted)	0-100%
DEADBAND (When fitted)	1-20%

CONDITIONS

Ambient temperature

Working Storage

Humidity

From 5% to 95% R.H.

Vibration

1g at 15Hz to 150Hz.

ELECTRICAL STANDARDS

Insulation Input-output-contacts-earth-channel

1000V RMS continuous. 2000V for 20uSec. Derate to 500VDC for option 'K' enclosures.

Fusing

Power supply fused. Spare fuse mounted on PCB.

WIRING AND MOUNTING

Terminals

For conductors up to 2.5mm².

Weight

1.5kg approximately, when mounted in enclosure.

Position

Any position is acceptable.

Types of mounting

Wall, panel, single end access and rack. Precision extruded aluminium construction. Standard units are Anodised, option 'K' units are 'Alochromed'. An IP65 enclosure is also available for 2 wire units only.

Additional protection

Enclosures are available to NEMA 12 oiltight, NEMA 4 watertight and IP54 for N-protection.

PERFORMANCE

Input/output linearity

<0.1% error, unless otherwise stated.

Series mode rejection

<0.1% error for 50Hz input at 5% of span amplitude.

Common mode rejection

<0.1% error for 250V RMS.

Temperature effect on zero <0.02% per °C.

Temperature effect on span

 ${<}0.01\%$ of span per °C or ${<}0.1^\circ\text{C}$ per °C, whichever is the greater.

Temperature effect on suppression/elevation

<0.02% of suppression/elevation per °C.

Supply voltage effect

<0.01% per % input change.

Trip adjustment

Infinitely variable by single turn 260° dial on front panel, calibrated 0-100 and lockable. Alternatively, by multiturn potentiometer accessible through front panel.

Deadband

Standard 1%. Also available adjustable from 1 to 20% by single turn 260° dial or by multiturn potentiometer.

RFI rejection

Standard enclosures are inherently RFI proof due to their solid aluminium construction. However, for extra protection to BS6667, specify option 'K'.

Permissible input overload

mV input	20V
DC voltage input	200V
DC current input	500%
AC voltage input	200%
AC current input	500%
Resistance input	6V

Transmitters

These units will accept input from any BS4937 and ISA B,E,J,K,S,R,T or Pallaplat thermocouple; or millivolt source. Thermocouple input units have automatic cold junction compensation. Normal minimum span 4mV, lower ranges available to special order. Source resistance up to 1000ohms for specified performance. Open circuit response may be specified as upscale or downscale. Input impedance 1Mohm, shunted by burnout drive. Output proportional to input voltage, or temperature when option 'G' is specified.

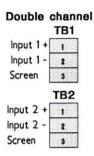
AMT210 series, thermocouple and millivolt

Models available

INPUT	Single output	Double output	Transmitter single trip	Transmitter double trip	Double channel
Thermocouple	AMT210	AMT211	AMT212	AMT216	AMT218
Millivolts	AMT213	AMT214	AMT215	AMT217	AMT219

INPUT WIRING

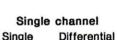




For output and supply wiring, please turn to page 10.

AMT220 series, resistance temperature sensor

These units will accept input from any 2, 3 or 4 wire resistance temperature sensor. Third wire compensation is standard to overcome lead resistance variation. Normal minimum span 10 ohms, lower ranges available to special order. Differential operation may be specified using 2 X 2 wire sensors. Open circuit response is normally upscale but may be specified downscale. Input and third wire drives are constant current, for improved linearity. Output proportional to resistance, or temperature when option 'G' is specified.



INPUT WIRING

TB1

Double cl TB1	nannel TB1
TB2	TB2

For output and supply wiring, please turn to page 10.

Models available

INPUT	Single output	Double output	Transmitter single trip	Transmitter double trip	Double channel
Single	AMT220	AMT221	AMT222	AMT226	AMT228
Differential	AMT223	AMT224	AMT225	AMT227	AMT229

Transmitters

AMT230 series, process

These units will accept input from any standard DC voltage or current source.

On voltage units, input impedance is 1Mohm.

On current units, the input shunt resistor absorbs a maximum of 400mV, allowing many units to be used in series, even on a modest loop.

Input currents from 0-100uA to 0-100mA or voltages from 0-400mV to 0-200V may be used and any input may carry a 20% offset

The range includes the AMT239 deviation transmitter. This gives an output of 0% when both inputs are equal, rising to 100% at maximum deviation.

Models available

INPUT	Single output	Double output	Transmitter single trip	Transmitter double trip	Double channel
Single	AMT230	AMT231	AMT232	AMT233	AMT238
Deviation	AMT239				

Deviation TB1 Input 1 + 1 Input 1 - 2 Screen 3 TB2 Input 2 + 1 Input 2 - 2

For output and supply wiring, please turn to page 10.

3

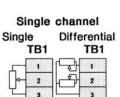
AMT240 series, slidewire or potentiometer

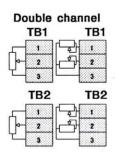
These units will accept input from any 2 or 3 wire slidewire or potentiometer. Third wire compensation is standard to overcome lead resistance variation. Normal minimum span 100 ohms, lower ranges available to special order. Differential operation may be specified using 2 X 2 wire sensors. Open circuit response is normally upscale but may be specified downscale. Input and third wire drives are constant current, for improved linearity. Output proportional to resistance.

Models available

INPUT	Single output	Double output	Transmitter single trip	Transmitter double trip	Double channel
Single	AMT240	AMT241	AMT242	AMT246	AMT248
Differential	AMT243	AMT244	AMT245	AMT247	AMT249

INPUT WIRING





For output and supply wiring, please turn to page 10.

INPUT WIRING

Single channel TB1

1

2

3

Input +

Input -

Screen

Screen

Transmitters

AMT250 series, AC voltage or current

These units will respond to the amplitude of an AC voltage or current input.

No external transformers are required when monitoring mains supplies. Voltages between 150V and 600V or currents between 1A and 10A are isolated and converted by appropriate transformers mounted on the back plate.

Models available

INPUT	Single output	Double output	Transmitter single trip	Transmitter double trip	Double channel
Current	AMT250	AMT251	AMT252	AMT256	AMT258
Voltage	AMT253	AMT254	AMT255	AMT257	AMT259

INPUT WIRING

Single	channel TB1
Input	1
Input	2
Screen	3
Double	channel TB1
Input 1	
Input 1	2
C	10000000000000

Screen 3 TB2 Input 2 1 Input 2 2 Screen

For output and supply wiring, please turn to page 10.

2

INPUT WIRING AMT270 series, strainguage The 270 series will accept input from - and supply excitation to - devices such as strainguages or solid state devices using strainguages to monitor pressure, level, flow etc. Normal minimum input span is 4mV but lower ranges may be specified to special order. TB1 Unit has the facility of very large zero elevations to give a TARE effect in weighing Input + 1 applications. This elevation may be up to ± 400% of span. Input -2 Excitation voltage may be adjusted from 3V to 24V and will supply up to 20mA at a Screen 3 regulation of 0.1%. When higher excitation current is required, a range of separately TB2 mounted power supplies are available which will supply up to 1A. Excitation + 1 Excitation -2 Models available Screen 3 Transmitter Single Double single trip output output AMT270 AMT271 AMT272 For output and supply wiring, please turn to page 10.

AMT280 series, pulse

These units will respond to the frequency of any regular repetitive waveform.

Any waveform may be used, provided the positive peak level exceeds the threshold level.

The threshold is adjustable over a wide range to assist in suppressing input noise.

Any input frequency between 0-25Hz and 0-25kHz may be specified.

Input level may be anywhere between 50mV and 30V p-p.

Response time is determined by input frequency. Typically it is less than 500mSec but when the maximum input frequency is under 1kHz, it is proportionately increased.

Models available

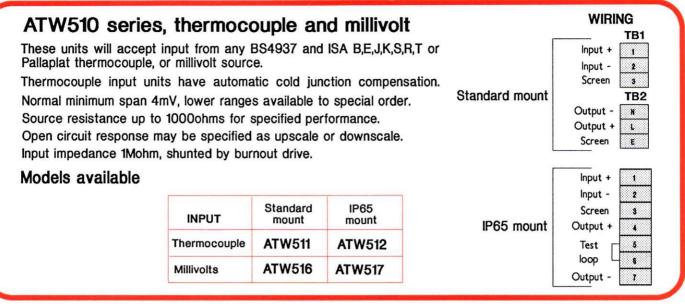
Single	Double	Transmitter	Transmitter
output	output	single trip	double trip
AMT280	AMT281	AMT282	AMT286

INPUT WIRING

	TB1
Input +	1
Input -	2
Screen	3

For output and supply wiring, please turn to page 10.

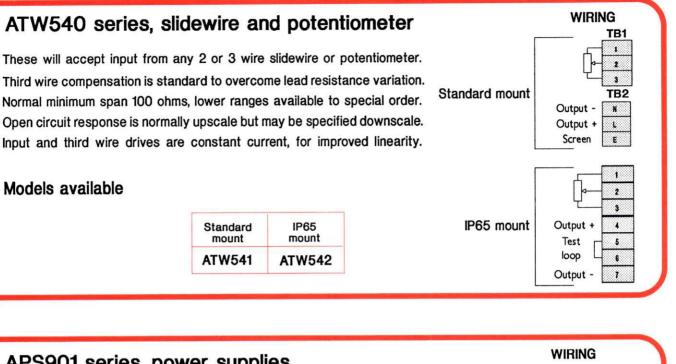
Two-wire transmitters



ATW520 series, resistance temperature sensor					WIRING TB1
These units will accept input from any 2, 3 or 4 wire resistance temperature sensor.					
Normal minimum span 10 ohn Open circuit response is norm	npensation is standard to overcome lead resistance variation. Standard mount um span 10 ohms, lower ranges available to special order. esponse is normally upscale but may be specified downscale. In wire drives are constant current, for improved linearity.				TB2 Output - N Output + L Screen E
Models available					
	Standard mount	IP65 mount		IP65 mount	Output + 4
	ATW521	ATW522			loop s Output - 7

ATW530 series, process					WIRING
These units will accept input from any standard DC voltage or current source. On voltage units, input impedance is 1Mohm. On current input units, the shunt resistor absorbs a maximum of 400mV allowing many units to be used in series, even on a modest loop. Input currents from 0-100uA to 0-100mA or voltages from 0-400mV to 0-200V may be used and any input may carry a 20% offset.			Standard mount	Input + 1 Input - 2 Screen 3 TB2 Output - N Output + 1 Screen E	
Models available					Input + 1 Input - 2 Screen 3
	Standard mount	IP65 mount		IP65 mount	Output + 4 Test 5
	ATW531	ATW532		L	loop s Output - 7

Two-wire transmitters & PSUs



	ower suppl	62		
These units are available	as single or do	uble channel		Single channel
			to toolotood	TB1
When double channel is specified, the two channels are totally isolated.				Output + 1
Each channel will operate	in constant cu	rrent or constant vol	tage mode.	Output - 2
Outputs are adjustable ov	er the range 1-25	5V at up to 25mA: N	Normally by	Screen 3
blindset potentiometer but o				
A prolonged output short circuit will cause no damage to the unit.				Double channel TB1
	End Contendancial Annu Provide Andre and Annual A			
Load variation, <0.2%. Supply variation, <0.1%.				Output 1 - 2
Models available				Screen 3
IVIUUCIS availabic				
	Ĩ			TB2
	Single	Double		TB2 Output 2 + 2
	Single channel	Double channel		TB2

Other power supplies

When greater output current is required, to operate multiple units for instance, a range of other power supplies are also available from Amelec.

Types available include 12V, 24V and 48V, at output currents of 0.25A, 0.5A and 1A, with output regulation to suit the required application.

Mounting type and size will depend on the actual power requirements but most units are available in single or double width 'A' series enclosures.

Please contact our Technical Sales Department with your specific requirements.

Options

Option 'DI', digital display

This is a 3½ digit indicator which is available in 8mm red or green LED or 12mm LCD. It will display any level from -1999 to +1999 and has it's own internal gain and offset controls allowing, for instance, full scale indication over a small portion of actual input span.

When this option is specified, the calibrated trip dials are replaced with blindset potentiometers and 'READ' pushbuttons for each trip point.

Under normal conditions, the display will indicate the input to the unit, either as a percentage of total input or in engineering units. When a pushbutton is pressed, the display will indicate that tripset level, in the same units, allowing very accurate adjustment.

Available with most of the options listed below.

Option 'M', power supply

This is very similar to the APS901/1 described on page 7 but is mounted internally. When fitted, it allows a standard unit to provide power to an external device, such as a strainguage, input pre-amplifier or a 2-wire transmitter.

The output is adjustable over the range 2-25V at any current up to 25mA by an internal potentiometer which may, optionally, be fitted to the front panel. Load variation is better than 10mV over the full current range.

Depending on application, the output of this power supply may be wired to terminal block 2 or to unused terminals on terminal block 3. When used to power a 2-wire transmitter, the power supply output is wired internally on the unit in series with the current sensing shunt resistor, allowing full 2-wire operation.

Available with most of the options listed below.

Other options

- Suffix Description **/B** Remote tripset potentiometers /C Ten turn tripset potentiometers with calibrated dials. Analogue indication of input or output level. /DA* /J* Input test injection jack. /K* RFI protection to BS6667 Part 3. /L Latched relay - normally reset by pushbutton on front panel. /P* Calibration test point.
 - /S Sealed relay.
 - /T Timed relay optionally with timer control mounted on the front panel.
 - /V Variable deadband (1-20% of span).

Some combinations of options are physically incompatible. If in doubt, please contact our Technical Sales. Those options marked with an asterisk are also suitable for 2-wire transmitters.

All the units in the range are supplied in an Anodised or Alochromed extruded aluminium enclosure which may be surface or panel mounting, single end access or 7 way 19" rack. Alternatively, some 2-wire transmitters are supplied in a diecast or plastic IP65 enclosure.

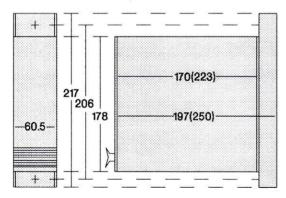
When a unit is fitted into an enclosure, the edge connector at the rear of the main printed circuit board mates with a socket which is wired to the terminal blocks. The unit is retained in the enclosure by two M3 screws which pass through countersunk holes in the front panel and into tapped holes at the front of the enclosure.

The 'U' channel terminal cover is supplied in two sizes to suit different mounting requirements. For surface mounting units, the 217mm length is supplied and includes the fixing holes. For panel, single end access or rack mounting, the 178mm length is supplied but only when options 'K' or 'EXI' are specified. When supplied, they must be replaced after wiring.

Units may be mounted at any orientation although they would normally be mounted with the front panel vertical. Surface or single end access units should not be mounted closer than 61mm horizontally or 218mm vertically. Panel units should not be mounted closer than 70mm horizontally or 234mm vertically and racks should not be mounted closer than 485mm horizontally or 189mm vertically. All types would normally be mounted further apart than this to ease wiring. At least 180mm must be left at the front of all enclosures to allow for unit withdrawal.

In the following drawings, all dimensions are in mm. Figures in brackets show the added depth of the 'K' enclosures to house the RFI protection components.

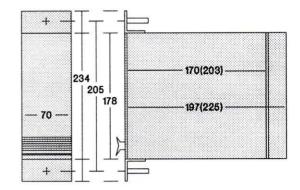
Surface mounting



Before wiring, the unit must be withdrawn from the case, which may then be removed from the 'U' channel by undoing the M4 screw at the top rear of the case, hinging the case downwards and unhooking it from the fixed peg at the lower rear of the case. This exposes the terminal blocks for wiring.

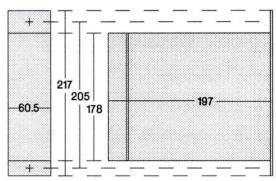
Slots are provided in the terminal plate which allow cables to be passed along the 'U' channel, through the slots and into the terminal blocks. After wiring, the enclosure may be reassembled by reversing these instructions.

Panel mounting



A 65mm wide by 190mm high aperture must be cut in the front panel with 6mm fixing holes above and below. The brackets and front panel are wider than the aperture to obscure any cut edges.

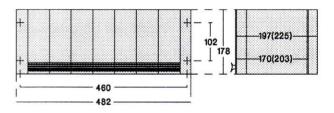
Single end access



This enclosure is not recommended for use with option 'K'

In this arrangement the terminal blocks are mounted on the front panel, although the enclosure is surface mounted. Since the terminals are on the removable part of the unit, allowance must be made, when wiring, to allow for unit withdrawal without disturbing the wiring to adjacent units or the main loom.

19" Rack mounting



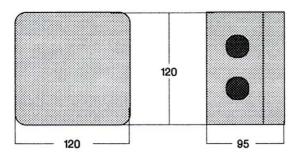
Up to seven units may be mounted in a 19" rack, although other widths may be supplied to suit special requirements.

The rack is normally supplied with fixing brackets to suit panel mounting (as shown above) but may also be supplied for single end access if required.

A 179mm high by 440mm wide aperture must be cut in the panel with fixing holes on 102mm by 460mm centres.

Mounting and wiring

IP65 mounting (2-wire only)



This mounting is available in fibre filled plastic; or diecast aluminium when RFI protection is required. Fixing holes should be drilled on 102mm by 92mm centres.

Access to the fixing screws is obtained by removal of the enclosure lid, although they do not intrude into the actual interior. Two tapped holes are provided which will accept 20mm conduit fittings. When correctly fitted, this will allow pressurised air purged operation.

WIRING

Input, output and supply connections are made via leaf type terminal blocks whinh are mounted on the front of single end access enclosures and at the rear on all other 'A' series types. These terminal blocks will accept cables up to 2.5mm². The IP65 enclosure uses a barrier strip which accepts 4mm spades or eyelets.

On most enclosures, other than panel mount, the terminals are separated into two groups by an earthed barrier which is part of the terminal mounting plate.

This barrier, together with the 'U' section terminal cover, ensures that input cables must enter from the top of the unit and supply/output cables from below. This helps meet the requirements of 'N' protection for intrinsically safe installations.

Input wiring

This is given in the individual specification sheets for the various instrument types.

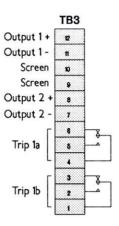
Input access

This is almost invariably from the left, except where shown otherwise. This convention has been followed on input wiring drawings.

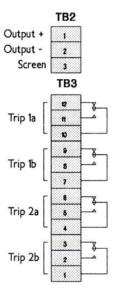
Output/relay wiring

The following two drawings show the combinations of outputs available with this range of instruments. The second output and trip connections shown in the first drawing are only available if specified at time of order.

Single output. Double output. Single output/single trip. Double channel



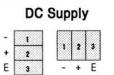
Single output/double trip



Output access

For panel, single end access or rack mounting units, output wiring access is from the right. For surface mounting units, wiring access is from the left, as shown above.

Supply wiring



AC Supply

1	1	2	3
3	N	L	E

Supply access

For panel, single end access or rack mounting units, output wiring access is from below. For surface mounting units, wiring access is from the left.

N

L

Е

Expansion to the range

The 'AH' range is still comparatively recent and is constantly being expanded. If the application you require is not covered in this catalogue, please contact out Technical Sales Department as the product may already be in process of being engineered.

AGS products

Over the years, Amelec have been called upon to solve a wide variety of process control problems. Many of the resultant products have proved so successful they have become part of our standard range. Indeed, some appear in this catalogue as standard products.

Other products, however, are specifically designed to solve a particular problem. These models do not have sufficient demand to become standard products but, since they are manufactured to the same standard, they are kept on file, ready to solve similar problems for subsequent clients.

If you have a process control problem, please ask for our shortform AGS list. Alternatively, contact our Technical Sales Department, giving full details of the problem and they will either recommend an existing AGS product or design one to suit your particular application.

Warranty and service

All Amelec products are guaranteed for ten years against faulty components or manufacture but not against misuse.

To claim under this warranty, equipment should be returned, carriage paid by the customer, to Amelec Instruments, Cochran Close, Crownhill, Miton Keynes, MK8 OAJ, together with details of the fault.

Attempted repairs or component replacement during the warranty period may render the warranty null and void, unless authorised by Amelec.

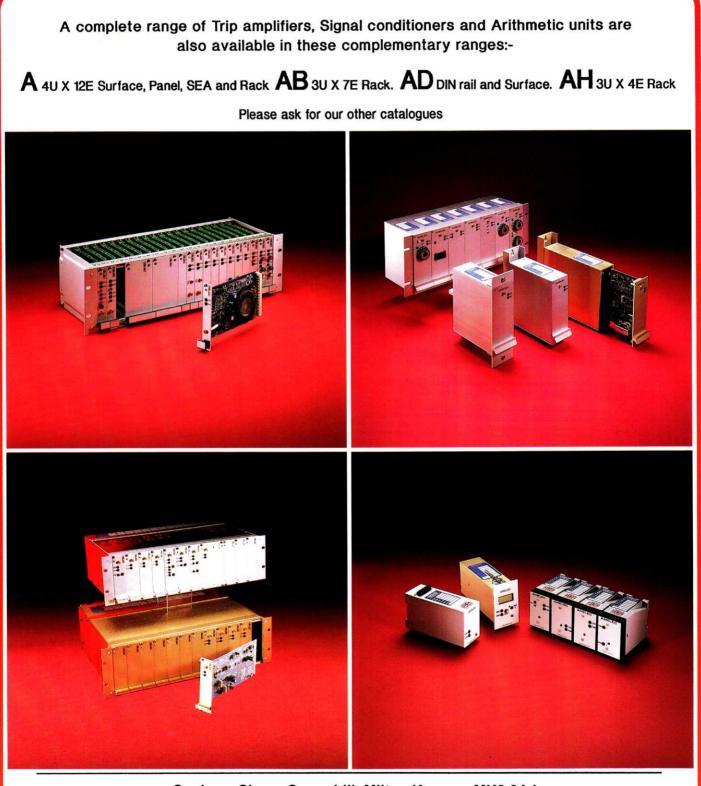
Amelec will undertake any repairs and will also supply replacement printed circuit board assemblies on an exchange price basis. Please contact the Technical Sales Department for further details.

Where the reported fault is a site problem, Amelec will make their own technical staff available to offer assistance. This service will be charged to the customer at the rate currently in force.

Ordering

When ordering, please give the following details:-

- 1. Model number
- 2. Supply voltage and frequency
- 3. Mounting Surface, Panel, Single end access or Rack
- 4. Input span, output span, offset and source
- Open circuit response If not specified, default is upscale for thermocouple, millivolt and resistance input units, downscale for process
- 6. Relay status and mode If not specified, default is normally energised and single trips are set to Hi, double trips to Hi/Lo. LEDs are lit when relays are energised
- 7. Any options required
- 8. Information appropriate to any options ordered



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