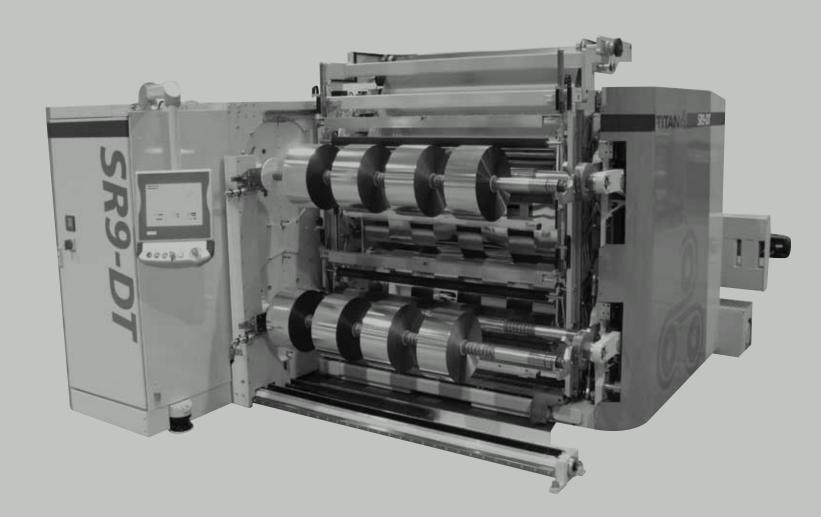




Titan SR9-DT Dual Turret Slitter Rewinder





Titan SR9-DT Dual Turret Slitter Rewinder



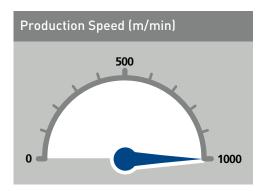
The Titan SR9-DT Dual Turret rewinder continues to build upon the flexible and modular design first introduced with the Titan SR8 slitter – giving converters the flexibility to build a slitter rewinder suitable for current production, but also providing a simple and economic modular path to ensure future requirements can also be met with the same machine.

Standard features

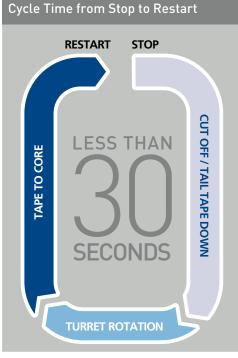
- SDC Servo Driven Chucks
- Driven unwind
- **DPU** Digital Positioned Unwind
- No hydraulics
- PPD¹ Positive Positional Device
- Knife positioning
- LTS Linear Tracking Slitting section
- Excellent reel quality
- Overhead web path
- Clean environment
- Unique turret sequence
- Reduce cycle time

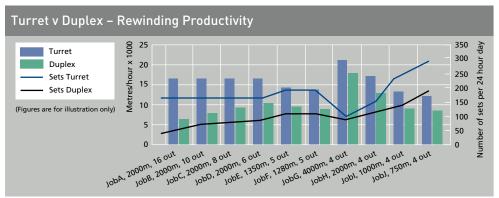
Unique features

- ORC Optimum Roll Conditioning
- Maintains high productivity
- MST^v Moving Splice Table
- Ergonomic design
- GKP² Guider Knife Positioning
- Waste reduction
- **KPS**³ Knife Positioning Systems
- Multiple options
- RCC Rewind Clamp Cut-off
- Eliminates operator intervention
- RSD² Rewind Stick Down
- Eliminates operator intervention

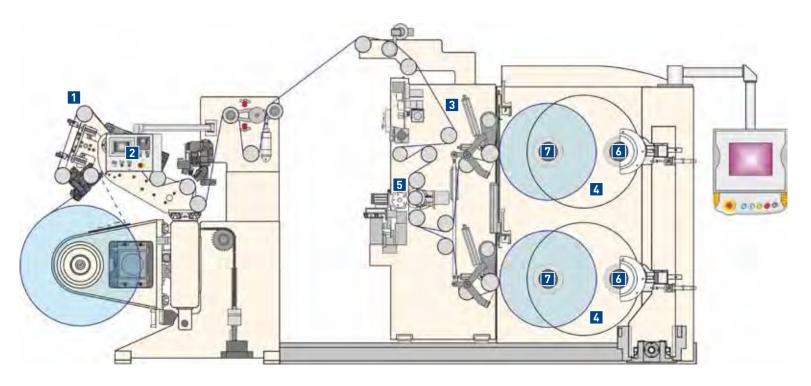














MST^v – Moving Splice Table (Opt.) Ergonomically positioned movable splice table saves time and reduces waste. The splice table is supplied with clamps and vacuum, enabling the web to be held throughout the splicing procedure, providing a more accurate join.



GKP² - Guider to Knife Positioning (Opt.) Enables the first knife to be set from the edge guide sensor position, reducing waste pulled through the machine for alignment.

DPU - Digital Positioned Unwind

All functions of the unwind – pick-up from floor, unwind arm positioning and edge guide control are motor driven, providing more accurate control, reduced power consumption and with no hydraulics, gives a cleaner environment.

Unwind Regenerative Braking

As standard, the unwind is AC servo motor driven / braked providing an accurate tension control system.



LTS - Linear Tracking Slitter section
Minimising the distance between the knives
and the rewind shaft provides better control
of the slit webs ensuring the highest side
wall quality.



RCC - Rewind Clamp Cut-off (Opt.)

The RCC option clamps the web at each rewind shaft and cross cuts all slit webs, dramatically reducing the operator time required between sets.



RSD² uses an automatic double-sided tape applicator and in conjunction with the RCC, the individual rewind web tails are stuck down on the finished reel and / or the cores.



KPS³ - Knife Positioning Systems
The Titan SR9-DT provides a variety
of knife positioning systems, from
manually positioned to semi-automatic
and fully automatic systems.

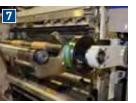


RSD - Reel Stripping Device (Opt.)

The RSD option enables the complete set of reels to be removed from the rewind shafts at the same time.

RCP³ - Rewind Core Positioning (Opt.)

The Titan SR9-DT provides two options for core positioning, from simple multiple laser line positioning to semi-automatic servo core positioning.



TSD - Turret Support Device (Opt.)

The Titan SR9-DT can be configured with the TSD - a rotating turret support device enabling the turret to be rotated faster and reducing shaft fatigue.



Machine Specification

Technical Data		
Web Width	1650mm (65in)	2250mm (88in)
Maximum Unwind Diameter	1100mm (43in)	1100mm (43in)
Option	1500mm (59in)	1500mm (59in)
Maximum Rewind Diameter	700mm (28in)	700mm (28in)
Option	850mm (33in)	850mm (33in)
Maximum Production Speed*	1000 m/min (3,300 ft/min)	700 m/min (2,300 ft/min)
Min/Max Slit Widths	20mm / 1100mm (0.80 / 43 in)	50mm / 1100mm (1.97 / 43 in)

^{*}Dependent on materials, slit widths and core quality

Materials	
Film	BOPP, BOPET, BOPA, CPP, HDPE and LDPE, Plain, printed, coated or metallized from 10 to 200 micron
Laminates	Various materials from 20 to 200 micron
Paper & Board	Paper from 40 to 200 gsm

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