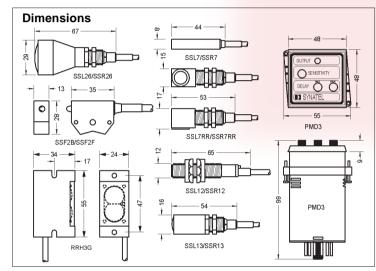
#### PHOTOELECTRIC SENSOR RANGE

Synatel produce a range of photoelectric sensors, in different styles and packages, to suit a wide variety of applications. The sensors are available as; throughbeam (object 'breaks' the sensing beam), reflex (object reflects light back to sensor) or polarised retro-reflex units (sensor works with a reflector and the object 'breaks' the beam).

#### MODULAR RANGE SERIES SSP1

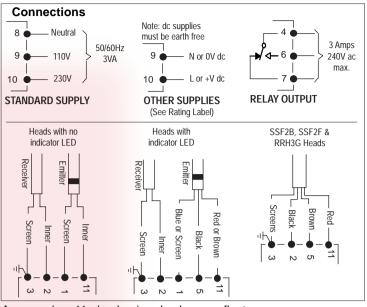
An 11 pin, international relay base, plug-in control module (PMD3) for use with a range of heads to fulfil a variety of applications.





#### **SPECIFICATION - MODULAR SENSOR HEADS**

SFECIFICATION -	WODULAR SE	11301	TIERDS	
Туре	Range (metres)	Weight	Material	
Through Beam				
Emitter SSL7	1.25M	70g	Anodised Aluminium	
Receiver SSR7	1.25M	70g	Anodised Aluminium	
Emitter SSL7RR	1.25M	90g	Anodised Aluminium	
Receiver SSR7RR	1.25M	90g	Anodised Aluminium	
Emitter SSL12	1.0M	75g	Moulded Polycarbonate	
Receiver SSR12	1.0M		Moulded Polycarbonate	
Emitter SSL13	5.0M	90g	Brass/Anodised Aluminium	
Receiver SSR13H	5.0M	90g	Brass/Anodised Aluminium	
Emitter SSL26	10M	100g	Brass/Nylon	
Receiver SSR26	10M	100g	Brass/Nylon	
Retro Reflex				
RRH3G	2.0M	110g	Moulded ABS	
Reflex				
SSF2B Unfocussed	0.05M	95g	Moulded Polycarbonate	
SSF2F Focussed	0.02M optimum	95g	Moulded Polycarbonate	
SPECIFICATION - PMD3 MODULE				
Supply (Standard Unit)	110/230V ac 50/60 Hz, 3VA			
Output	S.P.C.O relay.	240V	3A non-inductive	
Output Mode	Normally de-er	nergis	ed (output off with beam	
	broken). For re	everse	e operation, normally on	
			add suffix 'X' after model	
	number. (PMD	3 <b>X</b> )		
Operating Temp.	-10° to +50°			
Operating Speed	5 per second n			
Operating Range			ad used from chart above	
Termination	11 pin plug in relay base			
Sensitivity	0 to 100% adjustable			
Time Delay			sec. Other times to order	
Indication	Output energis			
Enclosure		(mod	ified PPO) & Acrylic	
Protection	IP40			
Weight	230g			



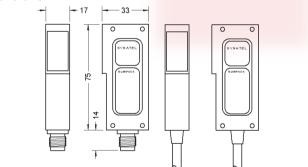
Accessories: 11 pin plug in relay base, reflectors.

#### SLIMPACK RANGE

A range of reflex, polarised retro-reflex and through beam heads in a compact format ideal for many different applications.

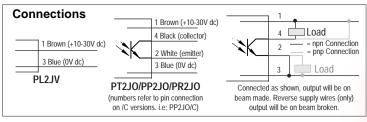


#### Dimensions



SPECIFICATION - GENERAL			
Supply	10-30V dc		
Output	Fully protected, opto	o-isolated trans	istor.
	Rated@ 100mA 30	√ dc max.	
Indication	Output state and va	riable intensity	alignment
Termination	2M PVC sheathed of		
Sensitivity	0-100% on receiver	, reflex and retr	o reflex
SELECTION CHAP	SELECTION CHART		
Model	Туре	Operating Range	Weight
PP2JO	Retro Reflex	5.0M	280g
PP2JO/C	Retro Reflex	5.0M	100g
PR2JO	Reflex	0.75M	280g
PR2JO/C	reflex	0.75M	100g
PT2JO	Receiver 🔨	6 OM	280g
PL2JV	Emitter /	-6.0M	280g
PT2JO/C	Receiver 🔨	-6.0M	100g
PL2JV/C	Emitter /	0.000	100g

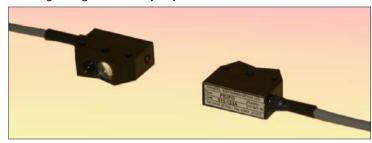
Models with '/C' after type number require a connector.

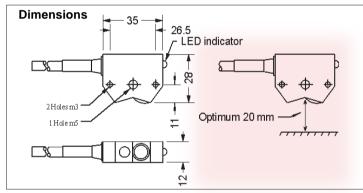


Accessories: Reflector, Connector with 2 metres cable (for use on connector '/C' versions only)

#### MINIFLEX REFLEX SENSOR

Short range adaptable reflex sensors in infra red and visible light formats. These units are ideal for packaging and labelling machines where the focussed, short range operation prevents false signalling from nearby objects.



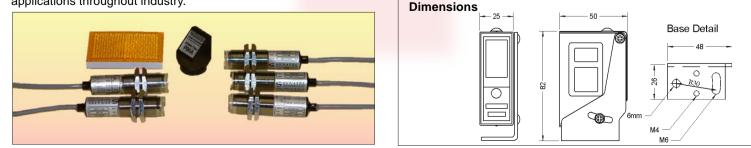


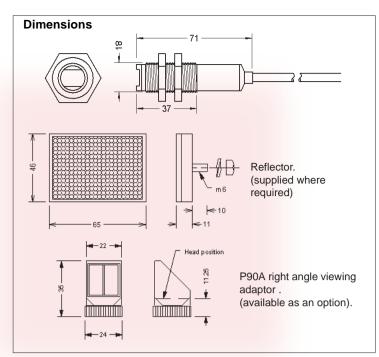
SPECIFI	CATION -	GENERAL		
Supply 10-30V dc				
Output		Fully protected, opto-isolated transis	tor.	
		Rated@ 100mA 30V dc max.		
Operating	g Range	0-0.05M max, 0.02M optimum		
Indication	<u>ו</u>	Output On LED		
Terminati	ion	2M PVC sheathed cable		
SELECT	ION CHAP	रा		
Model	Type Weigh		Weight	
PE2FO	Visible red light suitable for most applications 10			
PI2FO	Infra-red sensor for dark, or black items 10		100g	
Connections				
Brown (+10-30V dc)				
	Black (co	ilector)		



#### **OPTIBEAM RANGE**

A range of 18mm sensors in through beam, non-polarised retroreflex, polarised retro-reflex and reflex formats. These units provide a very cost effective solution to a wide range of different applications throughout industry.





SPECIFICATION - GENERAL				
Supply	10-30V dc			
Output	Fully protected, opto	o-isolated transi	stor.	
	Rated@ 100mA 30\	/ dc max.		
Indication	Output state			
Termination	2M PVC sheathed c	able		
Sensitivity	0-100% on receiver,	reflex and retro	o reflex	
SELECTION CHAP	RT			
Model	Туре	Operating Range	Weight	
PRN1M	Reflex npn	0.4M	100g	
PRP1M	Reflex pnp	0.4M	100g	
PDN1M	Retro-reflex npn	2.0M	100g	
PPN1M (polarised)	Retro-reflex npn 1.0M 100g			
PTP1M	Receiver pnp 🛛 🚿	8.0M	100g	
PL1M	Emitter /	0.000	100g	
P90A	Right angle viewing	adaptor	20g	

Connections

10-30V dc Test Black 0V dc 0V dc PL1M PTP1M/PRP1M

10-30V dct Output Black 

PRN1M/PDN1M/PPN1M

Mode White

#### **OPTABEAM RANGE**

An economic range of robust sensors for dc and ac applications supplied as complete units with universal fixing brackets and reflectors (if needed). Operating ranges are: retro-reflex 4m distance, through beam 8m distance.



SPECIFICA	SPECIFICATION - GENERAL				
Supply	10-30V dc	10-30V dc			
Output	'O' units: Fully protecte	ed, opto-isolated t	ransistor.		
·	Rated@ 100mA 30V d	lc max.			
	'R' units: S.P.C.O relay	Ι.			
	Rated @ 3A 240V non				
Indication	Output state LED				
Termination	•	le			
Mounting	Bracket supplied				
SELECTIO	N CHART				
Model	Туре	Voltage Range	Weight		
PD2BO	Retro-Reflex	10-30V dc	110g		
PD2BR-24	Retro-reflex	24V dc	110g		
PD2BR	Retro-reflex	90-260V ac	110g		
PL2B	Through beam emitter	10-30V dc	110g		
PT2BO	Through beam receiver	10-30V dc	110g		
Connections 1 Brown (+10-30V dc)					
	4 Black (collector)		Load		
Brown (I	or +24V dc) 2 White (emitter)		= npn Connection		
Black 3/			= pnp Connection		
Black 1			Load		
	PD2BO/PT2BO				

#### UNILIGHT RANGE

Black2/red

Blue (N or 0V dc)

PD2BR & PD2BR/24V dc

A robust and heavy duty range of sensors, all with universal voltage power supplies, sensitivity controls and time delays. Available in through beam, polarised retro-reflex and background suppressed reflex formats. Units are complete with a universal mounting bracket.

1 Brown (+10-30V dc)

3 Blue (0V dc)

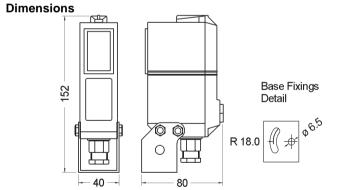
PL2B

PD2BO/PT2BO

Connected as shown, output will be on beam made. Reverse supply wires (only)

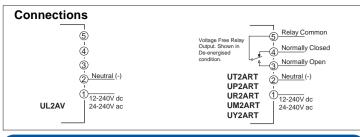
output will be on beam broken.





Supply	12-240V ac/dc			
Output	S.P.C.O relay rated non-inductive	at 3A 240V ac	max.	
Indication	Output state and va	ariable intensity	alignment	
Sensitivity	0-100% on receiver	r, reflex and ret	ro reflex	
Time Delay	0-5 seconds on bea	am make and b	eam break	
SELECTION C	HART			
Model	Туре	Operating Range	Weight	
UP2ART	Retro-reflex	5.0M	280g	
UR2ART	Reflex	0.75M	280g	
UM2ART	Clear glass/plastic			
	sensor retro-reflex	1.0M	280g	
UT2ART	Receiver	8.0M	280g	
UL2AV	Emitter /	0.000	280g	
UY2ART	Background			
	suppressed reflex	1.0M	280g	

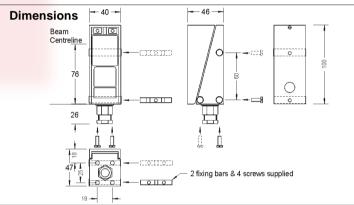
Accessories: Reflectors



#### EF RANGE

A set of through beam sensors, working on 24V dc supply. Quick disconnect, a single screw holds the units together and the cabling is via a plug-in screw terminal block. Units are complete with mounting bars.



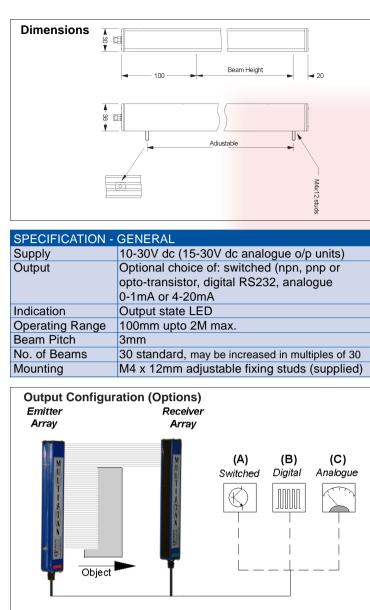


SPECIFICATION -	GENERAL		
Supply	24V dc		
Output	Opto-isolated protected transistor. 30V dc 100mA max rating. npn or pnp configurable.		
Indication	Output state and va	ariable intensity	/ alignment
Sensitivity	N/A		
Time Delay	N/A		
SELECTION CHAI	τT		
Model	Туре	Operating Range	Weight
EFR1/OSS	Receiver \	-6.0M	200g
EFL1	Emitter /	0.00	200g
Connections EFL1 4 24V dc 3 Not Used 2 Not Used 0 V dc 2 V dc 3 Not Used 0 V dc 2 V dc 3 Not Used 0 V dc 0 V dc 1 OV			

#### MULTIBEAM RANGE

Versatile and adaptive through beam sensor arrays suitable for height or object detection anywhere within a specified light curtain. Output can be either analogue, digital or switched (transistor), or a combination to suit particular applications.





A) Switched (npn, pnp or opto-transistor).

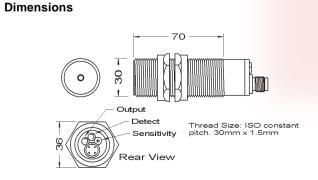
B) Digital (RS232).

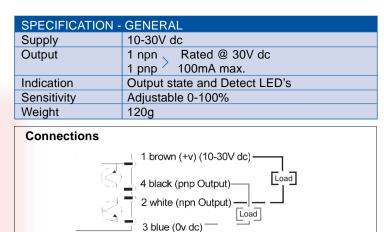
C) Analogue 0-1mA (4-20mA optional) (supply range for this unit is 15V-30V dc).

#### PB1TS2/C Sensor

This is a broad beam sensor and is typically used on bottling lines, and will work with either glass or plastic containers. The sensor will ignore small gaps between bottles etc.



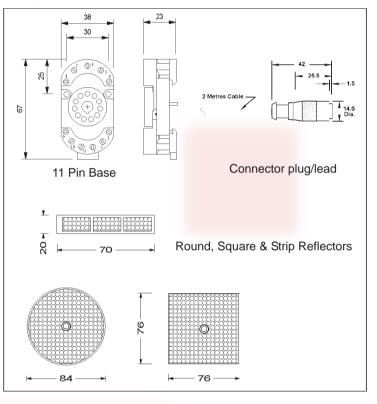




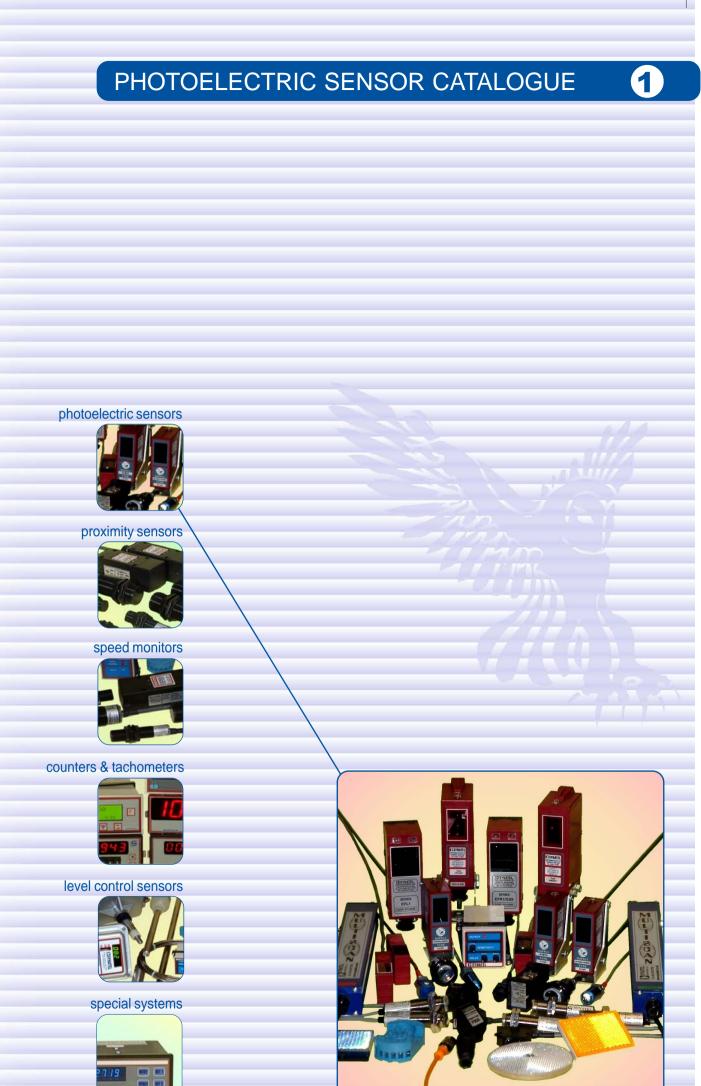
#### Accessories: Connector

#### ACCESSORIES

A range of ancillary items for use with specified synatel units.









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Web: www.synatel.co.uk e-mail: sales@synatel.co.uk

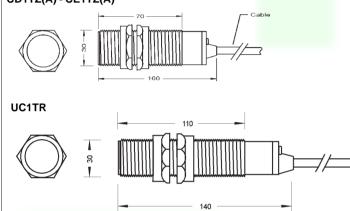
#### CAPACITIVE SENSORS

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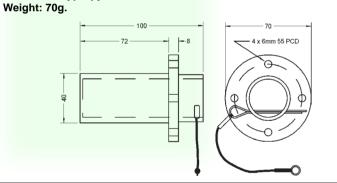
30mm diameter enclosures, multivoltage supply with relay output or 2 wire FET output versions.

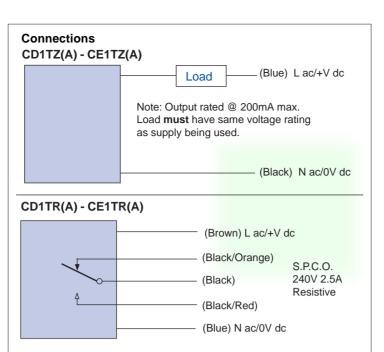


#### Dimensions CD1TR(A) - CE1TR(A) CD1TZ(A) - CE1TZ(A)



#### Optional extra available: **Mounting Pocket:** (not for use with UC1TR) **Material: Polypropylene.** Weight: 70





'D' variation sensors CD1T#(A) output **ON** when **sensing**. 'E' variation sensors CE1T#(A) output **OFF** when **sensing**.

2 wire units C#1T**Z**(A): supply voltage is 24-240V ac/dc. 5 wire unitsC#1T**R**(A): supply voltage is 12-24V ac/24-240V dc.

C#1T#(A) ATEX category: II 1D (Zone 20).

SPECIFICATION - GENERAL		
	UC1TR	
Supply	12-240V dc/24-240V ac.	
Output	SPCO relay	
Output Rating	2.5A 240V ac maximum.	
	Non-inductive.	
Output State	Programmable	
Operating Range	25mm Typical.	
Hysteresis	15% of Operating range.	
Ambient Temp.	-15°C to +50°C.	
IP Rating	IP65.	
Number of cores	5	
Weight	260g	

SPECIFICATION -	GENERAL			
	CD1TR(A)	CE1TR(A)	CD1TZ(A)	CE1TZ(A)
Supply	12-240V d	c/24-240V ac.	24-240	)V ac/dc
Output	SPO	CO relay	2 wire	e FET
Output Rating	2.5A 240V ac m	aximum. Non-inductive.	200mA m	naximum.
Output State	Normally OFF	Normally ON	Normally OFF	Normally ON
Operating Range		25mm Typical.		
Hysteresis		15% of Operating range.		
Ambient Temp.	-15°C to +50°C.			
IP Rating	IP65.			
Number of cores		5	2	
Weight	32	25g	3	00g

Note: To prevent damage to units, 2 wire sensors <u>MUST</u> be wired in series with a load/relay/contactor and <u>NOT</u> directly across supply being used.



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## PROXIMITY SENSOR CATALOGUE

#### photoelectric sensors



proximity sensors



speed monitors



#### counters & tachometers

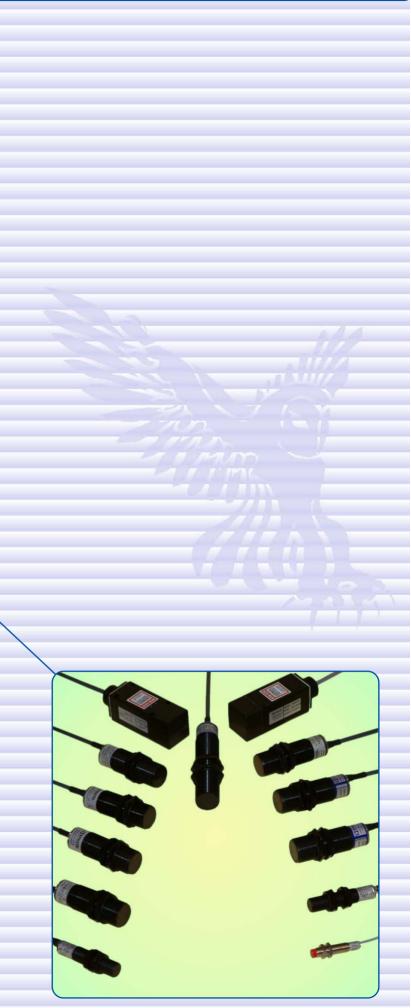


level control sensors



#### special systems





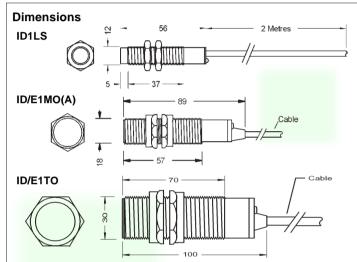
#### PROXIMITY SENSOR RANGE

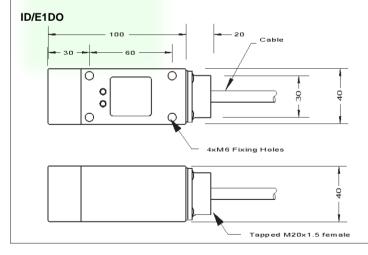
Synatel manufacture a range of proximity sensors, both inductive and capacitive, in a variety of enclosures ranging from a 12mm diameter dc type upto a 40mm DIN standard limit switch style; multivoltage with relay output. Units are available with ATEX and IEC Ex certification.

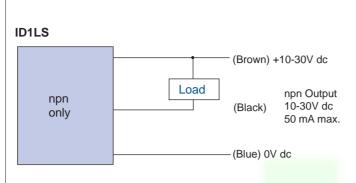
#### DC INDUCTIVE SENSORS

Consists of 12. 18, 30mm dia. plus DIN standard limit switch style. All units work from 10-30V dc supplies and provide transistor output for signalling/control purposes.













Load

-(Blue) 0V dc

With 4 wire units connected as shown above, output will be ON when unit is sensing. For output OFF when sensing, reverse supply wires (only).

ID/E1MO(A) ATEX category: II 1D (Zone 20). ID/E1MO(AG) ATEX category: II 2G 1D EEx m IIB (Zone 0/20).

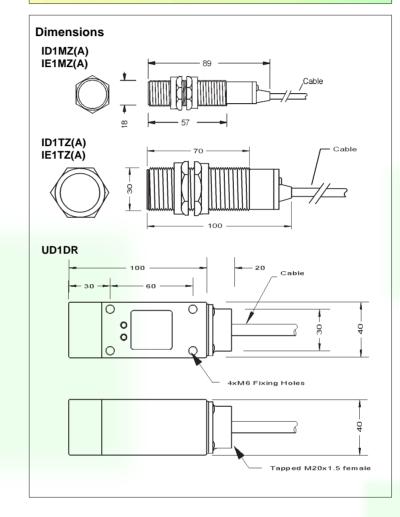
Sensor attachment accessory available (Whirligig), Targets are fully protected, no further guarding required. See Speed Monitoring Catalogue (Section 3), for details.

<b>SPECIFICATION -</b>	GENERAL			
	ID1LS (12mm)	ID/E1MO(A) (18mm)	ID/E1TO(A) (30mm)	ID/E1DO (Limit Switch)
Supply		10-30V dc.		
Output	npn transistor.	Fully opto-isola	ated transistor, reverse and over	rvoltage protected.
			npn/pnp configureable.	
Output Rating	30V 50mA max.		30V 100ma Max.	
Output State	Normally OFF.	User selectable.		
Operating Range	4mm	8mm 12mm		
Hysteresis		15% of Operating range.		
Ambient Temp.	-15°C to +50°C.			
IP Rating		IP	65.	
Number of cores	3	4 (2 cores connect together to give npn or pnp connection).		
Weight	75g	260g	300g	325g
Note: ID/E1MO(A) is also available with Gas Hazard approval -unit becomes ID/E1MO(AG). Suitable for gas group 2B.				
Supply must be fused (see manual supplied with unit). All other details are as stated above.				

#### MULTI-VOLTAGE INDUCTIVE SENSORS

Consists of 18 and 30mm, 2 wire versions (24-240V ac/dc), plus DIN standard limit switch package (12-240V dc/24-240V ac) with relay output.





	ID1MZ(A)-IE1MZ(A) (18mm)	ID1TZ(A)-
Supply	24-240	V ac/dc.
Output	2 wire	FET.
Output Rating	200mA maximum.	
Output State	'D' normally OFF	, 'E' normally
Operating Range	8mm	
Hysteresis		15% of (
Ambient Temp.		-15
IP Rating		
Number of cores	2	2
Weight	260g	

across supply being used.

Note: ID1MZ(A) & IE1MZ(A) are also available with Gas Hazard approval -units becomes I#1MZ(AG). Suitable for gas group 2B. Supply must be fused (see manual supplied with unit). All other details are as stated above.

Connections ID1MZ(A) - IE1MZ(A) - ID1TZ(A) IE1TZ(A)				
	Load (Blue	e) L ac/+V dc		
	Note: Output rated @ 200mA m Load <b>must</b> have same voltage i as supply being used.			
	(Blac	ck) N ac/0V dc		
	<sup>(D)</sup> variation sensors ID1#Z(A) output <b>ON</b> when <b>sensing</b> . (E' variation sensors IE1#Z(A) output <b>OFF</b> when <b>sensing</b> .			
UD1DR				
-	(Brown) L ac/+V d	c		
	(Black/Orange)	S.P.C.O.		
	(Black)	240V 2.5A		
Ą	(Black/Red)	Resistive		
-	(Blue) N ac/0V dc			
2 wire units: supply voltage is 24-240V ac/dc. 5 wire units: supply voltage is 12-24V ac/24-240V dc.				

I#1MZ(A) ATEX category: II 1D (Zone 20). I#1MZ(AG) ATEX category: II 2G 1D EEx m IIB (Zone 0/20).

Sensor attachment accessory available (Whirligig), Targets are fully protected, no further guarding required. See Speed Monitoring Catalogue (Section 3), for details.

)-IE1TZ(A) (30mm)	UD1DR Limit switch	
	12-240V dc/24-240V dc.	
	SPCO relay.	
	2.5A 240V ac maximum	
	Non-inductive.	
y ON.	Normally OFF.	
12mm		
Operating range.		
5°C to +50°C.		
IP65.		
	5	
300g	325g	
ed in series with a load/relay/contactor and <u>NOT</u> directly		
nroval -units becomes I#1M7(AG) Suitable for das group 2B		

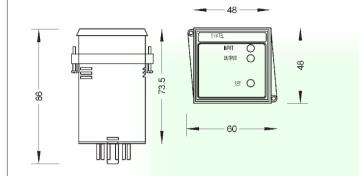
#### MODUSLIP UNDERSPEED RMR48/T

An underspeed module in a 48mm DIN standard enclosure, can also be used for overspeed detection. Single pushbutton calibration for set running speed and start up delay.



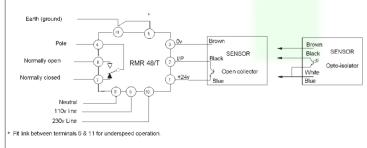
#### Dimensions

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<b>SPECIFICATION</b> -	GENERAL
Supply	110/230V ac 50/60Hz.
Operating Temp	-10°C to +50°C.
Operating Speed	1-10,000 PPM.
I.P. Rating	IP40.
Operating Distance	Dependant upon sensor used.
Output	S.P.C.O Relay. 5A 240V ac maximum.
Output State	Output energised @ set running speed,
	de-energises if rotation falls 20% or more
	below set speed.
Calibration	Start-up delay and set running speed user
	programmable via pushbutton.
Start-Up Delay	Programmable start-up delay. Output
	energises for time period irrespective of
	incoming pulse signal, allows machinery to
	achieve running speed. Max. 30 seconds.
Indication	LED indication of input pulses and output
	energised.
Input Device	npn transistor or contact input. Any Synatel
	dc inductive proximity sensor is suitable.
Weight	210g.

#### Connections



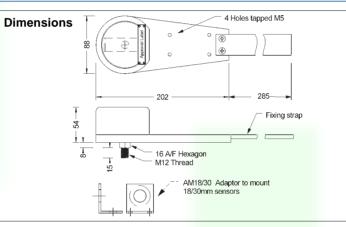
ISTRUMENTATION LTD.

#### WHIRLIGIG SPEED MONITORING ATTACHMENT

A low cost, fully contained speed monitoring attachment, allowing easy fitting of all Synatel 18/30mm and DIN standard limit switch style proximity sensors/ speed monitors. Simple M12 fixing. Targets are fully enclosed and require no further guarding. ATEX approved.



Whirligig ATEX category: All 1GD c (Zone 0/20).



SPECIFICATION - GENERAL	
Fixing	M12 x 1.75mm pitch stainless steel stud.
Mechanical Fitting	Reinforced flexible strap. Attach to static part of installation.
Bearing	Single deep groove stainless steel ball race. Sealed for life.
Body Material	Moulded Co-polymer.
Other Parts	Stainless Steel.
Maximum Speed	500 RPM.
Targets	2 pulses per revolution, (PPR) as standard. 1, 4 or 8 pulses available as an option.
Weight	410g.

#### Also Available MAGCON Ideal for use in existing Rare earth magnetic WG1 fixing. No drilling installations where it required. Simply screw the WG1 unit onto the may not be possible to magcon and place on end of shaft. -25 drill shaft end, or for temporary speed monitoring applications. Weight: 280g. 25 M12 x 1.5

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proximity sensors



speed monitors



counters & tachometers



level control sensors



#### special systems



# SPEED MONITORING CATALOGUE



#### SPEED MONITORING RANGE

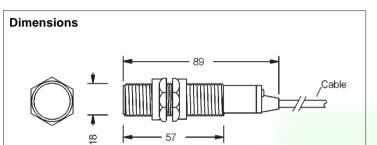
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A range of stopped motion, over or underspeed monitors, designed and manufactured in the UK by Synatel, available as self contained units or in modular form with separate proximity sensors. ATEX/IEC Ex units available for hazard areas.

#### **ROTASTOP STOPPED MOTION SU1MZ(A)**

An 18mm dia unit, fully self contained, incorporating a proximity sensor and associated stopped motion circuitry. The unit detects a stud on a shaft and the output maintains it's 'on' state whilst the target is moving. Ideal for chain & gear driven shafts. For belt driven applications see PU1TZ(A)/PU1TR(A).



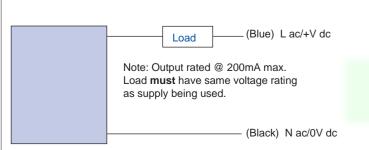


SPECIFICATION -	GENERAL
Supply	24-240V ac/dc.
Operating Temp	-15°C to +50°C.
Operating Speed	15-3600 PPM.
I.P. Rating	IP65.
Operating Distance	8mm max (ferrous target - 18mm dia. min.)
Output	Two wire FET. Maximum. current 200mA. Vdrop= 8V maximum.
Output State	Output ON (energised) while shaft running and at least one pulse received within every 4 second.
Time Delay	4 seconds. Output de-energises after this time period if no input is detected. Alternative delays available.
Start-Up Delay	On application of supply. Output energises for 4 seconds to allow machinery to achieve normal running speed.
Indication	LED indication of input pulses and output energised.
Weight	260g.
Note: <b>SU1MZ(A)</b> is also available with Gas Hazard approval - unit becomes <b>ID/E1MO(AG)</b> . Suitable for gas group 2B. Supply <u>must</u> be fused (see manual supplied with unit). All other	

#### Connections

details are as stated above

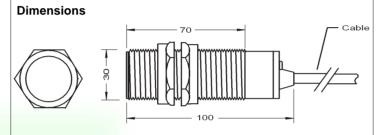
2 wire SU1MZ(A) & PU1TZ(A) units



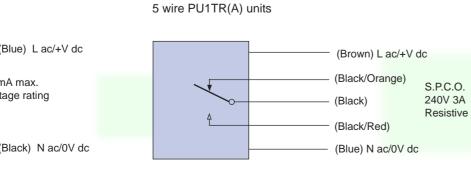
#### ROTASLIP UNDERSPEED PU1TZ(A)/PU1TR(A)

A 2 wire, FET output - PU1TZ(A) or a 5 wire, relay output -PU1TR(A) underspeed sensor. The unit detects a stud or bolt on a shaft and indicates a fault condition if input speed falls by 20% or more below set running speed.





<b>SPECIFICATION -</b>	GENERAL
Supply-PU1TZ(A)	24-240V ac/dc.
Supply-PU1TR(A)	12-240V dc/24-240V ac
Operating Temp	-15°C to +50°C.
Operating Speed	10-3600 PPM.
I.P. Rating	IP65.
Operating Distance	12mm max (ferrous target - 25mm dia. min.)
Output-PU1TZ(A)	Two wire FET. Maximum current 200mA.
	Vdrop = 8V maximum.
Output-PU1TR(A)	SPCO relay. 3A 240V ac max. Non-inductive.
Output State	Output energised @ set running speed,
	de-energises if rotation falls 20% or more
	below set speed.
Calibration	Start-up delay and set running speed user
	programmable using a magnet (supplied)
	applied to a target area on body of sensor.
	Automatically calibrates to 20% under
	normal running speed.
Start-Up Delay	Programmable start-up delay. Output
	energises for time period irrespective of
	incoming pulse signal, allows machine to
	achieve running speed. Max. 30 seconds.
Indication	LED indication of input pulses and output
	energised.
Weight	300g.

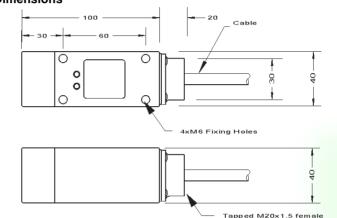


#### ROTAMATIC UNDERSPEED PU1DR(A)

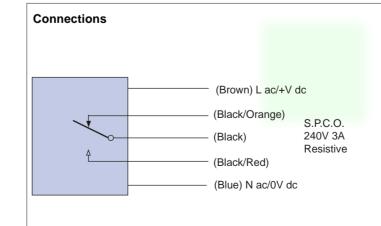
A DIN standard limit switch packaged underspeed monitor with relay output. Output given if input speed falls by 20% or more below set running speed.



#### Dimensions



SPECIFICATION -	GENERAL
Supply	12-24V dc/24-240V ac.
Operating Temp	-15°C to +50°C.
Operating Speed	10-3600 PPM.
I.P. Rating	IP65.
Operating Distance	12mm max (ferrous target - 25mm dia. min.)
Output	S.P.C.O Relay. 3A 240V ac maximum.
Output State	Output energised @ set running speed,
	de-energises if rotation falls 20% or more
	below nominal speed.
Calibration	Start-up delay and set running speed user
	programmable using a magnet (supplied)
	applied to a target area on body of sensor.
	Automatically calibrates to 20% under
	normal running speed.
Start-Up Delay	Programmable start-up delay. Output
	energises for time period irrespective of
	incoming pulse signal, allows machine to
	achieve running speed. Max. 30 seconds.
Indication	LED indication of input pulses and output
	energised.
Weight	500g.

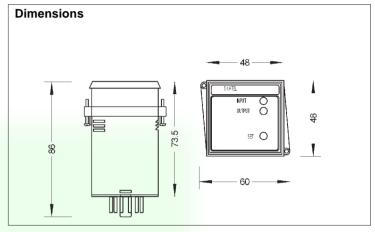


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#### MODUSTOP STOPPED MOTION LSM48

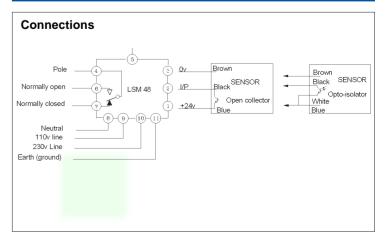
Non contact, solid state unit. 48mm din standard enclosure, adjustable input signal time delay with relay output. Ideal for gear & chain driven applications. See RMR48/T for belt driven applications.





SPECIFICATION - GENERAL	
Supply	110/230V ac 50/60Hz.
Operating Temp	-15°C to +50°C.
Operating Speed	1-10,000 PPM.
I.P. Rating	IP40.
Operating Distance	Dependant upon sensor used.
Output	S.P.C.O Relay. 5A 240V ac maximum.
Output State	Output energised providing at least on input
	pulse is received within time period set on
	top plate of module. Output de-energises if
	no pulse received within time period.
Calibration	Adjustable potentiometer sets input delay.
Start-Up Delay	Output energises for set time period and
	ignores incoming pulse signal, allowing
	machinery to reach running speed.
Indication	LED indication of input pulses and output
	energised.
Input Device	npn transistor or contact input. Any Synatel
	dc inductive proximity sensor is suitable.
Weight	210g.

Note: Standard input time delay is **1.5-15 seconds**. Other time periods available to order are: **0.3-3 seconds**, **3-30 seconds** or **6-60 seconds**.



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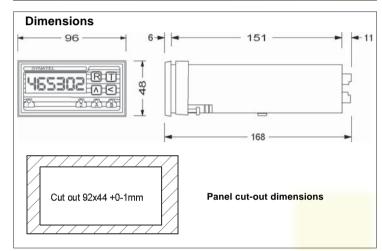
#### COUNTER AND TACHOMETER DISPLAYS

Synatel manufacture and supply a range of digital display units suitable for applications including: counting, batching, totalising or speed indication purposes. Units either have a panel cut-out of 96 x 48mm or 144 x 72mm (DIN standard).

#### CUL1/CUL1R COUNTER/TACHOMETER

Multi function unit with relay outputs can be user programmed as a counter, tachometer or dwell timer. High brightness vacuum fluorescent display. NPN, PNP or contact input, speeds up to 10Khz.

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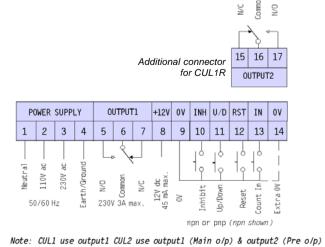


# SPECIFICATION - GENERAL Supply 110/230V ac or 10-30V dc as specified. Consumption 3VA. Sensor Supply 12V dc smoothed, unstabilised 45mA max.

NPN, PNP or volt free contact.
10KHZ Max.
SPCO relay rated @ 5A ac non-inductive.
2 x SPCO relay rated @ 5A ac non-inductive.
Via front panel pushbutton membrane.
10 year memory of programme settings
IP41.
Plug-in screw terminals on rear of unit.
400g.

230V 3A max

Connections - CUL1/CUL1R



#### Variations available are:

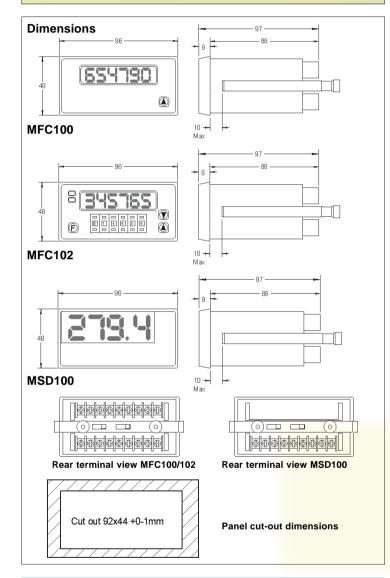
**CUL1** - Single relay output. programmable as a counter, speed indicator or dwell/bake time indicator, 5 digits, programmable divide/multiply function. Auto or manual reset. **CUL1R** - Twin relay output, Programmable counter, tachometer or dwell/bake time indicator. suitable for batching, slowdown and stop control etc. 5 digits.



#### MFC100/102 - MSD100 COUNTER/TACHOMETER

The 'Multicount' series are a highly cost effective range of digital displays which can be user programmed for counting, batching, speed display or dwell/bake time indication.





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SPECIFICATION - GENERAL		
Supply	110/230V ac.	
Consumption	3VA.	
Sensor Supply	12V dc smoothed, 60mA max.	
Input	NPN or volt free contact.	
Input Speed	2.5KHZ Max.	
Output-MFC100	None.	
Output-MFC102	2 x SPCO relay rated @ 5A ac non-inductive.	
Output-MSD100	SPCO relay rated @ 5A ac non-inductive. Can	
	be used for underspeed control applications etc.	
Programming	Via front panel pushbuttons, slide switches	
	and rotary switch.	
Memory Retention	10 year memory of programme settings	
Protection	IP41.	
Connection	Screw terminals on rear of unit.	
Weight	400g.	

#### Variations available are:

**MFC100** - Totalising counter, 6 digits, programmable divide/ multiply function. Auto or manual reset.

MFC102 - Twin relay output, suitable for batching, slowdown and stop control etc. 6 digits. Programmable.
 MSD100 - Tachometer or dwell time/bake time indication.
 4 digits. Auto-adjusting floating decimal point. Relay output which

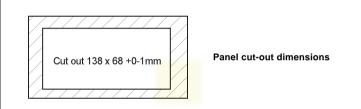
can be used for underspeed signalling.

#### SLIC - SPECIAL FUNCTION

Non-standard, special function counter/tachometer unit with special input and/or output configuration. Digital or analogue input capability. Relay, opto-isolated transistor or analogue outputs with RS232 communication facility. High brightness vacuum fluorescent display.

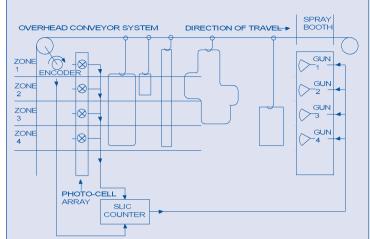


# Dimensions



SPECIFICATION -	SPECIFICATION - GENERAL.	
Units can contain a selection of the following specifications:		
Supply	110/230V ac plus a selection of dc supplies.	
dc Supply Out	24V output available when mains powered. Reverse and over-volt protected.	
Inputs	6 circuits, referenced to 24V dc supply. 2 optionally connected as a quadrature decoder. Fast/Slow response selectable (common control). pnp/npn selectable (common control). ESD protected.	
Outputs	4 x Normally open relay contacts, 5A 240V ac non-inductive maximum.	
Keyboard	Membrane, 14 keys, 0-9, Reset, Totals, Set1 & Set 2.	
General	Power fail detection with battery back-up, sufficient for at least 1 month.	
Protection	IP41.	
Connection	Screw terminals on rear of unit.	
Weight	530g.	

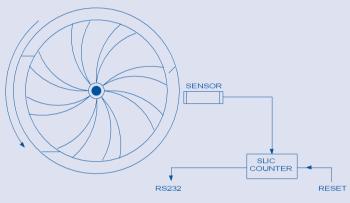
#### Application Examples



#### Spray Control System

The object is to spray each item using guns 1-4 as appropriate, wasting as little paint as possible.

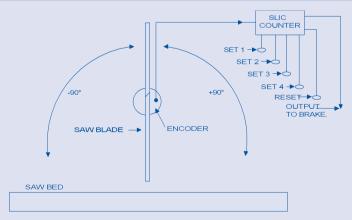
Items are detected by photo-cells which must be mounted outside the spray booth and the SLIC records the number of encoder pulses for which the item is detected. This information transfers into a shift register which tracks the item from the photo-cell to the spray guns to spray the object. Facilities are incorporated to over or underspray the object if necessary.



#### Gyro Test Unit

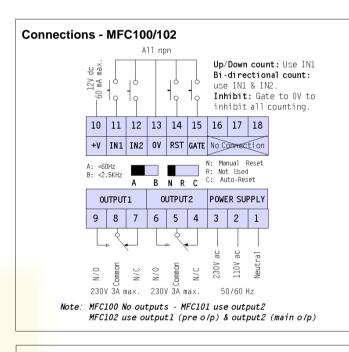
The Turbine is run up to a specific speed of 1400 RPM and then allowed to free wheel.

The unit displays speed and when the speed falls to 11000 RPM it switches to displaying lapsed time. When the speed falls to 800RPM the time is displayed until the next test sequence. An RS232 output is provided for analysis by computer.

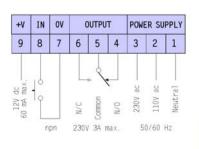


#### Saw Angle Controller

The SLIC displays the angular position of the saw and provides an output to apply a brake at one of four preset settings. The presets are set on the SLIC which displays to an accuracy of 0.1. An adjustable dead band can be incorporated. The reset resets the display to 90.0 which then reads + and - zero to 90.0 dependent upon the direction of rotation. The display is scaleable to suit any encoder.

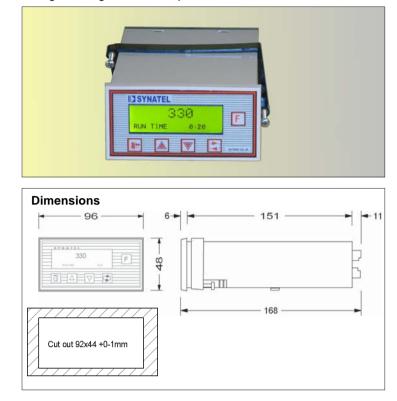


Connections - MSD100



#### CTU1/CTU2 WITH GRAPHICS PANEL

Special function counter/tachometer unit with alpha-numeric graphic panel (back lit), ideal for displaying measured units or alert/warnings if signals go outside set parameters. Programming socket incorporated on rear of unit.



SPECIFICATION - GENERAL.	
Units can contain a selection of the following specifications:	
Supply	110/230V ac 10-30V dc.
dc Supply Out	24V output available when mains powered. Reverse and over-volt protected.
Inputs	3 circuits, referenced to 24V dc supply. Fast/Slow response selectable (common control). pnp/npn selectable (common control). ESD protected. 10KHz true quadrature. Bi-directional counting.
Outputs	SPCO relay contacts, 5A 240V ac non- inductive maximum. Optically isolated 100mA @ 350V ac/dc (1500V isolation). Additional auxilliary board can be fitted for extra relay outputs, 4-20mA loop etc.
Display	Backlit LCD, 122 x 32 pixel, large and small character set.
Keyboard	Touch sensitive, 5 keys with bleeper.
Communication	RS232 input/output
General	Power fail detection with battery back-up, sufficient for at least 1 month.
Protection	IP41.
Connection	Screw terminals on rear of unit.
Weight	420g.

**Connections** will depend upon final function of unit.



## COUNTER/TACHOMETER CATALOGUE





proximity sensors







counters & tachometers



level control sensors



special systems



Walsall Road, Norton Canes, Cannock, Staffordshire. WS11 9TB UK

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Web: www.synatel.co.uk e-mail: sales@synatel.co.uk

#### LEVEL CONTROL RANGE

Synatel manufactures a range of level control equipment, both R.F capacitive and resistive, for use in most liquid and solid level sensing applications. Units are available with ATEX and CSA certification.

#### DIGIMATIC SELF CONTAINED CAPACITANCE DML4(A)

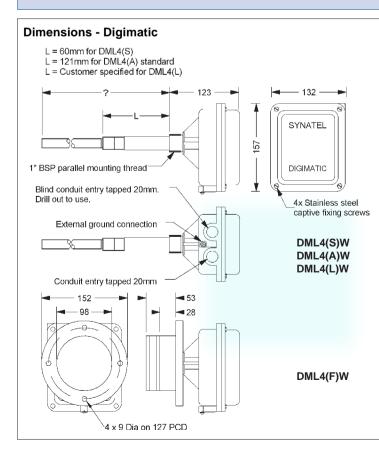
Fixed point capacitive level control suitable for detecting liquids, powders and granular solids. Automatic high/low level calibration with full manual override. LED display shows calibration and run mode readings. ATEX approved for explosive dust hazard area use.

Power shield compensator; prevents false signalling due to material build-up, sticking to probe. Reliable detection of most solids and liquids.

A range of unit types are available, including long & short powershield, flush probe mounting, \*clear viewing lid - displays are visible through windows to avoid cover removal.

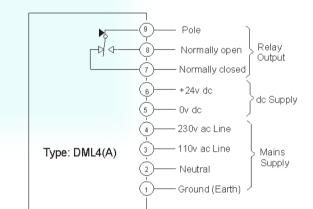


#### DML4(A)W ATEX category: II 1D (Zone 20).



<b>SPECIFICATION -</b>	GENERAL
Supply	110/230V ac, 24V dc
Load	1.5A max ac, 50mA dc.
Ambient Temp	-10°C to +50°C.
Output	SPCO Relay rated @ 2.5A 240V ac Non Ind.
Output Mode	Switch selectable for output normally ON
	(high level) or normally OFF (low level).
Calibration	Membrane pushbutton with LED Display.
	Automatic calibration with full manual
	override.
Indicators	Digital display for calibration and run mode +
	power, timer and O/P LED's.
Mounting	1" BSP parallel.
Protection	IP65.
Compensator	Power shield compensates for material build
	up between probe and vessel wall. Prevents
	false signalling. Ideal for sticky or viscous
	materials.
Weight	DML4(AW) - 2Kg plus probe rod,
	200mm rod: 0.25Kg.
	300mm rod: 0.25Kg.
	1 metre rod: 1.50Kg.
	2 metre rod: 3.00Kg.
	10 metre wire rope: 1.75Kg.





The DIGIMATIC is supplied with a fuse fitted in the AC fuseholder, fit into the DC position for 24V dc operation. The fuse rating for this unit is 100mA anti-surge, IEC.

#### No other rating may be used.

Stabilised 24V DC supply, +6.5% to -10%

Probe head ordering codes: Standard unit: DML4(A)W.

#### Unit with short powershield: **DML4(S)W**.

Unit with extended powershield to customer specified length: **DML4(L)W**. plus powershield length. i.e: DML4(L) 400 for unit with 400mm

powershield. (Probe rods for above units - see 'probe rods section').

Flush mounting unit: **DML4(F)W** 

Option:

Remove W, unit will be fitted with a solid lid. i.e: DML4(A).

\*Special Conditions of Use (Certificate includes X).

Digimatics with a clear viewing lid - DML4(A)W - Where units are exposed to direct sunlight a cover  $\underline{MUST}$  be fitted to shield from UV exposure. Applies to any version of Digimatic when fitted with clear lid

#### DIGIMATIC REMOTE CAPACITANCE DMR2A

A 3 part, remote level sensor consisting of: a) Control unit **DRC205A**, b) Transverter **DCT2AA** signal conditioning interface, c) probe head/probe (type depends upon application/temperature).

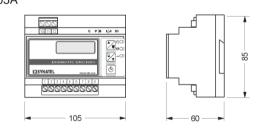
Automatic high/low level calibration with full manual override. LED display shows calibration and run mode readings. Control module can be mounted up to 100 metres from probe head (ideal for installing into control panel). Probes available for up to 250°C use.

The DMR2A is ideal for all level sensing applications where temperature or vibration are a problem, or space is restricted. The control unit (DRC205A) may be up to 100 metres from the probe head allowing calibration without need to climb the silo.

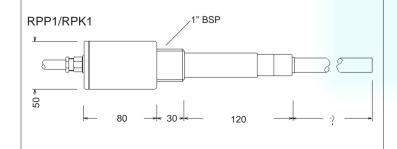
All standard Digimatic features are retained including power shield compensator for preventing false signalling due to material build up.



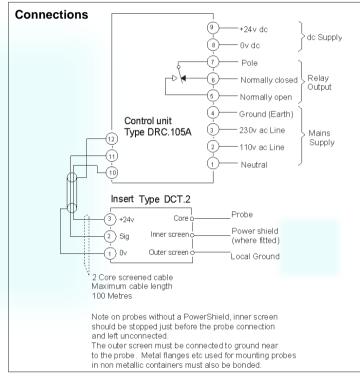
Dimensions



DCT2AA



SPECIFICATION - GENERAL	
Supply	DRC205A: 110/230V ac, 24V dc
Load	1.5A max ac, 50mA dc.
Ambient Temp	-10°C to +50°C. for DRC105A, probe head
	depends upon type used (upto 250°C).
Probe Heads	RPP1: Polypropylene suitable upto 125°C.
	<b>RPK1</b> : PEEK suitable upto 250°C.
Output	SPCO Relay rated @ 2.5A 240V ac Non Ind.
Output Mode	Switch selectable for output normally ON
	(high level) or normally OFF (low level).
Calibration	Membrane pushbutton with LED Display.
Indicators	Digital display for calibration and run mode +
	power, timer and O/P LED's.
Mounting	1" BSP.
Protection	IP40 for DRC205A, IP65 all other parts.
Compensator	Power shield compensates for material build
	up between probe and vessel wall. Prevents
	false signalling.
Weight	DRC205A - 275gms.
	DCT2AA - 120gms.
	RPK1/RPP1 - 410gms.
	Plus probe rods as detailed below.



#### Probe head ordering codes:

Standard unit: **RPP1** (250°C), PEEK unit: **RPK1** (350°C), plus control unit **DRC205A**, plus transverter unit **DCT2AA**, plus probe rod as required - see 'probe rods section'.

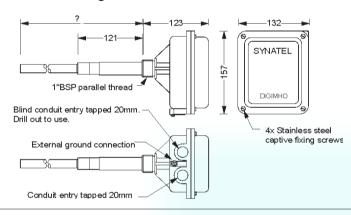
#### DIGIMHO SELF CONTAINED RESISTANCE DRL1

Especially suited for use with highly conductive, sticky materials such as carbon black, treacle, molasses etc.

Measuring range covers 500 ohms to 20K ohms. Power shield to automatically compensate for build up of conductive material around probe, preventing false operation.

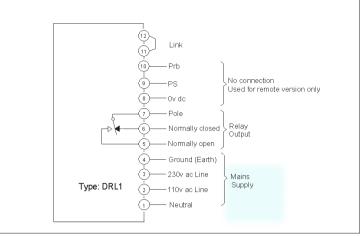


#### **Dimensions - Digimho**



<b>SPECIFICATION</b> -	GENERAL
Supply	110/230V ac.
Load	1.5A max ac.
Ambient Temp	-10°C to +50°C.
Output	SPCO Relay rated @ 2.5A 240V ac Non Inductive.
Output Mode	Switch selectable for output normally ON (high level) or normally OFF (low level).
Calibration	6 x in-line DIP switches.
Indicators	Power, timer and O/P LED's.
Mounting	1" BSP.
Protection	IP65.
Compensator	Power shield compensates for material build
	up between probe and vessel wall. Prevents
	false signalling.
Weight	DRL1 - 2Kg.
	200mm rod: 0.25Kg.
	300mm rod: 0.25Kg.
	1 metre rod: 1.50Kg.
	2 metre rod: 3.00Kg.
	10 metre wire rope: 1.75Kg.

#### Connections



#### Probe head ordering code:

Standard unit: DRL1, plus probe rod as required - see 'probe rods section'.

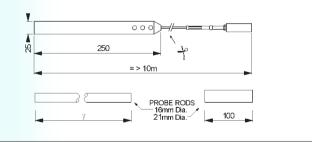
#### PROBE RODS

Solid probe rods are manufactured from 303 S31 stainless steel, 10metre wire rope is 316 stainless, weight & other fittings are 303 stainless steel.

Probe rods for use with Digimatic DML4(A) & DMR2 plus Digimho DRL1:	
Code	Description
822-006	100mm x 21mm dia. stainless steel. (200mm o/all)
822-005	200mm x 16mm dia. stainless steel. (300mm o/all)
822-003	1 metre x 16mm dia. stainless steel.
822-004	2 metre x 16mm dia. stainless steel.
823-004	10 metre stainless steel wire rope and weight.



#### **Dimensions - Probe Rods**

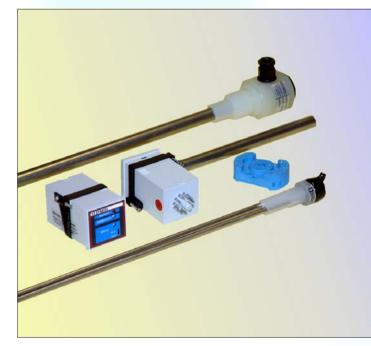


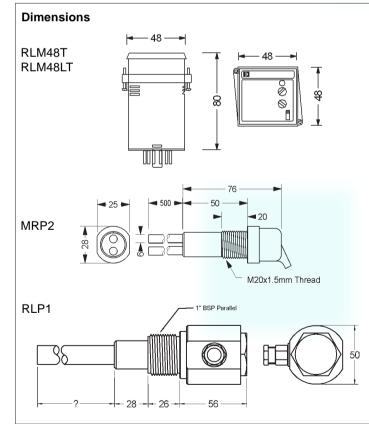
#### MODULAR RESISTIVE LEVEL SYSTEM RLL48

Consists of control module and separate probe units. Two probes can be used with one module to provide sequenced filling/ emptying. Choice of 'high' level control (RLM48T) or 'low' level control (RLM48LT).

Adjustable time delay prevents spurious operation from liquid splashing.

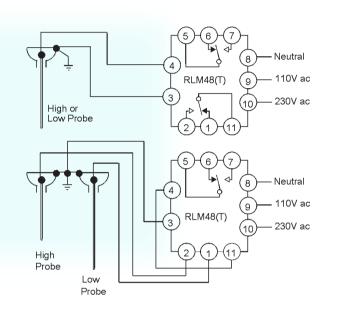
Version also available for use with carbon black (RLM4 - refer to sales desk for more details).





<b>SPECIFICATION</b> -	GENERAL
Supply	110/230V ac,.
Load	1.5A max ac.
Ambient Temp	-15°C to +45°C for control module.
Output	SPCO Relay rated @ 2.5A 240V ac Non Ind.
Output Mode	RLM48T normally ON.
	RLM48LT normally OFF.
Calibration	Analogue rotary over range of 500 ohms to
	30K ohms.
Indicators	Output LED.
Mounting	11 pin relay base roe RLM modules.
Protection	IP40 for RLM modules, probes typically IP65.
Weight	RLM48T/RLM48LT - 220gms.
	RLP1 - 600gms + probe rod.
	MRP2 - 300gms.

#### Connections



	To order specify probes from the following list plus appropriate control module.		
Code	Description		
823-008	MRP2, 20mm mounting. 2 x 500mm probes.		
823-009	RLP1, 1" bsp mounting. Choice of probe lengths.		
	See 'probe rods section' for details.		

Module ordering codes: High level control module: RLM48T.

Low level control module: RLM48LT.

11 pin international plug-in relay base required for modules.





### LEVEL CONTROL CATALOGUE





proximity sensors







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