



# XFORCE™ HD

Heavy Duty Cordless Airless Sprayer

Optimized for Protective and Marine Coatings



www.graco.com

## XFORCE HD ADVANTAGES

- **Professional Airless Sprayer** for touch-up, delivers **perfect finish**, matches original spray finish, saving material and solvent.
- **Ultimate portability**, totally changes the way you do your jobs. Small projects that used to take hours, now take minutes.
- **Ready to spray paint in seconds**, sprays most common protective coatings in **one coat coverage**.

Heavy-Duty Applications  
**XFORCE™ HD**



# XFORCE™ HD

Presenting the XForce HD, Graco® introduces another revolutionary technology, that will rapidly change the way touch-up is done in the protective coatings business.

**XFORCE HD:  
THE PERFECT COMPLEMENT  
TO YOUR LARGE AIRLESS SPRAYER**

Whether you're doing touch-up to complete your punch-list items, performing spot repair or simply have a small area or part to paint, the job just gets easier! The new XForce HD is designed to spray the toughest protective coatings and corrosion control materials.

Utilizing proven ProSpray Technology, the XForce HD delivers Graco's professional piston pump design in the palm of your hand giving you the power and freedom to spray a high quality, airless finish wherever you need it!

Designed to endure the most punishing jobsite conditions, the XForce HD gets the job done – FAST and PROFITABLE!



**Standard RAC X™  
Reversible Tip and Guard**

- Accepts standard Graco RAC® tips, guards and extensions
- EasyOut™ Tip Filter keeps you spraying with less tip plugs



**ProConnect™**

- No-tools pump removal and installation system
- Allows you to remove and replace the pump in seconds!
- A must-have when dealing with high performance coatings



**Carry Strap with 360° ProSwivel**

- Allows easy carrying from job to job
- Balanced design



**Spray-N-Throw™ Cup System**

- Disposable 1.3 L (44 oz) lid and liner system virtually eliminates clean-up
- Sealed cup protects material while minimizing spills
- Spray at any angle – *even upside down!*



**Twist-N-Seal Plug**

- Allows you to stage multiple cups for larger jobs
- Protects from contamination and spills



XFORCE™ HD

**Ground Strap  
7.6 m (25 ft)**

If you use this ...

You **NEED** this!



## Materials & Applications

**SPRAYABLE MATERIALS:**

- High solids epoxy primers and coatings – up to 100% solids content
- Solvent and waterborne coatings
- High solids polyurethane top coatings
- Fire-retardant coatings
- Plural-component coatings
- Elastomerics and much more!

**TYPICAL APPLICATIONS:**

To spray small surfaces or to touch-up scratches, nuts, bolts, flanges, pipes, valves, electrical boxes, doors, frames, ladders, rails, holidays, structural steel components, repair surfaces parts, punch-list items and much more!



Watch our application videos at:  
<http://10.graco.eu.com>



### ProGuard™

- Built-in protection system continually monitors sprayer operation
- Dual LED indicators provide instant feedback while spraying
- Automatically shuts sprayer off to protect from thermal overload or excessive pressure

### FullFlo™ Pressure Control

- Fully adjustable to achieve the finish you need
- Optimized for both thick and thin coatings
- Easy-to-read dial



**HD Brushless Motor**  
Delivers a high performance and long life



### 28V High Power Lithium-Ion Power Packs

- Designed for maximum power to spray the most demanding materials
- Spray up to 3.8 L (1 gal) per battery charge

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## XForce HD Advantages

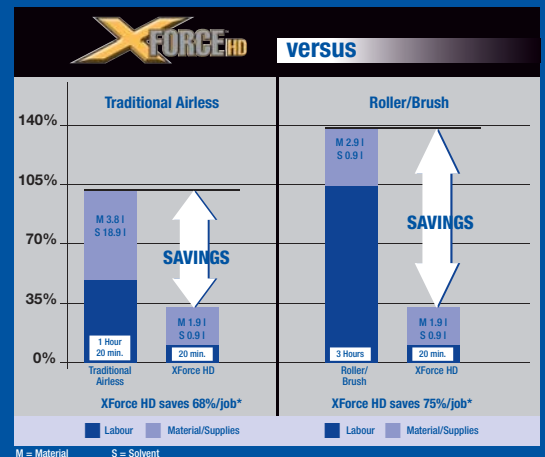
REQUIREMENTS	XForce HD	Traditional Airless	Roller/Brush
Fast Application	✗	✗	
One Coat Coverage	✗	✗	
High-Quality Finish	✗	✗	
Fast Set-up	✗		✗
Fast Clean-up	✗		✗
Easy Portability	✗		✗



## GOOD TO KNOW

### SAVE MATERIAL – SOLVENT – TIME

With the capability to quickly deliver a highly desired, **one-coat airless finish**, the XForce HD **eliminates the need for multiple coats** often required with messy brushes and rollers. This powerful handheld sprayer also eliminates the need to wet larger airless equipment just to spray small areas. It is the fastest way to complete small jobs and touch-up. Jobs that used to take hours to complete can now be completed in minutes – saving time, money and material.



\* Based upon US labour rate and material cost representing 161\$ and 233\$ respectively.

### ! TIP

Extend your reach with HD extensions and a 180° adjustable spray head.





# XFORCE™ HD Accessories

Get the most out of your XForce HD, use our XForce HD accessories

## Maximize your productivity from the start!

### XForce HD Pump

16P164 Eliminates downtime by having an extra pump on hand. It even fits into the storage case!  
 Pump replacement includes:  
 Pump section (without tip, drive module or cup)



### Lids, Liners, Plugs and Cup

16P165 Spray-N-Throw Lids and Liners (25 of each)  
 16P166 Spray-N-Throw Lids (25 pack)  
 16P167 Twist-N-Seal Plugs (6 pack)  
 16P169 Cup



### XForce HD Start-up Kit

16P168 Allows you to have up to 7.6 liters (2 gallons) of material ready-to-go for uninterrupted spraying.

Includes: Filters (x6) - Lids (x25) - Liners (x25) - Cups (x5) - Plugs (x6)



### Filters

For a better finish and less tip clogs  
 16P170 Grey – 30 Mesh (10 pack)  
 16P171 Black – 60 Mesh (10 pack)  
 16P172 Blue – 100 Mesh (10 pack)



### Extensions, tip and guard not included

Extend your reach ...  
 287019 10 in Tip Extension with RAC X HandTite™ Guard  
 235486 Easy Turn 180° Directional Spray Nozzle



### Battery - 28V Lithium-Ion Power Pack Battery

16P173 28V Lithium-Ion Power Pack Battery  
 - Add another battery to spray larger than 7.5 liter jobs.  
 - One fully charged battery sprays 3.75 liters for continuous spraying.  
 - Charge time for 80% performance is 45 minutes.



### Battery Charger

Add a charger to reduce downtime by charging two batteries at once. Light indicator monitors and displays charging progress.  
 16P178 28V Power Pack Battery Charger, 240V



### Pump Armor™

Use storage fluid to avoid pump clogging on re-use.  
 253574 1 liter  
 245133 3.8 liter



## XFORCE HD

### READY TO SPRAY

XForce HD ships complete and ready to spray.

XForce HD includes:

- RAC X™ 517 SwitchTip and Guard
- (2) 28V Lithium-Ion Power Packs
- 28V Lithium-Ion Battery Charger
- (6) Spray-N-Throw Lids
- (6) Spray-N-Throw Liners
- HD Storage Case
- Ground Strap and Carry Strap
- Twist-N-Seal Plug
- (2) Cups

† Graco Patents: Part No. 16N654 Patent Pending

Find this unit at:

## Specifications



Part Number: Euro version  
 UK / IT / DK / CH

	XFORCE HD 16N655 16P692 / 16P693 / 16P694 / 16P695
Max. Tip Size	0.009" - 0.025"
Flow	Factory set
Material & Solvent compatibility	Heavy-Duty
Max. Pressure - bar (PSI)	276 (4000)
2 Batteries - 28 V Lithium-Ion Power Pack	16P173
Battery Charger	16P178
Material Cup	1.3 l (44 oz)