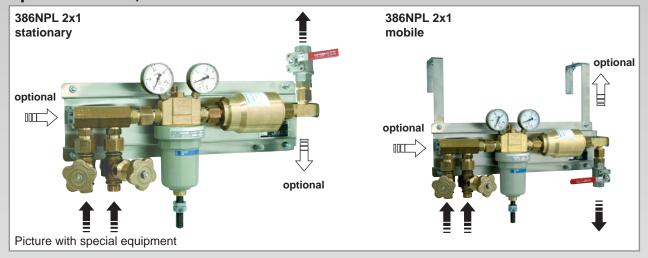


PRESSURE REGULATING STATIONS

MANUAL

www.wittgas.com

386NPL for oxygen, fuel gas, inert gas and neutral gases up to 200 m³/h, also to fit on bundles



WITT Pressure regulating station 1x1 or manually changeable 2x1 for central gas supplies. Every pressure regulating station 100% tested.

- pressure regulating station complete, mounted and tested
- stationary or to fit on bundles
- · quick and easy wall mounting
- · compact robust design
- suitable for connection with bundles
- pressure regulator according to DIN EN ISO 7291

Operation / Usage

The pressure regulating station ensures continuous gas supply and control of a pipeline, which is connected with pipeline outlets and reduces the risk of accidents. A supply by single cylinders is not available.

Assembly

1x1 pressure regulating station 386NPL

2x1 pressure regulating station 386NPL manually changeable

maximal up to 3x1 (on request) consisting of:

high pressure gate valve 1x or 2x dependant on option 1x pressure regulator with blow off valve

1x ball valve in the outlet

complete mounted and tested on stainless steel plate

Options

- flush valve
- second outlet and/or up to 60 bar outlet pressure (special equipment)
- flexible hose standards for connection of pressure regulating station with gas supply (cylinder, gas cylinder manifolds, bundles, ...), adaptor suitable for bundle connections
- screw connection for pipe (soldering end, WITTFIX, welding end)
- pressure gauge with contacts
- safety device 85-30 according to EN 730 / ISO 5175-1 against gas backflow and flashback Other connections available on request

Company certified according to ISO 9001 and ISO 14001

Please identify the individual gas at the time of enquiring!

Technical Data							
Туре			1x1	2x1			
Order-No. inert ga		as		195-002			
	oxygen		195-001				
	fuel gas neutr. gases		193-001				
p _v max.		[bar]	300				
p _H max. (static)		[bar]	5 - 20				
Q max. (at 20 bar)		[m ³ /h]	20	00			
Connections							
Inlet		M OR	G 3/4				
Outlet		RH F	G 3/4				
Dimensions							
Height		[mm]	353				
Width		[mm]	368 - 535				
Depth		[mm]	208				
Weight		[kg]	16.5	17.0			

Flow of pressure regulator (in Nm³/h) in relation to air						
Inlet pressure p _{Vmax} in barg	Outlet pressure P _H in barg					
	6	12	18			
40	350	320	340			
20	180	170	105			
10	85	-	-			

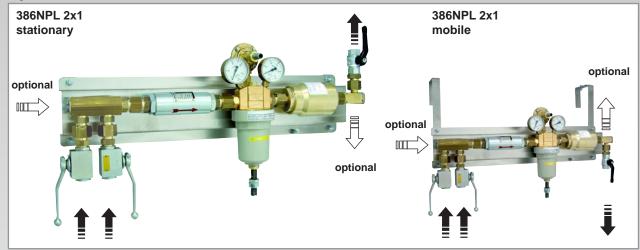
Product Information / Technical Data

PRESSURE REGULATING STATIONS

MANUAL

www.wittgas.com

386NPL for acetylene up to 30 m³/h, also to fit on bundles



WITT Pressure regulating station 1x1 or manually changeable 2x1 for central gas supplies. Every pressure regulating station 100% tested.

Benefits

- pressure regulating station complete, mounted and tested
- · stationary or to fit on bundles
- · quick and easy wall mounting
- · compact robust design
- suitable for connection with bundles
- pressure regulating station according to **DIN EN ISO 14114**
- pressure regulator according to DIN EN ISO 7291

Operation / Usage

The pressure regulating station ensures continuous gas supply and control of a pipeline, which is connected with pipeline outlets and reduces the risk of accidents. A supply by single cylinders is not available.

Assembly

1x1 pressure regulating station 386NPL

2x1 pressure regulating station 386NPL manually changeable

consisting of:

Product Information / Technical Data

2/2-way high pressure gate valve 1x or 2x dependant on option

- 1x Automatic quick acting shut-off device HDS17 according to TRAC 207 Nr. 11.2 and EN ISO 15615
- 1x pressure regulator with blow off valve
- 1x safety device 85-30 according to EN 730 / ISO 5175-1 against gas backflow and flashback
- 1x ball valve in the outlet

complete mounted and tested on stainless steel plate Other connections available on request

Options

- flexible hose standards (**BAM certified**) for connection of pressure regulating station with gas supply (cylinder, bundles, ...), adaptor suitable for bundle connection
- pressure gauge with contacts

Approvals

Company certified according to ISO 9001 and ISO 14001

Technical Data								
Туре		1x1	2x1					
Order-No.		195-001-001	195-002-001					
p _v max.	[bar]	25						
p _H max. (static)	[bar]	0 - 1.5						
Q max. (at 1.5 bar)	[m³/h]	30						
Connections								
Inlet	RH F	G 1/2						
Outlet	RH F	G 3/4						
Dimensions								
Height	[mm]	353						
Width	[mm]	750						
Depth	[mm]	231						
Weight	[kg]	approx. 20						

Flow of pressure regulator (in Nm³/h) in relation to air						
Inlet pressure	Outlet pressure P _H in barg					
p _{Vmax} in barg	0.5	1.0	1.2	1.5		
18	95	100	105	110		
10	60	64	66	69		
4	18	24	26	28		
2	17	16	14	12		

/E1 subject to change