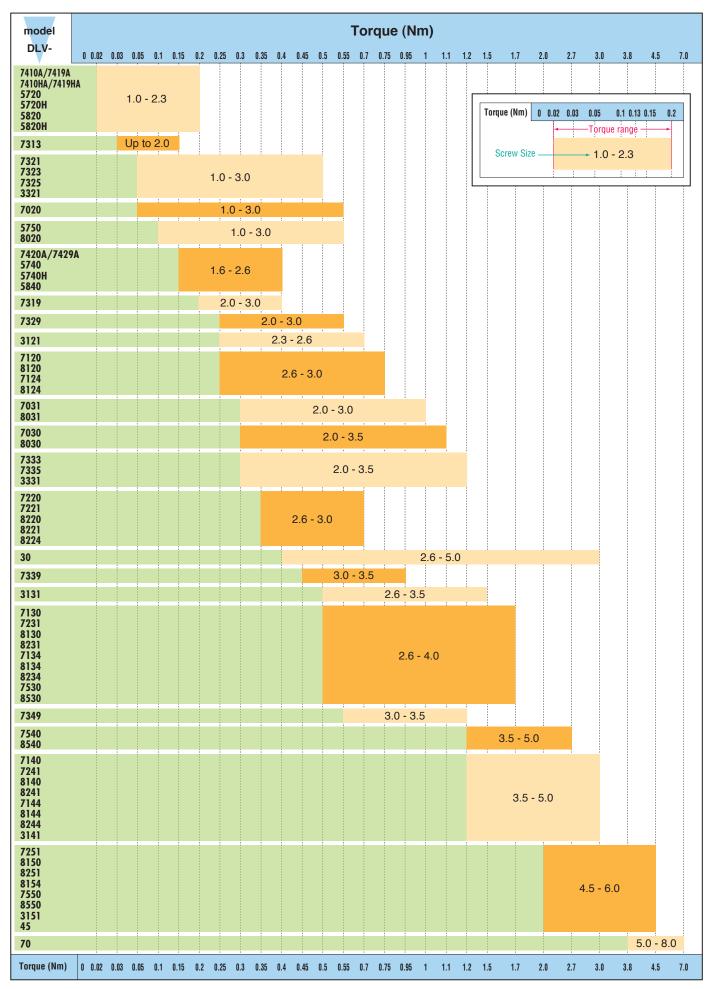


## **Selection Chart**

	Dere		Electric Screwdr	river		Со	ntroller
	Page	Series	Model	Features	Starting Method	Model	Voltage
			DLV7410A/7410HA/7420A	Bit Grounding Low Shock ESD			100/115/220/
	5-6	7400A	DLV7419A/7419HA/7429A	Bit Grounding Low Shock ESD Clean Room		DLC1110	230/240 V AC
	7	5700	DLV5720/5720H/5740 DLV5740H/5750	Bit Grounding – – Low Shock – – ESD		DLC0350 DLC0950	100/115/230 V AC
	8	5800	DLV5820/5820H/5840	Bit Grounding ESD	Lever Start	DLC0350 DLC0250E	100 V AC
			DLV7313/7321/7323/7331/7333	Low Voltage		DLC1213A DLC1215	100/115/230/240 V AC 100/220 V AC
-	9	7300	DLV7325/7335	Clean Room		DLC2310 DLC1215 DLE3610	24 V AC 100/220 V AC 100 V AC
		7300	DLV7321-B_E DLV7331-B_E	ESD			100/115/
	10	BME/ BKE	DLV7319/7329/7339/7349-BME	Clean Room Low Shock ESD		DLC1213A-	230/240 V AC
	11	7000 8000	DLV7020/7030/7031 DLV8020/8030/8031	Transformerless	Lever Start Push to Start		100/115 V AC
		7104	DLV7124/7134/7144 DLV8124/8134/8144	Transformerless	Lever Start		
	12	8104	DLV8154	Transformerless High Torque	Push to Start		
2		8204	DLV8224/8234/8244	Transformerless High Speed			230 V AC
	10.11	7500	DLV7530/7540 DLV7550	Torque Reach Light Torque Reach Light High Torque	Lever Start	DLC4511-GGB	
	13-14	8-14 8500	DLV8530/8540 DLV8550	Torque Reach Light Torque Reach Light	Push to Start	DLR1510-JE	
		7100		High Torque		λ	
		7100	DLV7120/7130/7140	Transformerless		$\land$	
		7200	DLV7221 DLV7231/7241	Transformerless High Speed	Lever Start		
			DLV7251	Transformerless High Torque			
	15		DLV8120/8130/8140	Transformerless			115 V AC
		8100	DLV8150	Transformerless High Torque			
			DLV8221	Transformerless	Push to Start		
		8200	DLV8231/8241	High Speed			
			DLV8251	Transformerless High Torque			
	17	30	DLV30HL/30SL/30LL DLV30HP/30SP/30LP		Lever Start Push to Start	\	
			DLV45SL/45LL	Transformerless	Lever Start		230 V AC
	<b>18</b> 45/70		DLV45SP/45LP	Brushless Motor	Push to Start	\	
			DLV70LL DLV70LP		Lever Start Push to Start	\	
			DLV70LP DLV30LL/30SL/30HL-IKE		Lever Start		
			DLV30LP/30SP/30HP-IKE		Push to Start		
	19	<b>10</b> 30/45/70	DLV45LL/45SL-IKE	Brushless Motor	Lever Start	DLR70S-WGB	100 - 240 V AC
	IS IKE		DLV45LP/45SP-IKE		Push to Start	DLC70S-WGB	100 - 240 V AU
			DLV70LL-IKE DLV70LP-IKE		Lever Start Push to Start		
	22	3300	DLV3321/3331	For Automotive	External	DLC3310	24 V AC
	22	3100	DLV3121/3131/3141/3151	- For Automation -	Input Signal		100 V AC
	<b>00 01</b>	30/45/40		Brushless Motor	External		100 \/ 40
	23-24	Automation		For Automation	Input Signal		100 V AC
			DLV70LADKN				1

## **Selection Chart**



## **Professional Tools for Assembling High-Technology Goods**

NITTO KOHKI's "Delvo" Electric Screwdrivers are high-quality tools for professional use, with special emphasis on precise torque control and long life. They always apply just the correct amount of torque with accurate and positive control at your fingertips. They are smooth and shockless in operation, too. NITTO KOHKI's customer-oriented service system through our sales agents ensures that you can use Delvo Electric Screwdrivers with a high degree of reliability.

#### Shockless

Sophisticated clutches and motor braking mechanism reduce the shock at the end of the screw tightening operation and causes less fatigue.

#### Long Life

Motor brushes stand over a million tightening cycles. They can be replaced easily.

#### Brushless motors are adopted.

They are eco-friendly, long life, and cover wide torque range.

#### High Accuracy

High repeatable torque accuracy provides more consistent screw tightening torque.

#### High Speed

High-speed torque motors cut down screw tightening time and enhance productivity.

#### Safety Standards

Models with CE Marking (for the European Union) or CCC (for People's Republic of China) are available.

#### • Quieter

Compare Delvo with a conventional pneumatic screwdriver, and you will hear the difference.

## CE

#### **Models for EU**

DLV7410A/7419A/7410HA/7419HA/7420A/7429A-BME DLV7313/7323/7333/7321/7331/7325/7335-CME/CKE DLV7321/7331-BME/BKE DLV7319/7329/7339/7349-BME DLC1213A-GG/GGB/GGU DLV7530/7540/7550-MKE/BKE DLV8530/8540/8550-MKE/BKE DLC4511-GGB/DLR1510-JE DLC1110-GG/HE DLV30/45/70 series



#### Models for the People's Republic of China DLV7321/7331-CMC

DLC1213-GC DLC1213-GC DLV8124/8134/8144/8224/8234/8244/8154-MJC DLV8124/8134/8144/8224/8234/8244/8154-MKC DLV7124/7134/7144-MJC DLV7124/7134/7144-MKC DLV5820C/5820HC/5840C DLV5720C/5720HC/5740C/5740HC/5750C DLC0350GC/0950GC DLV30/45/70 series



## Green Procurement

NITTO KOHKI has made every effort in environmental improvement schemes on a company-wide basis through the implementation of ISO14001 to execute environmentally conscious business activities. As a part of our ongoing commitment to improve the environment, we are also committed to exclude or reduce restricted chemical substances in our products, as designated by the RoHS directives and Laws and Regulations of Chemical Substances in Japan. For further details, please see the following:

Nitto Kohki group companies' Green Procurement Guidelines have been established by their environmental committee which consists of members from all the Nitto Kohki group of companies. Nitto Kohki group companies give preferential treatment to suppliers that work to an environmental policy framework. Nitto Kohki group companies periodically survey their suppliers to ensure their chemical management systems include the monitoring of environmental issues such as the RoHS directives, and Japanese laws and regulations of Chemical Substances to minimize packaging and waste. We are continuing our goal to ensure that our made-to-order items are also covered by our environmental policy.

#### **Green Procurement Policy**

Each of the Nitto Kohki group companies is clarifying the control categories of the environmental management substances included in the parts and auxiliary materials constituting Nitto Kohki products and those of the environmental management substances used in the manufacturing processes. We will promote prohibition and reduction of use of the environmental management substances according to such control categories. Through these activities, we will comply with various laws and regulations related to the environmental management substances and reduce the impact to the global environmental conservation and to the ecological system.

#### Scope of Application

Our Green Procurement Guideline applies to all materials, parts, products, and auxiliary materials which Nitto Kohki Group companies purchase for production or sales.

#### **Our Green procurement activities**

NITTO KOHKI group companies continually aim to comply with RoHS directives, and Japanese laws and regulations of Chemical Substances.

•Standard products have been RoHS compliant. Green procurement activities on made-to-order products are continuing.

•NITTO KOHKI group companies are now working to the REACH Regulation.

 NITTO KOHKI group companies are building a database of the chemical management substances regulated by the RoHS directives, the REACH Regulation and Japanese laws and regulations of Chemical Substances.

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## **DLV7400A** series

#### **Features**

#### The light and compact body reduces operator fatigue

- · Reduces shock applied to workpieces when fastening screws
- Compliant with EN100015-1
- Lightweight (Standard type 230 g, Clean room type 275 g)
- The Clean Room Type complies with Class 3 Clean Room Rating
   The controller can adjust speed
- (Screw-fastening speed can be set to suit specific fastening conditions) • The controller provides a soft start function
- The initial speed at screwdriver startup can therefore be slowed down, effectively preventing screw heads from being scratched
- The built-in coreless motor achieves reduced inertia
- Torque accuracy is within a top-ranked worldwide level (Based on measurements at our laboratory)
- Compliant with CE
- Use of the Screw Fastening Counter prevents human fastening errors and enhances accurate fastening control (No CE marking or CCC applied)
- Screw Fastening Counter Model DLR5640-WE works in conjunction with any dedicated SPC-type electric screwdrivers



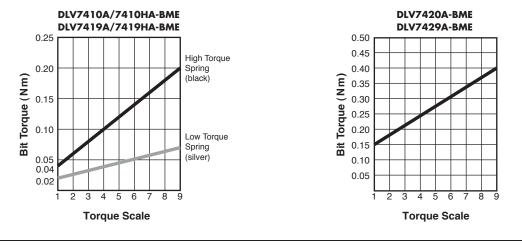
#### **Specifications**

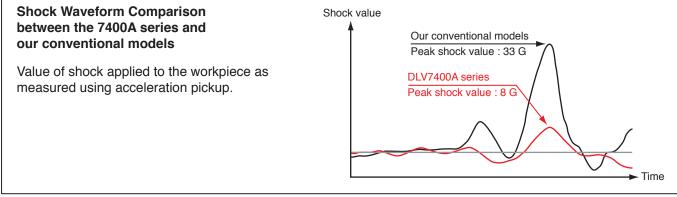
Model	Standard Type	DLV7	410A-BME			DLV7410HA-BME		DLV7420A	-BME	
Wouer	Clean Room Type	DLV7	419A-BME			DLV7419HA-BME		DLV7429A	-BME	
Starting Metho	od					Lever Start				
Input Voltage						40 V DC				
Torque Adjust	ment					Stepless				
Torque	(Nm)					0.02 - 0.2		0.15 - 0	.4	
Free Speed	(min <sup>-1</sup> )	50	40 V DC           Stepless           0.02 - 0.2           500 - 750           700 - 1,000           Approx. 10           1.0 - 2.3           1.0 - 2.0           3.5           115           115					450 - 60	00	
	nption (W)					Approx. 10				
Screw Size	Machine Screw							1.6 - 2.	6	
(mm)	Tapping Screw			1.0 - 2.0				1.4 - 2.	3	
Bit Type	(mm)				240					
Mass	(g)			Stand	Standard type 230 / Clean room type 275					
Model		DLC1110-EN	DLC1110-FE	DLC1110-0	ie	DLC1110-GG	DLC1110-HE	DLC1213A-GGB*1	DLC1213A-HEB*1	
Features		Standard	Standard	Standard		With CE Mark	With CE Mark	With CE Mark	Standard	
Input Voltage		100 V AC, 50/60 Hz	115 V AC, 50/60 Hz	220 V AC, 50/6	60 Hz 2	230 V AC, 50/60 Hz	240 V AC, 50/60 Hz	230 V AC, 50/60 Hz	240 V AC, 50/60 Hz	
<b>Control Functi</b>	on			Soft	Start, S	Speed Control, ESD	Protected			
		Asia	Asia	UK		Europe	UK	Europe	UK	
Mass	(g)			900				2,3	00	
Asia	Europ					Neither DLC1213A-	GG nor DLC1213A-H	2,300 nect with this model. 3A-HE can be used with the DLV7400A series.		
	Input Voltage Torque Adjust Torque Free Speed Power Consur Screw Size (mm) Bit Type Mass Model Features Input Voltage Control Functi Plug Shape Mass	Model     Clean Room Type       Starting Method     Input Voltage       Torque Adjustment     (Mm)       Free Speed     (min <sup>-1</sup> )       Power Consumption     (W)       Screw Size     Machine Screw       (mm)     Tapping Screw       Bit Type     (mm)       Mass     (g)       Model     Features       Input Voltage     Control Function       Plug Shape     Mass       Mass     (g)	Model     Clean Room Type       DLV7       Starting Method       Input Voltage       Torque Adjustment       Torque Adjustment       Torque Consumption       (Nm)       Free Speed       (mm)       Tapping Screw       Bit Type       Model       DLC1110-EN       Features       Standard       Input Voltage       100 V AC, 50/60 Hz       Control Function       Plug Shape       Asia       Mass       (g)	Model     Clean Room Type     DLV7419A-BME       Starting Method     Input Voltage       Torque Adjustment	Model     Clean Room Type     DLV7419A-BME       Starting Method     Input Voltage       Torque Adjustment	Model     Clean Room Type     DLV7419A-BME       Starting Method     Input Voltage       Torque Adjustment	Model     Clean Room Type     DLV7419A-BME     DLV7419HA-BME       Starting Method     Lever Start       Input Voltage     40 V DC       Torque Adjustment     Stepless       Torque (Nm)     0.02 - 0.2       Free Speed     (min*1)       Power Consumption     (W)       Screw Size     Machine Screw       (mm)     Tapping Screw       Bit Type     (mm)       Mass     (g)       Standard     Standard       Standard     Standard       Input Voltage     100 V AC, 50/60 Hz       200 V AC, 50/60 Hz     220 V AC, 50/60 Hz       Soft Start, Speed Control, ESD       Plug Shape     Asia       Mass     (g)	Model       DLV7419A-BME       DLV7419HA-BME         Starting Method       Lever Start         Input Voltage       40 V DC         Torque Adjustment       Stepless         Torque (min <sup>-1</sup> )       500 - 750         Power Consumption       (W)         Screw Size       Machine Screw         (mm)       Tapping Screw         Bit Type       (mm)         Mass       (g)         Standard       Standard         Standard       Standard         Standard       Standard         Voltage       100 V AC, 50/60 Hz         100 V AC, 50/60 Hz       1110-GE       DLC1110-HE         Mass       (g)       Standard         Standard       Standard       Standard         Voltage       100 V AC, 50/60 Hz       1220 V AC, 50/60 Hz       220 V AC, 50/60 Hz         Plug Shape       Asia       Asia       UK       Europe         Mass       (g)       900       *1 : An optional cord is required to connect Neither DLC1213A-GG nor DLC1213A-HE + (Model DLC1213A-HE + (Model DLC1213A-HE + (Model DLC1213A-HE +	Model       DLV7419A-BME       DLV7419HA-BME       DLV7429A         Starting Method       Lever Start       Input Voltage       40 V DC         Torque Adjustment       Stepless       Torque 0 (Nm)       0.02 · 0.2       0.15 · 0         Free Speed       (min*)       500 - 750       700 - 1,000       450 - 60         Power Consumption       (W)       Approx. 10       Stepless       1.6 - 2.3         Screw Size (mm)       Tapping Screw       1.0 - 2.0       1.4 - 2.0       1.4 - 2.0         Bit Type       (mm)       DLC1110-EN       DLC1110-FE       DLC1110-GE       DLC1110-HE       DLC1123A-GGB*1         Mass       (g)       Standard       Standard       With CE Mark       With CE Mark       With CE Mark         Input Voltage       100 V AC, 50/60 Hz       115 V AC, 50/60 Hz       220 V AC, 50/60 Hz       230	

#### **Standard Accessories**

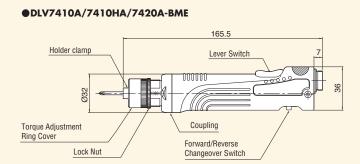
	No.	DLV7410A	DLV7410HA	DLV7420A	DLV7419A	DLV7419HA	DLV7429A		
±	No.0 × 1.8 × 44	1	1	-	1	1	-		
B	No.0 × 2.5 × 44	1	1	1	1	1	1		
	No.1 × 4 × 44	-	-	1	-	-	1		
Coi	nnection Cord DLW9070	1	1	1	1	1	1		
Spi	ring for Low Torque	1	1	-	1	1	-		
Sus	spension Bail	1	1	1	1	1	1		
Sle	eve for Vacuum DLS2124	-	-	-	1	1	1		

#### **Torque Diagrams (for reference)**

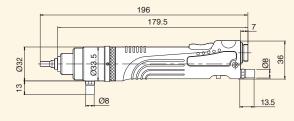


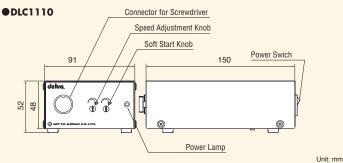


#### **External Dimensions**



#### OLV7419A/7419HA/7429A-BME

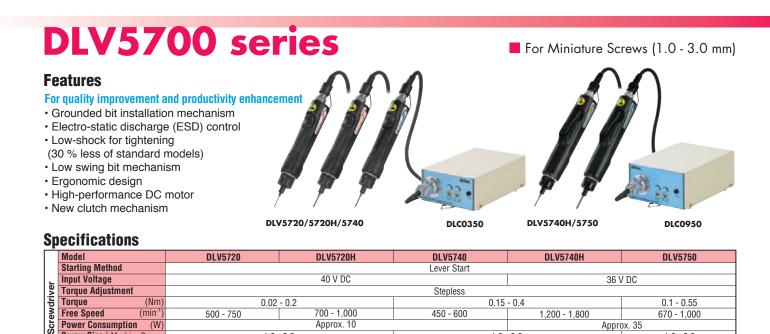






**Torque Adjustment Ring Cover** DLW5700 (TD02875)

This minimizes tampering or accidental turning of the torque adjustment ring once the torque is set.



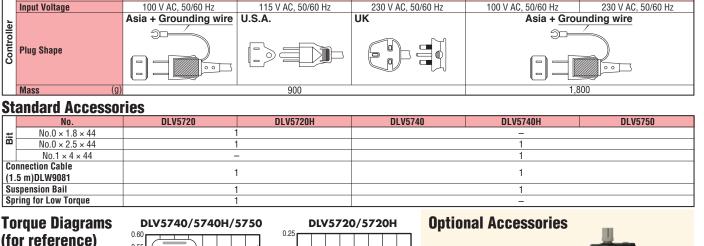
Approx. 10

230

DLC0350F

1.0 - 2.3

1.0 - 2.0



Spring for

6

(for reference)

Power Consumption (W)

Screw Size | Machine Screw

Tapping Screw

(mm)

(g)

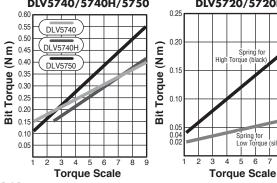
DLC0350E

(mm)

Bit Type

Mass

Mode



Vacuum Pickup

Approx. 35

300

DLC0950E

1.0 - 3.0

1.0 - 2.6

DLC0950G

\* Please see page 32 for details.

Sleeve



1.6 - 2.6

1.4 - 2.3

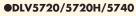
DLC0350G

**Torque Adjustment Ring Cover** DLW5700 (TD02875)

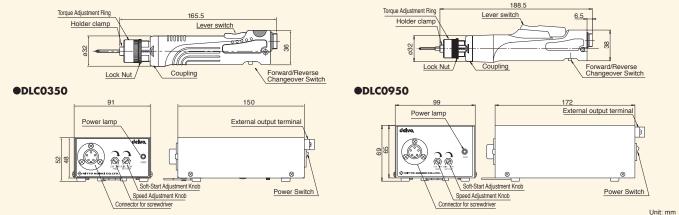
DLP5300 (TD04342)

This minimizes tampering or accidental turning of the torque adjustment ring once the torque is set.

#### **External Dimensions**







## **DLV5800** Series

For Miniature Screws (1.0 - 2.6 mm)

#### **Features**

In response to the needs of cell production system space-saving DELVO screwdrivers are released.

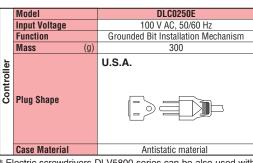
- Controller is designed for emphasis on space-saving size and lightness.
- Clear disengagement of clutch (low-shock mechanism unavailable)
- Grounded bit installation mechanism
- Complied with EN100015-1
- New lever is adoptedLow swing bit mechanism
- Low voltage transless controller



#### **Specifications**

pecilica	liulia						
Model		DLV5820	DLV5820H	DLV5840			
Starting Me	thod	Lever Start					
Input Voltag		40 V DC					
Torque Adju	stment		Stepless				
ត្ថ Torque	(Nm)	0.02	0.02 - 0.20 0.15 - 0.4				
Torque Free Speed Power Cons Screw Size (mm)	(min-1)	750	1,000	600			
Power Cons	umption (W)	Approx. 10					
Screw Size	Machine Screw	1.0	- 2.3	1.6 - 2.6			
	Tapping Screw	1.0	- 2.0	1.4 - 2.3			
Bit Type	(mm)	-2					
Mass	(g)	230					
Cord Length	(m)	1.5 (with connector)					
Grounding E	lit Feature		Equipped as standard				

DLV5820/5820H/5840



 \* Electric screwdrivers DLV5800 series can be also used with DLC0350.

0.50

0.40

0.30

0.20 0.15

0.10

2 3 4 5 6 7 8

1

Bit Torque (Nm)

**DLV5840** 

**Torque Scale** 

#### **Standard Accessories**

	No.	DLV5820	DLV5820H	DLV5840
Β	No.0 × 1.8 × 44	-		-
m	No.0 × 2.5 × 44	-		1
	No.1 × 4 × 44		1	
Su	spension Bail	-	1	
Co	nnection Cable (1.5 m)	-	1	
Sp	ring for Low Torque (Silver)	-	-	

#### **Optional Accessories**

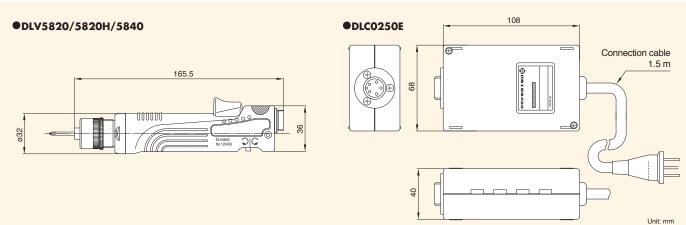




Torque Adjustment Ring Cover DLW5700 (TD02875)

This minimizes tampering or accidental turning of the torque adjustment ring once the torque is set.

#### **External Dimensions**



**Torque Diagrams (for reference)** 

DLV5820/5820H

Spring for High Torque

Spring for

8 9

Low Torque (silver)

**Torque Scale** 

(black)

0.25

0.20

0.15

0.10

0.05

0.04

0.02

1

2 3 4 5 6 7

Bit Torque (Nm)

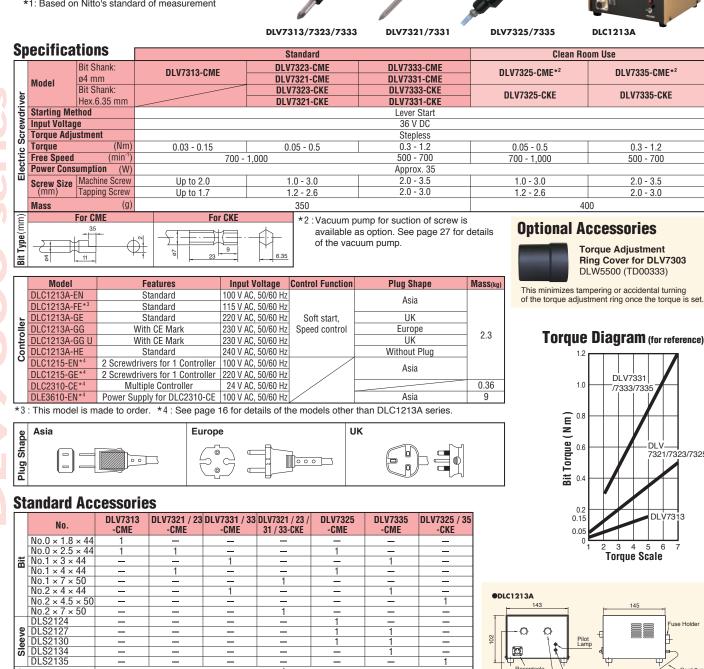
# DLV5800 series

C

## **DLV7300** series

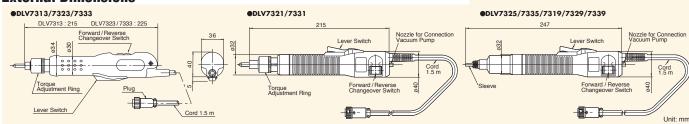
**Features** 

- · The dedicated controller realizes high-accuracy screw tightening
- High repeatable torque accuracy
- The controller provides a soft start function. The initial speed at screwdriver startup can therefore be slowed down, effectively preventing screw heads from being scratched.
- · Variable speed adjustment enables to select optimum screw tightening speed.
- DLV7325, DLV7335 meet Class 5\*1 Clean Room standards
- \*1: Based on Nitto's standard of measurement



DLS2130 DLS2134 DLS2135 Suspension Bail

#### **External Dimensions**

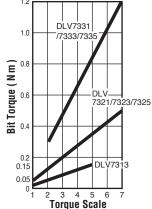


For Miniature Screws (1.0 - 3.5 mm)





#### **Torque Diagram** (for reference)



#### d Adjustment Knob Soft-Start Adjustment Knob Sp

Pilot Lamp

er Switch

O 0

Ø Receptacle

9

use Holde

-Cord 2 m

-0-

## DLV7300-BME/BKE series For Miniature Screws (1.0 - 3.5 mm)

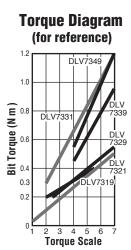
#### **Features**

#### Workpiece-conscious electric screwdrivers

- · Statistic electricity buildup is prevented to protect workpieces from electrostatic discharge
- · Minimal impact in screw tightening protects workpieces from damaging and enables stable screw tightening
- Meet Class 5\*1 or more Clean Room standards
- \*1: Based on Nitto's standard of measurement



Sp	pecifica	tions	ES	D		ESD / Lo	w Shock			
	Model	Bit Shank:ø4 mm	DLV7321-BME* <sup>2</sup>	DLV7331-BME*2	DLV7319-BME* <sup>2</sup>	DLV7329-BME*2	DLV7339-BME	DLV7349-BME*2		
	MOUCI	Bit Shank:Hex. 6.35 mm	DLV7321-BKE	DLV7331-BKE						
	Starting Me	thod		Lever Start						
	Input Voltag	je			36 \	/ DC				
	Torque Adju	istment		Stepless						
P	Torque	(Nm)	0.05 - 0.5	0.3 - 1.2	0.2 - 0.4	0.25 - 0.55	0.45 - 0.95	0.55 - 1.2		
	Free Speed	(min <sup>-1</sup> )	700 - 1,000	500 - 700	700 - 1,000 500 - 700					
Screwdriv	Power Cons	sumption (W)		Approx. 35						
	Screw Size Machine Screw		1.0 - 3.0	2.0 - 3.5	2.0 - 3.0		3.0 - 3.5			
	(mm)	Tapping Screw	1.2 - 2.6	2.0 - 3.0	2.0	- 2.6	2.6	- 3.0		
Electric S	Bit Type	For BME			3					
	(mm)	For BKE				9 6.35				
	Mass	(g)	35	50		40	00			



\*2 : These models are made to order.

Γ.	Model	Input Voltage	Plug Shape	Control	Mass(kg)	e	Europe	UK	U.S.A.		
	DLC1213A-ENB	100 V AC, 50/60 Hz	USA	Ourse all a s		lap					
15	DLC1213A-FEB* <sup>3</sup>	115 V AC, 50/60 Hz	USA	Grounding, Soft Start,	2.3	Ŝ					
		230 V AC, 50/60 Hz	Europe	Speed Control		lug					
10	DLC1213A-HEB	240 V AC, 50/60 Hz	UK			_₽					
*3	3 · This model is made to order										

is model is made to order

Measure	ment Point		Conventional Product	DLV7300-B
llandla	Static Electricity	(V)	350	5
Handle	Surface Resistance	(Ω)	more than 10 <sup>13</sup>	10 <sup>4</sup>
Lever Switch	Static Electricity	(V)	350	2
Level Switch	Surface Resistance	(Ω)	more than 10 <sup>13</sup>	10 <sup>4</sup>
Forward / Reverse Switch	Static Electricity	(V)	25	2
Power Cable	Static Electricity	(V)	110	5
FUWEI GADIE	Surface Resistance	(Ω)	more than 10 <sup>13</sup>	10 <sup>10</sup>

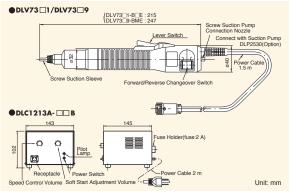
Part	Material					
Handle Lever Switch	Synthetic resin with carbon fiber					
Power Cable	Anti-static material					
* Measurement conditions (Te	Massurement conditions (Temperature 22 °C Humidity 66 %)					

(1) Static electricity • Earth the measurement equipment and measuring person • Grip the screwdriver five times using Ansel Edmont electronic control glove. •Turn on the switch of the screwdriver. •Measure each part of the screwdriver using electronic measurement equipment manufactured by Shishido electrostatic Ltd. (2) Surface resistance •Measure using Simco Japan surface resistivity measurement equipment.

#### **Standard Accessories**

	No.	DLV7319/29 -BME	DLV7339/49 -BME	DLV7321 -BME	DLV7331 -BME	DLV7321/31 -BKE
	No.0 × 2.5 × 44	1	—	1	_	_
±.	No.1 × 3 × 44	_	1	_	1	-
	No.1 × 4 × 44	1	—	1	_	-
	No.1 × 7 × 50	—	—	_	_	1
	No.2 × 4 × 44	—	1	_	1	-
	No.2 × 7 × 50	_	—	_	_	1
	DLS2124	1	—	-	_	-
evel 1	DLS2127	1	1	-	_	-
Sleeve	DLS2130	1	1	-	_	-
	DLS2134	_	1	-	_	-
Su	spension Bail			1		

#### **External Dimensions**



## DLV7000/8000 series

#### **Features**

#### 100 / 115 V AC Direct Transformerless Precision Miniature Screw Type

- A built-in controller model saves space and facilitates layout change
  High repetitive torque accuracy
- High repetitive torque accuracy
- Available with lever type (DLV7000 series) for each screw alignment and push to start type (DLV8000 series) for rapid screw tightening
- The high-speed type (DLV7031/8031) available at 1200 min<sup>-1</sup> for improving work efficiency (100 V AC only)



Sı	pecifica	ations r		Stan	dard		High S	Snood		
		100 V AC Input	DLV7020-EMN	DLV7030-EMN	DLV8020-EMN	DLV8030-EMN	DLV7031-EMN	DLV8031-EMN		
	Model	115 V AC Input	DLV7020-FME*1	DLV7030-FME*1	DLV8020-FME*1	DLV8030-FME*1				
	Starting Mo	ethod	Lever	Start	Push t	o Start	Lever Start	Push to Start		
	Torque Adj	ustment			Stepless			L.		
	Torque (Nm) 0.05 - 0.55 0.3 - 1.1				0.1 - 0.55	0.3 - 1.1	0.3 -	· 1.0		
Screwdriver	Free Speed	· · ·	900	650	900	650	1,200			
/dr	Power Consumption (W)			Appro	ox. 25		Approx. 30			
rev	Screw Size	Machine Screw	1.0 - 3.0	2.0 - 3.5	1.0 - 3.0	2.0 - 3.5	2.0 -	· 3.0		
	(mm)	Tapping Screw	1.2 - 2.6	2.0 - 3.0	1.2 - 2.6	2.0 - 3.0	2.0 -	· 3.0		
Electric	Bit Type	(mm)								
	Mass	(g)	40	00	400	410				
	Plug Shap (EMN/FME				Asia					

\*1 : These models are made to order.

#### **Standard Accessories**

	No.	DLV7020 / 8020	DLV7030 / 8030 / 7031 / 8031		
	No.0 × 2.5 × 44	1	-		
Β	No.1 × 3 × 44	_	1		
	No.1 × 4 × 44	1	-		
	No.2 × 4 × 44	—	1		
S	uspension Bail		1		

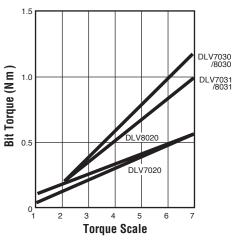
#### **Optional Accessories**



Torque Adjustment Ring Cover DLW5300 (TD00332)

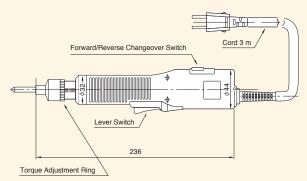
This minimizes tampering or accidental turning of the torque adjustment ring once the torque is set.

#### **Torque Diagram (for reference)**

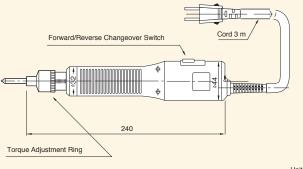


#### **External Dimensions**

#### • DLV7020/7030/7031



#### • DLV8020/8030/8031



## DLV7104/8104/8204 series For Machine Screws (2.6 - 6.0 mm)

#### **Features**

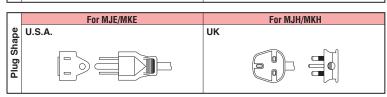
#### The most popular models have been redesigned

- Equipped with bit grounding mechanism
- Long-life cam is utilized
- The clear plastic torque adjustment ring cover minimizes unintentional tampering of the preset torque
- The changeover switch enables operators to change forward/reverse rotation with a single hand
- The ergonomically designed grip can be held tightly to resist against tightening reaction force, resulting in reduced operator fatigue



S	becifica <sup>-</sup>	tions			Stan	dard			High Torque High Speed			
			DLV7124- MJE	DLV7134- MJE	DLV7144- MJE	DLV8124- MJE	DLV8134- MJE	DLV8144- MJE	DLV8154- MJE	DLV8224- Mje	DLV8234- MJE	DLV8244- Mje
	Model		DLV7124- MJH	DLV7134- MJH	DLV7144- MJH	DLV8124- MJH	DLV8134- MJH	DLV8144- MJH	DLV8154- MJH	DLV8224- MJH	DLV8234- MJH	DLV8244- MJH
			DLV7124- MKE	DLV7134- MKE	DLV7144- MKE	DLV8124- MKE	DLV8134- MKE	DLV8144- MKE	DLV8154- MKE	DLV8224- MKE	DLV8234- MKE	DLV8244- MKE
river			DLV7124- MKH	DLV7134- MKH	DLV7144- MKH	DLV8124- MKH	DLV8134- MKH	DLV8144- MKH	DLV8154- MKH	DLV8224- MKH	DLV8234- MKH	DLV8244- MKH
N N	Starting Mo	ethod		Lever Start					Push to Start			
cre	<b>Input Volta</b>	ge		230 V AC, 50/60 Hz								
cS	Torque Adj	ustment	Stepless									
Electric	Torque	(Nm)	0.25 - 0.75	0.5 - 1.7	1.2 - 3.0	0.25 - 0.75	0.5 - 1.7	1.2 - 3.0	2.0 - 4.5	0.35 - 0.7	0.5 - 1.7	1.2 - 3.0
Ē	Free Speed	(min <sup>-1</sup> )	90	00	600	90	00	600	400	2,000	1,800	1,100
	<b>Power Cons</b>	umption (W)			3	5				4	5	
	Screw Size	Machine Screw	2.6 - 3.0	2.6 - 4.0	3.5 - 5.0	2.6 - 3.0	2.6 - 4.0	3.5 - 5.0	4.5 - 6.0	2.6 - 3.0	2.6 - 4.0	3.5 - 5.0
	(mm)	Tapping Screw	2.3 - 3.0	2.3 - 3.5	3.0 - 4.0	2.3 - 3.0	2.3 - 3.5	3.0 - 4.0	4.5 - 5.0	2.3 - 3.0	2.3 - 3.5	3.0 - 4.0
	Mass (g)			720			710		910		710	

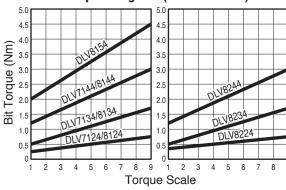




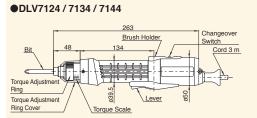
#### **Standard Accessories**

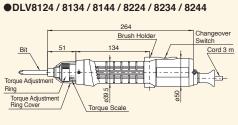
For MJE/MJH	• Bit No.1 × 6 × 70: 1 pc. • Bit No.2 × 6 × 70: 1 pc.	<ul> <li>Spare Carbon Brush: 2 pcs.</li> <li>Suspension Bail: 1 pc.</li> </ul>		
For MKE/MKH	• Bit No.1 × 7 × 75: 1 pc. • Bit No.2 × 7 × 75: 1 pc.	<ul> <li>Spare Carbon Brush: 2 pcs.</li> <li>Suspension Bail: 1 pc.</li> </ul>		
For 8154-MKE/MKH	<ul> <li>Bit No.2 × 7 × 75: 1 pc.</li> <li>Bit No.3 × 7 × 50: 1 pc.</li> </ul>	<ul> <li>Spare Carbon Brush: 2 pcs.</li> <li>Suspension Bail: 1 pc.</li> </ul>		

#### Torque Diagram (for reference)

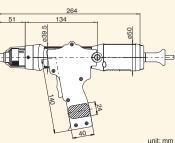


#### **External Dimensions**





•DLV8154



## **DLV7500/8500** series

#### Features

#### Low vibration, low noise, and easy gripping in a compact design

- The easily visible torque reach light goes on when the set torque is reached
- The combination of an advanced clutch design and the auto-stop circuit assures torque accuracy
- . The long life motor with a yoke made of advanced materials further assures a long service life
- · Compliant with CE standard
- · Antistatic option is available



#### DLR1510-JE

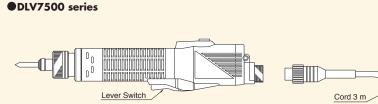
#### **Snecifications**

U	specifications		Stan	idard	High Torque	Stan	dard	High Torque			
	Model	Standard	DLV7530-MKE	DLV7540-MKE	DLV7550-MKE	DLV8530-MKE	DLV8540-MKE	DLV8550-MKE			
	Mouer	ESD	DLV7530-BKE	DLV7540-BKE	DLV7550-BKE	DLV8530-BKE	DLV8540-BKE	DLV8550-BKE			
	Starting Met			Lever Start			Push to Start				
P	<b>Input Voltag</b>	e			59 V	DC					
l.≧				Stepless							
ewdi	Torque	(Nm)	0.5 - 1.7	1.2 - 2.7	2.0 - 4.5	0.5 - 1.7	1.2 - 2.7	2.0 - 4.5			
cre	Free Speed (min <sup>-1</sup> )		1,100	700	500	1,100	700	500			
Š	Screw Size	Machine Screw	2.6 - 4.0	3.5 - 5.0	4.5 - 6.0	2.6 - 4.0	3.5 - 5.0	4.5 - 6.0			
itric	(mm)	Tapping Screw	2.3 - 3.5	3.0 - 4.0	4.0 - 5.0	2.3 - 3.5	3.0 - 4.0	4.0 - 5.0			
Electric	Bit Type	(mm)									
	Mass (g)		650	650	750	650	650	750			

Measurer	nent point		Conventional product	DLV7500-BKE
Handle	Static Electricity	(V)	350	5
пание	Surface Resistance	(Ω)	more than 10 <sup>13</sup>	10 <sup>4</sup>
Lever Switch	Static Electricity	(V)	350	2
Lever Switch	Surface Resistance	(Ω)	more than 10 <sup>13</sup>	10 <sup>4</sup>
Forward / Reverse Switch	Static Electricity	(V)	25	2
Power Cable	Static Electricity	(V)	110	5
l ower oabie	Surface Resistance	(Ω)	more than 10 <sup>13</sup>	10 <sup>10</sup>

#### **External Dimensions**

**OLV8500** series



257

55

ø39.5

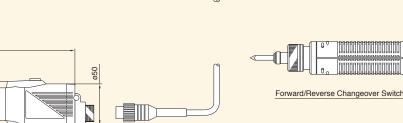
Part Material **Handle Lever Switch** Synthetic resin with carbon fiber **Power Cable** Anti-static material \* Measurement conditions (Temperature:22 °C Humidity:66 %)

(1) Static electricity e Earth the measurement equipment and measuring person.
 Grip the screwdriver five times using Ansel Edmont electronic control glove.

•Turn on the switch of the screwdriver. •Measure each part of the screwdriver using electronic measurement equipment manufactured by Shishido electrostatic Ltd. (2) Surface resistance •Measure using Simco Japan surface resistivity measurement equipment.

#### **Standard Accessories**

	No.	DLV7530 / 7540 / 8530 / 8540	DLV7550 / 8550			
Bit	No.1 × 7 × 75	1	-			
	No.2 × 7 × 75	1	1			
	No.3 × 7 × 50	-	1			
Sp	are Carbon Brush	2	2			
Po	wer Cord	1				
Su	spension Bail	1				

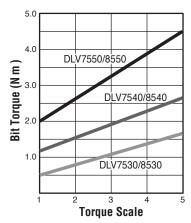


Unit: mm

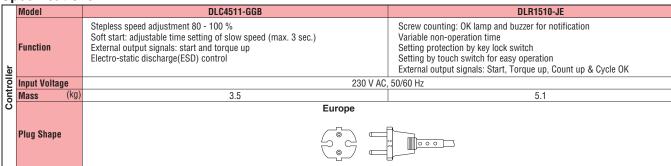
Torque Reach Light

Receptacle M20

#### **Torque Diagram (for reference)**

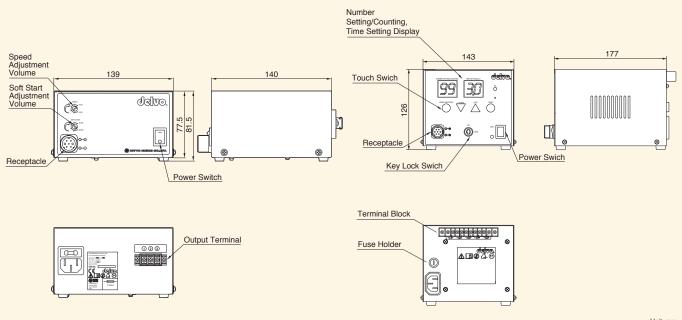


#### **Specifications**



#### **External Dimensions**

DLC4511-GGB



•DLR1510-JE

Unit: mm

# Jelvo

## DLV7100/7200/8100/8200 (15) Series For Machine Screws (2.6 - 6.0 mm)



#### **Features**

#### Long Time Selling, Reliable, and High Performance

- · Transformerless space saving model built in automatic stop circuit · Combination of unique clutch mechanism and automatic stop circuit maintains high repetitive torque accuracy
- · The lever start type DLV7100 / 7200 series is suited for
- temporarily tightening screws and tightening screws set at angles The DLV8100 / 8200 series is push to start type for continuous screw tightening
- · The high speed type DLV7200 / 8200 series enhances working efficiency
- The high torque type DLV7251 / 8150 / 8251 series is equipped with a grip, which is useful for tightening big screws like 6 mm machine screws

#### **Specifications**

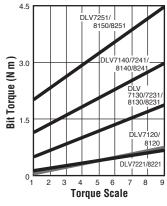
U	Jeennea	10113		Standard		1	High Speed	1	High Torque		Standard		High Lorque	l P	ligh Speed	d	High Torque	
	Model	Bit Shank: Hex. 5 mm	DLV7120- FJE	DLV7130- FJE	DLV7140- FJE	DLV7221- FJE	DLV7231- FJE	DLV7241- FJE		DLV8120- FJE	DLV8130- FJE	DLV8140- FJE	DLV8150- FJE	DLV8221- FJE	DLV8231- FJE	DLV8241- FJE		
Ver		Bit Shank: Hex. 6.35 mm	DLV7120- FKE	DLV7130- FKE	DLV7140- FKE	DLV7221- FKE	DLV7231- FKE	DLV7241- FKE	DLV7251- FKE	DLV8120- FKE	DLV8130- FKE	DLV8140- FKE	DLV8150- FKE	DLV8221- FKE	DLV8231- FKE	DLV8241- FKE	DLV8251- FKE	
Ę	Starting Met					Lever Star	t						Push t	o Start				
≥	Input Voltag	e					115 V AC, 50/60 Hz											
١.	Torque Adju	stment								Stepless					FJE         FJE         FJE         FJE           DLV8221-         DLV8231-         DLV8241-         DLV8251-           FKE         FKE         FKE         FKE           Start			
ျပ	Torque		0.25-0.75	0.5-1.7	1.2-3.0	0.35-0.7	0.5-1.7	1.2-3.0	2.0-4.5	0.25-0.75	0.5-1.7	1.2-3.0	2.0-4.5	0.35-0.7	0.5-1.7	1.2-3.0	2.0-4.5	
Ē	Free Speed	(min <sup>-1</sup> )	900	900	600	1,800	1,800	1,100	700	900	900	600	400	1,800	1,800	1,100	700	
l S	Power Consi	ee Speed (min <sup>-1</sup> ) 90 wer Consumption (W)		Approx. 35	5		Appro	ix. 45			Approx. 35	)			Approx. 45	1,800 1,100 prox. 45 2.6-4.0 3.5-5.0 2.3-3.5 3.0-4.0		
	001010 0120	Machine Screw	2.6-3.0	2.6-4.0	3.5-5.0	2.6-3.0	2.6-4.0	3.5-5.0	4.5-6.0	2.6-3.0	2.6-4.0	3.5-5.0	4.5-6.0	2.6-3.0	2.6-4.0	3.5-5.0	4.5-6.0	
	(mm)	Tapping Screw	2.6-3.0	2.3-3.5	3.5-4.0	2.6-3.0	2.3-3.5	3.0-4.0	4.5-5.0	2.6-3.0	2.3-3.5	3.5-4.0	4.5-5.0	2.6-3.0	2.3-3.5	3.0-4.0	4.0-5.0	
	Mass	(g)		700	00		700		890	690		890			690		890	
		For FJE			Fo	r FKE		n Asi	a									
Bit Tvpe (mm)			5			9	6.35	Plug Shape		•	0							

\* All models of FJE / FKE series are made to order.

#### **Standard Accessories**

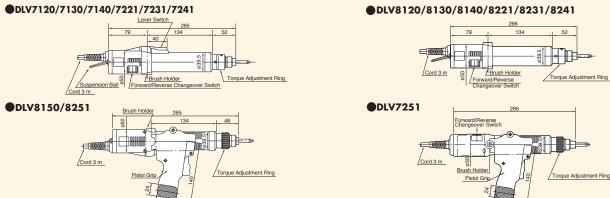
	No.	LJT	LKT except DLV7251 / 8150 / 8251-LKT	DLV7251 / 8150 / 8251-LKT
	No.1 × 6 × 70	1	-	-
<u>+</u>	No.1 × 7 × 75	.1 × 7 × 75 – 1	1	-
Ē	No.2 × 6 × 70	1	-	-
	No.2 × 7 × 75	-	1	1
	No.3 × 7 × 50	-	-	1
S	pare Carbon Brush		2	
S	uspension Bail		1	

#### **Torque Diagram (for reference)**



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#### **External Dimensions**



#### DLV8120/8130/8140/8221/8231/8241

## **Multiple Controllers**

#### For DLV7300 series

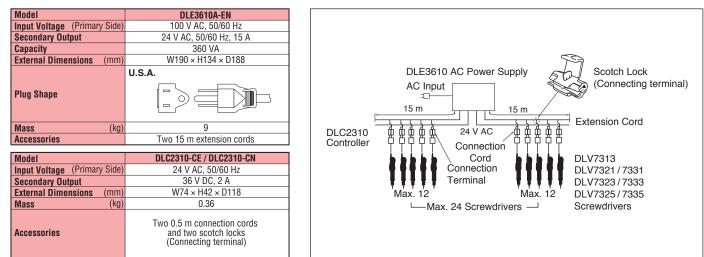
#### • AC Power Supply DLE3610/Controller DLC2310

Designed specially for use with up to a maximum of 24 "delvo" 7300 Series Electric Screwdrivers connected with attached 15 m extension cords drawn out on both sides (each side handles up to 12 screwdrivers).

DLE3610 AC Power Supply and DLC2310 Controller can boost productivity and reduce costs of setting up production lines. The dedicated controller DLC2310 is employed for each screwdriver. If more than four units of DLV7300 series are used, installation cost of Model DLE3610 and DLC2310 will be economically beneficial.







#### Multiple Controller DLC1215

DLC1215 can control two screwdrivers by one controller.

Model	DLC1215-EN	DLC1215-GE		
Input Voltage	100 V AC, 50/60 Hz	220 V AC, 50/60 Hz		
Output Voltage	36 V [	)C × 2		
Plug Shape	Asia	00		
External Dimensions (mm)	W143 × D1	45 × H102		
Mass (kg)	2	.4		

NOTE: Each "delvo" screwdriver should be operated independently when tightening screws even though this controller will support up to two "delvo" screwdrivers. Operating two units simultaneously may cause malfunction of the controller.



DLC1215

## **DLV30** series



#### **Features**

#### Eco-friendly electric screwdrivers with built-in brushless motors in a transformerless profile

- The series lineup is consisted of high speed(2,000 min<sup>-1</sup>), standard speed (1,200 min<sup>-1</sup>), and low speed(650 min<sup>-1</sup>) types with respective torque range of 0.4 - 3.0 N m
- Designed to minimize loss of screw fastening torque that may occur after long-term use, and therefore ensures stable performance
- Both the Lever Start and Push to Start types of models are available. The Push to Start type is suitable for continuous screw tightening. The Lever Start type is suited for temporary tightening screws and tightening screws set at angles
- · Equipped with a clear plastic torque adjustment ring cover
- Design conforms to the RoHS Directive and thus appeals to the environmentally conscious user
- Models with CE marking (for the European Union) or CCC (for People's Republic of China) are available
- Aluminum couplings with colored rubber rings, namely, red, blue, and yellow ones, help operators choose the correct speed type easily



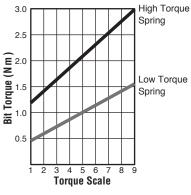
#### **Specifications**

ગ	ecifications			High Speed	Stan	dard	Low Speed	High Speed	Standard	Low Speed	
		European Plu	IU	DLV30HL-MKG	DLV30S	L-MKG	DLV30LL-MKG	DLV30HP-MKG	DLV30SP-MKG	DLV30LP-MKG	
	Model	Latopourt tug		DLV30HL-MJG	DLV30S	L-MJG	DLV30LL-MJG	DLV30HP-MJG	DLV30SP-MJG	DLV30LP-MJG	
5	WOUCI	USA Plug		DLV30HL-MKE	DLV30S	L-MKE	DLV30LL-MKE	DLV30HP-MKE	DLV30SP-MKE	DLV30LP-MKE	
river		USATituy		DLV30HL-MJE	DLV30S	L-MJE	DLV30LL-MJE	DLV30HP-MJE	DLV30SP-MJE	DLV30LP-MJE	
crewdi	Starting Method		Lever Start Push to start								
l e	Free Speed		(min-1)	2,000	1,2	00	650	2,000	1,200	650	
ျပ	Input Voltage						230 V AC,	, 50/60 Hz			
L i	Torque Adjustment (Nm) Low Torque Spring (Standard Accessory) High Torque Spring (Built-in) (W) (Standard Accessory) High Torque Spring (Built-in)			0.4 - 1.6							
ec				1.2 - 3.0							
	Power Consumption (W)			Approx. 45							
	Carrow Cine (mm)	Machine Screw		2.6 - 5.0							
	Screw Size (mm)	Tapping Screw		2.5 - 4.0							
	Mass		(g)				70	00			
	For MK	G/MKE		For MJG/MJE			For MKG/M	JG	For MK	E/MJE	
l		1		14		e E	urope		U.S.A.		
Bit Tvpe (mm)			- 90		5	Plug Shape TT					

#### Standard Accessories

		MJG / MJE	MKG / MKE			
Bit	No.2 × 6 × 70	1	_			
	No.2 × 7 × 75	_	1			
Sus	pension Bail	1				
Low	/ Torque Spring	1				

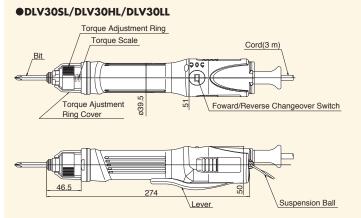
#### **Torque Diagram (for reference)**



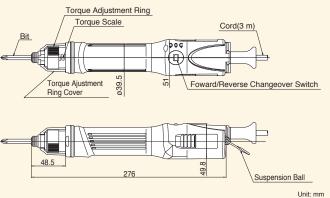
#### **Optional Accessories**



#### **External Dimensions**



#### DLV30SP/DLV30HP/DLV30LP



## DLV45/70 series

#### **Features**

#### High-torque electric screwdrivers with built-in brushless motors

- Enables much more precise torque control, far quieter operation, and so much eco-friendly features than air screwdrivers
- Easily detachable Pistol Grip comes with the unit as the standard accessory
- Far superior to air screwdrivers in the following features:
  - $\cdot \operatorname{Low}$  noise level
  - Accurate torque control
  - No oil mist generation
  - $\cdot\,\text{No}$  installation of compressors or piping required



#### **Specifications**

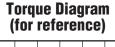
	Combation	European plug	DLV45SL-MKG*1	DLV45SP-MKG*1	DLV45LL-MKG*1	DLV45LP-MKG*1	DLV70LL-MKG*1	DLV70LP-MKG*1			
	Model	USA plug	DLV45SL-MKG	DLV45SP-MKE	DLV45LL-MKE	DLV45LP-MKG	DLV70LL-MKE	DLV70LP-MKG			
		USA piuy			-	-	-	-			
	Starting Method		Lever Start	Push to start	Lever Start	Push to start	Lever Start	Push to start			
ř	Free Speed	(min <sup>-1</sup> )	1,2	1,200 650 650							
ž	Input Voltage			230 V AC, 50/60 Hz							
Na	Torque	(Nm)		2.0		3.8 -	- 7.0				
Screwdriver	<b>Power Consumptio</b>	n (W)		Approx. 45							
	Screw Size (mm)	Machine Screw		4.5		6.0	- 8.0				
tric	SCIEW SIZE (IIIII)	Tapping Screw		4.0		4.5 - 6.0					
Electric	Bit Type	(mm)									
	Mass	(g)		Approx. 870 (with Pistol Grip / except Power Cord)							
	F	or MKG		For MKE							
ade	Europe		U.S.A.								
Plug Shape											
*1	: MKG type has	CE marking.									

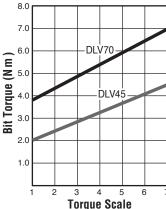
#### **Optional Accessories**



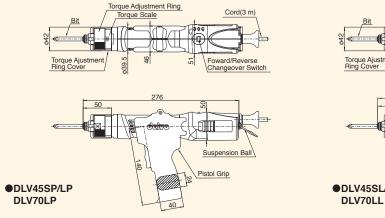


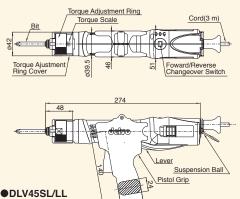
should be used all together.





#### **External Dimensions**





unit: mm

## DLV30/45/70-IKE series For Machine Screws (2.6 - 8.0 mm)

#### **Features**

#### Incorporates long-life brushless motors

- The newly designed clutch mechanism offers precise torque repeatability over sustained periods of use
- Three series of screwdrivers: DLV30/45/70-IKE can be operated by one standard control unit giving you wide screw tightening torque coverage from 0.4 to 7.0 Nm and maximum free speeds of 650, 1,200 or 2,000 min<sup>-1</sup>
  Compliant with CE



#### **Specifications**

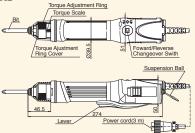
9	pecifications					0	1					
		Series		DLV30 Series		DLV45	Series	DLV70 Series				
	Model	Lever Start	DLV30LL-IKE	DLV30SL-IKE	DLV30HL-IKE	DLV45LL-IKE	DLV45SL-IKE	DLV70LL-IKE				
		Push to Start	DLV30LP-IKE	DLV30SP-IKE	DLV30HP-IKE	DLV45LP-IKE	DLV45SP-IKE	DLV70LP-IKE				
	Input Voltage				40 V	DC						
	Torque (Nm)	Low Torque Spring (Standard Accessory)		0.4 - 1.6		2.0 -	- 4.5	3.8 - 7.0				
Irive	Adjustment (Nm) *1Adjustable Speed Ra *1Adjustable Soft Start	High Torque Spring (Built-in)		1.2 - 3.0								
N	*1Adjustable Speed Ra		390 - 650	720 - 1,200	1,200 - 2,000	390 - 650	720 - 1,200	390 - 650				
-s	*1Adjustable Soft Start Time (sec)		0 - 2									
		art (min-1)	260	480	800	260	480	260				
Electric	Screw Size (mm)	Machine Screw		2.6 - 5.0		4.5 -	5.0 - 8.0					
<u>e</u>		Tapping Screw		2.5 - 4.0		4.0 - 5.0 4.5 - 6.						
ш	Mass	(g)		720		870						
	Bit Type	(mm)										
			Bit No.2 × 7 × 75 : 1 pc.									
	Standard Accessories			Suspension Bail : 1 pc.								
			L	Low Torque Spring : 1 pc.								
C	ontroller				DLR70S-WGB							
C	Unitioner				DLC70S-WGB (See Page 21)							

\*1 : Values are obtainable in combination with control unit DLR70S-WGB or DLC70S-WGB.
 \* IJE types for 5 mm hex. bit are available on request.

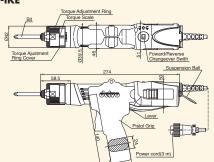


#### **External Dimensions**

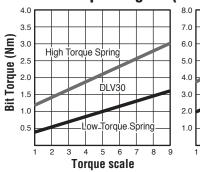
#### •DLV30SL/30HL/30LL-IKE

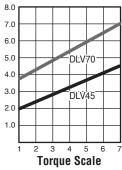


#### ●DLV45SL/45LL/70LL-IKE

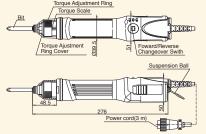


#### **Torque Diagram (for reference)**

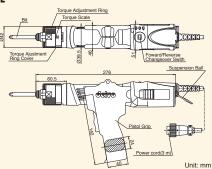




#### ●DLV30SP/30HP/30LP-IKE



#### DLV45SP/45LP/70LP-IKE



## **DLR70S-WGB**

#### **Features**

#### Enhanced versatility by combining controller and counter

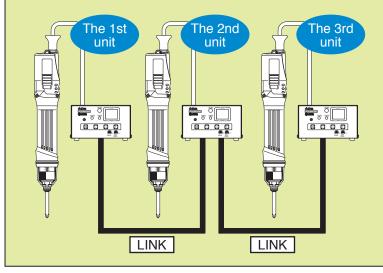
- This model has a "Count Correction" function that does not count alien screws with different length, refastened screws that were initially fastened sufficiently, or incompletely fastened screws that were fastened in a slanting direction or stopped fastening in midcourse
- · "Count Back" function reverses the counting when a screw is unfastened
- Up to four different screw fastening programs can be stored in the internal memory for a wide variety of assembly work
- Sequential screw tightening system (Link Function) can be built up with up to 10 screwdriver/controller sets connected in series
- Equipped with "Stepless Speed Adjustment" function and "Soft Start" function
- Universal input voltage from 100 to 240 V for convenient installation



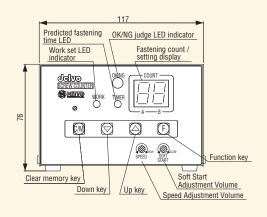
#### **LINK Function**

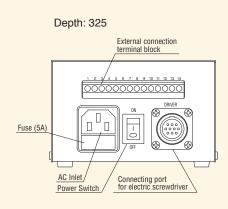
When counters are connected and activated in the screw fastening sequence as shown below, all screwdrivers are on standby except the first one in the sequence. Only when the first screw fastening is finished, can the next screwdriver change from standby to ready. When the last fastening in the sequence is finished, the first screwdriver is once again ready and the sequence can be repeated again.

N.B. Up to 10 screwdriver/counter sets can be connected to the LINK.



#### **External Dimensions**





#### **Specifications**

specifications	
Model	DLR70S-WGB
Input Voltage	100 - 240 V AC, 50/60Hz
Output Voltage	40 V DC
Speed Control Function	60 - 100 %
Soft Start Function	0 - 2 sec.
Count	0 - 99
Allowable Number of Screw Fastening Programs	4
Counting Method	Count-up / Count-down
Count Correction Function	Count normal fastening only
Self Adjustable Timer Setting	0.01 to 0.99 sec.
OK Output Timer Setting	0 to 9.5 sec.
Count Back Function	ON / OFF
OK / NG Buzzer	ON / OFF
Input Signal	WORK / RESET / LINK-IN / CH1 / CH2 / TORQUE CHECK
Output Signal	OK / NG / LINK-OUT / TORQUE UP
Mass (kg)	2.1
Size W × L × H (mm)	117 × 325 × 76
Bit Grounding	Ready(With a $1M\Omega$ resistor)
	Europe
Plug shape	
Standard Accessories	Power cord (2 m): 1 Fuse (5 A): 1

unit: mm

# Jevo

## **DLC70S-WGB**

#### **Features**

#### Universal input voltage from 100 to 240 V AC for convenient installation

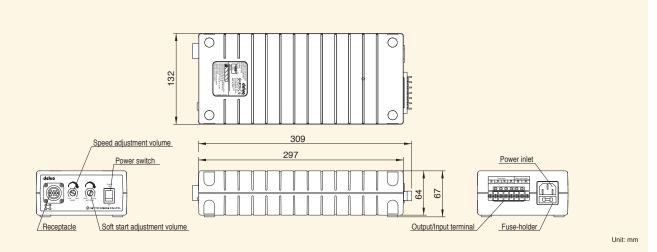
- The controller provides soft start function. The slow startup prevents screw heads from possible damage caused by the disengaged bit.
- Stepless speed adjustment function widens the speed range from 390 to 2,000<sup>-1</sup> for various applications
- The controller outputs: Start, torque-up and reverse is via a dry contact method. These signals can be used for counting up tightened screws and preventing screw tightening errors.
- Applying 24 V DC to the designated terminals on the controller brings the screwdriver to an immediate stop in emergency cases
- Can be installed either horizontally or vertically



#### **Specifications**

Specifications							
Model	DLC70S-WGB						
Features	With speed control and soft start function						
Input Voltage	100 - 240 V AC, 50/60 Hz	Installation					
Output Voltage	40 V DC						
Signal Output(contact point type)	Start, Torque up, Reverse(Dry contact)						
Signal Input	Drive Stop Function						
orginal input	(With DC 24 V Input Voltage needed)						
Mass (kg)	1.8						
Size W × L × H (mm)	132 × 297 × 67						
Bit Grounding	Ready(With a 1M $\Omega$ resistor)						
Plug shape	Europe						
Standard Accessories	Power cord(2 m): 1 Rubber feet: 4 Fuse(5 A): 1						

#### **External Dimensions**



## DLV3100/3300 series For Miniature Screws & Machine Screws(1.0 - 6.0 mm)

**DLV3300** series

I I I

#### **Features**

- A Labor-Saving "delvo" for Automatic Assembly Robot
- · Vibration-proof and shock-proof for long continuous screw tightening
- Torque-up signal output
- · High repetitive torque accuracy
- \*1 : Models DLV3121 / 3131 / 3141 / 3151 have no bit-holding function. Please order the following models with bit holding function if required, but they require 100 V AC power source and are made to order products.
  - DLV3128-EJN DLV3138-EJN
  - DLV3148-EJN DLV3158-EJN

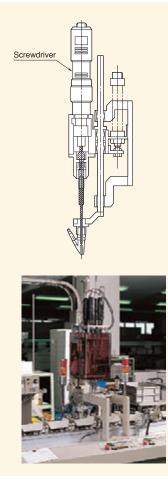
NOTE: The bit mounting is made in a specific way.

#### . . . . .

Sp	pecifications	For Miniat	ire Screws	For Machine Screws							
	Model	DLV3321-CMN	DLV3331-CMN	DLV3121-EJN*1	DLV3131-EJN*1 DLV3141-EJN*1 DLV3151-EJN*1						
	Input Voltage	36 V DC(supplied	l from controller)	100 V AC, 50/60 Hz							
1	Torque Adjustment				pless						
Ne la	Torque (Nm)	0.05 - 0.5	0.3 - 1.2	0.25 - 0.7	0.5 - 1.5	1.2 - 3.0	2.0 - 4.5				
dri	Free Speed (min <sup>-1</sup> )	900	600	9	00	600	450				
Screwdrive	Power Consumption (W)	Appro	ox. 35		Approx. 35		Approx. 45				
5	Screw Size Machine Screw	1.0 - 3.0	2.0 - 3.5	2.3 - 2.6	2.6 - 3.5	3.5 - 5.0	4.5 - 6.0				
	(mm) Tapping Screw	1.2 - 2.6	2.0 - 3.0	2.3 - 3.0	2.5 - 3.5	3.0 - 4.0	4.0 - 5.0				
Electric	Bit Type (mm)	Special bit		5 mm hex standard bit							
	Mass (g)	40	0	900							
er	Model	DLC3	310								
Controller	Input Voltage	24 V AC, 5	i0/60 Hz								
ĮĘ	Output Voltage	36 V	DC								
ŭ	Mass (g)	36	)								

DLV3100 series

#### Installation Example

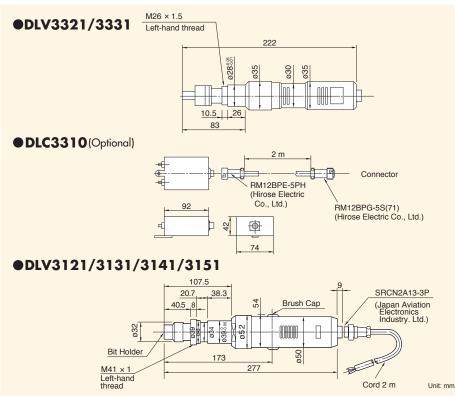


#### **Standard Accessories**

Model	DLV3121/3131/3141/3151	* The 2
Cable (2 m)	1	comes
Spare Carbon Brush	2	Comes

m cord exclusively for DLV3321/3331 s with DLC3310 as a standard accessory.

#### **External Dimensions**



## DLV30/45/70 automation series For Machine Screws (2.6 - 8.0 mm)

#### **Features**

#### For automatic assembly robot

- Three series of screwdrivers can be mounted on the XY robot
- · Automatic screw tightening achieves a labor-saving or unattended process
- · Long-life brushless motors are incorporated in the electric screwdrivers
- Standard coupling, flange coupling, and left-hand thread coupling are available for installation
- The electric screwdriver generates the torque-up signal
- The screwdrivers can be connected to a sequencer to control starting, forward rotation, and reverse rotation
- An electrical noise preventive measure is employed to avoid malfunction. Each input/output signal is insulated from a screwdriver's internal circuit by a photocoupler.



45 series(High Torque) 70 series(High Torque) 30 series **Specifications** Low Speed **Standard Speed High Speed** Low Speed **High Speed** Low Speed Standard coupling **DLV45LAN-DKN DLV45SAN-DKN DLV70LAN-DKN DLV30LAN-DJN DLV30SAN-DJN DLV30HAN-DJN** DLV30LAF-DJN DLV30SAF-DJN DLV30HAF-DJN DLV45LAF-DKN DLV45SAF-DKN DLV70LAF-DKN Coupling with flange Model DLV30LAM-DJN DLV30SAM-DJN DLV30HAM-DJN DLV45LAM-DKN DLV45SAM-DKN DLV70LAM-DKN Coupling with M41 screw Low torque spring (Accessory)0.4 - 1.6 (Nm) 3.8 - 7.0 2.0 - 4.5 Torque High torque spring (Installed)1.2 - 3.0 Free Speed (min<sup>-</sup> 650 1,200 2,000 650 1,200 650 5.0 - 8.0 Machine Screw 2.6 - 5.0 4.5 - 6.0 Screw Size (mm) Tapping Screw 2.5 - 4.0 4.0 - 5.0 4.5 - 6.0 Standard coupling 700 780 Mass (g) Coupling with flange 760 840 740 820 Coupling with M41 screw **Power Consumption** (W 45 100 V AC, 50/60 Hz **Input Voltage** Starting Method External input signal Start signal / Forward signal / Reverse signal (5 - 24 V DC) Input signal **Output signal** Torque-up signal (Voltage under 30 V DC and current 20 mA) **Bit Type** (mm 6 6.35 Bit NK31 × 2 × 6 × 70: 1 pc. **Standard Accessories** Bit NK35 × 2 × 7 × 75: 1 pc. Low torque spring: 1 pc

#### **Optional Accessories**

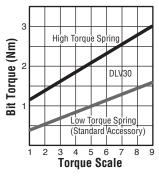


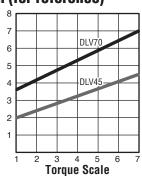
Vacuum Pickups Part No. DLP7400 (M3/M4 screws) TD07285 DLP7400 for high torque (M5/M6 screws) TD07286



Model DLP2530 100 V AC

#### **Torque Diagram (for reference)**





#### Screwdriver Cable Breakdown List

Power/Input Signal Cable					
Color	Details				
Green	Power input				
Yellow	Power input				
Blue	Bit earth				
White	Input signal common (Vcc)				
Black	Start signal input				
Orange	Forward signal input				
Gray	Reverse signal input				

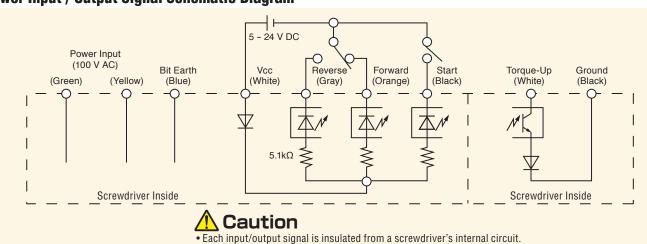
Output Signal Cable

Color	Details
White	Torque-up signal output
Black	Ground

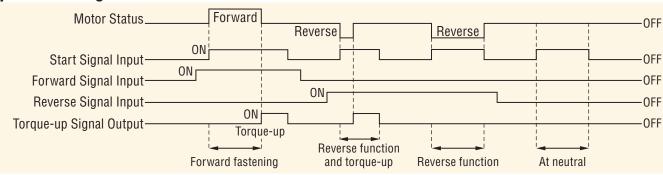
Gray Revers
Power input voltage: 100 V AC

24

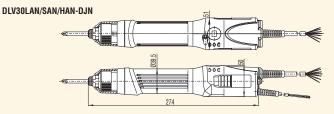
#### Power Input / Output Signal Schematic Diagram



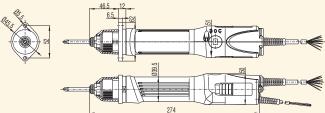
#### **Operation Timing Chart**



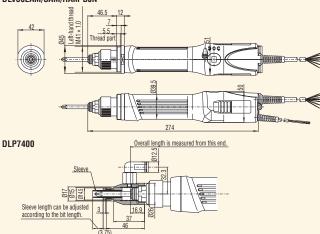
#### **External Dimensions**

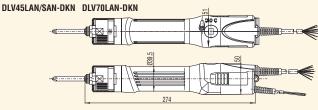


DLV30LAF/SAF/HAF-DJN



DLV30LAM/SAM/HAM-DJN

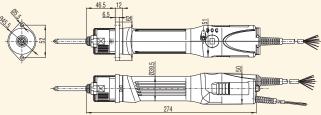




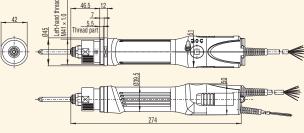
For Machine Screws (2.6 - 8.0 mm)

DLV45LAF/SAF-DKN DLV70LAF-DKN

Input signal rated range: Use in the range of voltage between 5 – 24 V DC (current 0.5 – 5 mA DC)
Torque-up signal output maximum rating: Use in the range of voltage under 30 V DC and current 20 mA DC.







## DLR5040A-WE

Screw Fastening Counter

Example of use together

with a sensor available in

Screw Fastening Counter

the market

#### **Features**

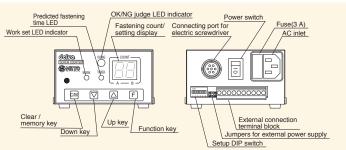
#### For prevention of human fastening errors and enhanced fastening management accuracy

- Ideally suited for the assembly lines of vehicles and electrical equipment requiring reliable screw fastening
- The controller receives signals from electric screwdrivers to provide highly reliable screw fastening control
- Count Return Function: When a screw is loosened, a reverse signal output from the electric screwdriver reverses the count by one
- The Count Correction Function does not count elevated screws or double fastening
- Input voltage range from 100 to 240 V AC is acceptable in any part of the world (The screwdrivers to be used in combination with the counter require input power supplies that are written on the respective nameplate)
- Link Connection Function: You can build up a simple sequential screw tightening system by connecting the DLR5640 screw tightening counters in series without using any external controller such as a programmable controller
- Driver Lock Function prevents unexpected start of screwdrivers
- Compact and Lightweight (Compared with our conventional models decreased by 30 % in volume and by 38 % in mass)
- SPC type screwdrivers for DLR5040A-WE are designed on the basis of established transformerless screwdrivers

#### **Specifications**

	omoutiono						
Mo	odel	DLR5040A-WE					
Co	unt	1 - 99					
Co	unting Method	Count-up / Count-down					
Co	unt Correction Function	Count normal fastening only					
Se	If Adjustable Timer Setting	0.01 to 0.99 sec.					
W	ork Detection Function	Yes (1 terminal) / No					
Ex	ternal Count Input	2 terminals (PARTS A / PARTS B)					
	ork Installation Timer Setting	0 to 9.5 sec.					
Counter 9 N 9	COutput Timer Setting	0 to 9.5 sec.					
	G Alarm	ON(1) / ON(2) / OFF					
<u>R</u> OK	( Buzzer	ON(1) / ON(2) / ON(3) / OFF					
	unt Return Function	ON / OFF					
	a Judge Timing	WORK SET / DRIVER ON					
ິດ Au	tomatic / Manual OK Judge	AUTO / MANUAL					
Sc	rewdriver Lock Function	ON / OFF					
Mu	ultiple Link	Up to 10 counters can be connected.					
	ternal Inputs on Terminal Block	SENSOR / RESET / LINK-IN / PARTS A / PARTS B					
Ex	ternal Outputs on Terminal Block	OK / NG / LINK-OUT					
Pa	rameter Memory	Parameters stored in internal nonvolatile memory					
	put Voltage	100 - 240 V AC, 50/60 Hz See the bottom asterisk.*1					
Ex	ternal Dimensions (mm)	W100 × D120 × H60					
Ma	ass (kg)	0.47					

#### **Front and Rear Panels**



#### **LINK Function**

When counters are connected and activated in the screw fastening sequence as shown below, all screwdrivers are on standby except the first one in the sequence. Only when the first screw fastening is finished, can the next screwdriver change from standby to ready. When the last fastening in the sequence is finished, the first screwdriver is once again ready and the sequence can be repeated again.

N.B. Up to 10 screwdriver/counter sets can be connected to the LINK.

Accessory : 2 m cord with UL three-prong plug. This product is for use outside Japan.

## DLR5340A-WE

#### Features

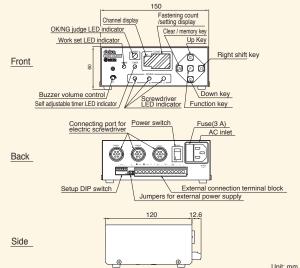
#### Up to three sets screwdrivers can be connected to one counter

- · Up to eight kinds of screw fastening conditions can be stored in internal memory
- for a wide variety of assembly work
- Count-up signal outputs
- Space saving
- The Count Correction Function does not count elevated screws or double fastening as fastening errors
- Count Return Function: When a screw is loosened, a reverse signal output from the electric screwdriver reverses the count by one

#### **Specifications**

-	
Model	DLR5340-WE
Count	0 - 99
Counting Method	Count-up / Count-down
Count Correction Function	Count normal fastening only
Self Adjustable Timer Setting	0.01 to 2.50 sec.
Work Detection Function	Yes (1 terminal) / No
Work Installation Timer Setting	0 to 9.5 sec.
OK Output Timer Setting	0 to 9.5 sec.
OK Output Timer Setting NG Alarm OK Buzzer Count Return Function Screewdriver Lock Function	ON(1) / ON(2) / OFF
OK Buzzer	ON(1) / ON(2) / ON(3) / ON(4) / ON(5) / OFF
Count Return Function	ON / OFF
Screwdriver Lock Function	ON / OFF
Screwdriver Cord Connection	Single cord connection (Signal and power lines)
<b>External Inputs on Terminal Block</b>	SENSOR / RESET / TORQUE CHECK ch1/2/3
<b>External Outputs on Terminal Bloc</b>	OK, NG, COUNT-UP, DRIVER A/B/C
Input Voltage	100 - 240 V AC, 50/60 Hz See the bottom asterisk.*1
External Dimensions (m	n) W150 × D120 × H60
Mass (F	g) 0.62

#### **Front and Rear Panels**



Accessory : 2 m cord with UL three-prong plug. This product is for use outside Japan.

Model         Lever start			Dedicated Screwdrivers for DLR5040A-WE and DLR5340-WE												
											Optiona	al Acce	ssories	6	
Series       series         Bedicated Screechings       Image: Colspan=100 V AC: 5000 //2         Meal       Liver Statt       OLV/020-SPC       DLV/020-SPC       DLV0205-SPC       <			3	H				III A					DLW5200	DLV7100/ -SPC	7200/
Medel         Every Start         DLV7820-SPC         DLV7830-SPC         DLV7830-SPC         DLV7830-SPC         DLV8820-SPC         DLV8830-SPC         DLV8100-SPC         DLV8100-SPC         DLV8100-SPC         DLV810-SPC         DLV810-SPC <th< th=""><th></th><th></th><th></th><th></th><th></th><th></th><th>SE</th><th>pries</th><th></th><th></th><th><ul><li>adjustme</li><li>Flanged of</li></ul></th><th>nt cover by coupling DL</th><th>an operate</th><th>or can be p</th><th>prevented</th></th<>							SE	pries			<ul><li>adjustme</li><li>Flanged of</li></ul>	nt cover by coupling DL	an operate	or can be p	prevented
Number of the Start         Intraction Start	screv			-			(1.0 - 3.5 m	im)							
Just to Start         Julyage-sec julyage-se julyage-sec julyage-sec julyage-sec j	Mode		DLV7020-SP	PC DLV7030-	SPC DLV										
Torque Aljustment         Unit         Stepless           Torque Aljustment         0.05 - 0.55         0.30 - 1.10         0.30 - 1.00         1.200           Pres Speed         (min 1)         900         650         1.200         Approx. 25         Approx. 26         Approx. 26 <th></th> <td>Push to Start</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>C DLV8030-</td> <td>SPC   DLV8</td> <td>031-SPC</td> <td>-</td> <td></td> <td>1.00</td> <td></td> <td></td>		Push to Start						C DLV8030-	SPC   DLV8	031-SPC	-		1.00		
Torque         Nm         0.05 - 0.55         0.30 - 1.10         0.30 - 1.00         0.30 - 1.10         0.30 - 1.00         0.30 - 1.00         0.30 - 1.00         0.30 - 1.00         0.30 - 1.00         0.30 - 1.00         0.30 - 1.00         0.30 - 1.00         0.30 - 1.00         0.30 - 1.00         0.30 - 1.00         0.30 - 1.00         0.30 - 1.200         0.30 - 650         1.200         0.30 - 650         1.200         0.30 - 1.200         0.													<b>_</b>		
Open of the speed (mm <sup>2</sup> )         Outs 0: 0: 30         O: 30 + 1: 0         O: 30 + 1: 0 <th< td=""><th></th><td></td><td>0.05 0.55</td><td>0.00 1</td><td>10 00</td><td></td><td></td><td>0.00 1</td><td></td><td></td><td></td><td></td><td>Pistol</td><td>Grip</td><td></td></th<>			0.05 0.55	0.00 1	10 00			0.00 1					Pistol	Grip	
open         Tapping Serew         1.2 - 2.6         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         2.0 - 3.0         TD04061 SPC cord for commercial power source           Bit Type         (mn)         380		· · · · ·													100/7200/
Open         Tapping Serew         1.2 - 2.6         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0 <th< th=""><th>Free</th><th></th><th></th><th></th><th></th><th>,</th><th></th><th></th><th></th><th>,</th><th></th><th></th><th>8100/8</th><th>200/30/45/</th><th>70-SPC)</th></th<>	Free					,				,			8100/8	200/30/45/	70-SPC)
Open         Tapping Serew         1.2 - 2.6         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         1.2 - 2.6         2.0 - 3.0         2.0 - 3.0         TD04061 SPC cord for commercial power source           Mass         (i)         380	Powe											•S	Suitable for	horizontal	operation
Bit Type         (mm)	Screw	v Size Machine Screw	1.0 - 3.0		-										
Mass         (i)         380         390           Cord Length         (ii)         3(with connector)         Bit Grounding         Dedicated screwdrivers can be directly plugged in commercial power source.           Bit Grounding         Equipped as standard         Dedicated screwdrivers can be directly plugged in commercial power source.           DLV7100/7200-SPC         DLV8100/8200-SPC         DLV7251-SPC         DLV9100/8201-SPC           DLV30LP-SPC         DLV300/P-SPC         DLV300/P-SPC         DLV300/P-SPC           DLV30LP-SPC         DLV30SP-SPC         DLV304P-SPC         DLV45SL-SPC         DLV710/P-SPC           Dedicated         Screwdrivers         Machine Screw(2.6 - 8.0 mm)         Built-in brushless motor         DLV7851           Model         Lever Start         DLV7180         DLV7140         DLV7251         DLV7251         DLV7251         DLV30LP         DLV30LP         DLV30LP         DLV3551         DLV7851         DLV70LP-SPC           Model         Lever Start         DLV7180         DLV7140         DLV7251         DLV7251         DLV7251         DLV30LP         DLV30LP         DLV3551         DLV30LP         SPC	2 (IIIII)	l apping Screw	1.2 - 2.6	2.0 - 3.	0 2.	0 - 3.0	1.2 - 2.6	2.0 - 3.	J 2.0	) - 3.0	TD0406	1 SPC core	for		
Eard Length         (m)         3 (with connector)           Bit Grounding         Equipped as standard         Dedicated screwdrivers can be directly plugged in commercial power source.           DLV7100/7200-SPC         DLV8100/8200-SPC         DLV7251-SPC         DLV8150/8251-SPC           DLV30LP-SPC         DLV8100/8200-SPC         DLV7251-SPC         DLV8150/8251-SPC           DLV30LP-SPC         DLV800/8200-SPC         DLV7251         DLV45LL-SPC         DLV8150/8251-SPC           DLV30LP-SPC         DLV30SP-SPC         DLV30HP-SPC         DLV45SL-SPC         DLV76LP-SPC           Screwdrivers         Machine Screw(2.6 - 8.0 mm)         Equilt-in brushless motor         DLV76LP-SPC           Model         Lever Start         DLV7120         DLV7180         DLV7251         DLV30LL         DLV30SL         DLV3SL         DLV3SSL	Bit Ty	<b>/pe</b> (mm)			04			)2			commer	cial power			)
Card Length         (m)         3 (with connector)           Bit Grounding         Equipped as standard         Dedicated screwdrivers can be directly plugged in commercial power source.           Dedicated screwdrivers         Can be directly plugged in commercial power source.           DLV7100/7200-SPC         DLV9100/8200-SPC         DLV7251-SPC         DLV9150/8251-SPC           DLV30LP-SPC         DLV93082-SPC         DLV920HP-SPC         DLV9351-SPC         DLV9150/8251-SPC           DLV30LP-SPC         DLV930SP-SPC         DLV930HP-SPC         DLV920HP-SPC         DLV935L-SPC         DLV721         DLV7251           Dedicated         Sector         Sector         Sector         Sector         DLV7120         DLV7120         DLV930SP-SPC         DLV930FP-SPC         SPC         SPC         SPC         SPC         SPC         SPC         SPC         SPC         SPC	Mass	(q)		380				390							
Bit Grounding         Equipped as standard           Bit Grounding         Equipped as standard           DLV7100/7200-SPC         DLV8100/8200-SPC         DLV7251-SPC         DLV8150/8251-SPC           DLV7100/7200-SPC         DLV8100/8200-SPC         DLV7251-SPC         DLV8150/8251-SPC           DLV30LP-SPC         DLV930SP-SPC         DLV930HP-SPC         DLV45LS-SPC         DLV710/7200-SPC           DLV30LP-SPC         DLV30SP-SPC         DLV30HP-SPC         DLV45SL-SPC         DLV70LP-SPC           Decisional         Sector         Sector         Sector         Sector         Sector           Model         DLV7120         LV7140         LV7241         DLV302LP-SPC         DLV308L						3 (with co	nnector)							be directly	plugged
DLV7100/7200-SPC         DLV8100/8200-SPC         DLV7251         DLV7251-SPC         DLV8150/8251-SPC           DLV30LP-SPC         DLV300P-SPC         DLV300P-SPC         DLV7251-SPC         DLV8150/8251-SPC           DLV30LP-SPC         DLV300P-SPC         DLV300P-SPC         DLV30P-SPC         DLV30P-SPC           DLV30LP-SPC         DLV301P-SPC         DLV301P-SPC         DLV301P-SPC         DLV301P-SPC           Deticated Screwdrivers         Machine Screw(2.6 - 8.0 mm)         Ever Start         DLV302P-SPC         DLV7231           Model         Push to Start         DLV3120         DLV3130         DLV3140         DLV3251         DLV3231         DLV3021         DLV3032P         DLV303P         DLV305P         DLV455L         DLV701P-SPC           value         Sec         -SPC		• • • •			E	Equipped as	standard				in comm	ercial powe	er source.		
Model         Lever Start         DLV7120 -SPC         DLV7130 -SPC         DLV7140 -SPC         DLV7251 -SPC         DLV7231 -SPC         DLV30LL -SPC         DLV30SL -SPC	series DLV30LP-SPC						-	1		-				-	
Lever Start         DLV7120 -SPC         DLV7130 -SPC         DLV7140 -SPC		Serie DLV30LP-SPC			serie			P-SPC	DLV725	1-11	5SL-SPC	DLV8150		V70LP-SPC	
Model         Push to Start         DLV8120 -SPC         DLV8130 -SPC         DLV8150 -SPC         DLV8251 -SPC         DLV8231 -SPC         DLV30LP -SPC         DLV30SP SPC         DLV30HP -SPC         DLV35LP SPC         DLV35LP SPC         DLV35LP SPC         DLV30HP SPC         DLV35LP SPC	Dedic	DLV30LP-SPC		DLV30SP-3	serie SPC	25	DLV30HI	P-SPC	DLV725	1-11		P	DL		
Induction	Dedic	DLV30LP-SPC	DLV7120	DLV30SP-3	serie SPC Machine S DLV7140	25	DLV30HI - 8.0 mm) DLV7251	DLV7241	DLV7231	DLV4:	E DLV30SL	Built-in brus	DL' DL'	or DLV45SL	DLV70LL SPC
Torque Adjustment         Stepless           Torque (Nm)         0.25 - 0.75         0.50 - 1.70         1.20 - 3.00         2.00 - 4.50         2.00 - 4.50         1.20 - 3.00         0.50 - 1.70         0.40 - 1.60/1.20 - 3.00         2.00 - 4.50         3.80 - 7.           Free Speed (min <sup>-1</sup> )         1.000         700         450         700         1.200         2.000         650         1.200         2.000         650         1.200         650         1.200         650	Dedic Screv	DLV30LP-SPC Cated vdrivers Lever Start	DLV7120 -SPC DLV8120	DLV30SP-3	SPC	s screw(2.6 -  DLV8150	- 8.0 mm) DLV20H	DLV7241 -SPC DLV8241	DLV7231 -SPC DLV8231	DLV4: DLV30LL -SPC DLV30LP	E DLV30SL -SPC DLV30SP	Built-in brus DLV30HL -SPC DLV30HP	DL DL DLV45LL -SPC DLV45LP	DLV45SL -SPC DLV45SP	-SPC DLV70LP
Torque         (Nm)         0.25 - 0.75         0.50 - 1.70         1.20 - 3.00         2.00 - 4.50         1.20 - 3.00         0.50 - 1.70         0.40 - 1.60/1.20 - 3.00         2.00 - 4.50         3.80 - 7.           Free Speed         (min <sup>-1</sup> )         1,000         700         450         700         1,200         2,000         650         1,200         2,000         650         1,200         2,000         650         1,200         1,200         1,200         1,200         1,200 <t< td=""><th>Dedic Screv</th><td>DLV30LP-SPC</td><td>DLV7120 -SPC DLV8120</td><td>DLV30SP-3</td><td>SPC</td><td>s screw(2.6 -  DLV8150</td><td>- 8.0 mm) DLV20H</td><td>DLV7241 -SPC DLV8241 -SPC</td><td>DLV7231 -SPC DLV8231 -SPC</td><td>DLV4: DLV30LL SPC DLV30LP -SPC</td><td>E DLV30SL -SPC DLV30SP</td><td>Built-in brus DLV30HL -SPC DLV30HP</td><td>DL DL DLV45LL -SPC DLV45LP</td><td>DLV45SL -SPC DLV45SP</td><td>-SPC</td></t<>	Dedic Screv	DLV30LP-SPC	DLV7120 -SPC DLV8120	DLV30SP-3	SPC	s screw(2.6 -  DLV8150	- 8.0 mm) DLV20H	DLV7241 -SPC DLV8241 -SPC	DLV7231 -SPC DLV8231 -SPC	DLV4: DLV30LL SPC DLV30LP -SPC	E DLV30SL -SPC DLV30SP	Built-in brus DLV30HL -SPC DLV30HP	DL DL DLV45LL -SPC DLV45LP	DLV45SL -SPC DLV45SP	-SPC
Free Speed         (Nm)         0.25 - 0.75         0.50 - 1.70         1.20 - 3.00         2.00 - 4.50         2.00 - 4.50         1.20 - 3.00         0.50 - 1.70         0.40 - 1.60/1.20 - 3.00         2.00 - 4.50         3.80 - 7.           Free Speed         (min <sup>-1</sup> )         1,000         700         450         700         1,200         2,000         650         1,200         2,000         650         1,200         2,000         650         1,200         1,200         1,200         1,200         1,200         1,200         1,200         1,200         1,200         1,200	Dedic Screv Mode	DLV30LP-SPC DLV30LP-SPC Cated vdrivers Lever Start Push to Start Voltage	DLV7120 -SPC DLV8120	DLV30SP-3	SPC	s screw(2.6 -  DLV8150	- 8.0 mm) DLV20H	DLV7241 -SPC DLV8241 -SPC	DLV7231 -SPC DLV8231 -SPC / AC, 50/60	DLV4: DLV30LL SPC DLV30LP -SPC	E DLV30SL -SPC DLV30SP	Built-in brus DLV30HL -SPC DLV30HP	DL DL DLV45LL -SPC DLV45LP	DLV45SL -SPC DLV45SP	-SPC DLV70LP
<b>Entree Speed</b> (min <sup>-1</sup> ) 1,000   700   450   700   1,200   2,000   650   1,200   2,000   650   1,200   1,200   1,	Dedic Screv Mode	DLV30LP-SPC	DLV7120 -SPC DLV8120 -SPC	DLV30SP-5 DLV30SP-5 DLV7130 [ -SPC ] DLV8130 [ -SPC ]	SPC	55 55 55 55 55 55 55 55 55 55 55 55 55	DLV30HI DLV30HI - 8.0 mm) DLV7251 -SPC DLV8251 -SPC	DLV7241 -SPC DLV8241 -SPC 100	DLV7231 -SPC DLV8231 -SPC / AC, 50/6/ Stepless	DLV44 DLV30LL -SPC DLV30LP -SPC DLV30LP -SPC DHz	E DLV30SL -SPC DLV30SP -SPC	Built-in brus DLV30HL -SPC DLV30HP -SPC	DLV bhless moto DLV45LL -SPC DLV45LP -SPC	or DLV45SL -SPC DLV45SP -SPC	-SPC DLV70LP -SPC
<b>Power Consumption</b> (W) 35	Dedic Screv Mode	DLV30LP-SPC	DLV7120 -SPC DLV8120 -SPC 0.25 - 0.75	DLV30SP-3 DLV7130 [ -SPC ] DLV7130 [ -SPC ] DLV3130 [ -SPC ]	SPC	ss screw(2.6 - DLV8150 -SPC 2.00 - 4.50	DLV30HI DLV7251 -SPC DLV8251 -SPC 2.00 - 4.50	DLV7241 -SPC DLV8241 -SPC 100 1.20 - 3.00 (	DLV7231 -SPC DLV8231 -SPC / AC, 50/6( Stepless 0.50 - 1.70	DLV44 DLV30LL -SPC DLV30LP -SPC DLV30LP -SPC DLV30LP -SPC DLV30LP -SPC DLV30LP -SPC	E DLV30SL -SPC DLV30SP -SPC -SPC	Built-in brus DLV30HL -SPC DLV30HP -SPC 3.00	DLV45LL -SPC DLV45LP -SPC 2.00 -	DLV45SL -SPC DLV45SP -SPC 4.50	-SPC DLV70LP -SPC 3.80 - 7.00

						,									
1	Torque A	Adjustment	Stepless												
ĮŠ	Torque	Adjustment (Nm) eed (min <sup>-1</sup> )	0.25 - 0.75	0.50 - 1.70	1.20 - 3.00	2.00 - 4.50	2.00 - 4.50	1.20 - 3.00	0.50 - 1.70	0.40 -	1.60/1.20 -	3.00	2.00 -	4.50	3.80 - 7.00
1p	Free Spe	ed (min <sup>-1</sup> )	1,0	000	700	450	700	1,200	2,000	650	1,200	2,000	650	1,200	650
۱e	Power C	Power Consumption (W) 35		35											
ŏ	Screw S	ize Machine Screw	2.6 - 3.0	2.6 - 4.0	3.5 - 5.0	4.5 - 6.0	4.5 - 6.0	3.5 - 5.0	2.6 - 4.0		2.6 - 5.0		4.5 -	6.0	5.0 - 8.0
Ë	(mm)	Tapping Screw	2.3 - 3.0	2.5 - 3.5	3.0 - 4.0	4.0 - 5.0	4.0 - 5.0	3.0 - 4.0	2.5 - 3.5		2.5 - 4.0		4.0 -	5.0	4.5 - 6.0
Elec	Bit Type         (mm)         Tapping Screw         2.3 - 3.0         2.5 - 3.5         3.0 - 4.0         4.0           Bit Type         (mm)         24         5			1 1 1		6.35 mm(1/4") hex shank						6.35 mm(1/4") hex shank			
				810 710(7200series)/670(8200series) 700						870	870 with pistol grip				
	Cord Length (m)					3 (with connector)									
	Bit Grou	nding					Equipped as standard								

## **DLR5640-WN**

#### **Features**

#### The self-adjustable timer function automatically assesses the time required to complete fastening each screw and reflects it on the judging time setting

- Ideally suited for the assembly lines of vehicles and electrical equipment requiring reliable screw fastening
- The controller receives signals from electric screwdrivers to provide highly reliable screw fastening control
- · Functions of the controller and counter are integrated into a single unit
- Count Return Function: When a screw is loosened, a reverse signal output from the electric screwdriver reverses the count by one
- The self-adjustable timer function automatically assesses the time required to complete tightening each screw and reflects it on the judging time setting
- The Count Correction Function does not count elevated screws or double fastening as fastening errors
- External Count Function: To be available to various assembling jobs, the DLR5640 enables counting of two kinds of parts (up to 9 counts each) in addition to the screw tightening counting. These kinds of counting can be used together.
- Link Connection Function: You can build up a simple sequential screw tightening system by connecting the DLR5640 screw tightening counters in series without using any external controller such as a programmable controller
- Driver Lock Function prevents unexpected start of screwdrivers
- · Desktop or wall-hung installation is available
- Input voltage range from 100 V AC to 240 V AC is acceptable in any part of the world

#### **Specifications**

	Model	DLR5640-WN					
	Count	1 - 99					
	Counting Method	Count-up / Count-down					
	Count Correction Function	Count normal fastening only					
	Self Adjustable Timer Setting	0.01 to 0.99 sec.					
	Work Detection Function	Yes (1 terminal) / No					
	External Count Input	2 terminals (PARTS A / PARTS B)					
	Work Installation Timer Setting	0 to 9.5 sec.					
	OK Output Timer Setting	0 to 9.5 sec.					
	NG Alarm	ON(1) / ON(2) / OFF					
	OK Buzzer	ON(1) / ON(2) / ON(3) / OFF					
er.	Count Return Function	ON / OFF					
Ĕ	NG Judge Timing	WORK SET / DRIVER ON					
rew Counter	Automatic / Manual OK Judge	AUTO / MANUAL					
2	Screwdriver Lock Function	ON / OFF					
:re	Multiple Link	Up to 10 counters can be connected.					
ñ	External Inputs on Terminal Block	SENSOR / RESET / LINK-IN / PARTS A / PARTS B					
	External Outputs on Terminal Block	OK / NG / LINK-OUT					
	Parameter Memory	Parameters stored in internal nonvolatile memory					
	Screwdriver Control	SPEED / LINEAR START					
	Input Voltage	100 - 240 V AC, 50/60 Hz					
	Screwdriver Power Supply	33 V DC, 1.5 A					
	External Dimensions (mm)	W101 × D140 × H57					
	Mass (kg)	0.8					
	Plug Shape						
	Accessories	2 m Power cord with U.S.A plug Suspension bail (2 pcs.)					

#### LINK Function (Commom to DLR5040A & DLR5640)

When counters are connected and activated in the screw fastening sequence as shown below, all screwdrivers are on standby except the first one in the sequence. Only when the first screw fastening is finished, can the next screwdriver change from standby to ready. When the last fastening in the sequence is finished, the first screwdriver is once again ready and the sequence can be repeated again.

N.B. Up to 10 screwdriver/counter sets can be connected to the LINK.





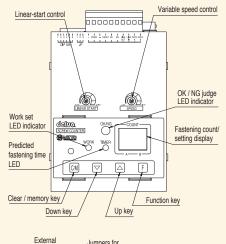


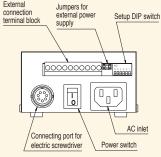


Example of use together with a sensor available in the market

The example of installation

#### **Front and Rear Panels**





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# Screwdrivers designed for Screw Fastening Counter

DLR5640-WE



DLV7410A/7410HA/7420A-SPC

DLV7321/7331-SPC

#### **Specifications**

opeointea							
Model		DLV7410A-SPC	DLV7410HA-SPC	DLV7420A-SPC	DLV7321-SPC	DLV7331-SPC	
Starting Method	I			Lever Start			
Torque Adjustm	ent			Stepless			
Torque	(Nm)	0.02 ·	- 0.20	0.15 - 0.40	0.10 - 0.50	0.30 - 1.20	
Free Speed	(min <sup>-1</sup> )	500 - 750	700 - 1,000	450 - 600	300 - 1,000	200 - 700	
Power Consump	tion (W)		Approx. 10		Appr	ox. 35	
Screw Size	Machine Screw	1.0 -	- 2.3	1.6 - 2.6	1.0 - 3.0	2.0 - 3.5	
(mm)	Tapping Screw	1.0 - 2.0		1.4 - 2.3	1.2 - 2.6	2.0 - 3.0	
Bit Type	(mm)						
Electrostatic Co	untermeasure	Complied with EN100015-1					
Mass (g)		230			350		
Cord Length	(m)	1.5 (with connector)					
<b>Output Signals</b>		Start, Torque up, Reverse					
Grounding Bit F	eature	Equipped as standard					

#### **Combinations with Electric Screwdrivers**

Screwdriver Model	Connection	Remarks		
DLV7410A/7410HA/7420A-SPC	The cord comes with screwdriver	Corowdriver for the corow factoring counter only		
DLV7321/7331-SPC	Direct connection to power source	Screwdriver for the screw fastening counter only		
DLV7410A/7410HA/7420A/7419/ 7419HA/7429-BMN	Optional conversion cord (TD02925 DLW9072)	General-purpose screwdriver*1		

\*1: The Count Return Function is not available.

#### **Optional Accesories**



DLW9072(TD02925)



Conversion cord from 5-prong to 6-prong(TD02826)



Torque Adjustment Cover (DLW5200:DLV7100/7200/ 8100/8200-SPC DLW5300:DLV7000/8000-SPC)

• Tampering or accidental turning of the torque adjustment cover by an operator can be prevented.

## DLT1133/1173/1673A/1973A series

Torque Checker

#### **Features**

#### Maintaining high assembly quality with ease

- Measured data is stored even after the power is turned off, preventing any data loss
- Energy saving type with AUTO POWER OFF function (Power is automatically turned off when left unused for 10 minutes)
- A program designed for uploading the data stored in the "delvo" torque checkers to a computer is available to download free from the NITTO KOHKI website: www.nitto-kohki.co.jp/e/prd/e-dl/delvo.html







#### **Specifications**

1673A

Model	DLT1133	DLT1173	DLT1673A	DLT1973A	
Measurement Range	0.015 -	1.500	0.15 - 10.00	4.00 - 12.00	
Calibration Precision $(Nm)$			Within $\pm$ 0.5% (Full Scale) For 2 Nm or less $\pm$ 1 digit	Within $\pm$ 0.5% (Full Scale)	
Display	4-digit digit	al display (Single-line) Data samplin	g : 1,000 times/sec. Display rate : 12	times/sec.	
Measuring Unit	Nm		kgf∙cm, Nm, lbf∙in (selectable)		
Data Memory	100 piece	s of data	800 piece	es of data	
Measuring Direction		CW and	H CCW		
Measuring Mode		3 modes :	PD-TR-PP		
Auto Power Off		Power off if left unto	uched for 10 minutes		
External Output			As per USB output Mitsutoyo Digimatic		
Analog Output	Approx. 1	.5 V max.	Approx. 1.0 V max.	Approx. 1.1 V max.	
Analog Output		No zero offset; identical waveforms	produced in PP, PD, and TR modes		
<b>Continuous Operation Time</b>	15 h	ours	20 hours		
External Dimensions (mm)		W160 × D110 × H47	W200 × D112 × H48.5		
Mass (kg)	1.	1	1.1 1.4		
Rechargeable Battery	Nickel-cadm	ium battery	Nickel metal hydride battery		
Charger Type	DLE1833	DLE1873	DLE1	833A	
Input Voltage for Charger	100 V AC, 50/60 Hz	230 V AC, 50/60 Hz	100 - 240 V A	AC, 50/60 Hz	
Charging Time	8 hc	urs	4 hc	ours	
	Asia	Europe	Asia	Europe	
Plug Shape (Asia & Europe)					
	Calibration Precision (Nm) Display Measuring Unit Data Memory Measuring Direction Measuring Mode Auto Power Off External Output Analog Output Continuous Operation Time External Dimensions (mm) Mass (kg) Rechargeable Battery Charger Type Input Voltage for Charger Charging Time	Measurement Range       0.015         Calibration Precision (Nm)       Within ± 0.59         Display       4-digit digit         Measuring Unit       Nm         Data Memory       100 piece         Measuring Direction       Measuring Mode         Auto Power Off       External Output         Analog Output       As per RS232C output (single-direct Mitsutoyo Digimatic         Analog Output       Approx. 1         Continuous Operation Time       15 hr         External Dimensions (mm)       1         Mass       (kg)       1         Rechargeable Battery       Nickel-cadm         Input Voltage for Charger       100 V AC, 50/60 Hz         Charging Time       8 ho         Asia       1	Measurement Range       0.015 - 1.500         Calibration Precision (Nm)       Within ± 0.5% (Full Scale) For 0.2 Nm or less ± 1 digit         Display       4-digit digital display (Single-line)       Data samplin         Measuring Unit       Nm	Measurement Range       0.015 - 1.500       0.15 - 10.00         Calibration Precision (Nm)       Within ± 0.5% (Full Scale) For 0.2 Nm or less ± 1 digit       Within ± 0.5% (Full Scale) For 2 Nm or less ± 1 digit         Display       4-digit digital display (Single-line)       Data sampling : 1,000 times/sec.       Display rat : 12         Measuring Unit       Nm       kgf • cm, Nm, lbf • in (selectable)       Data sampling : 1,000 times/sec.       Display rat : 12         Measuring Direction       Nm       kgf • cm, Nm, lbf • in (selectable)       B00 piece         Measuring Mode       3 modes : PD-TR-PP       Auto Power Off       Power off if left untouched for 10 minutes         External Output       As per RS232C output (single-direction, no procedure, 100 data items) Mitsutoyo Digimatic (sequential output)       As per USB output         Analog Output       As per off the turtouched for 10 minutes       No zero offset; identical waveforms produced in PP, PD, and TR modes         Continuous Operation Time       15 hours       20 h         External Dimensions (mm)       W160 × D110 × H47       Nickel-cadmium battery         Mass       (kg)       1.1       1.1         Rechargeable Battery       Nickel-cadmium battery       Nickel metal h         DLE1833       DLE1873       DLE11         Input Voltage for Charger       100 V AC, 50/60 Hz       23	

#### **Standard Accessories**

		DLT1133	DLT1173	DLT1673A		DLT1973A
Joint/Bit		Bit Joint	Screw Joint	Bit Joint	Spring for Joint	Soft Joint
Model		DLW4340	DLW4430	DLW4360	DLW4660	DLW4000
Measuring	(N m )	0.15 - 1.5	0.15 - 1.5	0.15 - 6.5	0.15 - 1.5	4.0 - 12.0

#### **Optional Accessories**

Model	Part No.	Model	Shape	Torque Range	DLT1133	DLT1173	DLT1673A	DLT1973A
	TD03305	DLW4330	OD 4 mm type	0.015 to 0.25 N m	0	0	—	-
Bit Joint	TD03306	DLW4340	OD 4 mm type	0.15 to 1.5 N m	0	0	0	-
	TD03307	DLW4350	Hex 5 and Hex 6.35 types	0.15 to 1.5 N m	0	0	0	-
	TD03308	DLW4360	Hex 5 and Hex 6.35 types	0.15 to 6.5 N m	_	—	0	-
Screw Joint	TD03309	DLW4430	screw type(Bit size No.1)	0.15 to 1.5 N m	0	0	0	_
SCIEW JUIII	TD03310	DLW4530*1	screw type(Bit size No.2)	0.15 to 5 N m	_	_	0	—
Soft Joint	TD04123	DLW4000	Hex 13 type	4.0 to 12.0 Nm	—	_	0	0
Hard Joint	TD04124	DLW4040	(Hex. head bolt)	4.0 10 12.0 1011	_	_	—	0

◎ : Standard accessories ○ : Available as option - : Unsupported

\*1 DLW4530 must be used at 5 Nm or less.

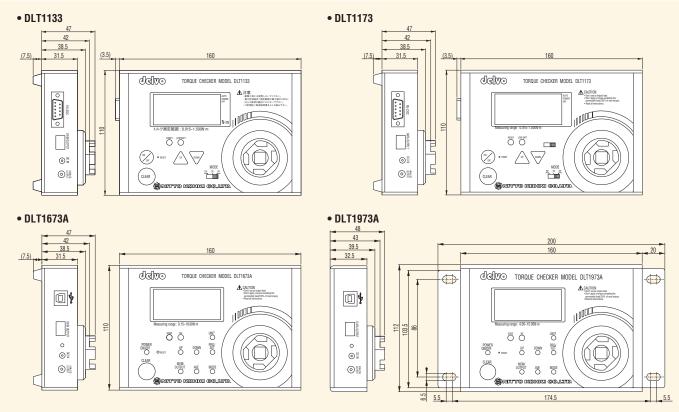
Bit Joint				Screw Joint		Soft Joint	Hard Joint	Spring
4 mm dia.	4 mm dia.	Hex 5 mm Hex 6.35 mm	Hex 5 mm Hex 6.35 n					0000
DLW4330	DLW4340	DLW4350	DLW4360	DLW4430	DLW4530	DLW4000	DLW4040	DLW4660 (TV03826)

#### **Selection of Torque Checker**

DLT1133 / DLT1173 (for miniature screw)	DLT1673A	DLT1973A
DLV3300 series <sup>*2</sup> / DLV5700 series / DLV5800 series / DLV7300 series DLV7800 series / DLV7000 series / DLV8000 series / DLV7400A series	DLV7100 series / DLV8100 series / DLV7200 series / DLV8200 series DLV7500 series / DLV8500 series / DLV3100 series* <sup>3</sup> / DLV30. DLV45. DLV70 series	DLV45 series DLV70 series
DLV7000 Selles / DLV7000 Selles / DLV0000 Selles / DLV7400A Selles	DLV1300 Selles / DLV0300 Selles / DLV3100 Selles / DLV30, DLV43, DLV10 Selles	DLV/0 Series

\*2 A reversible screwdriver is required to loosen the measuring joint.
\*3 A reversible screwdriver is required to loosen the measuring joint. Screw joint is required.

#### **External Dimensions**



unit: mm

## Accessories

#### **Tool Balancer**



Easy to adjust tension by using handle.

Model	TW-1R	RW-3	RW-5	
Capacity (kg	0.5 - 1.5	1.0 - 3.0	2.5 - 5.0	
Stroke (n	ı) 1.5	2		
Mass (k	0.3	0.7	0.9	

#### Vacuum Pump DLP2500 series



Electric Screwdrivers can be used with Vacuum Pump and Vacuum Pickup. The sleeve of Vacuum Pickup sucks the screw and holds it on the bit, enabling the operator to pick it up with the tool itself, thus improving operational efficiency and operator's productivity.

Model		DLP2530	DLP2570		
Voltage		100 V AC, 50/60 Hz 230 V AC, 50/60 Hz			
Power Consumption	(W)	30(50 Hz), 26(60 Hz)			
Achievable Vacuum	(kPa)	-33.3			
Flow Rate (at Outlet)	(L/mm)		24		
Screw Size	(mm)	4 or less			
Mass	(kg)	3.8			

#### Pistol Grip DLW2300/2300ESD

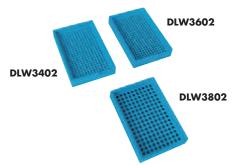
(for DLV7100, 7200, 8100, 8200, 7500, 7600, 8500, 8600, and 30 series Electric Screwdrivers)



#### Easy-to-attach grip suitable for horizontal operation.

#### Shaker Box Made of Anti-electrostatic Resin

(for 2,3 and 4 mm Screws)



The screws will fall into the heads-up position for easier vacuum or magnetic pickup.

The anti-electrostatic resin greatly reduces static buid-up and dust attached to the shaker box.

Model	DLW3402	DLW3602	DLW3802
Part No.	TD04110	TD04111	TD04112
Hole Pitch (mm	6	6	8
Hole Depth (mm	13.5	13.5	12.5
No. of Holes	273	273	160
Screw Size (mm	1.7 - 2	2 - 2.6	3 - 4

#### **Torque Adjustment Ring Cover**



Fits over torque adjustment cover to minimize tampering or accidental turning once the torque is set.

Part No.	Model	Applicable Screwdriver				
TD00331	DLW5200	7100, 7200, 8100 and 8200 series				
TV05143	DLW5201*1	7100, 7200, 8100, 8200, and 30 (brushless) series				
TD00332	DLW5300	7301,7000,8000 series (for 4 mm bit)				
TD01883	DLW5400	7300 series (for 6.35 mm bit)				
TD00333	DLW5500	7303 series (for 4 mm & 6.35 mm bit)				
TD00334	DLW5600	7500, 8500 series				
TD02875	TD02875 DLW5700 5700, 5800, 7400A, series					
*1 : As this is a clear plastic cover, torgue scale can be seen even after mounted						

\*1 : As this is a clear plastic cover, torque scale can be seen even after mounted on the screwdriver.

#### Flanged Coupling DLW9011

(for DLV7100, 7200, 8100, and 8200 series Electric Screwdrivers)



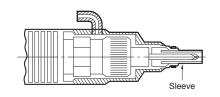
Provides a flange which enables the operator to apply axial pressure through the heel of the hand.

## **Sleeves and Vacuum Pickups**

#### For DLV7400A/7800/7300/7000/8000 series

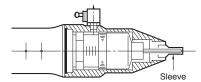
#### Vacuum Pickup

DLP6500 (for DLV7000 and 8000 Series Electric Screwdrivers)



DLP5100 (for DLV7800 Electric Screwdrivers) DLP5300 (for DLV7400A/5800 Electric Screwdrivers) DLP7100 (for DLV7313 Electric Screwdriver) DLP7200 (designed for OD 4 mm Shank Bit for

DLV7323/7333 Electric Screwdrivers) DLP7300 (designed for OD 6.35 mm Hex. Shank Bit for DLV7323/7333 Electric Screwdrivers)



#### **Standard Set**

Vacuum Pickup (Part No.)	DLP5100 (TD00342)	DLP5300 (TD04342)	DLP6500 (TD00343)	DLP7100 (TD00345)	DLP7200 (TD00346)	DLP7300 (TD00347)
(* 2	DLS2124 × 1 pc.	DLS2120 × 1 pc.	DLS2124 × 1 pc.	DLS2122 × 1 pc.	DLS2123 × 1 pc.	DLS2135 × 1 pc.
Accessories	DLS2127 × 1 pc.	DLS2124 × 1 pc.	DLS2127 × 1 pc.	DLS2124 × 1 pc.	DLS2124 × 1 pc.	
			DI S2130 x 1 nc	DI S2127 x 1 nc	DI S2127 x 1 nc	

#### Sleeve DLS2000 series (Plastic)

(for DLP5100/5300/6500/7100/7200 Vacuum Pickups and DLV7325/7335 Electric Screwdrivers)

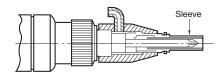


					Unit: mm
Sleeve				Bit	
Part No.	Model	ød	øD		
TD00348	DLS2120	2		No.0 × 1.8 × 44	Phillips Head $\oplus$ (No. × d × L)
TD00349	DLS2121	2.2	3.5		
TD00350	DLS2122	2.5			
TD00351	DLS2123	2.7			
TD00352	DLS2124	3.1		No.0 × 2.5 × 44	
TD00353	DLS2125	3.3	4.5		
TD00354	DLS2126	3.5			
TD00355	DLS2127	3.7			
TD00356	DLS2128	4		No.1 × 3 × 44	
TD00357	DLS2129	4.2			
TD00358	DLS2130	4.5	5.5		
TD00359	DLS2131	4.7		110.1 × 4 × 44	
TD00360	DLS2132	5.1	6.5	No.2 × 4 × 44	
TD00361	DLS2133	5.3			
TD00362	DLS2134	5.6			
TD00363	DLS2135	6.1	7		

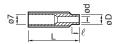
#### For DLV7100/7200/8100/8200- J series

#### Vacuum Pickup

DLP7000 (for DLV7100/7200/8100/8200 Series Electric Screwdrivers)



#### Sleeve DLS3000 series (Metal)



#### **Standard Set**

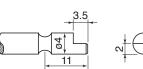
Vacuum Pickup (Part No.)	DLP7000 (TD00344)			
Accessories	DLS3223 × 1 pc.			
Accessories	DLS3225 × 1 pc.			

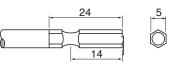
							Unit: mm
Sleeve					Bit		
Part No.	Model	ød	øD	l	L	ы	
TD00364	DLS3222	5.6	7	5		No.1 × 5 × 70	
TD05024	DLS3223	6.1	9		34 No.2 × 6 ×	24	Phillips Head $\bigoplus$ (No. × d × L)
TD00365	DLS3224	6.4	9			No.2 × 6 × 70	
TD00366	DLS3225	7.1	9				
TD00367	DLS3226	4.6	7			No.1 × 4 × 100	
TD00368	DLS3227	5.1	7	18			
TD00369	DLS3228	5.6	7			No.1 × 5 × 100	iii ·
TD00370	DLS3229	6.1	9		05	No.2 × 5 × 100	유민
TD00371	DLS3230	6.4	9	—	—	No.2 × 6 × 100	
TD00372	DLS3231	7.1	9	1		$100.2 \times 0 \times 100$	

## NK BIT

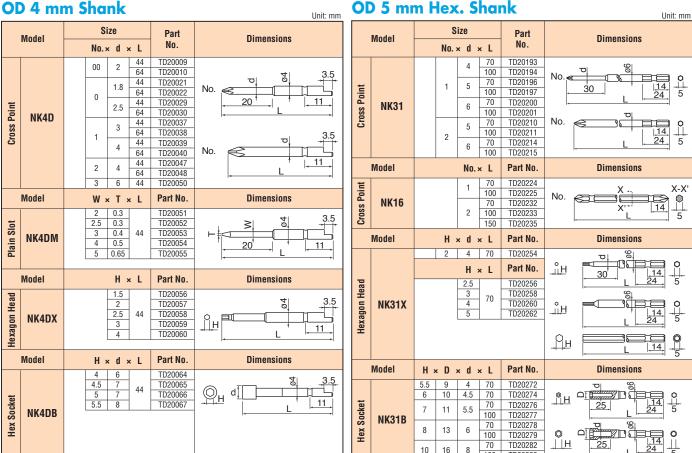
#### For DLV7400/7800/7300/ 7000/8000/3300 series

#### For DLV7100/7200/8100/8200/3100 series





#### **OD 5 mm Hex. Shank**



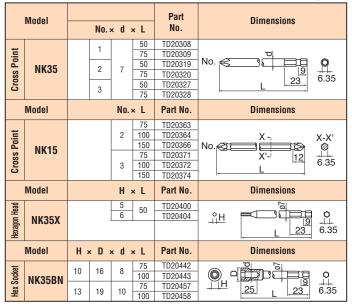
Unit: mm

#### For DLV7200/8100/8200 series



6.35

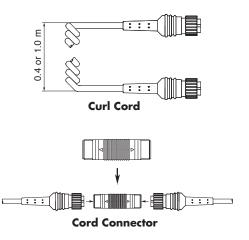
#### OD 6.35 mm Hex. Shank



## **Optional Cord**

100

TD20283



Please inquire of the distributor for the price and minimum quantity on each optional cord

rease inquire of the distributor for the price and minimum quality of each optional cord.						
Part No.	Optional Cord	Applied Models	Length(m)			
TD02826	5P to 6P Exchange Cord *1		0.1			
TD02416	Extension Cord For 5P	DLV7300	2.0			
TD02486	Extension Cord For 6P		2.0			
TD01882	Curl Cord		0.4			
TD02820	Curl Cord	1.0				
TD02438	Cord Connector DLW9100					

\*1 : "5P to 6P Exchange Cord" can connect "5-prong Screwdriver" to "6-prong Controller".

## **SAFETY GUIDE**

#### Be sure to read and understand the following safety notations and all safety precautions.

🔨 WARNING

### \land WARNING:

Indicates a potentially hazardous situation which, if not avoided by following the instructions given, could result in death or serious injury.

#### 🔥 CAUTION:

Indicates a potentially hazardous situation which, if not avoided by following the instructions given, could result in injury or material damage.

- Keep work area clean. Cluttered work areas and benches invite accidents and injuries.
- Consider proper working environments for each tool carefully. Do not expose electric tools to extreme amounts of moisture or direct contact with water or rain. Keep area well lit at all times to prevent hidden dangers and never operate the equipment near flammable liquids or in gaseous or explosive atmospheres.
- Prevent operators from electric shock. When using electric tools, prevent body contact with grounded surfaces (e.g. pipes and outer frames of radiators, microwave ovens, and refrigerators, etc.).
- Keep all electric tools and power cords away from children and all unauthorized personnel. Also all visitors should be kept away from work area.
- Properly store tools and accessories while not in use. They should be kept in a dry, locked-up location out of reach of children or unauthorized personnel.
- Do not force tool. It will do the job better and more safely at the rate for which it was intended.
- Use the right electric power tool that can complete the job within its specifications. Do not attempt to adapt improper attachments or accessories to complete a job. Do not use the tool for other than what they were designed for.
- Dress properly. Do not wear loose clothing and/or accessories. (gloves, necklace etc.) They can be caught in moving parts. Non-skid footwear is recommended in outdoor operation. Wear protecting hair covering to contain long hair.
- Always wear safety glasses during operation. Wear respiratory protection when working in an environment where dust particles are generated during operation.
- Do not abuse cord. Never carry tool by cord or yank it to disconnect from receptacle. Keep cord from heat, oil, and sharp edges.
- Use clamps or a vise to secure the work piece tightly and eliminate vibration. Never hold the work piece with your hands, keep both hands on the electric tool for increased productivity.
- Do not overreach. Keep proper footing and balance at all times.
- Maintain tools with care. For safe and efficient work, use the proper bit and check it regularly. Do not use the bit with a worn out or deformed tip. When oiling and replacing parts, follow the instructions given by the instruction manual. Inspect tool cords periodically and if damaged, have them replaced by an authorized service facility. Keep handles dry,clean, and free from oil and grease.
- Disconnect a tool or a controller when not in use, when repairing, or when changing accessories and bits, etc.

- Remove adjusting keys and wrenches. Form habit of checking to see that keys and adjusting wrenches are removed from tools before turning it on.
- Always avoid an unexpected start by having all power switches in the off position prior to attaching to a power supply. Never carry tools with your finger on the on/off switch when the power is attached. Never plug the cord into a receptacle while your finger is on the on/off switch.
- When the tool is used outdoors, use an electric extension cord or cable suitable for outdoor use.
- Stay alert. Watch what you are doing. When using electric tools, take good care of tool handling, working manner, and surrounding conditions. Use common sense. Do not operate tool when you are tired.
- Check damaged parts. Before further use of the tool, an accessory or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended functions. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. When repairing or replacing parts, follow the directions of the instruction manual. The part that is damaged should be properly repaired or replaced by an authorized service facility unless otherwise indicated elsewhere in this operation manual. Have defective switches replaced by an authorized service facility. Do not use the tool if the switch cannot be turned on and off.
- Use only recommended accessories and attachments as per tool operator manual and "delvo" general catalog. Use of improper accessories and attachments may result in an accident or serious injury.
- Any repairs on the tool should be performed only by an authorized service facility. Do not modify the tool that is complying with the safety standard. If the repairman who has poor knowledge and skill repairs the tool, the tool may not give a good performance and result in an increased risk of injury to the user.
- The power source must be limited to the individual tools specifications as stated on the nameplate or instruction manual. If used at a higher or lower voltage than indicated, it may cause failure and result in an increased risk of injury to the user.
- Before work operation carefully check if there are underground installations such as conduit, water pipe, and gas pipe, etc. If a tool should touch them, it might cause electric shock, electric leak, or gas leak.
- Hold the tool body firmly so as not to be swung by it when using. If not, this may cause injury.
- Do not bring hand or face close to moving parts such as bit etc. when using. This may cause injury.
- When you have dropped the tool by mistake, carefully check the tool if there is breakage, cracks or deformation. This may cause injury.

#### 

- Install bits or accessories securely in accordance with the operation manual. Insufficient installation may cause injury.
- Whenever setting the torque, unplug the cable of the tools. Adjusting the torque setting during rotation may cause injury.
- When operating a tool at high places, check that there is no person under the places. Do not stumble over the cord nor drop the material or tool body. This may cause injury.
- Never leave a tool running unattended on the working bench or floor. Always turn the power switch or lever to the off position and disconnect from the power source when not in use.
- Do not overload to the extent that the motor locks or the clutch malfunctions. This may cause smoke, fire, failure or injury.

- If the tool is overheating or functioning abnormally, stop using the screwdriver immediately and inspect it to see whether any repairs are necessary. Otherwise this may cause failure or injury.
- The electric screwdriver may overheat depending on the type of screw, type of screw-tightened material, or frequency of use. To avoid overheating, stop operating the screwdriver for a time or use several drivers in alteration. Overheating may reduce the life of the product or cause failure or injury.
- The fastening torque may vary depending on how the product is operated or held, the type of screw, and the fastening conditions. Use a torque wrench or similar tool to check that the fastening torque is appropriate.

#### Safety Precautions

- Be sure to follow the safety precautions to keep accidents such as fires, electroshock, and injuries from occurring.
- Before using your tool, please read this manual carefully so that you may use it properly to get the most out of it.
- Keep the manual handy so you can use it whenever necessary.





 $\star$  Specifications and designs are subject to change at any time without notice.



**Head Office** 9-4, Nakaikegami 2-chome, Ohta-ku, Tokyo 146-8555 Japan NITTO KOHKI CO., LTD. Phone : +81-3-3755-1111 Fax : +81-3-3753-8791

E-mail : overseas@nitto-kohki.co.jp
 URL : www.nitto-kohki.co.jp/e

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