factair

BA800D/1000D 4-OUTLET BREATHING AIR COMPRESSOR



The BA800D and BA1000D are FACTAIR's latest generation of fully mobile, self contained breathing-air compressors. These units have been specially designed to provide safe breathing-air supply for operatives working in hazardous atmospheres such as occur in the nuclear, petrochemical, pharmaceutical and a range of other industries.

Utilising a sophisticated, fuel efficient, variable speed engine drive system that runs at the optimum speed to match the breathing-air demand the BA800D will produce up to 800 l/min at 8 bar and incorporates breathing-air filtration with a pressure swing dryer CO and CO₂ suppression system. Should CO and CO₂ suppression not be required the BA1000D is available which produces up to 1000 l/min at 8 bar. Both units incorporate FACTAIR's 'fail-safe' system providing automatic back up from high-pressure cylinders, ensuring a safe exit from the workplace in the event of failure of the primary supply.

The breathing-air is delivered through 4 fixed pressure, flow protected outlets, for positive pressure demand masks, with a switchable option to allow a regulated supply for constant flow devices. In addition a larger diameter single outlet is fitted for breathing air to be delivered to a remote distribution system.

The units also incorporate volt free contacts to interface with external alarm/shut down devices and a sophisticated minimum loss control system for the HP reserve.

The BA800 and 1000 have been designed to work in wide



range of demanding environments with a sand trap louvre ventilation and a specially uprated cooling system allowing the units to operate in both hot and dusty conditions. In addition, as standard, the units are fitted with Chalwyn valve, spark arrestor and a high-level air intake to ensure that air is drawn in from an area clear of exhaust gases.

Air quality exceeds the criteria laid down in BS EN12021 and units are built in our Quality Assured workshops under procedures approved to ISO 9001. Both units have European Community Whole of Vehicle Type Approval 2007/46/EC as well as complying with EC noise regulations of 97LWA.

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Specification

ENGINE Lombardini LDW 1003, 3-cylinder, water-cooled diesel engine c/w spark arrestor and

Chalwyn overspeed valve.

COMPRESSOR Mattei M80 rotary vane (13bar maximum pressure)

OPERATING SPEED 2,000rpm minimum to 3,000rpm maximum (variable speed control based on demand)

AFTERCOOLER Outlet temperature within 5°C of ambient

FILTRATION Purifies air to breathing quality conforming to EN 12021.

BA800D only incorporates a pressure swing dryer reducing the dewpoint to -40°C and

provides CO and CO₂ suppression

BA OUTPUT CAPACITY BA1000D - 740 to 1000LPM. @ 8 Bar

BA800D - 540 to 800LPM @ 8 Bar

TOTAL CYL. CAPACITY 4 off 9 litre 200bar HP cylinders. 7,200 litres storage capacity.

or 4 off 9 litre 300 bar HP cylinders, 10,800 litres storage capacity

OUTLETS 4 off Draeger/Scott compatible couplings, switchable between:-

Fixed pressure flow protected for demand masks

• Regulated pressure for constant flow devices.

1 off ½" CEJN 442 high flow non-regulated coupling.

CHASSIS Approved to 2007/46/EC road towing under 750kg.

DIMENSIONS Length <3500mm, Width 1440mm, Height 1550mm

ENCLOSURE Gull wing type doors for easy access, sand trap ventilation louvres to reduce enclosure

contamination.

TOWING HITCH 50 mm ball

BATTERY 12 volt DC – Negative earth

STANDARD FEATURES Lifting eye · Spark arrestor, High-level air intake and hours run meter, Fully automatic

'fail-safe' reserve from high-pressure cylinders with start up protection. Electronic minimum air loss HP cylinder control system. Engine shut-down activated by either high temperature compressor oil or low engine oil pressure. Fuel tank 8 hours run

time complete with low fuel alarm/start prevention.

GAUGES SHOW HP cylinder pressure · System pressure · Regulated pressure

LED INDICATORS Glow plug, low fuel warning, cylinder status

AUDIBLE ALARMS Primary air supply failure. Air reserve inadequate and low fuel level VISUAL ALARMS Primary air supply failure. Air reserve inadequate and low fuel level

ALARM INTERFACE Volt free contacts to accept alarm input from external alarm, shut down devices*

ALARM DATA Full alarm event log downloadable via USB port

ENVIRONMENTAL Oil tight chassis. Condensate vaporised in engine exhaust.

NOISE LEVEL <97 LWA. (Better than 77dBA @ 4 metres)

WASTES Discharge from oil removal filter autodrains gathered into a container for proper disposal

QUALITY BA800D/1000D manufactured in accordance with our Quality Assurance Procedures

approved to ISO9001.

^{* -} Unit will need to be configured to suit specified devices.