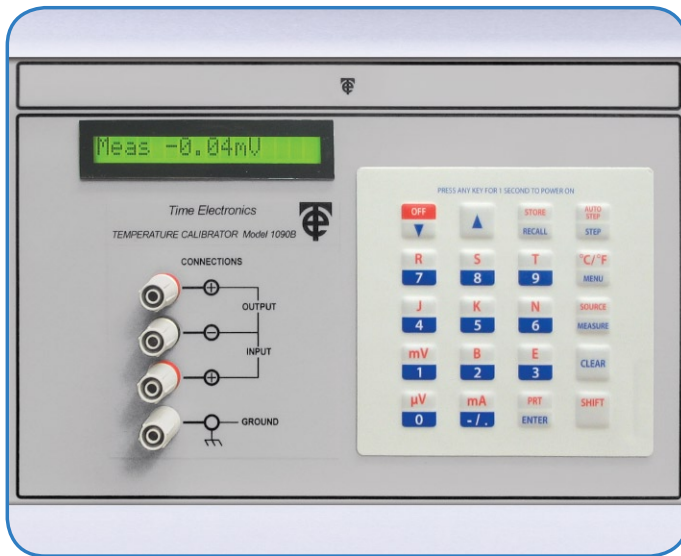




# Time Electronics

## 7077 Process Calibrator Module



- Measure/Simulate 8 thermocouples
- Measure/Simulate PT100-RTD
- Measure/Source ( $\mu\text{V}$ /mV/mA)
- Displays units in  $^{\circ}\text{C}$ ,  $^{\circ}\text{F}$ ,  $\mu\text{V}$ /mV, or mA
- Automatic or manual CJC
- 10 point memory recall
- Process loops 4 to 20mA & 0 to 50mA
- 24V loop drive voltage

### DESCRIPTION

The 7077 is a high performance process calibrator module that combines source and measurement functions for thermocouples, PT100s,  $\mu\text{V}$ , mV, and mA. As a multifunction module the 7077 combines accuracy and durability with simple operation, making it ideal for process plant applications.

#### Thermocouple Measurement and Simulation

Measure and simulate the temperature and mV characteristics of J, K, T, R, S, B, N and E thermocouples.

#### Cold Junction Compensation

The unit can be operated with or without internal cold junction compensation.

#### PT100 Measurement and Simulation

Based on 0.3850 alpha probe standard. Range is  $-200^{\circ}\text{C}$  to  $700^{\circ}\text{C}$ .

#### Measurement and Source ( $\mu\text{V}$ , mV, and mA)

Measurement ranges are 0 to  $\pm 30\text{mV}$  and 0 to  $\pm 60\text{mA}$ . Source ranges are 0 to  $\pm 80\text{mV}$  and 0 to  $+80\text{mA}$ .

#### Temperature Units Selection

The display can be easily changed from  $^{\circ}\text{C}$  to  $^{\circ}\text{F}$ . The equivalent  $\mu\text{V}$  (thermocouples) and ohms (PT100) can also be shown.

#### 24V Process Loop Drive Mode

A process loop can be driven at 24V and up to 60mA by selecting the 'Milliamp Source' mode and setting it at 60mA (or a lower level if required).

#### Inching (Incrementing/Decrementing)

The 7077 has a general-purpose inching function. This adjusts the output in fixed increments of temperature (thermocouples only) or voltage or current. The set-up menu gives the user a choice of three levels of increment i.e. 0.1, 1 or 10 for  $^{\circ}\text{C}/^{\circ}\text{F}$ , or 1, 10, or 100  $\mu\text{V}/\mu\text{A}$  for voltage/current. The lowest of these represents the highest setting resolution and provides the most precise control of the output. This is especially useful for calibrating thermostat controllers that have tight specification on hysteresis.

#### Memory Recall and Step/Auto-Step Functions

Up to 10 values can be stored in the unit's non-volatile memory and they can be recalled at any time. The user can also manually step through them in sequence using the step key. Continuous stepping (auto-step) is also available at any user selectable rate between 1 and 10 seconds/step.

# 7077 Specifications

## TECHNICAL SPECIFICATIONS

### TEMPERATURE

Measure Accuracy			Simulate Accuracy		
Thermocouple Type	Temp Range °C	Accuracy °C	Thermocouple Type	Temp Range °C	Accuracy °C
J	-200 to 580	0.7	J	-210 to 150	0.15
				150 to 1200	0.3
K	-200 to -150	2.5	K	-270 to 190	0.5
	-150 to 750	0.5		190 to 1250	0.4
T	-200 to 0	1.5	T	-200 to 150	0.4
	0 to 400	0.4		150 to 400	0.5
R	50 to 400	3.0	R	-50 to 800	0.8
	400 to 1750	1.5		800 to 1750	2.0
S	-50 to 100	3.0	S	-50 to 850	0.9
	100 to 1750	1.5		850 to 1750	2.0
B	110 to 1000	3.5	B	100 to 1200	2.0
	1000 to 1800	1.5		1200 to 1800	3.0
N	-100 to 890	0.6	N	-270 to 260	0.5
				260 to 1300	1.0
E	-50 to 400	0.4	E	-50 to 1000	0.3
Resolution: 0.1 °C or °F			Resolution: 0.1 °C or °F		
An additional correction representing the equivalent 1µV should be allowed for stray thermal emf effects.					

### PT100

PT100 Simulation		PT100 Measure (0.2°C or °F resolution)	
14 set temperature points (°C)	Accuracy	Range	Accuracy
-100, -50, -20, 0, 20, 50, 100, 200, 300, 400, 500, 600, 700, 800	0.1% of resistance value (typically 0.5 °C)	-200 to 700 °C, 2 wire.	0.2% of resistance value (typically 0.7 °C)

### VOLTAGE

Millivolt Measure 0 to +/- 30mV				Millivolt Source 0 to +/- 80mV			
Range	Resolution	Accuracy	Input Resistance	Range	Resolution	Accuracy	Output Resistance
0 to 30mV	10µV	0.05% of f.s. ±1 digit	100kΩ	0 to 8mV	0.5µV	+/-4µV	10Ω
				8 to 80mV	5µV	0.02% of f.s.	10Ω

### CURRENT

Milliamp Measure 0 to +/- 60mA				Milliamp Source 0 to +80mA			
Range	Resolution	Accuracy	Input Resistance	Range	Resolution	Accuracy	Max Load (24V drive)
0 to 60mA	20µA	0.05% of f.s. ±1 digit	0.5Ω	0 to 8mA	0.5µA	+/-10µA	300Ω/80mA 480Ω/50mA 1.2kΩ/20mA
				8 to 80mA	5µA	0.02% of f.s.	

Inching ..... Three levels of increment, 0.1, 1 or 10 for °C/°F, and 1, 10, or 100 µV/ µA for voltage/current. The lowest of these represents the highest setting resolution and provides the most precise control of the output.

24V Process Loop drive mode ..... A process loop can be driven at 24V and up to 60mA by selecting the 'Milliamp Source' mode and setting it at 60mA (or a lower level if required).

Memory recall and step functions ..... 10 memory locations for non-volatile storage of values. Manual & AutoStep, rate adjustable from 1 to 10 sec/step

## GENERAL SPECIFICATION

Cold Junction Compensation ..... Accuracy 0.2°C. Resolution 0.1°C.

Operating Temperature ..... -10 to 40°C (15 to 105°F)

Connections ..... Industry standard 4mm screw terminals.

Module Dimensions ..... H201 x W295mm (primary or secondary console fitting)

Optional Extras ..... Calibration Certificates – traceable to NPL and UKAS

## ORDERING INFORMATION

7077 ..... Process Calibrator Module

C177 ..... Factory (NPL Traceable) Calibration Certificate

C139 ..... UKAS Calibration Certificate (ISO 17025)

Due to continuous development Time Electronics reserves the right to change specifications without prior notice.

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