



Precise and Stable SF₆ Gas Analyzer

- Simultaneous measurement of humidity, SF purity and SO₂ concentration
- Integrated gas recovery system with automatic pump back
- Fully automated SF₆ gas testing
- Fundamental drift-free measuring principle
- Measurement results at SF₆ compartment or standard pressure
- Intuitive color touch screen user interface
- User verifiable calibration
- Robust case for easy transportation



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Optimum SF₆ Gas Analysis Solution

The 973-SF $_6$ is an advanced analyzer for the measurement of humidity, SF $_6$ purity and SO $_2$ concentration in SF $_6$ gas insulated switchgears (GIS) and other high voltage equipment. With its internal gas containment and recovery system, the 973-SF $_6$ provides a high quality and environmentally safe measurement solution within a single, self-contained unit.

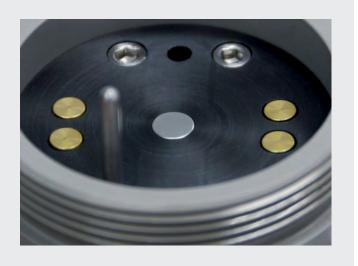
Pure SF₆ is the standard filling within GIS, but over time gas compartments become contaminated with water vapor (H₂O) through permeation and by desorption from internal components.

Whilst water vapor and SF_6 do not normally react with each other, in the presence of a high-energy discharge, hydrogen and oxygen disassociated from water vapor will react with the sulfur and fluorine from SF_6 to form decomposition by-products. These include sulfur dioxide (SO_2) and hydrofluoric acid (HF) that are corrosive to the internal components of gas compartments. SF_6 with low water vapor content (low humidity) significantly reduces the potential for formation of these corrosive compounds, which is why accurate and repeatable measurement data is an invaluable part of any GIS preventative maintenance program.

Accuracy and Repeatability using Advanced Chilled Mirror Technology

A polished mirror surface is cooled to the point at which condensation forms on the mirror surface, then the temperature is measured. Since this condensation temperature is specific to water vapor concentration, highly precise results are achieved without the need for humidity sensors.

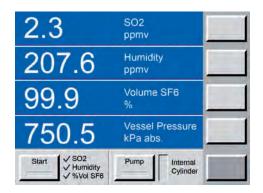
Chilled mirror technology is the most accurate and reliable humidity measurement technique available. Since the 973-SF $_6$ employs the same condensation principle in the determination of SF $_6$ purity, the same high levels of repeatability and long-term stability are attained for both key SF $_6$ measurements.



Innovative and Cost Effective SF₆ Analysis

Unlike dew point humidity sensor-based systems that rapidly and continually drift out of specification, the 973-SF₆ chilled mirror technology relies on the drift-free physical principles of condensation formation. Whilst sensor-based systems may

have a lower initial acquisition cost, on-going charges for sensor replacement, re-calibration, and the lower reliability of their measurements, make the $973-SF_6$ a more cost effective option, precise and long term solution.



Intuitive User Interface

Measurement results are clearly presented on a clear full color touch screen in the units of choice. Results are held on the display for user notation and can easily be imported into Microsoft Excel using the software and cable supplied. The $973-SF_6$ data format is compatible with test procedures issued by all major SF_6 equipment manufacturers and standards organizations such as Cigré and IEC.

User Verifiable Calibration with Ice Test Function

The melting point of ice at atmospheric pressure is always 0 °C. The 973-SF $_6$ takes advantage of this fundamental value to provide users with an immediate check of calibration stability with the Ice-Test function. During this automatic test, the mirror is cooled below 0 °C, causing water vapor from the air to condense and freeze on the mirror surface. The mirror is then warmed and whilst observing the mirror, the user simply presses the on-screen button to confirm the point at which the ice melts. The 973-SF $_6$ measures the mirror temperature at this point and provides a pass/fail indication on screen. The test can be repeated as often as required without affecting instrument performance.



Easy to Use and Minimal Maintenance

Taking a measurement using the 973-SF_6 could not be easier. Once connected to the gas compartment using the couplings provided, the user simply starts an automated test sequence and the instrument does the rest. Measurement results are held on the instrument display until the next measurement is started by the user, and SF_6 gas pump back can be user programmed to take place as part of the automated sequence. Full analysis and gas pump back is typically completed within 10 minutes and without user supervision.

973-SF₆ maintenance is limited to occasional mirror cleaning and physical inspection of gas hoses. Automated tests and user warnings for key operational parameters such as pumping capability, cylinder capacity and correct pressurization allow the system to be easily managed by the user. There is no need for regular sensor replacement or return of the instrument for recalibration.



Zero Emission Gas Analysis

The $973-SF_6$ includes integrated gas recovery, allowing analysis to be performed without emission of SF_6 gas to atmosphere. During measurement, the $973-SF_6$ pumps a sample from the gas compartment through the measuring head and into the internal storage cylinder. Once testing is completed, the gas can be pumped straight back to the compartment. Optionally, it may be held within the $973-SF_6$ for later pump back into a waste cylinder. The $973-SF_6$ incorporates a completely sealed, high-pressure pump and gas path for precise, zero-emission gas analysis.





SO₂ Measurement

The 973-SF $_6$ is available with integrated measurement of SO $_2$ concentration (ppm $_v$). The electrochemical SO $_2$ measurement cell is conveniently located on the rear panel for simple user replacement with low cost, pre-calibrated, interchangeable SO $_2$ modules. From 2012, all new 973-SF $_6$ instruments are ready for SO $_2$ measurement, so if required, this option may be field upgraded by means of a plug-in sensor module and a software activation key. Earlier instruments can also be factory upgraded; please contact MBW or your local representative for guidance. All SO $_2$ sensors supplied by MBW are calibrated before delivery.

Transportable, Robust and Complete Analyzer Set

The $973-SF_6$ is supplied in a robust, shock-resistant, waterproof case that is suitable for use on-site and for transportation.

Included in the instrument case:

- 6 m self-sealing armored sample tube
- Self-sealing DN8 and DN20 couplings
- CD with Excel Data Collection file
- Calibration Certificate

- 2.5 m power cable
- Maintenance kit
- · Operating manual



Quality Assurance

High precision together with excellent reliability and stability make the 973-SF₆ the gas analyzer of choice for the major switchgear manufacturers.

All new and serviced instruments are delivered with a traceable calibration certificate that complies with the requirements of Quality Management Systems such as ISO9001 and to provide the user with confidence in the measurements obtained.



Specifications:	973-SF ₆	
Measuring Range Frost/Dew Point Humidity content by volume Humidity content by weight Volume SF ₆ Inlet pressure	-50+20 °C 4020'000 ppm _v 52'500 ppm _w 80100% 1201'000 kPa abs.	
Accuracy Frost/Dew point ppm _v /ppm _w Volume SF ₆ Pressure	$\leq \pm 0.5$ °C $\leq \pm 1$ ppm +6% of reading $\leq \pm 0.5\%$ $\leq \pm 3$ kPa	
Digital I/O Thermoelectric mirror cooling Mirror temperature sensor Display Internal gas tubes SO ₂ preparation Gas connections Couplings External sample gas tube ORIS Transport case Power cable Operating instructions Calibration certificate	RS-232 3-stage RTD (Pt100) 5.7" LCD with touch screen Stainless Steel 316L / FEP Mechanically and electrically prepared, measurement cell cover fitted Self-sealing quick connect fitting (Swagelok@ QM Series) Self-sealing SF ₆ coupling DN8 (VK/F-02/8) and DN20 (VK/F-02/20) Self-sealing 6 m stainless steel armored PTFE tubing Optimum Response Injection System Custom fit foam lined Peli 1620 2.5 m English, German, French, Italian or Spanish Pressure calibration, 2-point dew/frost point, 3-point %Volume SF ₆	
Optional Internal SO ₂ -Module	$\begin{array}{llllllllllllllllllllllllllllllllllll$	
Additional Information Supply voltage Supply voltage fluctuations Power consumption Pump back pressure max. Cooling Operational conditions Storage temperature Outdoor use	100-120 VAC / 200-240 VAC, 50/60 Hz (auto switching) up to ± 10% of nominal voltage / Overvoltage category II Rated pollution degree 2 200 Watt 900 kPa Air -10+40 °C, 98 %rh, non-condensing, altitude up to 2000 m -20 °C+50 °C Permissible, instrument must be protected against exposure to water.	
Weights & Dimensions Width Height Depth Weight	Instrument In Transport Case 420 mm 650 mm 155 mm 370 mm 390 mm 510 mm 16.5 kg 32 kg	

 $973\text{-}\text{SF}_6\,\text{V}3.0\,5.2012$ We reserve the right to change design or technical data without notice.



Ordering Information

	Order Code
973-SF $_6$ Analyzer, SO $_2$ ready Including transport case, 6 m stainless steel armored PTFE sample tube, DN8 and DN20 fittings	100054
Options: SO ₂ measurement module 100 ppm _v (factory fit) SO ₂ measurement module 500 ppm _v (factory fit) SO ₂ measurement module 100 ppm _v (sensor and software activation key for SO ₂ ready 973) SO ₂ measurement module 500 ppm _v (sensor and software activation key for SO ₂ ready 973) SO ₂ measurement module 100 ppm _v (retro-fit by return to MBW*) SO ₂ measurement module 500 ppm _v (retro-fit by return to MBW*) Additional 1 year warranty upgrade (max. 3 years)	103608 103920 103941 103942 103921 103729 103632
Accessories: 6 m stainless steel armored PTFE tube 12 m stainless steel armored PTFE tube 3 m stainless steel armored PTFE tube 3 m stainless steel armored PTFE tube extension with quick coupling 6 m stainless steel armored PTFE tube extension with quick coupling 973-SF 6 Software CD, RS-232 cable, USB adapter	102764 102674 103640 103464 103465 102968
Spare parts: $SO_2 \text{ sensor module } 100 \text{ ppm }_v \text{ including calibration} \\ SO_2 \text{ sensor module } 500 \text{ ppm }_v \text{ including calibration} \\ SO_2 \text{ sensor module } 100 \text{ ppm }_v \text{ including calibration, exchange} \\ SO_2 \text{ sensor module } 500 \text{ ppm }_v \text{ including calibration, exchange}$	103915 103916 103917 103918
For the complete range of options and accessories, please contact us and request our pricelist.	

 $^{^{*}}$ Older instruments may require additional modifications in order to be retro-fitted with the new SO $_{2}$ module. Please contact us to verify your serial number.



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