# **AUTOMOTIVE CONSULTING ENGINEERS LTD**



### FUEL / OIL LABORATORY REPORT

| TOLL FOR ENDORMENT REPORT |        |          |       |                    |                         |            |  |
|---------------------------|--------|----------|-------|--------------------|-------------------------|------------|--|
| Client:                   |        |          |       |                    |                         |            |  |
|                           |        |          |       |                    |                         |            |  |
| Your File R               | ef:    |          |       |                    | <b>Operator Name</b>    | <b>)</b> : |  |
| Date of Sale              | e:     |          |       |                    | Del Miles:              |            |  |
| Failure Date              | e:     |          |       |                    | Failure Miles:          |            |  |
| Policy No:                |        |          |       |                    | Your Contact:           |            |  |
| Vehicle:                  |        | Vauxhall | Astr  | a SXI CDTI 100     | Reg No:                 |            |  |
| VIN No:                   |        |          |       | Engine No:         |                         |            |  |
| Odometer:                 |        |          |       |                    | Report No:              |            |  |
| Inspect At:               |        |          |       |                    |                         |            |  |
| mopeot At.                |        |          |       |                    |                         |            |  |
| Telephone C               | Conta  | ct Name  | Ser   | vice               | Tel Number              |            |  |
| Opening Ti                | mes:   | 8am      | to 5p | m                  | (L// n                  |            |  |
| Visit Date:               |        |          |       |                    |                         |            |  |
| DIAGNOSIS.                |        |          |       |                    |                         |            |  |
|                           | he oil | sample s | howe  | ed it to have 1.16 | ろ。diesel present        |            |  |
| 7a.y 55 51 t              |        | oumpro o |       |                    | , , , , i coo i procorn | •          |  |
|                           |        |          |       |                    |                         |            |  |
|                           |        |          |       |                    |                         |            |  |
|                           |        |          |       | E vel Con          | dition                  |            |  |

|       |        |         |       | F      | lie! Cor | ndition |     |       |     |     |
|-------|--------|---------|-------|--------|----------|---------|-----|-------|-----|-----|
| Visco | Appear | Disper- | Water | Giycel | ī-uel    | Initial | TAN | Oxida | TBN | ISO |
| 40°c  | ance   | sancy   |       |        | "        | PH      |     | -tion |     |     |
| 73    | 70     | N/A     | 485   | N/A    | N/A      | N/A     | N/A | N/A   | N/A | N/A |

| Additive Elements (ppm) |      |     |     |      |  |
|-------------------------|------|-----|-----|------|--|
| Ba                      | Ca   | Mg  | Р   | Zn   |  |
| <1                      | 1883 | 228 | 850 | 1078 |  |

-1

|     |     |    | Eleme | ntal A | nalysi | s - Coi | ntamir | ation | & Wea | ar Meta | als (pp | m) |    |    |    |
|-----|-----|----|-------|--------|--------|---------|--------|-------|-------|---------|---------|----|----|----|----|
| В   | Na  | Si | Li    | Al     | Cr     | Cu      | Fe     | Pb    | Sn    | Мо      | Ni      | Ti | Ag | Mn | V  |
| 30  | 2   | 15 | <1    | 12     | 2      | 5       | 31     | 1     | 1     | 7       | <1      | <1 | 2  | 1  | <1 |
| Oil | Oil |    |       |        |        |         |        |       |       |         |         |    |    |    |    |
| Chg | Age |    |       |        |        |         |        |       |       |         |         |    |    |    |    |



## **AUTOMOTIVE CONSULTING ENGINEERS LTD**

| Report No: | Vehicle: |  |
|------------|----------|--|
| Your Ref:  | Reg No:  |  |

**Symbols Definitions** 

Ba Barium K Potassium Ni Nickel Ca Calcium Li Lithium Ti Titanium ΑI Aluminium Mg Magnesium Ag Silver Р Phosphorus Chromium Manganese Cr Mn -В Boron Cd Cadmium Cu -Copper Zn Zinc Fe -Iron W Tungsten Sulphur Pb -Lead Vanadium S Sodium Tin Na Sn -

Si - Silicon Mo - Molybdenum -

#### **ENGINEERS OPINION:**

The analysis of the oil sample showed it to have 1.16% descripted present, we normally consider 2% and above to be detrimental to the engine operation. As such this percentage of fuel was not considered significant and clearly would not account for the high oil content reported. The water absorption level was also considered to be acceptable and viscosity appeared normal. As such we can rule out the engine over fueling and water contamination causing this condition of excessive oil content. The fuel content may indicate DPF regeneration issues in service if the vehicle is fitted with this type of fitted.

| SAMPLED TAKEN BY.       |
|-------------------------|
| LABORATORY INTERPRETER. |
| OPINION BY.             |

**DUTY:** It is the duty of an expert to help the Court on the matters within his expertise. This duty over-rides any obligation to the person from whom he has received instructions or by whom he is paid. "I understand my duty to the Court and have complied and will continue to comply with it and I am aware of the requirements of Part 35 and Practice Direction 35, this protocol and the practice direction on pre-action conduct." **STATEMENT OF TRUTH:** "I confirm that I have made clear which facts and matters referred to in this report are within my own knowledge and which are not. Those that are within my own knowledge I confirm to be true. The opinions I have expressed represent my true and complete professional opinions on the matters to which they refer."

1-oil-fuel.dot v2



### **AUTOMOTIVE CONSULTING ENGINEERS LTD**

| Our Ref  | Vehicle |  |
|----------|---------|--|
| Your Ref | Reg No. |  |

| Appearance | All Systems     | Appearance | All Systems            |
|------------|-----------------|------------|------------------------|
| Rating     | (Excl. Engines) | Rating     | (Excl. Engines)        |
| 10         | Clear & bright  | 50         | Emulsified             |
| 20         | Dark            | 60         | Free Water             |
| 30         | Hazy            | 70         | Solid Debris           |
| 40         | Cloudy          | 80         | Solid Debris and Water |

**FERROGRAPHY** – A microscopic study of wear particles to establish failure mode: available on request.

WATER - Essential to detect coolant leaks or contamination by sea or fresh water.

**TBN** – A measure of reserve alkalinity to protect the crankcase from acidic combustion gases.

**SULPHATION** – A measure of deterioration of the oil additives by sulphuric acid contamination.

**TAN** – A measure of corrosive acidic materials in oxidised overheated oils.

**OXIDATION & NITRATION** – A measure of deterioration of the oil by reaction with air.

**ISO CLEANLINESS CODE** – A scale to indicate amount of particles in oils >4, >6 and >14 microns.

**WEAR METALS** – Debris in oil from worn components.

**ADDITIVE METALS** – Elements added by manufacturer to give particular properties to the oil. **CONTAMINATION METALS** – Elements indicative of dirt, coal & abrasive coolant residues etc.

TEST UNITS

Viscosity Centistoko (cST)

Fuel Normal Caution Serious
Oil Condition (OC) Arbitrary scale 0-100
Appearance Arbitrary scale 0-100

Soot

Dispersancy
Ferrous Debris / P.Q.
Water
Water (Electrical Oils)
Good Moderate or Poor
Arbitrary Scale 0-10000
% when values quoted
ppm when values quoted.

Glycol Y=Yes N=No
Total Base Number (TBN) mg KOH / grm
Total Acid Number (TAN) mg KOH / grm
Strong Acid Number (SAN) mg KOH / grm

Particle Count (ISO Code) No. Particles / ml >4, >6, >14 microns

Initial PH Scale 0-14 7 = Neutral

N - Normal C - Caution S - Serious G - Good M - Moderate P - Poor