

WELDING WIRES For Laser, Tig & Cold Welding

NEW EXTENSIVE RANGE OF LASER AND TIG WELDING WIRES IN SPOOL AND STRAIGHT LENGTHS. NOW UNRIVALLED CHOICE WITH WIRES FROM 0.1MM UP TO 1.6MM—LARGER DIA. ON REQUEST over 20 types !!



There are a large number of wire types.22 IN TOTAL.– We can email fuller details if required.
Wires up to 0.6mm dia can be bought in 50gms, 150gms or 500gms spools.
Straight lengths can also be purchased from 0.4 to 2.00 mm diameters.

**WE SUGGEST THE FOLLOWING SHOULD BE TRIED.– ASK FOR DETAILS
ASK FOR FULL BROCHURE WITH FULL SPEC ON EACH TYPE.**

P20 — FILL 110 or slightly harder FILL 200

FILL 110 is available in 0.3,0.4,0.5,0.6 in reels + 0.8, 1.0,1.2, 1.6 in rods. Hardness 39-45 Rockwell.C

FILL 200 is available in 0.1,0.2,0.3,0.4,0.6 in reels + 1.0, 1.2, 1.6 in rods. Hardness 52-58 Rockwell.C

H13 — FILL 125, or harder Fill 100, or harder Fill 145

FILL 125 is available in 0.25,0.3,0.4,0.5,0.6 in reels + 0.8, 1.0,1.2,1.6 in rods. Hardness 46-52 Rockwell.C

FILL 100 is available in 0.1,0.2,0.3,0.4,0.5,0.6 in reels + 0.8,1.0,1.2,1.6 in rods.Hardness 48-56 Rockwell.C

FILL 145 is available in 0.25,0.3,0.4,0.5,0.6 in reels + 0.8,1.0,1.2,1.6 in rods. Hardness 56-59 Rockwell.C

1.2767— FILL 105, or Fill 200

FILL 105 is available in 0.1,0.2,0.3,0.4,0.5,0.6 in reels + 0.8,1.0,1.2,1.6 in rods. Hardness 39-45 Rockwell.C

FILL 200 is available in 0.1,0.2,0.3,0.4,0.6 in reels + 1.0,1.2,1.6 in rods. Hardness 52-58 Rockwell.C

D2 —FILL 100, or slightly harder FILL 165 or FILL 200

FILL 100 is available in 0.1,0.2,0.3,0.4,0.5,0.6 in reels, + 0.8,1.0,1.2 in rods. Hardness 48-56 Rockwell.C

FILL 165 is available in 0.2,0.3,0.4,0.6 in reels + 0.4, 0.6,0.8,1.0,1.2,1.6 in rods Hardness 58-60 Rockwell.C

FILL 200 is available in 0.1,0.2,0.3,0.4,0.6 in reels + 1.0,1.2,1.6 in rods. Hardness 52-58 Rockwell.C

ALUMINIUM — FILL 255 or slightly harder FILL 250

+ FILL 185 for Al and Zinc Diecasting.

FILL 255 is available in 0.3, 0.4, 0.6 in reels

Hardness 80-110 HB

FILL 250 is available in 0.3, 0.4, 0.6 in reels + 1.0,1.6 in rods

Hardness 90-130 HB

FILL 185 is available in 0.4 in reels + 1.2, 1.6 in rods

Hardness 40-46 Rockwell.C

STAVAX — FILL 150

FILL 150 is available in 0.4, 0.5, 0.6 in reels + 0.8,1.0,1.2,1.6 in rods

Hardness 48-54 Rockwell.C

STEELS, CAST IRON , JOINING OF BRONZES– FILL 240

FILL 240 is available in 0.3, 0.4, 0.5 in reels and 1.0, 1.2, 1.6 in rods

Hardness on steel 220-280 HB

Hardness on Bronze 200-240 HB

COPPER AND ALLOYS—FOR ELECTRODES –FILL 230

FILL 230 is available in 0.3,0.4,0.5 in reels + 0.5, 2.0 in rods

Hardness in reels 70-90 HB