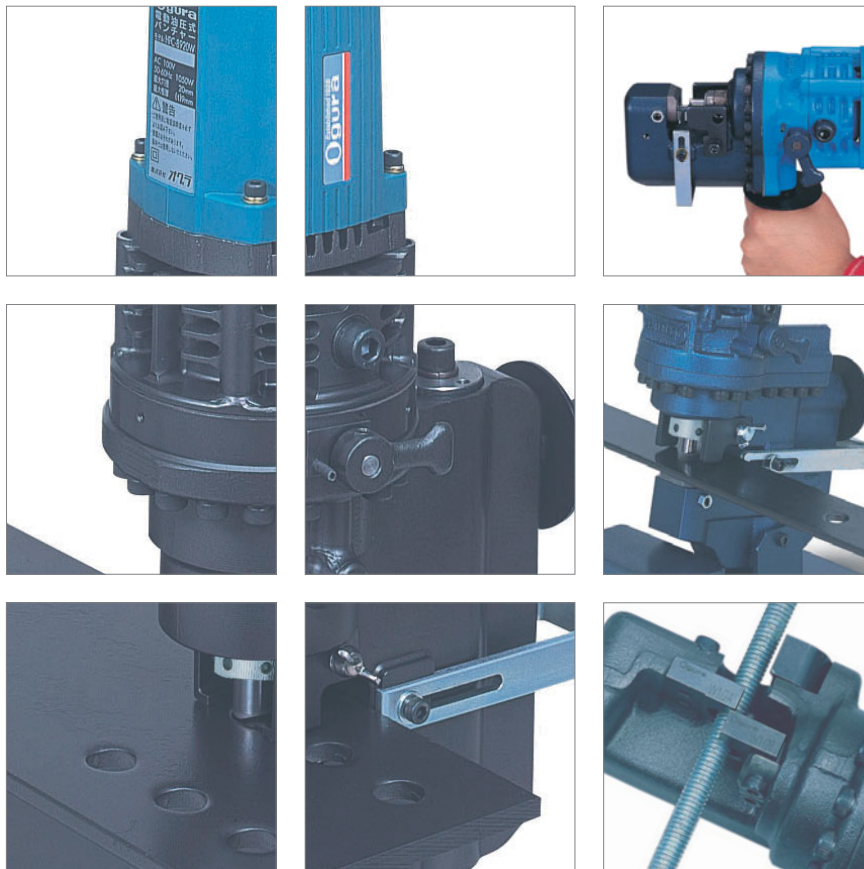


## Hydraulic Hole Punchers & Threaded Bolt Cutters



Hole Punchers

Threaded Bolt Cutters

# Why Ogura Hole Punchers?

Ogura Hydraulic Hole Punchers dramatically reduce your hole-making costs over conventional drilling methods.

**Time Savings** - Ogura Puncher users have documented increases in productivity over other hole making methods. One user stated that he had achieved a 75% time saving over the old method of using twist drills.

**Fast Cycle Times** - Punch clean and accurate holes in as little as 1.5 seconds. A single trigger actuates the punch while an exclusive auto-return mechanism returns the punch to its starting position.

**Ease of Handling** - Single body, lightweight construction make these units easy to handle and move and no separate hydraulics. Operator fatigue is reduced since the Ogura puncher does all the hard work.

**Accuracy** - Ogura punchers eliminate the need to pre-drill or pre-punch. To confirm the punch position, simply jog the punch down to the centre mark for the hole location. A convenient release valve allows ease of repositioning if required.

**Less Clean Up** - With Ogura punchers there is no messy drill debris. You get a clean slug that is easy to handle, with faster clean-ups.

**Punches Last Longer** - Twist drills can break easily and dull quickly. When properly cared for, an Ogura punch and die set can produce an average of over 1000 holes.

Most products are available ex-stock with all spare parts and service spares available immediately.



## Specification Overview

	Page	Motor Wattage	Weight (Kg)	Dimensions LxWxH (mm)	Max. Throat Depth (mm)	Hole Shapes	Punching Capacity	
							Mild Steel	Stainless
<b>HPC-615</b>	<b>4</b>	580W	7.0	378 x 122 x 246	26	Round/Oblong	ø15 / t6	ø15 x t4 ø14 x t5
<b>HPC-615DF</b>	<b>5</b>	18V Battery	8.0	392 x 122 x 264.5	26	Round/Oblong	ø15 / t6	ø15 x t4 ø14 x t5
<b>HPC-206WDF</b>	<b>6</b>	18V Battery	12.5	457 x 147 x 298	40	Round/Oblong	ø20 / t8	ø20 / t6
<b>HPC-8618</b>	<b>7</b>	1050W	11.8	512 x 140 x 319	60	Round/Oblong	ø18 / t6 ø20 / t5	ø18 x t4 ø14 x t5
<b>HPC-8620</b>	<b>8</b>	1050W	16.2	544 x 140 x 304	55	Round/Oblong	ø20 / t6	ø14 x t5 ø20 x t4
<b>HPC-20</b>	<b>9</b>	1050W	11.0	496 x 140 x 283	40	Round/Oblong	ø20 / t8	ø20 x t6
<b>HPC-8920</b>	<b>10</b>	1050W	18.0	540 x 142 x 323	40	Round/Oblong	ø20 / t9 ø18 x t10	ø20 x t6
<b>HPC-8920W</b>	<b>11</b>	1050W	18.0	540 x 142 x 323	40	Round/Oblong	ø20 / t9 ø18 x t10	ø20 x t6

### Catalogue Icons

Throughout the catalogue the following icons are used.



Double action



Max. hole size in mild steel



Max. hole size in stainless steel

### Leasing Finance

We can offer leasing as a purchase option on the majority of the products we supply. Thanks to our collaboration with specialist providers we are able to offer very low rates.

Please contact us for an immediate quotation.



# Hole Puncher Overview



Page 4

## HPC-615 Handheld Hole Puncher

Lightweight handheld portable hole puncher. Safe and easy to use with minimal maintenance.



Page 5

## HPC-615DF Battery-Powered Hole Puncher

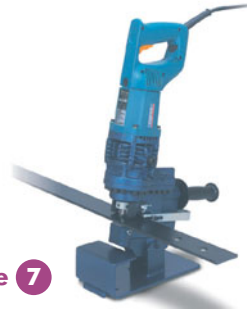
With the same performance as the HPC-615, this battery powered unit is ultra-portable thanks to battery operation.



Page 6

## HPC-206WDF Battery-Powered Hole Puncher

Ultra-versatile hinged puncher for awkward locations.



Page 7

## HPC-8618 Deep Throat Hydraulic Hole Puncher

This hole puncher features a particularly deep throat which allows for more versatile cutting.



Page 8

## HPC-8620 Ductline Hole Puncher with Threaded Bolt Cutter

Designed to be used for ductline cutting.



Page 9

## HPC-20 Lightweight Hole Puncher with Threaded Bolt Cutter

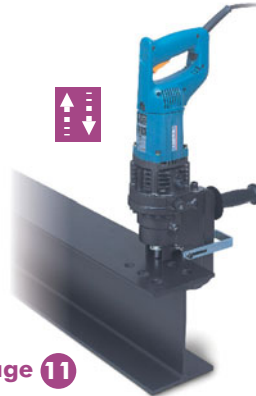
This versatile hole puncher is a good all rounder.



Page 10

## HPC-8920 High Power Hydraulic Hole Puncher

This is our most powerful hole puncher.



Page 11

## HPC-8920W High Power Double Acting Hydraulic Hole Puncher

Sharing the same performance as the HPC-8920, this model features unique double action for perfect round holes and clean cutting every time.



Page 12

**MPT**  
Multi-Purpose Tool  
This compact and lightweight notcher, cutter and bender is ideal for onsite angle-iron work where portability is needed.



Page 12

**HWC-634**  
Cordless Threaded  
Bolt Cutter  
This portable battery-powered tool can cut up to 12mm threaded bolt leaving a clean thread.

# Handheld Hole Puncher

Lightweight handheld portable hole puncher.  
Safe and easy to use with minimal maintenance.

Maximum hole size 15mm in 6mm steel.

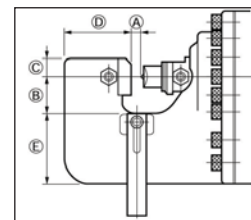
## HPC-615



## Specification

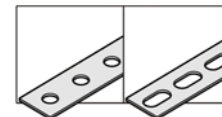
	<b>HPC-615</b> Handheld Hole Puncher
Power	580 W, Single Phase 110 V/230 V, 50-60 Hz ac
Weight	7.0 kg
Dimensions LxWxH	378 x 122 x 246 mm
Max. throat depth	26 mm
Max. hole size	Mild steel: $\varnothing 15 \times t6$ Stainless: $\varnothing 15 \times t4$ or $\varnothing 14 \times t5$
Standard Accessories	11 mm punch 11 mm Type-B die Carry case Removable handle Adjustment tools Hydraulic oil Work stand 8 mm and 10 mm spanners Hex wrench 3,4,5 and 8 mm

### Throat Dimensions

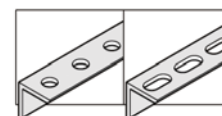


A:8  
B:26  
C:13  
D:46  
E:51  
(mm)

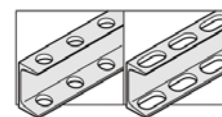
### Punching Capacity



Flat Bar:  
50 x t6



Angle Iron:  
Min 25 x 25 x t3  
Max 50 x 50 x t6



Channel:  
Min 75 x 40  
Max 100 x 50

## Punches & Dies

### Mild Steel

Diameter (mm)	4	5	5.5	6	6.5	8	8.5	10	11	12	13	14	15
Round Punch	5310010	5310020	5310030	5330010	5330020	5330030	5330040	5330050	5330060	5330070	5330080	5330090	5330100
Round Die	A(t2~3.2)	5310500	5310510	5310520	5310530	5310550	5310570	5310590	5310610	5310630	5310650	5310670	5310690
	B(t4~6)	-----	-----	-----	5310540	5310560	5310580	5310600	5310620	5310640	5310660	5310680	5310700
Max. Thickness (mm)	t2	t3	t3	t4	t6	t6	t6	t6	t6	t6	t6	t6	t6
Diameter (mm)	6.5x10	6.5x13	8.5x13	8.5x17	9x13.5	10x15	11x16.5						
Oblong Punch	5331500	5331510	5331520	5331530	5331540	5331560	5331580						
Oblong Die	A(t2~3.2)	5312000	5312020	5312040	5312060	5312080	5312100	5312120					
	B(t4~6)	5312010	5312030	5312050	5312070	5312090	5312110	5312130					
Max. Thickness (mm)	t6	t6	t6	t6	t6	t6	t6						

### Stainless Steel (Note: Mild Steel punches are suitable for stainless steel)

Diameter (mm)	6.5	8	8.5	10	11	12	13	14	15	
Round Die	SA (t3)	5312500	5312510	5312530	5312550	5312570	5312590	5312610	5312630	5312650
	SB (t4~5)	-----	5312520	5312540	5312560	5312580	5312600	5312620	5312640	5312660
Max. Thickness (mm)	t4	t4	t4	t4	t5	t5	t5	t5	t4	

### Channel Flange (Note: Mild Steel punch is suitable for channel sections)

Diameter (mm)	10	11	12	
Round Die	C(t7.5)	5313500	5313510	5313520

# Handheld Battery-Powered Hole Puncher

With the same performance as the HPC-615, this battery powered unit is ultra-portable thanks to battery operation.

Maximum hole size 15 mm in 6 mm mild steel.



**Cuts per Full Charge**  
95 of Ø15, t6 Mild Steel



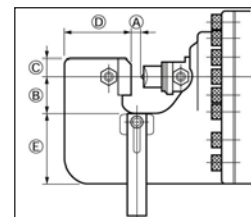
## HPC-615DF



## Specification

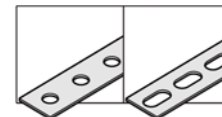
	<b>HPC-615DF</b> Handheld Battery-Powered Hole Puncher
Power	18 V dc 3.0 Ah Ni-MH Battery
Charger	240 V ac 110 V ac or 12/24 V dc
Weight	8.0 kg
Dimensions LxWxH	392 x 122 x 264.5 mm
Max. throat depth	26 mm
Max. hole size	Mild steel: $\varnothing 15 \times t6$ Stainless: $\varnothing 15 \times t4$ or $\varnothing 14 \times t5$
Standard Accessories	Battery Charger 11 mm punch and Type-B die Carry case Removable handle Adjustment tools Hydraulic oil Work stand

### Throat Dimensions

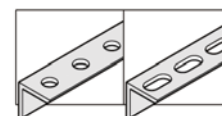


A:8  
B:26  
C:13  
D:46  
E:51  
(mm)

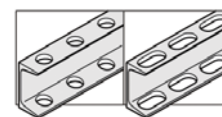
### Punching Capacity



Flat Bar:  
50 x t6



Angle Iron:  
Min 25 x 25 x t3  
Max 50 x 50 x t6



Channel:  
Min 75 x 40  
Max 100 x 50

### Punches & Dies

#### Mild Steel

Diameter (mm)	4	5	5.5	6	6.5	8	8.5	10	11	12	13	14	15
Round Punch	5310010	5310020	5310030	5330010	5330020	5330030	5330040	5330050	5330060	5330070	5330080	5330090	5330100
Round Die	A(t2~3.2)	5310500	5310510	5310520	5310530	5310550	5310570	5310590	5310610	5310630	5310650	5310670	5310690
	B(t4~6)	-----	-----	-----	5310540	5310560	5310580	5310600	5310620	5310640	5310660	5310680	5310700
Max. Thickness (mm)	t2	t3	t3	t4	t6	t6	t6	t6	t6	t6	t6	t6	t6
Diameter (mm)	6.5x10	6.5x13	8.5x13	8.5x17	9x13.5	10x15	11x16.5						
Oblong Punch	5331500	5331510	5331520	5331530	5331540	5331560	5331580						
Oblong Die	A(t2~3.2)	5312000	5312020	5312040	5312060	5312080	5312100	5312120					
	B(t4~6)	5312010	5312030	5312050	5312070	5312090	5312110	5312130					
Max. Thickness (mm)	t6	t6	t6	t6	t6	t6	t6	t6					

#### Stainless Steel (Note: Mild Steel punches are suitable for stainless steel)

Diameter (mm)	6.5	8	8.5	10	11	12	13	14	15
Round Die	SA (t3)	5312500	5312510	5312530	5312550	5312570	5312590	5312610	5312630
	SB (t4~5)	-----	5312520	2312540	5312560	5312580	5312600	5312620	5312640
Max. Thickness (mm)	t4	t4	t4	t4	t5	t5	t5	t5	t4

#### Channel Flange (Note: Mild Steel punch is suitable for channel sections)

Diameter (mm)	10	11	12	
Round Die	C(t7.5)	5313500	5313510	5313520

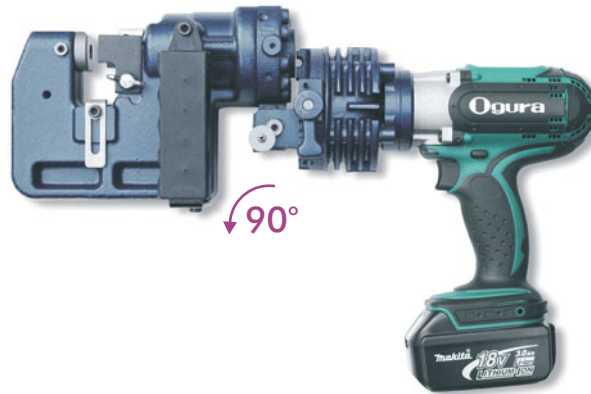
# Handheld Battery-Powered Hole Puncher

Ultra-versatile hinged puncher for awkward locations.

Maximum hole size 20 mm in 8 mm mild steel.



## HPC-206WDF

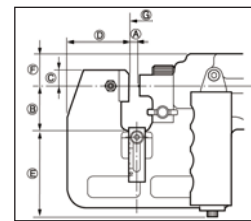


**Cuts per Full Charge**  
>90 of Ø 20, t8 Mild Steel

## Specification

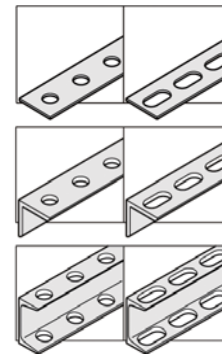
	<b>HPC-206WDF</b> Handheld Battery-Powered Hole Puncher
Power	18 V dc 3.0 Ah Ni-MH Battery
Charger	240 V ac 110 V ac or 12/24 V dc
Weight	12.5 kg
Dimensions LxWxH	457 x 147 x 298 mm
Max. throat depth	40 mm
Max. hole size	Mild steel: Ø20 x t8, Stainless: Ø20 x t6
Standard Accessories	Battery Charger 11 mm punch and Type-B die Carry case Removable handle Adjustment tools Hydraulic oil Work stand

### Throat Dimensions



- A: 9.3 (mm)
- B: 43
- C: 15
- D: 60
- E: 84
- F: 32
- G: 162

### Punching Capacity



- Flat Bar:  
50 x t8
- Angle Iron:  
Min 25 x 25 x t3  
Max 50 x 50 x t8
- Channel:  
Min 75 x 40  
Max 100 x 50

### Punches & Dies

#### Mild Steel - t2~t6mm

Diameter (mm)	6	6.5	8	8.5	10	11	12	13	14	15	16	18	20
Round Punch	5330010	5330020	5330030	5330040	5330050	5330060	5330070	5330080	5330090	5330100	5330110	5330120	5350010
Round Die	A (t2-3.2)	5330500	5330520	5330540	5330560	5330580	5330600	5330620	5330640	5330660	5330680	5330700	5350500
	B (t4-6)	5330510	5330530	5330550	5330570	5330590	5330610	5330630	5330650	5330670	5330690	5330710	5350510
Max. Thickness (mm)	t4	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6

Diameter (mm)	6.5X10	6.5X13	8.5X13	8.5X17	9X13.5	9X18	10X15	10X20	11X16.5	12X18	13X19.5	14X21
Oblong Punch	5331500	5331510	5331520	5331530	5331540	5331550	5331560	5331570	5331580	5331590	5331600	5331610
Oblong Die	A (t2-3.2)	5332000	5332020	5332040	5332060	5332080	5332100	5332120	5332140	5332160	5332180	5332200
	B (t4-6)	5332010	5332030	5332050	5332070	5332090	5332110	5332130	5332150	5332170	5332190	5332210
Max. Thickness (mm)	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6

#### Mild Steel - t7~t8mm (Note: Punch exclusively for Stainless Steel should be used.)

Diameter (mm)	11	12	13	14	15	16	18	20
Round Die	M8 (t7-8)	5330900	5330910	5330920	5330930	5330950	5330960	5330970
Max. Thickness (mm)	t8	t8	t8	t8	t8	t8	t8	t8

#### Stainless Steel - t3~5mm (Note: Punch for Mild Steel is applicable for Stainless Steel)

Diameter (mm)	6	6.5	8	8.5	10	11	12	13	14	15	16	18	20
Round Die	SA (t3)	5332500	5332520	5332540	5332560	5332580	5332600	5332620	5332640	5332660	5332680	5332700	5352500
	SB (t4-5)	5332510	5332530	5332550	5332570	5332590	5332610	5332630	5332650	5332670	5332690	5332710	5352510
Max. Thickness	t4	t4	t4	t4	t4	t5	t5	t5	t5	t4	t4	t4	t4

#### Stainless Steel - t6mm (Note: Punch and Die exclusively for Stainless Steel should be used.)

Diameter (mm)	11	12	13	14	15	16	18	20
Round Punch	5330200	5330210	5330220	5330230	5330240	5330250	5330260	5330270
Round Die	SB (t6)	5332610	5332630	5332650	5332670	5332690	5332710	5332730
Max. Thickness (mm)	t6	t6	t6	t6	t6	t6	t6	t6

#### Oblong Punches for Stainless between t4~t6mm

Diameter (mm)	10X15	10X20	11X16.5	12X18	13X19.5	14X21
Oblong Punch	5331700	5331710	5331720	5331730	5331740	5331750
Oblong Die	SB (t4-6)	5333000	5333010	5333020	5333030	5333040
Max. Thickness (mm)	t6	t6	t6	t6	t6	t6

#### Channel Flange (Note: Punch for Mild Steel is applicable for Channel Flange)

Diameter (mm)	10	11	12	13	14	15	
Round Die	C (t7.5)	5333500	5333510	5333520	5333530	5333540	5333550
Oblong Die	C (t7.5)	5334000	5334010	5334020	5334030	5334040	

# Deep Throat Hole Puncher

This hole puncher features a particularly deep throat which allows for more versatile cutting.

Maximum hole size, 20 mm in 5 mm steel.

Maximum Hole Size Ø18x6 Ø20x5	Maximum Hole Size Ø18x4 Ø14x5
-------------------------------------	-------------------------------------

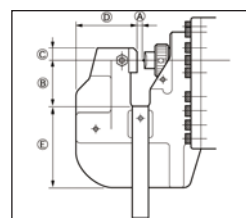
HPC-8618



## Specification

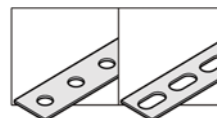
HPC-8618 Deep Throat Hydraulic Hole Puncher	
Power	1050 W, Single Phase, 110 V/230 V, 50-60 Hz ac
Weight	11.8 kg
Dimensions LxWxH	512 x 140 x 319 mm
Max. throat depth	60 mm
Max. hole size	Mild steel: Ø18 x t6 or Ø20 x t5 Stainless steel: Ø18 x t4 or Ø14 x t5
Standard Accessories	11 mm punch 11 mm Type-B die Carry case Removable handle Adjustment tools Hydraulic oil Work stand 8 mm and 10 mm spanners Hex wrench 3,4,5 and 8 mm

### Throat Dimensions

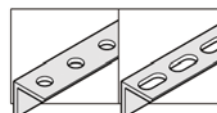


A:8  
B:60  
C:15  
D:76  
E:100  
(mm)

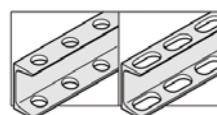
### Punching Capacity



Flat Bar:  
120 x t6

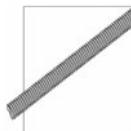


Angle Iron:  
Min 40 x 40 x t3  
Max 90 x 90 x t6



Channel:  
Min 75 x 40  
Max 100 x 50

### Cutting Capacity



Threaded Bolt:  
Min M10  
Max M12

## Punches & Dies

### Mild Steel

Diameter (mm)	6	6.5	8	8.5	10	11	12	13	14	15	16	18
Round Punch	5330010	5330020	5330030	5330040	5330050	5330060	5330070	5330080	5330090	5330100	5330110	5330120
Round Die	A (t2-3.2)	5330500	5330520	5330540	5330560	5330580	5330600	5330620	5330640	5330660	5330680	5330700
	B (t4-6)	5330510	5330530	5330550	5330570	5330590	5330610	5330630	5330650	5330670	5330690	5330710
Max. Thickness (mm)	t4	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6
Diameter (mm)	6.5X10	6.5X13	8.5X13	8.5X17	9X13.5	9X18	10X15	10X20	11X16.5	12X18	13X19.5	14X21
Oblong Punch	5331500	5331510	5331520	5331530	5331540	5331550	5331560	5331570	5331580	5331590	5331600	5331610
Oblong Die	A (t2-3.2)	5332000	5332020	5332040	5332060	5332080	5332100	5332120	5332140	5332160	5332180	5332200
	B (t4-6)	5332010	5332030	5332050	5332070	5332090	5332110	5332130	5332150	5332170	5332190	5332210
Max. Thickness (mm)	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6

### Stainless Steel (Note: Mild Steel punches are suitable for stainless steel)

Diameter (mm)	6	6.5	8	8.5	10	11	12	13	14	15	16	18	18
Round Die	SA (t3)	5332500	5332520	5332540	5332560	5332580	5332600	5332620	5332640	5332660	5332680	5332700	5332720
	SB (t4-t5)	5332510	5332530	5332550	5332570	5332590	5332610	5332630	5332650	5332670	5332690	5332710	5332730
Max. Thickness	t4	t4	t4	t4	t4	t5	t5	t5	t5	t5	t4	t4	t3

### Channel Flange (Note: Mild Steel punch is suitable for channel sections)

Diameter (mm)	10	11	12	13	14	15	
Round Die	C (t7.5)	5333500	5333510	5333520	5333530	5333540	5333550
Diameter (mm)	9X13.5	10X15	10X20	11X16.5	12X18		
Oblong Die	C (t7.5)	5334000	5334010	5334020	5334030	5334040	

# Ductline Hole Puncher with Threaded Bolt Cutter

Designed to be used for ductline cutting.

Maximum hole size 20mm in 6mm steel.



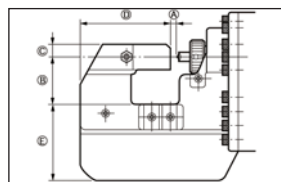
HPC-8620



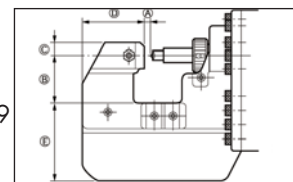
## Specification

<b>HPC-8620</b> Ductline Hydraulic Hole Puncher with Threaded Bolt Cutter	
Power	1050 W, Single Phase 110 V/230 V, 50-60 Hz ac
Weight	16.2 kg
Dimensions LxWxH	544 x 140 x 304 mm
Max. throat depth	55 mm
Max. hole size	Mild steel: $\varnothing 20 \times t6$ Stainless: $\varnothing 20 \times t4$ or $\varnothing 14 \times t5$
Standard Accessories	11 mm punch & 11 mm Type-B die Carry case & removable handle Adjustment tools Hydraulic oil Work stand 8 mm and 10 mm spanners Hex wrench 3,4,5 and 8 mm Nut retaining bar

### Throat Dimensions



Short Punch

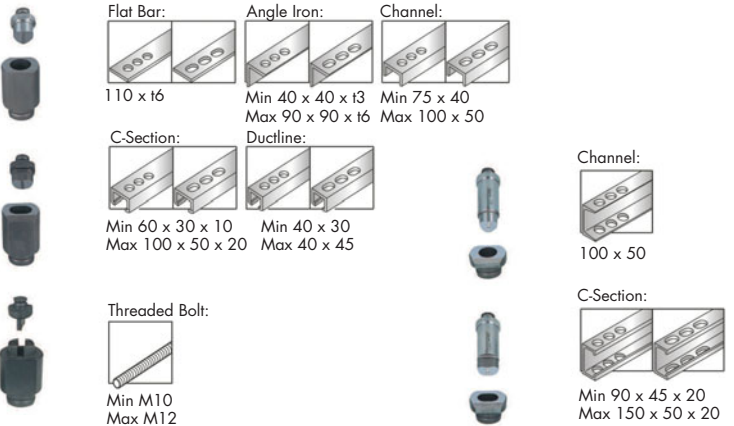


Long Punch

A:8  
B:55  
C:15  
D:109  
E:90  
(mm)

A:8  
B:55  
C:15  
D:74  
E:90  
(mm)

### Punching Capacity



### Punches & Dies

#### Mild Steel

Diameter (mm)	6	6.5	8	8.5	10	11	12	13	14	15	16	18	20
Round Long Punch	5330010	5330020	5330030	5330040	5330050	5330060	5330070	5330080	5330090	5330100	5330110	5330120	5350010
Round Long Die	A (t2-3.2)	5356000	5356020	5356040	5356060	5356080	5356100	5356120	5356140	5356160	5356180	5356200	5356240
Max. Thickness (mm)	t4	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6
Diameter (mm)	6.5X10	6.5X13	8.5X13	8.5X17	9X13.5	9X18	10X15	10X20	11X16.5	12X18	13X19.5	14X21	
Oblong Long Punch	5331500	5331510	5331520	5331530	5331540	5331550	5331560	5331570	5331580	5331590	5331600	5331610	
Oblong Long Die	A (t2-3.2)	5357000	5357020	5357040	5357060	5357080	5357100	5357120	5357140	5357160	5357180	5357200	5357220
Max. Thickness (mm)	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6
Diameter (mm)	6	6.5	8	8.5	10	11	12	13	14	15	16	18	20
Round Long Punch	5355500	5355510	5355520	5355530	5355540	5355550	5355560	5355570	5355580	5355590	5355600	5355610	5355620
Round Long Die	A (t2-3.2)	5330500	5330520	5330540	5330560	5330580	5330600	5330620	5330640	5330660	5330680	5330700	5330720
Max. Thickness (mm)	t4	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6
Diameter (mm)	6.5X10	6.5X13	8.5X13	8.5X17	9X13.5	9X18	10X15	10X20	11X16.5	12X18	13X19.5	14X21	
Oblong Long Punch	5356500	5356510	5356520	5356530	5356540	5356550	5356560	5356570	5356580	5356590	5356600	5356610	
Oblong Long Die	A (t2-3.2)	5332000	5332020	5332040	5332060	5332080	5332100	5332120	5332140	5332160	5332180	5332200	5332220
Max. Thickness (mm)	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6

#### Stainless Steel (Note: Mild Steel punches are suitable for stainless steel)

Diameter (mm)	6	6.5	8	8.5	10	11	12	13	14	15	16	18	20
Round Long Punch	LDSA (t3)	5357500	5357520	5357540	5357560	5357580	5357600	5357620	5357640	5357660	5357680	5357700	5357720
Round Long Die	LDSB (t4)	5357510	5357530	5357550	5357570	5357590	5357610	5357630	5357650	5357670	5357690	5357710	5357730
Max. Thickness (mm)	t4	t4	t4	t4	t4	t5	t5	t5	t5	t5	t5	t5	t5
Diameter (mm)	6	6.5	8	8.5	10	11	12	13	14	15	16	18	20
Round Die	SA (t3)	5332500	5332520	5332540	5332560	5332580	5332600	5332620	5332640	5332660	5332680	5332700	5332720
Max. Thickness (mm)	SB (t4)	5332510	5332530	5332550	5332570	5332590	5332610	5332630	5332650	5332670	5332690	5332710	5332730
Max. Thickness (mm)	t4	t4	t4	t4	t4	t5	t5	t5	t5	t5	t5	t5	t5

#### Duct Line (Note: Mild Steel punch is suitable for channel sections)

Diameter (mm)	11	14	Diameter (mm)	11 X 15
Round Long Die LDD	5354500	5354510	Oblong Long Die LDD	5355000

#### Channel Flange (Note: Use with Long Punch (LP))

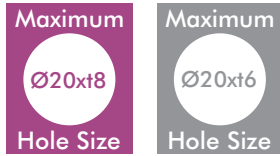
Diameter (mm)	10	11	12	13	14	15	Diameter (mm)	9x13.5	10x15	10x20	11x16.5	12x18		
Round Die	C (t7.5)	5333500	5333510	5333520	5333530	5333540	5333550	Oblong Die	C (t7.5)	5334000	5334010	5334020	5334030	5334040



# Lightweight Hole Puncher with Threaded Bolt Cutter

This versatile hole puncher is a good all rounder.

Maximum hole size, 20 mm in 6 mm steel.



HPC-20



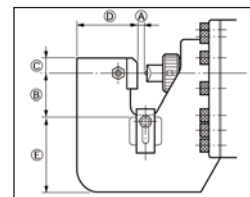
## Specification

### HPC-20

Lightweight Multi-Purpose Hydraulic Hole Puncher with Threaded Bolt Cutter

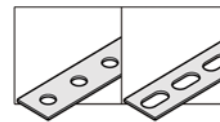
Power	1050 W, Single Phase, 110 V/230 V, 50-60 Hz ac
Weight	11.0 kg
Dimensions LxWxH	496 x 140 x 283 mm
Max. throat depth	40 mm
Max. hole size	Mild steel: $\varnothing 20 \times t8$ , Stainless: $\varnothing 20 \times t6$
Standard Accessories	11 mm punch & 11 mm Type-B die Carry case & removable handle Adjustment tools Hydraulic oil Work stand 8 mm and 10 mm spanners Hex wrench 3,4,5,6 and 8 mm

### Throat Dimensions

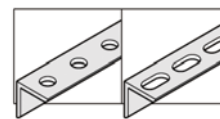


A:8  
B:40  
C:15  
D:60  
E:75  
(mm)

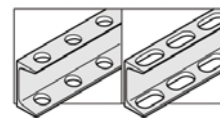
### Punching Capacity



Flat Bar:  
80 x t8

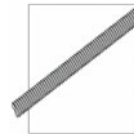


Angle Iron:  
Min 40 x 40 x t3  
Max 80 x 80 x t8



Channel:  
Min 75 x 40  
Max 100 x 50

### Cutting Capacity



Threaded Bolt:  
Min M10  
Max M12

## Punches & Dies

### Mild Steel - t2~t6mm

Diameter (mm)	6	6.5	8	8.5	10	11	12	13	14	15	16	18	20
Round Punch	5330010	5330020	5330030	5330040	5330050	5330060	5330070	5330080	5330090	5330100	5330110	5330120	5350010
Round Die	A (t2-3.2)	5330500	5330520	5330540	5330560	5330580	5330600	5330620	5330640	5330660	5330680	5330700	5330720
	B (t4-6)	5330510	5330530	5330550	5330570	5330590	5330610	5330630	5330650	5330670	5330690	5330710	5330730
Max. Thickness (mm)	t4	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6

Diameter (mm)	6.5X10	6.5X13	8.5X13	8.5X17	9X13.5	9X18	10X15	10X20	11X16.5	12X18	13X19.5	14X21
Oblong Punch	5331500	5331510	5331520	5331530	5331540	5331550	5331560	5331570	5331580	5331590	5331600	5331610
Oblong Die	A (t2-3.2)	5332000	5332020	5332040	5332060	5332080	5332100	5332120	5332140	5332160	5332180	5332200
	B (t4-6)	5332010	5332030	5332050	5332070	5332090	5332110	5332130	5332150	5332170	5332190	5332210
Max. Thickness (mm)	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6	t6

### Mild Steel - t7~t8mm (Note: Punch exclusively for Stainless Steel should be used.)

Diameter (mm)	11	12	13	14	15	16	18	20
Round Die	MB (t7-8)	5330900	5330910	5330920	5330930	5330940	5330950	5330960
Max. Thickness (mm)	t8	t8	t8	t8	t8	t8	t8	t8

### Stainless Steel - t3~5mm (Note: Punch for Mild Steel is applicable for Stainless Steel)

Diameter (mm)	6	6.5	8	8.5	10	11	12	13	14	15	16	18	20
Round Die	SA (t3)	5332500	5332520	5332540	5332560	5332580	5332600	5332620	5332640	5332660	5332680	5332700	5332720
	SB (t4-5)	5332510	5332530	5332550	5332570	5332590	5332610	5332630	5332650	5332670	5332690	5332710	5332730
Max. Thickness (mm)	t4	t4	t4	t4	t4	t4	t5	t5	t5	t5	t4	t4	t4

### Stainless Steel - t6mm (Note: Punch and Die exclusively for Stainless Steel should be used.)

Diameter (mm)	11	12	13	14	15	16	18	20
Round Punch	5330200	5330210	5330220	5330230	5330240	5330250	5330260	5330270
Round Die	SB (t6)	5332610	5332630	5332650	5332670	5332690	5332710	5332730
Max. Thickness (mm)	t6	t6	t6	t6	t6	t6	t6	t6

### Oblong Punches for Stainless between t4~t6mm

Diameter (mm)	10X15	10X20	11X16.5	12X18	13X19.5	14X21
Oblong Punch	5331700	5331710	5331720	5331730	5331740	5331750
Oblong Die	SB (t4-6)	5333000	5333010	5333020	5333030	5333040
Max. Thickness (mm)	t6	t6	t6	t6	t6	t6

### Channel Flange (Note: Punch for Mild Steel is applicable for Channel Flange)

Diameter (mm)	10	11	12	13	14	15
Round Die	C (t7.5)	5333500	5333510	5333520	5333530	5333540
Oblong Die	C (t7.5)	5334000	5334010	5334020	5334030	5334040

# High Power Hydraulic Hole Puncher

This is our most powerful hole puncher.

Able to cut 20 mm holes in 9 mm steel.



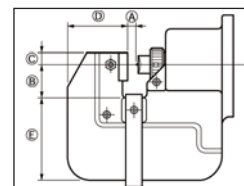
HPC-8920



## Specification

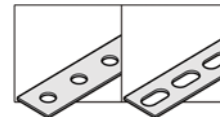
	<b>HPC-8920</b> High Power Hydraulic Hole Puncher
Power	1050 W, Single Phase, 110 V/230 V, 50-60 Hz ac
Weight	18.0 kg
Dimensions LxWxH	540 x 142 x 323 mm
Max. throat depth	40 mm
Max. hole size	Mild steel: $\varnothing 18 \times t10$ or $\varnothing 20 \times t9$ Stainless steel: $\varnothing 20 \times t6$
Standard Accessories	14 mm punch 14 mm Type-S die & 14 mm Type-T die Carry case Removable handle Adjustment tools Hydraulic oil Work stand 8 mm and 10 mm spanners Hex wrench 3,4,5,6 and 8 mm Nut retaining bar

### Throat Dimensions

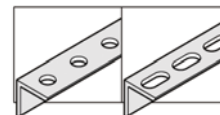


A: 11  
B: 40  
C: 17  
D: 74  
E: 100  
(mm)

### Punching Capacity

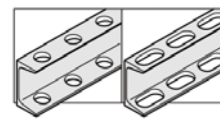
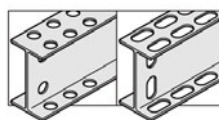


Flat Bar:  
80 x t10 or  
80 x t9



Angle Iron:  
Min 45 x 45 x t4  
Max 80 x 80 x t6

H-Section:  
Min 100 x 100  
Max 300 x 150



Channel:  
Min 100 x 50  
Max 125 x 65

## Punches & Dies

### Mild Steel

Diameter (mm)	6	6.5	8	8.5	10	11	12	13	14	15	16	18	20
Round Punch	5360010	5360020	5360030	5360040	5360050	5360060	5360070	5360080	5360090	5360100	5360110	5360120	5360130
Round Die	R (t2-3.2)	5360500	5360520	5360540	5360560	5360580	5360600	5360630	5360660	5360690	5360720	5360750	5360780
	S (t4-6)	5360510	5360530	5360550	5360570	5360590	5360610	5360640	5360670	5360700	5360730	5360760	5360790
	T (t7-9)	-----	-----	-----	-----	-----	5360620	5360650	5360680	5360710	5360740	5360770	5360800
Max. Thickness (mm)	t4	t6	t6	t6	t6	t10	t10	t10	t10	t10	t10	t10	t9
Diameter (mm)	6.5X10	6.5X13	8.5X13	8.5X17	9X13.5	9X18	10X15	10X20	11X16.5	12X18	13X19.5	14X21	
Oblong Punch	5361500	5361510	5361520	5361530	5361540	5361550	5361560	5361570	5361580	5361590	5361600	5361610	
Oblong Die	R (t2-3.2)	5362000	5362020	5362040	5362060	5362080	5362100	5362120	5362140	5362160	5362190	5362220	5362250
	S (t4-6)	5362010	5362030	5362050	5362070	5362090	5362110	5362130	5362150	5362170	5362200	5362230	5362260
	T (t7-9)	-----	-----	-----	-----	-----	-----	-----	-----	5362180	5362210	5362240	5362270
Max. Thickness (mm)	t6	t6	t6	t6	t6	t6	t6	t6	t9	t9	t9	t9	

### Stainless Steel (Note: Punch for Mild Steel is applicable for Stainless Steel)

Diameter (mm)	6	6.5	8	8.5	10	11	12	13	14	15	16	18	20
Round Die	SA (t3)	5362500	5362510	5362520	5362540	5362560	5362580	5362600	5362620	5362640	5362660	5362730	5362680
	SB (t4-6)	-----	-----	5362530	5362550	5362570	5362590	5362610	5362630	5362650	5362670	5362720	5362690
Max. Thickness	t4	t4	t4	t4	t4	t5	t6	t6	t6	t6	t6	t6	t6

### Channel Flange (Note: Punch for Mild Steel is applicable for Channel Flange)

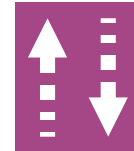
Diameter (mm)	10	11	12	13	14	15	18	20	
Round Die	C (t8)	5363500	5363510	5363520	5363530	5363540	5363550	5363560	5363570
Diameter (mm)	11x16.5	12x18	13x19.5	14x21					
Oblong Die	C (t8)	5364000	5364010	5364020	5364030				

# High Power Hydraulic Hole Puncher - Double Action

Sharing the same performance as the HPC-8920, this model features unique double action for perfect round holes and clean cutting every time.



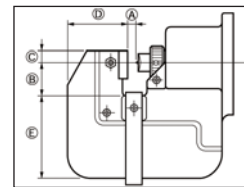
HPC-8920W



## Specification

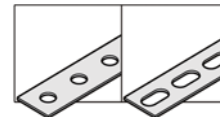
	<b>HPC-8920W</b> High Power Hydraulic Hole Puncher
Power	1050 W, Single Phase, 110 V/230 V, 50-60 Hz ac
Weight	18.0 kg
Dimensions LxWxH	540 x 142 x 323 mm
Max. throat depth	40 mm
Max. hole size	Mild steel: $\varnothing 18 \times t10$ or $\varnothing 20 \times t9$ Stainless steel: $\varnothing 20 \times t6$
Standard Accessories	14 mm punch 14 mm Type-S die & 14 mm Type-T die Carry case Removable handle Adjustment tools Hydraulic oil Work stand 8 mm and 10 mm spanners Hex wrench 3,4,5,6 and 8 mm Nut retaining bar

### Throat Dimensions

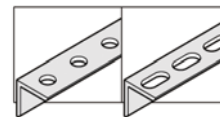


A: 11  
B: 40  
C: 17  
D: 74  
E: 100 (mm)

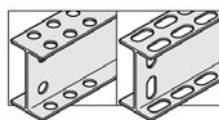
### Punching Capacity



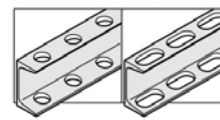
Flat Bar:  
80 x t10 or  
80 x t9



Angle Iron:  
Min 45 x 45 x t4  
Max 80 x 80 x t6



H-Section:  
Min 100 x 100  
Max 300 x 150



Channel:  
Min 100 x 50  
Max 125 x 65

## Punches & Dies

### Mild Steel

Diameter (mm)	6	6.5	8	8.5	10	11	12	13	14	15	16	18	20
Round Punch	5360010	5360020	5360030	5360040	5360050	5360060	5360070	5360080	5360090	5360100	5360110	5360120	5360130
Round Die	R (t2-3.2)	5360500	5360520	5360540	5360560	5360580	5360600	5360630	5360660	5360690	5360720	5360750	5360780
	S (t4-6)	5360510	5360530	5360550	5360570	5360590	5360610	5360640	5360670	5360700	5360730	5360760	5360790
	T (t7-9)	-----	-----	-----	-----	-----	5360620	5360650	5360680	5360710	5360740	5360770	5360800
Max. Thickness (mm)	t4	t6	t6	t6	t6	t10	t10	t10	t10	t10	t10	t10	t9
Diameter (mm)	6.5X10	6.5X13	8.5X13	8.5X17	9X13.5	9X18	10X15	10X20	11X16.5	12X18	13X19.5	14X21	
Oblong Punch	5361500	5361510	5361520	5361530	5361540	5361550	5361560	5361570	5361580	5361590	5361600	5361610	
Oblong Die	R (t2-3.2)	5362000	5362020	5362040	5362060	5362080	5362100	5362120	5362140	5362160	5362190	5362220	5362250
	S (t4-6)	5362010	5362030	5362050	5362070	5362090	5362110	5362130	5362150	5362170	5362200	5362230	5362260
	T (t7-9)	-----	-----	-----	-----	-----	-----	-----	-----	5362180	5362210	5362240	5362270
Max. Thickness (mm)	t6	t6	t6	t6	t6	t6	t6	t6	t9	t9	t9	t9	

### Stainless Steel (Note: Punch for Mild Steel is applicable for Stainless Steel)

Diameter (mm)	6	6.5	8	8.5	10	11	12	13	14	15	16	18	20
Round Die	SA (t3)	5362500	5362510	5362520	5362540	5362560	5362580	5362600	5362620	5362640	5362660	5362730	5362680
	SB (t4-6)	-----	-----	5362530	5362550	5362570	5362590	5362610	5362630	5362650	5362670	5362720	5362690
Max. Thickness	t4	t4	t4	t4	t4	t5	t6	t6	t6	t6	t6	t6	t6

### Channel Flange (Note: Punch for Mild Steel is applicable for Channel Flange)

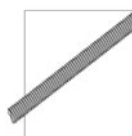
Diameter (mm)	10	11	12	13	14	15	18	20	
Round Die	C (t8)	5363500	5363510	5363520	5363530	5363540	5363550	5363560	5363570
Oblong Die	C (t8)	5364000	5364010	5364020	5364030				

## Cordless Threaded Bolt Cutter

These battery powered threaded bolt cutters can really save time and effort involved in bolt cutting. Using the correct blades a clean thread is produced every time. Able to cut up to 12 mm threaded bolt.



### Cutting Capacity



Mild Steel:  
M8, M10 & M12  
Stainless:  
M8 & M10

### Specification

<b>HWC-634</b> Cordless Threaded Bolt Cutter	
Power	12 V dc
Battery	12 V 3.0 Ah Ni-MH
Charger	110/240 V ac or 12/24 V dc
Weight	4.2 kg
Dimensions LxWxH	300 x 99 x 240mm
Cutting Speed	3.6 Seconds
Standard Accessories	Battery x2 Charger M10 and M12 blades and dies M3, M4 and M5 hex wrenches 17mm spanner Carry case Balance stand

## Multi-Purpose Tool (MPT)

This compact and lightweight notcher, cutter and bender is ideal for onsite angle-iron work where portability is needed.



### MPT-650S Motor Unit

Motor	1050 W, 110-115 V / 220-230 V ac 50/60 Hz Single Phase
Weight without unit	7.2 kg
Dimensions without unit	467 (L) x 227 (W) x 102 (H) mm
Standard Accessories	Open end wrench (14·17 mm) Hydraulic oil, Carrying case

### Vimpex Ltd

Star Lane, Great Wakering  
Essex SS3 0PJ England  
Tel: +44 (0) 1702 216999  
Fax: +44 (0) 1702 216699  
E-mail: sales@vimpex.co.uk  
[www.metal-cutters.co.uk](http://www.metal-cutters.co.uk)

### MPT-650C Cutter Unit



#### Cut

Weight	7.2 kg
Dimensions	178 (L) x 140 (W) x 185 (H) mm
Capacity	Mild steel (SS400) Max. 50 x 50 x 16 mm, L-shaped steel Stainless (SUS304) Max. 50 x 50 x 14 mm, L-shaped steel
Standard Accessories	Hex Wrench (5 mm), Carrying case

### MPT-650N Notcher Unit



#### Notch

Weight	12.0 kg
Dimensions	150 (L) x 199 (W) x 168 (H) mm
Capacity	Mild steel (SS400) Max. 50 x 50 x 16 mm, L-shaped steel Stainless (SUS304) Max. 50 x 50 x 14 mm, L-shaped steel
Standard Accessories	Hex wrench (5 & 6 mm), Carrying case

### MPT-650B Bender Unit



#### Bend

Weight	8.8 kg
Dimensions	240 (L) x 140 (W) x 145 (H) mm
Capacity	Mild steel (SS400) Max. 50 x 50 x 16 mm, L-shaped steel Stainless (SUS304) Max. 50 x 50 x 14 mm, L-shaped steel
Min. bending dimensions for angle flange work	148 mm (25 x 25 x 13 mm) 173 mm (50 x 50 x 16 mm)
Standard Accessories	Carrying case



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We reserve the right to change or amend any design or specification in line with our policy of continuing development and improvement.