# PRESSURE REGULATING STATIONS

## **MANUAL**

www.wittgas.com

# 684NG for Oxygen, Fuel and Inert Gases up to 75 m<sup>3</sup>/h



WITT Pressure regulating station 1x1 or manually changeable 2x1 for central gas supplies. Every pressure regulating station 100% tested.

#### **Benefits**

- pressure regulating station complete, mounted and tested
- · quick and easy wall mounting
- compact design (e.g. suitable for cylinder cabinets)
- pressure regulator according to DIN EN ISO 7291

### Operation / Usage

The pressure regulating station ensures continuous gas supply and control of a pipeline, which is connected with pipeline outlets and reduces the risk of accidents. A supply by single cylinders is not available.

#### **Assembly**

1x1 pressure regulating station 684NG

2x1 pressure regulating station 684NG manually changeable

high pressure ball valve DN6 dependant on option (1x or 2x)

- 1x pressure regulator with blow off valve
- 1x ball valve in the outlet DN8; G 3/8 F complete mounted and tested on stainless steel plate

#### **Options**

**Product Information / Technical Data** 

- flush valve
- · flexible hose standards for connection of pressure regulating station with gas supply (cylinder, gas cylinder manifolds, bundles, ...), adaptor suitable for bundle connections
- screw connection for pipe (soldering end, WITTFIX, welding end)
- extension module for connection of further single cylinder or cylinder bundles with pressure regulating station
- safety device 85-10 according to EN730 against reverse gas flow and flashbacks
- information board with concise instructions
- instruction plate according to the gas Other connections available on request

#### **Approvals**

Company certified according to ISO 9001:2000 and ISO 14001

### Please identify the individual gas at the time of enquiring!

Technical Data			
Туре		1x1	2x1
Order-No. oxyg	en	193-001	193-002
fuel inert			
p <sub>v</sub> max.	[bar]	300	300
p <sub>H</sub> max. (static)	[bar]	5 - 20	5 - 20
Q max. (at 20 bar)	[m <sup>3</sup> /h]	75	75
Connections			
Inlet	RHF	1/4"NPT	1/4"NPT
Outlet	RHF	G 3/8	G 3/8
Dimensions			
Height	[mm]	400	400
Width	[mm]	300	300
Depth	[mm]	130	130
Weight	[kg]	4.5	5.5

#### Flow of pressure regulator (in Nm<sup>3</sup>/h) in relation to air Inlet pressure Outlet pressure $P_H$ in barg p<sub>Vmax</sub> in barg 300 25 50 60

B01/L0 subject to change