Pipe jointing equipment from GF

# PLASTIC FUSION MACHINES















+GF+

### **SG Machines 110 & 160**



#### SG 110 Socket fusion machine

Portable heating element - socket fusion machine for use in the workshop and on job sites. Dimensions d 20 - 110 mm



#### Basic model includes

#### Basic machine

- Compact, sturdy design, distortion free machine bed
- Handwheel to move the machine carriage via rack

#### Heater

- With electronic temperature control 230 V / 1200 W
- High temperature accuracy + / -4°C

# SG 160 Combined butt and socket fusion machine

For fusion jointing PP, PE and PVDF pipes and fittings size range for butt fusion d 32 - 160 mm

Socket 16 - 110 mm

Mobile, very compact and universal plastic fusion machine for use in the workshop and on job sites.

#### Model features

- High precision, distortion-free and robust machine base
- Handwheel for easy moving of machine carriage
- Exact pressure adjustment via direct load transfer
- Hard-chrome plated guides shafts for extreme loads
- Handle for safe transport of machine
- All clamping possibilities for base clamping plates, pipe supports, back stop and prismatic clamping devices



### SG Machines 315 (S) (SD)





For fusion jointing PP, PE and PVDF pipes and fittings for accurate single or series prefabrication of fitting (segment bends d 90 - 315 mm)

#### Model features

- Optional swivel tables for equalisation of wall offset transverse to axail direction, for segment fusion up to 30°.
- Optional outer, horizontally removeable clamping devices available.
- High precision, distortion-free and robust machine base.
- Handwheel for easy moving of machine carriage.
- Hardened, hard-chrome plated guide shafts for extreme loads.
- Handle for safe transport of machine
- Optional analogue/digital display

## **MSE Heating tool**

#### MSE 63-110 Socket fusion tools



#### Model features

- Choice of electronic or thermostatic temperature control.
- Support for heating spigots and bushes from d 16 to 110 mm (depending on model)
- Pick up for floor stand or table clamp.
- High quality PTFE non-stick coating with long service life.
- Monitoring and setting of heating element temperature according DVS 2208.
- High temperature accuracy over the entire heating surface.

T = thermostatic E = electronic

For fusion jointing of PP, PE and PVDF pipes and fittings size range d 16 - 110 mm

### WM machines 315, 500, 630 & 1200



# WM 315 Workshop butt fusion machine 500, 630 & 1200

For fusion jointing of PP, PE and PVDF pipes and fittings, for accurate single or series prefabrication of fittings (segment bends, Y and T fittings for complete pressure range.

The WM models can be equipped by the manufacturer with the SUVI <sup>®</sup>50 data recording device for documentation of fusion parameters.

#### Model features

- 400V / 750 W
- High precision design, distorion-free and sturdy machine bed
- Hardened, hard chrome plated linear guide rails for extreme loads
- Sturdy, closed machine base with separate electric and hydraulic unit
- Heater release mechanism
- Adjustable stops for accurate facing depth
- Axial alignment of the pipes on both sides by moving the base clamping tools transverse to axis direction
- Pressure selection switch to change over between planing and fusion pressure valves for exact build-up of required planing and fusion pressures







### **Machine Selection Table**

	SIZES	"Y & T's"	REDUCERS FLANGES	MOULDED ELBOWS 45/90	FABRICATED ELBOWS	SOCKET WELDING	BUTT FUSION	DIGITAL READ-OUT	DATA LOGGER	PIPE PRESSURE RATING PN
SG 110	20 - 110 mm		•	•		UP TO 110 mm				16
SG 160	16 - 110 mm SOCKET 32 - 160 mm BUTT		~	~		•	<b>✓</b>			16
SG 315	90 - 315 mm		<b>'</b>	~	~		<b>✓</b>	~	•	16
WM 315*	90 - 315 mm	UPTO 250 mm	•	•	•		<b>✓</b>	~	•	16
WM 500	200 - 500 mm	UPTO 400 mm	•	•	~		~	~	•	16
WM 630	250 - 630 mm	UPTO 500 mm	•	~	UP TO 450 mm		~	•	•	16
KL / GF	63 - 1200 mm	1000 mm	•				<b>✓</b>	<b>'</b>	•	16

SG 315 4 OPTIONS AVAILABLE UPON REQUEST

