

# SiliCycle®

Analytical Chemistry Catalog





Distributed by

## **Greyhound Chromatography and Allied Chemicals**

6 Kelvin Park, Birkenhead, Merseyside CH41 1LT United Kingdom Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 sales@greyhoundchrom.com

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# **Analytical Products**





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Polymeric SPE Cartridges and Well Plates

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# **About SiliCycle**

We provide solutions to the global chemical industry.

Founded in 1995, SiliCycle\* Inc. is a worldwide leader in the development, the manufacturing and the commercialization of high value silica-based and specialty products for chromatography, analytical and organic chemistry.

Our business extends to more than fifty countries and our customer portfolio includes companies in the pharmaceutical and biopharmaceutical industries, contract research and manufacturing organizations as well as university laboratories, hospital research centers, agriculture and food, environmental, petrochemicals, and industrial process companies.

Since we moved to our new state of the art plant in March 2009, SiliCycle has successfully passed 55 audits, and never failed any. As a certified ISO 9001:2008 company, all procedures and all employees are in line to assure you ultimate quality and an unbeatable customer service.

At SiliCycle, we are at the forefront of the chromatography industry, owing to the extraordinary purity of our silica gels and polymeric sorbents, combined with our capacity to rapidly adapt our products to meet the specific requirements of scientists worldwide.

We lead the way in offering innovative products such as Silia*Chrom*\* HPLC columns, Silia*Sphere*™ spherical silica gels, Silia*Prep*™ silica-based and Silia*PrepX*™ polymeric SPE cartridges and Well Plates, Silia*Plate*™ TLC plates, Silia*MetS*\* metal scavengers, Silia*Cat*\* heterogeneous catalysts, Silia*Bond*\* functionalized silica gels, Silia*Flash*\* irregular silica gels, IMPAQ\* angular silica gels, Silia*Sep*™ flash cartridges, QuEChERS, and lab consumables such as syringe & membrane filters, vials & caps.

We offer a wide variety of first-rate *UltraPure* products. Our automated manufacturing process, which includes acid washing and multiple analyses, is continuously optimized to ensure high purity and a low percentage of fine particles, thereby guaranteeing optimal performance. With our multi-ton manufacturing capability, we are your partner of choice for all your analysis, metal removal, catalysis, synthesis, and purification requirements.

We are committed to providing with the highest quality products and services in the industry.



Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 Email: sales@greyhoundchrom.com www.greyhoundchrom.com

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# **Analytical Chemistry Fields**

SiliCycle has developed products that are used in many field of the analytical industry to help customers for their analytical needs. The SiliCycle Analytical Chemistry Catalog is designed in same way that scientists are developing their applications, starting by the sample treatment (extraction, purification, enrichment, filtration), to the final analysis (determination, recovery, yield and selectivity) including the use of consumables and accessories. In order to facilitate selection of the best product for your requirements, SiliCycle has introduced icons representing each field of the analytical industry.





## Biotechnological & Pharmaceutical

Products and applications for each step of the drug discovery & development, purification, characterization, manufacturing and quality control of small pharmaceutical molecules to large peptides and proteins.



#### Food & Beverage

Products and applications available for food & beverage industry including the food safety testing, fragrance & flavor, quality control testing of intermediate and final products, neutraceutical and natural products analysis.



Forensic

#### **Forensic**

Products and applications used for forensic analysis, clinical study and toxicology testing from the preparation of the sample through the analysis.



#### Environment

Products and applications covering environmental testing of broad range of matrices such as water, waste water, soil, sludge and air.



#### Energy

Products and applications covering the petrochemical, biodiesel and alternative fuels development, testing and analysis.

#### Word from the President



Dear Colleague,

We are pleased to present you our New SiliCycle Analytical Chemistry Catalog.

The importance of analytical chemistry has never been greater than it is today. Therefore, we have created this new catalog as an essential tool in providing solutions to today's demand for safe food, pure water, safe consumer goods, and safe APIs. Whether you come from the pharmaceutical or biopharmaceutical industry, from agriculture and food, from petrochemicals, environmental industry, quality assurance, quality control or any other analytical lab, this catalog is meant for you.

As a key feature of our new analytical catalog, you will find for the first time in SiliCycle's history, the new Silia $PrepX^{\text{TM}}$  family of polymeric SPE cartridges and well plates. This addition of our new polymeric sorbents marks an important milestone for SiliCycle. It is part of our quest to offer you the most appropriate selection of high quality products providing solutions to the most challenging analytical applications. You will also find other novelties such as QuEChERS, syringe filters, vials & caps, and lots of other consumables... Of course, included within this new catalog, you will find our silica-based best-selling products such as our Silia $Chrom^*$  HPLC columns, Silia $Prep^{\text{TM}}$  SPE cartridges and well plates, Silia $Sphere^{\text{TM}}$  spherical silica gels, and our Silia $Plate^{\text{TM}}$  TLC plates.

In May 2012, we acquired Chromatography Sciences Company (*CSC*) Inc. Founded in 1980, CSC was a Canadian pioneer in the manufacturing of HPLC columns and the marketing of other analytical products for the market of research laboratories in North America. With this acquisition, all manufacturing operations, equipments, and know-how of CSC were transferred to SiliCycle state of the art facility, in Quebec City. The key personnel of CSC, including its President, Mr. Denis Boudriau, also joined the SiliCycle team.

We are confident that you will find herein the perfect fit for your day-to-day work. We invite you to visit our Multi-Currency eCommerce website at www.SiliCycle.com for a secure, fast and easy ordering experience, and to get complementary information with regards to our full product lines and services.

You may also contact our highly skilled representatives and knowledgeable technical support people who are available to assist you in application development, and in finding the right solution to any questions you may encounter in your work.

Finally, with over 18 years of market leadership as a worldwide provider of the highest quality products and services, we remain committed to offering you the best and most diversified product lines for analytical and organic chemistry, as well as chromatography, purification and sample clean-up.

To remain at the forefront of the industry, we have increased our presence worldwide in the past few years. Follow us and meet us through our numerous participations in the major trade shows and conferences around the world. It's always a pleasure to meet our fellow colleagues.

Thank you for your confidence and support.

Hugo St-Laurent
President & CEO

# **Quality Commitment for SiliCycle Products**

#### Quality assurance

Having rigorous quality controls (QC) with high standards does not guarantee absolute satisfaction of the customer. This is why SiliCycle created a Quality Assurance department with a clear goal: always ensure that products are consistently produced and controlled to the quality standards appropriate to their intended use. SiliCycle bases its quality management system (QMS) on the ISO standard.

SiliCycle is ISO 9001:2008 certified. This registration shows that we constantly improve the effectiveness of our quality management system; we follow our policies and fulfill our objectives which lead to customer satisfaction.

You can be sure of the outstanding quality of SiliCycle's silica gels because of the tightly controlled manufacturing conditions at our new state of the art facility. Our tight control of every manufacturing process step, affords identical and reproducible properties (*chemical, physical and structural*) and ensures consistant chromatographic selectivities.

Furthermore, our stringent Quality Control and Quality Assurance ensures high performance with no scale-up limitations. Every product meets our quality specifications and is shipped with a Certificate of Analysis (*CofA*). Individual data sheets are also available directly from our website.

#### **Audits**

For many years, SiliCycle products have been used by major players in the industry (*pharmaceutical*, *biotechnology*, *etc.*) who are regulated by strict rules (*GMP for example*). SiliCycle has been audited by several customers and successfully passed each one.

#### Bare Silica Gel

The backbone of most of SiliCycle's products is Silia*Flash* F60 (40-63  $\mu$ m, 60 Å) silica gel. It provides superior performance for chromatographic applications due to its narrow particle size distribution and high purity.

Before functionalization, every silica is rigorously characterized and analyzed by the procedures below to ensure lot-to-lot reproducibility.

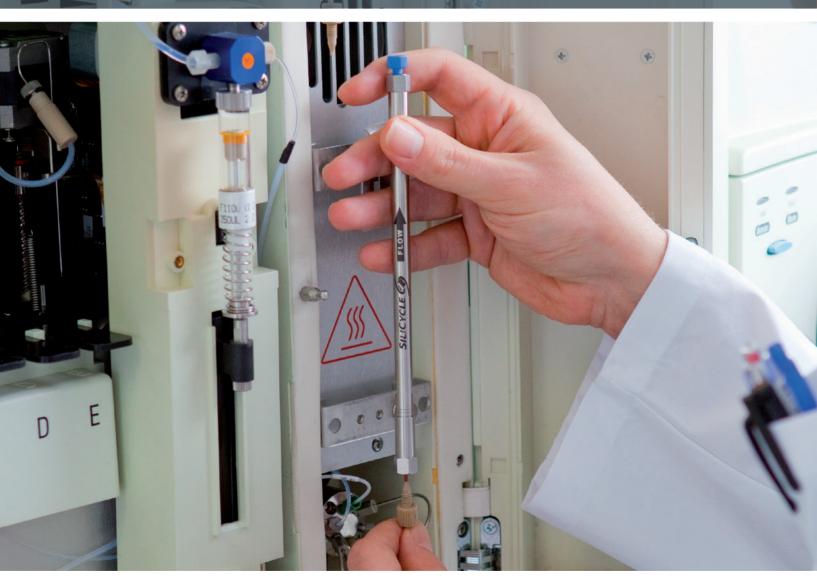
Functionalized 9	Silica Gel
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The process for functionalizing the silica is highly dependent on the group being attached. However, it is still possible to functionalize 90% of the surface, verified by <sup>29</sup>Si MAS NMR. The remaining 10% of the surface may be endcapped to provide a completely inert support. After being functionalized, the product is submitted to further analysis and quality control as outlined below.

Quality Control			
Type of Analysis	Performed by:		
Bare Silica Gel			
Carbon, nitrogen & sulfur content	Elemental analyzer		
Total trace metal	ICP-OES		
Surface area & porosity	Nitrogen adsorption analyzer		
Particle size distribution	Laser light diffraction		
Tapped density analysis	Density measurement		
Water content	Moisture balance		
рН	pH-meter		
Functionalized Silica Gel			
Residual solvent content	Moisture balance		
Specific reactivity analysis	GC-FID, GC-MS, LC-MS/MS, ICP-OES		
Organic function signature	Infrared spectroscopy		
Purity analysis	GC-MS		





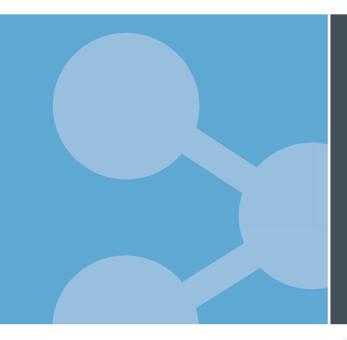




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# SiliaPrep Silica-Based SPE Cartridges and Well Plates





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# Silia*Prep*<sup>™</sup> SPE Cartridges and Well Plates

Using Silia*Prep* SPE Cartridges and Well Plates guarantees the following benefits:

- Choice of a wide variety of SiliaBond high-quality functionalized silica gels.
- Excellent separation (tight particle size distribution and no fines).
- · High recovery and yield.
- Less time and solvent required for conditioning the sorbent.
- Reproducible flow rates from lot-to-lot.
- Excellent packing and storage qualities.



# Silia Prep Solid-Phase Extraction SPE Cartridges and Well Plates

Solid-phase extraction (*SPE*) is designed for rapid sample preparation and purification prior to chromatographic analysis. You can optimize your SPE protocols by using SiliCycle Silia*Prep* SPE Cartridges and Well Plates.

The well plates are used in high throughput drug discovery and screening, metabolic pharmacokinetic applications, and for automated methods such as a multiprobe approach.

SiliCycle offers products to meet your specific purification needs. SiliaPrep products are available in different formats including SPE cartridges and 48- & 96-well plates, with different sorbents (SiliaFlash and SiliaBond), and in bed weights up to 10 grams (>10 g are also available in SiliaSep OT formats)

By using Silia Prep products you will generate higher purity samples and reduce the number of false positives in your screenings, giving you higher quality data. Silia Prep cartridges are packed with fines-free Silia Flash silica gel sorbents.

## **Sorbent Specifications**

Silia Prep products are packed with SiliCycle's Silia Flash Ultra Pure silica gels to provide superior performance for all types of applications. This is due to the narrow particle size distribution and high purity. Although the standard products included in this catalog are made of Silia Flash F60 (40-63  $\mu$ m, 60 Å), custom products are available with any type of silica (irregular, spherical and IMPAQ, etc, in various pore and particle sizes) offered in our catalog or website and in any format on a custom order basis. Contact us for more information.

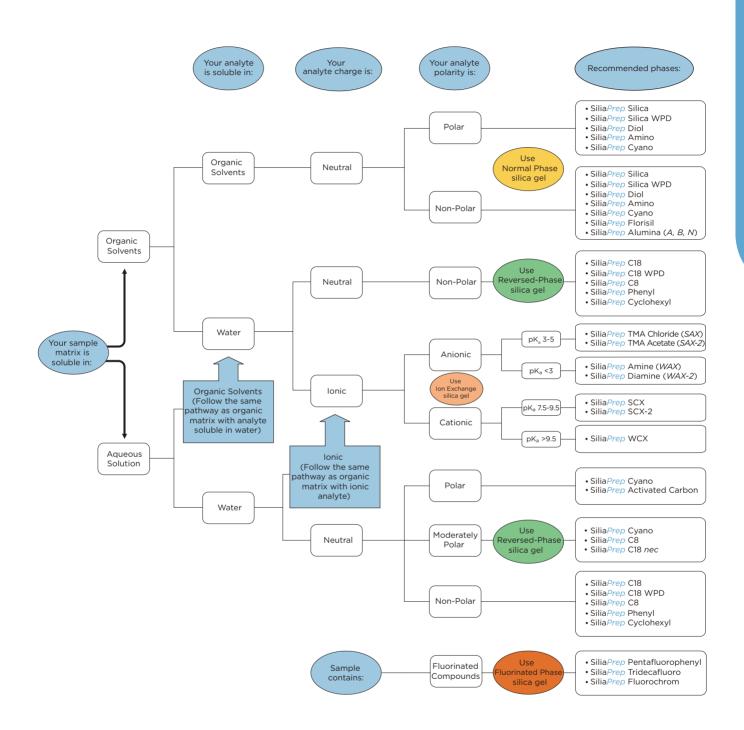
## **Plastic Device Specifications**

Standard Silia *Prep* cartridges are made with flanged polypropylene (*PP*) tubes and 20  $\mu$ m polyethylene (*PE*) frits. Other plastic materials (*Teflon*<sup>®</sup>, *HDPE*, *etc.*), frit porosity (*10*  $\mu$ m), and cartridge rim's (*flangeless*) are available on a custom order basis.

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# **Product Selection Guide by Sample Properties**



« I had a difficult time purifing a compound having a basic center by the conventional chromatography on silica gel. Then, I could purify the compound quickly and cleanly with the SiliaPrep SCX cartridge. » Sangdon Han, Ph.D. from Arena Pharmaceuticals, San Diego, CA, USA

# **Product Selection Guide by Manufacturer**

	Product	Selection Guide by M	lanufacturer	
SiliCycle Silia <i>Prep</i>	SiliCycle Part Number	Agilent Bond Elut®	Biotage Isolute®	Macherey-Nagel Chromabond®
Non Polar Phases				
SiliaPrep C18 nec (23 %)	SPE-R30130B-xxx		C18	
Silia <i>Prep</i> C18 (17 %)	SPE-R31930B-xxx	C18	C18 (EC)	C18 ec
SiliaPrep C18 nec (17 %)	SPE-R35530B-xxx	C18 OH		C18
Silia <i>Prep</i> C18 WPD	SPE-R33229G-xxx		MFC18	C18 ec f
Silia <i>Prep</i> C8	SPE-R31030B-xxx		C8 (EC)	
Silia <i>Prep</i> C8 nec	SPE-R31130B-xxx		C8	C8
Silia <i>Prep</i> Cyclohexyl	SPE-R61530B-xxx	СН	CH (EC)	C <sub>6</sub> H <sub>π</sub> ec
Silia <i>Prep</i> Phenyl	SPE-R34030B-xxx	PH	PH (EC)	C <sub>6</sub> H <sub>5</sub>
Polar Phases				
Silia <i>Prep</i> Silica	SPE-R10030B-xxx	SI	SI	SiOH
Silia <i>Prep</i> Silica WPD	SPE-R10029G-xxx			
Silia <i>Prep</i> Cyano	SPE-R38030B-xxx	Cyano	CN (EC)	CN
Silia <i>Prep</i> Diol nec	SPE-R35030B-xxx	Diol (20H) <sup>b</sup>	DIOL	ОН
Silia <i>Prep</i> Florisil	SPE-AUT-0014-xxx	Florisil	FL	Florisil
Silia <i>Prep</i> Florisil PR	SPE-AUT-0015-xxx			
Silia <i>Prep</i> Alumina Acidic	SPE-AUT-0053-xxx	Alumina A (AL-A)	AL-A	Alox A
Silia <i>Prep</i> Alumina Neutral	SPE-AUT-0054-xxx	Alumina N (AL-N)	AL-N	Alox N
Silia <i>Prep</i> Alumina Basic	SPE-AUT-0055-xxx	Alumina B (AL-B)	AL-B	Alox B
Ion Exchange Phases				•
Silia <i>Prep</i> SAX nec	SPE-R66530B-xxx	SAXb	SAX	SB
SiliaPrep SAX-2 nec	SPE-R66430B-xxx	PRS <sup>b</sup>	PE-AX	
Silia <i>Prep</i> SCX	SPE-R60530B-xxx	SCXb	SCX-3 <sup>b</sup>	SA
Silia <i>Prep</i> SCX-2	SPE-R51230B-xxx		SCX-2 <sup>b</sup>	PSA
Silia <i>Prep</i> WAX	SPE-R52030B-xxx	NH, b	NH <sub>2</sub>	NH <sub>2</sub>
SiliaPrep Diamine (WAX-2)	SPE-R49030B-xxx	PSA <sup>b</sup>	Diamino	Diamino
Silia <i>Prep</i> WCX	SPE-R70030B-xxx	СВА	CBAb	PCA
Mixed-Mode and Specialty Pha	ises	,		1
SiliaPrep C8/SAX-2 nec	SPM-R026630B-xxx	Certify II	HAX	
SiliaPrep SCX-2/SAX nec	SPM-R802830B-xxx	AccuCAT		
Silia <i>Prep</i> CleanDRUG	SPEC-R651230B-xxx	Certify <sup>b</sup>	HCXd	Drug 1
Silia <i>Prep</i> CleanENVI	SPEC-R31930B-xxx	-		C18 PAH
Silia <i>Prep</i> Activated Carbon	SPE-AUT-0110-xxx	Carbon		
Silia <i>Prep</i> DL AC/WAX	SP2-R11098-xxx			
SiliaPrep DL AC/Diamine	SP2-R11007-xxx			
Silia <i>Prep</i> PCB nec	SP2-R00650030B-xxx			SA/SiOH

<sup>&</sup>lt;sup>a</sup> Mallinkrodt Baker, <sup>b</sup> Non-endcapped, <sup>c</sup> Endcapped, <sup>d</sup> Ion exchange phase is non-endcapped xxx = Formats



Avantor Performance Material <sup>a</sup> Bakerbond <sup>®</sup>	Phenomenex Strata®	Supelco Discovery® and SupelClean®	Thermo Scientific HyperSep	Waters Sep-Pak®
Octadecyl (C18)	C18-E	DSC-18 and ENVI-18	C18	tC18
Light Load Octadecyl	C18-U			
	C18-T			C18
Octyl (C8)	C8	DSC-8 and ENVI-8	C8	C8
Cyclohexyl (C <sub>6</sub> H <sub>11</sub> )				
Phenyl (C <sub>6</sub> H <sub>5</sub> )	Phenyl	DSC-Ph and LC-Ph	Phenyl	
Silica gel (SiOH)	Silica (Si-1)	Silica	Silica	
				Silica
Cyano (CN)	Cyano (CN) <sup>b</sup>	DSC-CN and LC-CN	Cyano	Cyanopropyl
Diol (COHCOH)		DSC-Diol and LC-Diol	Diol	Diolb
Florisil (Mg <sub>2</sub> SiO <sub>3</sub> )		ENVI-Florisil	Florisil	Florisil
	Florisil (FL-PR)			
		LC-Alumina-A		Alumina A
Alumina Neutral	Alumina-N (AL-N)	LC-Alumina-N		Alumina N
		LC-Alumina-B		Alumina B
Quaternary Amine	SAX <sup>b</sup>	DSC-SAX and LC-SAX	SAX	Accell Plus QMA
·				
Aromatic Sulfonic Acid	SCXb	DSC-SCX and LC-SCX	SCX	
Amino (NH <sub>2</sub> )	NH <sub>2</sub> /WAX <sup>b</sup>	DSC-NH, and LC-NH, b	Aminopropyl	Aminopropyl
Diamino (NH <sub>2</sub> NH)		PSA		PSA
Carboxylic Acid (COOH)	WCXb	DSC-WCX & LC-WCX		Accell Plus CM
	Screen-A	DSC-MCAX	Verify AX	
			Verify CX	
		ENVI-Carb		AC2
		ENVI-Carb/NH <sub>2</sub>		Carbon Black/Amino
		ENVI-CarbII/PSA		Carbon Black/PSA

All SiliCycle products are endcapped unless noted by « nec » (non-endcapped)

# **Standard Method Development Procedure**

Solid-phase extraction methodology will vary depending on the sorbent (*normal, reversed, ion exchange*). Here, we propose generic methods for each mode based on sample and sorbent properties. However, procedures can be slightly different from one sample to another.

Standard Method Development Procedure				
Procedure Step	Reversed-Phase	Ion Exchange Phase	Normal Phase	
Analyte properties	Non-polar, uncharged or neutralized, hydrophobic	lonized or charged	Slightly to moderately polar, uncharged	
Matrix sample properties	Organic solvents and aqueous (buffer)	Aqueous ( <i>buffer</i> ) and pH-ajusted solutions	Organic solvents	
Conditioning step	Water-miscible organic solvents	Water-miscible organic solvents or aqueous buffered solution	Sample solvent or methanol	
Sample loading	Dissolve analyte in highly polar solvents	Dissolve analyte in highly polar solvents	Dissolve analyte in low polar solvents	
Washing	Aqueous or buffered solution and polar solvents	Aqueous solutions containing salts	Non-polar solvents	
Elution	Polar or non-polar organic solvents	Polar solvents, may contain acids or bases	Mixture of non-polar (5 - 50%) and polar solvents	

	Suggested Elution Solvents				
Reversed-Phase	Polarity	Ion Exchange Phase	Polarity	Normal Phase	
THF Acetone Ethyl Acetate Acetonitrile Methanol	Low W High	For complete ionization, sample should be adjusted 2 pH units above or below the analyte pKa. pH can be used to neutralize analyte or sorbent. Use 2% strong acid or base in acetonitrile or methanol.	Low W High	Hexane CH <sub>2</sub> Cl <sub>2</sub> THF Acetone Acetonitrile	



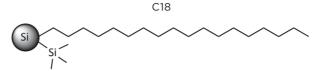
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#### Silia Prep Reversed-Phases

#### Description

#### SiliaPrep C18

SiliCycle recently developed an innovative C18 phase characterized by a homogeneous coverage of the silane on the surface. This strongly hydrophobic and non-polar sorbent is used to extract acidic, neutral and basic compounds from aqueous solutions, various organic compounds from water, and drugs and metabolites from physiological fluids.

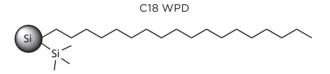


- SiliCycle Sorbent Number: R31930B
- Loading: 17% C
- Endcapping: Yes
- Silica type: 60 Å, 500  $m^2/g$ , 40 63  $\mu m$

#### Description

#### Silia Prep C18 WPD

This strongly hydrophobic, non-polar and high-loading capacity sorbent is similar to Silia *Prep* C18 but can accommodate larger molecules and untreated matrices.

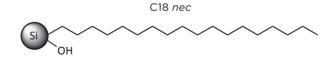


- SiliCycle Sorbent Number: R33229G
- Loading: 13% C
- Endcapping: Yes
- Silica type: 125 Å, 300 m<sup>2</sup>/g, 37 55 μm

#### Description

#### SiliaPrep C18 nec

This strongly hydrophobic and non-polar sorbent is similar to Silia*Prep* C18, but presents higher retention and polar selectivity for basic compounds. Unreacted surface OH's can be used for soft condition catch and release purification of glucoronides.



- SiliCycle Sorbent Number: R35530B
- Loading: 17 %C
- Endcapping: No
- Silica type: 60 Å, 500 m<sup>2</sup>/g, 40 63 μm

## Silia Prep Reversed-Phases C18

	Silia <i>Prep</i> Reversed-Phases C18 SPE Formats				
Formats	Qty/Box	Silia <i>Prep</i> C18	Silia <i>Prep</i> C18 WPD	Silia <i>Prep</i> C18 nec	
Silia <i>Prep</i> SPE Cartridges			i	i	
1 mL/50 mg	100	SPE-R31930B-01B	SPE-R33229G-01B	SPE-R35530B-01B	
1 mL/100 mg	100	SPE-R31930B-01C	SPE-R33229G-01C	SPE-R35530B-01C	
3 mL/200 mg	50	SPE-R31930B-03G	SPE-R33229G-03G	SPE-R35530B-03G	
3 mL/500 mg	50	SPE-R31930B-03P	SPE-R33229G-03P	SPE-R35530B-03P	
6 mL/500 mg	50	SPE-R31930B-06P	SPE-R33229G-06P	SPE-R35530B-06P	
6 mL/1 g	50	SPE-R31930B-06S	SPE-R33229G-06S	SPE-R35530B-06S	
6 mL/2 g	50	SPE-R31930B-06U	SPE-R33229G-06U	SPE-R35530B-06U	
12 mL/2 g	20	SPE-R31930B-12U	SPE-R33229G-12U	SPE-R35530B-12U	
25 mL/5 g*	20	SPE-R31930B-20X	SPE-R33229G-20X	SPE-R35530B-20X	
Silia <i>Prep</i> Large Reservoir	Volume SPE Cartridges				
10 mL/200 mg	50	SPC-R31930B-10G	SPC-R33229G-10G	SPC-R35530B-10G	
10 mL/500 mg	50	SPC-R31930B-10P	SPC-R33229G-10P	SPC-R35530B-10P	
Mini-Silia <i>Prep</i> SPE Cartridg	ges				
500 mg	50	SPS-R31930B-P	SPS-R33229G-P	SPS-R35530B-P	
1,000 mg	50	SPS-R31930B-S	SPS-R33229G-S	SPS-R35530B-S	
Silia Prep 96-Well Plates					
2 mL/50 mg	1	96W-R31930B-B	96W-R33229G-B	96W-R35530B-B	
2 mL/100 mg	1	96W-R31930B-C	96W-R33229G-C	96W-R35530B-C	

<sup>\*</sup>Commercialized under SiliaSep OT branding



#### Forens

# Determination of Testosterone in Human Urine

#### **General Procedure**

- 1. Mini-SiliaPrep C18 WPD (PN: SPS-R33229G-P) was conditioned with 5 mL of methanol and 5 mL of  $\rm H_2O$ .
- 2. The urine sample  $(2 \, mL)$  was then slowly aspirated through the cartridge.
- 3. Cartridge was washed with 5 mL of  $\rm H_2O$  and 5 mL of hexane.
- 4. Analyte was eluted with 5 mL of methanol.
- 5. The sample was evaporated under a nitrogen stream for 30 min at 40°C.
- 6. The analyte was derivatized using 800  $\mu$ L of Girard-P (100 mM ammonium acetate buffer, pH 4.2) and 200  $\mu$ L of methanol maintained at room temperature for 12 h.
- 7. Quantification was done using LC-MS/MS apparatus.

Testosterone Recovery			
Tashashawana	Recove	ery (%) <sup>a</sup>	
Testosterone	lot #1	lot #2	
OH	94 ± 2	96 ± 1	

<sup>a</sup>Mean Recovery n = 3, 250 ng/mL

# Forensic

# Δ9-Tetrahydrocannabinol in Human Plasma

Silia*Prep* C18 3 mL/500 mg SiliCycle PN: SPE-R31930B-03P

#### **Sample Preparation**

 Mix 250 µL of plasma with 1 mL of phosphate buffer (0.1M pH 6.0)

#### **Conditioning Step**

• 3 mL of MeOH, 3 mL of HCl 1M and 3 mL of H<sub>2</sub>O

#### **Loading Step**

• Pass the treated sample through the cartridge

#### **Washing Step**

- 2 mL of H<sub>2</sub>O
- 1 mL of acetic acid 1M
- 2 mL of of (20/80) MeOH/H<sub>2</sub>O (v/v)

#### **Elution Step**

• 3 mL of of (50/50) CH<sub>2</sub>Cl<sub>2</sub>/Acetone (v/v)

#### **Evaporation Step**

• Evaporate under a stream of nitrogen (10 min at 40°C)

#### **Derivatization Step**

- Mix under vortex 100  $\mu$ L of carbonate buffer 0.1M with 200  $\mu$ L of dansyl chloride solution for 1 min (1 mg/mL in acetone)
- Incubate 40 min at 40°C

#### **Liquid-liquid Extraction**

- Add 2 mL of 1-chlorobutane
- Centrifugate at 3000 rpm for 5 min

#### Flash/Freeze Recuperation Step

 Flash/freeze the excess of water from the organic phase in a bath of dry ice/acetone for 3 min

#### **Reconstitution Step**

- Evaporate under a stream of nitrogen (10 min at 40°C)
- Reconstitute with 200  $\mu L$  of (80/20) ACN/H<sub>2</sub>O, 0.1% formic acid (v/v)

#### Chromatographic Conditions:

Column: Silia*Chrom* dt C18, 2.5 µm

Column Size: 3.0 x 30 mm SiliCycle PN: H141802E-H030

Mobile Phase: MPA: 1 mM ammonium formate in (10/90) H<sub>2</sub>O/ACN, 0.1% formic acid (v/v)

MPB: 1 mM ammonium formate in (90/10)  $H_2^{-}$ O/ACN, 0.1% formic acid (v/v)

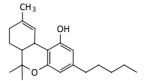
Temperature: 23°C

Flow Rate: 1.000 mL/min
Detector: Sciex API 3000

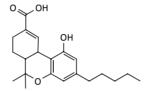
Turbo Ion Spray Heater Gas Flow: 8,000 cc/min

Turbo Ion Spray Heater Temperature: 325° C, ESI+, MRM SCAN

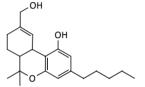
Injection Volume: 5 µL



**Δ**<sup>9</sup>-Tetrahydrocannabinol (THC)

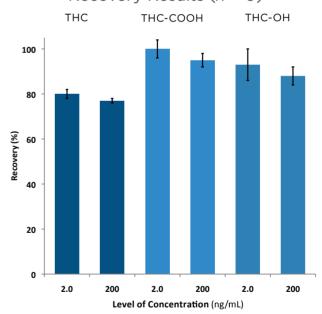


11-nor-9-Carboxy-Δ<sup>9</sup>-Tetrahydrocannabinol (THC-COOH)



11-nor-9-Hydroxy- $\Delta$ 9-Tetrahydrocannabinol (THC-OH)

#### Recovery Results (n = 6)



Gradient				
Time (min) MPA (%)		MPB (%)		
0	10	90		
1.00	10	90		
1.01	0	100		
3.50	0	100		
3.51	10	90		
5.00	10	90		

#### Silia Prep Reversed-Phases

#### Description

#### SiliaPrep C8 and SiliaPrep C8 nec

A moderately hydrophobic and non-polar sorbent used to extract extremely non-polar compounds. This phase is more selective than Silia*Prep* C18 for large compounds such as PAH, vitamin D, and oils as well as greasy compounds.

- SiliCycle Sorbent Number: R31030B and R31130B (nec)
- · Loading: 12% C
- Endcapping: Yes (*R31030B*) and No (*R31130B*)
- Silica Type: 60 Å, 500 m<sup>2</sup>/g, 40 63 μm

#### Description

#### Silia Prep Phenyl

A moderately hydrophobic and non-polar sorbent used to extract non-polar compounds with different selectivities through  $\pi$ - $\pi$  interactions including aromatic compounds and other non-polar phases.

• SiliCycle Sorbent Number: R34030B

Loading: 9% CEndcapping: Yes

• Silica Type: 60 Å, 500  $m^2/g$ , 40 - 63  $\mu m$ 

#### Description

#### Silia Prep Cyano

A moderately polar sorbent used as a normal phase (less polar compared to silica) to extract acidic, basic and neutral compounds from aqueous solutions. It is also used as a reversed-phase (less hydrophobic than C8 and C18).

• SiliCycle Sorbent Number: R38030B

Loading: 7% CEndcapping: Yes

• Silica Type: 60 Å, 500 m<sup>2</sup>/g, 40 - 63 μm

	Silia <i>Prep</i> Reversed-Phases SPE Formats				
Formats	Qty/Box	Silia <i>Prep</i> C8	Silia <i>Prep</i> C8 nec	Silia <i>Prep</i> Phenyl	Silia <i>Prep</i> Cyano
Silia <i>Prep</i> SPE Cartridges	5				
1 mL/50 mg	100	SPE-R31030B-01B	SPE-R31130B-01B	SPE-R34030B-01B	SPE-R38030B-01B
1 mL/100 mg	100	SPE-R31030B-01C	SPE-R31130B-01C	SPE-R34030B-01C	SPE-R38030B-01C
3 mL/200 mg	50	SPE-R31030B-03G	SPE-R31130B-03G	SPE-R34030B-03G	SPE-R38030B-03G
3 mL/500 mg	50	SPE-R31030B-03P	SPE-R31130B-03P	SPE-R34030B-03P	SPE-R38030B-03P
6 mL/500 mg	50	SPE-R31030B-06P	SPE-R31130B-06P	SPE-R34030B-06P	SPE-R38030B-06P
6 mL/1 g	50	SPE-R31030B-06S	SPE-R31130B-06S	SPE-R34030B-06S	SPE-R38030B-06S
6 mL/2 g	50	SPE-R31030B-06U	SPE-R31130B-06U	SPE-R34030B-06U	SPE-R38030B-06U
12 mL/2 g	20	SPE-R31030B-12U	SPE-R31130B-12U	SPE-R34030B-12U	SPE-R38030B-12U
25 mL/5 g*	20	SPE-R31030B-20X	SPE-R31130B-20X	SPE-R34030B-20X	SPE-R38030B-20X
Silia <i>Prep</i> Large Reservo	ir Volume S	SPE Cartridges			
10 mL/200 mg	50	SPC-R31030B-10G	SPC-R31130B-10G	SPC-R34030B-10G	SPC-R38030B-10G
10 mL/500 mg	50	SPC-R31030B-10P	SPC-R31130B-10P	SPC-R34030B-10P	SPC-R38030B-10P
SiliaPrep 96-Well Plates					
2 mL/50 mg	1	96W-R31030B-B	96W-R31130B-B	96W-R34030B-B	96W-R38030B-B
2 mL/100 mg	1	96W-R31030B-C	96W-R31130B-C	96W-R34030B-C	96W-R38030B-C

<sup>\*</sup>Commercialized under SiliaSep OT branding

# 3

#### Silia Prep Normal Phases

#### Description

#### SiliaPrep Silica

The most polar sorbent, which presents a slightly acidic character and is used to extract various compounds from non-polar solvents through hydrogen bonding.

- SiliCycle Sorbent Number: R10030B
- Silica Type: 60 Å, 500  $m^2/g$ , 40 63  $\mu m$

#### Description

#### SiliaPrep Silica WPD

The Silica WPD sorbent is used for the same application as the Silica sorbent but can accommodate larger molecules and untreated matrices.

#### • SiliCycle Sorbent Number: R10029G

• Silica Type: 125 Å, 300  $m^2/g$ , 37 - 55  $\mu m$ 

#### Description

#### SiliaPrep Diol nec

Moderate polar sorbent presenting neutral character used to extract polar compounds from non-polar solvents and structural isomers. Alternative to silica when the acidic character is problematic.

• SiliCycle Sorbent Number: R35030B

Loading: 8% CEndcapping: No

• Silica Type: 60 Å, 500 m<sup>2</sup>/g, 40 - 63 μm

Silia <i>Prep</i> Normal Phases SPE Formats								
Formats	Qty/Box	Silia <i>Prep</i> Silica	Silia <i>Prep</i> Silica WPD	Silia <i>Prep</i> Diol <i>nec</i>				
Silia <i>Prep</i> SPE Cartridges								
1 mL/50 mg	100	SPE-R10030B-01B	SPE-R10029G-01B	SPE-R35030B-01B				
1 mL/100 mg	100	SPE-R10030B-01C	SPE-R10029G-01C	SPE-R35030B-01C				
3 mL/200 mg	50	SPE-R10030B-03G	SPE-R10029G-03G	SPE-R35030B-03G				
3 mL/500 mg	50	SPE-R10030B-03P	SPE-R10029G-03P	SPE-R35030B-03P				
6 mL/500 mg	50	SPE-R10030B-06P	SPE-R10029G-06P	SPE-R35030B-06P				
6 mL/1 g	50	SPE-R10030B-06S	SPE-R10029G-06S	SPE-R35030B-06S				
6 mL/2 g	50	SPE-R10030B-06U	SPE-R10029G-06U	SPE-R35030B-06U				
12 mL/2 g	20	FLH-R10030B-15U	FLH-R10029G-15U	SPE-R35030B-12U				
25 mL/5 g*	20	FLH-R10030B-25X	FLH-R10029G-25X	SPE-R35030B-20X				
Silia <i>Prep</i> Large Reservoir	Volume SPE Cartridges							
10 mL/200 mg	50	SPC-R10030B-10G	SPC-R10029G-10G	SPC-R35030B-10G				
10 mL/500 mg	50	SPC-R10030B-10P	SPC-R10029G-10P	SPC-R35030B-10P				
Mini-Silia <i>Prep</i> SPE Cartrid	ges			^				
500 mg	50	SPS-R10030B-P	SPS-R10029G-P	SPS-R35030B-P				
1,000 mg	50	SPS-R10030B-S	SPS-R10029G-S	SPS-R35030B-S				
Silia <i>Prep</i> 96-Well Plates								
2 mL/50 mg	1	96W-R10030B-B	96W-R10029G-B	96W-R35030B-B				
2 mL/100 mg	1	96W-R10030B-C	96W-R10029G-C	96W-R35030B-C				

<sup>\*</sup>Commercialized under Silia Sep OT branding

#### Silia Prep Normal Phases

#### Description

#### SiliaPrep Florisil and SiliaPrep Florisil PR

A polar sorbent  $(MgO_3Si)$  presenting a basic character used to extract non-polar to moderately polar compounds from non-polar solvents. The magnesium ion allows retention of chlorinated pesticides, polychlorinated biphenyl (PCB's) and polysaccharides.

• SiliCycle Sorbent Number: AUT-0014 AUT-0015 (PR)

• Florisil Type: 75 - 150 μm

• Florisil PR Type: 150 - 200 μm

#### Description

#### Silia Prep Alumina-Acidic, Neutral and Basic

Alumina can present either cationic, neutral and acidic character. It is used in a similar fashion as for the Silia*Prep* Silica. The difference is that Alumina is more stable at high pH than silica. These sorbents present favorable retention of aromatic compounds, aliphatic amines and compounds containing electronegative functions.

- SiliCycle Sorbent Number: Acidic: AUT-0053 Neutral: AUT-0054, Basic: AUT-0055
- Alumina Type: 60 Å, 0.9 g/mL, 50 200 μm

	Silia <i>Prep</i> Normal Phases SPE Formats									
Formats	Qty/Box	Silia <i>Prep</i> Florisil	Silia <i>Prep</i> Florisil PR	Silia <i>Prep</i> Acidic Alumina	Silia <i>Prep</i> Neutral Alumina	Silia <i>Prep</i> Basic Alumina				
Silia <i>Prep</i> SPE	Silia <i>Prep</i> SPE Cartridges									
1 mL/50 mg	100	SPE-AUT-0014-01B	SPE-AUT-0015-01B	SPE-AUT-0053-01B	SPE-AUT-0054-01B	SPE-AUT-0055-01B				
1 mL/100 mg	100	SPE-AUT-0014-01C	SPE-AUT-0015-01C	SPE-AUT-0053-01C	SPE-AUT-0054-01C	SPE-AUT-0055-01C				
3 mL/200 mg	50	SPE-AUT-0014-03G	SPE-AUT-0015-03G	SPE-AUT-0053-03G	SPE-AUT-0054-03G	SPE-AUT-0055-03G				
3 mL/500 mg	50	SPE-AUT-0014-03P	SPE-AUT-0015-03P	SPE-AUT-0053-03P	SPE-AUT-0054-03P	SPE-AUT-0055-03P				
6 mL/500 mg	50	SPE-AUT-0014-06P	SPE-AUT-0015-06P	SPE-AUT-0053-06P	SPE-AUT-0054-06P	SPE-AUT-0055-06P				
6 mL/1 g	50	SPE-AUT-0014-06S	SPE-AUT-0015-06S	SPE-AUT-0053-06S	SPE-AUT-0054-06S	SPE-AUT-0055-06S				
6 mL/2 g	50	SPE-AUT-0014-06U	SPE-AUT-0015-06U	SPE-AUT-0053-06U	SPE-AUT-0054-06U	SPE-AUT-0055-06U				
12 mL/2 g	20	SPE-AUT-0014-12U	SPE-AUT-0015-12U	SPE-AUT-0053-12U	SPE-AUT-0054-12U	SPE-AUT-0055-12U				
25 mL/5 g*	20	SPE-AUT-0014-20X	SPE-AUT-0015-20X	SPE-AUT-0053-20X	SPE-AUT-0054-20X	SPE-AUT-0055-20X				
Silia <i>Prep</i> Larg	e Reservoi	ir Volume SPE Cartridg	jes							
10 mL/200 mg	50	SPC-AUT-0014-10G	SPC-AUT-0015-10G	SPC-AUT-0053-10G	SPC-AUT-0054-10G	SPC-AUT-0055-10G				
10 mL/500 mg	50	SPC-AUT-0014-10P	SPC-AUT-0015-10P	SPC-AUT-0053-10P	SPC-AUT-0054-10P	SPC-AUT-0055-10P				
Mini-Silia <i>Prep</i>	SPE Cartri	idges								
500 mg	50	SPS-AUT-0014-P	SPS-AUT-0015-P	SPS-AUT-0053-P	SPS-AUT-0054-P	SPS-AUT-0055-P				
1,000 mg	50	SPS-AUT-0014-S	SPS-AUT-0015-S	SPS-AUT-0053-S	SPS-AUT-0054-S	SPS-AUT-0055-S				
Silia <i>Prep</i> 96-V	Silia Prep 96-Well Plates									
2 mL/50 mg	1	96W-AUT-0014-B	96W-AUT-0015-B	n/a	n/a	n/a				
2 mL/100 mg	1	96W-AUT-0014-C	96W-AUT-0015-C	n/a	n/a	n/a				

<sup>\*</sup>Commercialized under Silia Sep OT branding

#### Silia Prep Ion Exchange Phases

#### Description

#### Silia Prep TMA Chloride nec (Si-SAX)

Strong anion exchanger sorbent positively charged under all conditions. Used to extract acidic molecules  $(pK_a 3 - 5)$ .

#### Description

#### Silia Prep TMA Acetate nec (Si-SAX-2)

Strong anion exchanger (*low-selectivity acetate counter ion*) sorbent positively charged under all conditions. Used to extract acidic molecules  $(pK_3 3 - 5)$ .

#### • SiliCycle Sorbent Number: R66530B

• Loading:  $\geq$  1.01 mmol/g (or meq/g)

• Endcapping: No

• Silica Type: 60 Å, 500 m<sup>2</sup>/g, 40 - 63 μm

#### • SiliCycle Sorbent Number: R66430B

• Loading: ≥ 0.71 mmol/g (or meq/g)

• Endcapping: No

• Silica Type: 60 Å, 500 m<sup>2</sup>/g, 40 - 63 μm

#### Description

#### Silia Prep Amine (Si-WAX)

A weak anion exchanger used instead of a strong anion exchanger for strong anions, thus avoiding irreversible retention (acidic molecules  $pK_a < 3$ ). This sorbent is used in different applications such as the separation of peptides, drugs and metabolites from physiological fluids, poly- and monosaccharides and structural isomers.

SiliCycle Sorbent Number: R52030B
 Loading: ≥ 1.20 mmol/g (or meq/g)

• Endcapping: Yes

• Silica Type: 60 Å, 500 m<sup>2</sup>/g, 40 - 63 μm

Silia <i>Prep</i> Ion Exchange Phases SPE Formats							
Formats	Qty/Box	SiliaPrep TMA Chloride nec	Silia <i>Prep</i> TMA Acetate <i>nec</i>	Silia <i>Prep</i> Amine			
Silia <i>Prep</i> SPE Cartridges							
1 mL/50 mg	100	SPE-R66530B-01B	SPE-R66430B-01B	SPE-R52030B-01B			
1 mL/100 mg	100	SPE-R66530B-01C	SPE-R66430B-01C	SPE-R52030B-01C			
3 mL/200 mg	50	SPE-R66530B-03G	SPE-R66430B-03G	SPE-R52030B-03G			
3 mL/500 mg	50	SPE-R66530B-03P	SPE-R66430B-03P	SPE-R52030B-03P			
6 mL/500 mg	50	SPE-R66530B-06P	SPE-R66430B-06P	SPE-R52030B-06P			
6 mL/1 g	50	SPE-R66530B-06S	SPE-R66430B-06S	SPE-R52030B-06S			
6 mL/2 g	50	SPE-R66530B-06U	SPE-R66430B-06U	SPE-R52030B-06U			
12 mL/2 g	20	SPE-R66530B-12U	SPE-R66430B-12U	SPE-R52030B-12U			
*25 mL/5 g	20	SPE-R66530B-20X	SPE-R66430B-20X	SPE-R52030B-20X			
Silia <i>Prep</i> Large Reservoir	Volume SPE Cartridges						
10 mL/200 mg	50	SPC-R66530B-10G	SPC-R66430B-10G	SPC-R52030B-10G			
10 mL/500 mg	50	SPC-R66530B-10P	SPC-R66430B-10P	SPC-R52030B-10P			
Mini-Silia <i>Prep</i> SPE Cartri	dges		^				
500 mg	50	SPS-R66530B-P	SPS-R66430B-P	SPS-R52030B-P			
1,000 mg	50	SPS-R66530B-S	SPS-R66430B-S	SPS-R52030B-S			
Silia <i>Prep</i> 96-Well Plates	·	·					
2 mL/50 mg	1	96W-R66530B-B	96W-R66430B-B	96W-R52030B-B			
2 mL/100 mg	1	96W-R66530B-C	96W-R66430B-C	96W-R52030B-C			

\*Commercialized under Silia Sep OT branding

#### Silia Prep Ion Exchange Phases

#### Description

#### Silia Prep Tosic Acid (Si-SCX)

Strong cation exchanger sorbent positively charged under all conditions. Used to extract basic molecules  $(pK_a 7 - 10)$ .

#### Description

#### Silia Prep Propylsulfonic Acid (Si-SCX-2)

Strong cation exchanger sorbent positively charged under all conditions. Used to extract basic molecules  $(pK_a 7 - 10)$ .

#### Description

#### Silia Prep Carboxylic Acid (Si-WCX)

A weak cation exchanger sorbent used to extract strong basic compounds ( $pK_a > 9$ ).

- SiliCycle Sorbent Number: R60530B
- Loading:  $\geq 0.54 \text{ mmol/g} (or meq/g)$
- Endcapping: Yes
- Silica Type: 60 Å, 500 m<sup>2</sup>/g, 40 63 μm
- SiliCycle Sorbent Number: R51230B
- Loading:  $\geq$  0.63 mmol/g (or meg/g)
- Endcapping: Yes
- Silica Type: 60 Å, 500 m<sup>2</sup>/g, 40 63 μm
- SiliCycle Sorbent Number: R70030B
- Loading:  $\geq$  0.92 mmol/g (or meq/g)
- Endcapping: Yes
- Silica Type: 60 Å, 500  $m^2/g$ , 40 63  $\mu m$

Silia <i>Prep</i> Ion Exchange Phases SPE Formats						
Formats	Qty/Box	Silia <i>Prep</i> Tosic Acid	Silia <i>Prep</i> Propylsulfonic Acid	Silia <i>Prep</i> Carboxylic Acid		
Silia Prep SPE Cartridges						
1 mL/50 mg	100	SPE-R60530B-01B	SPE-R51230B-01B	SPE-R70030B-01B		
1 mL/100 mg	100	SPE-R60530B-01C	SPE-R51230B-01C	SPE-R70030B-01C		
3 mL/200 mg	50	SPE-R60530B-03G	SPE-R51230B-03G	SPE-R70030B-03G		
3 mL/500 mg	50	SPE-R60530B-03P	SPE-R51230B-03P	SPE-R70030B-03P		
6 mL/500 mg	50	SPE-R60530B-06P	SPE-R51230B-06P	SPE-R70030B-06P		
6 mL/1 g	50	SPE-R60530B-06S	SPE-R51230B-06S	SPE-R70030B-06S		
6 mL/2 g	50	SPE-R60530B-06U	SPE-R51230B-06U	SPE-R70030B-06U		
12 mL/2 g	20	SPE-R60530B-12U	SPE-R51230B-12U	SPE-R70030B-12U		
25 mL/5 g*	20	SPE-R60530B-20X	SPE-R51230B-20X	SPE-R70030B-20X		
Silia <i>Prep</i> Large Reserv	oir Volume SPE Cartridge	es				
10 mL/200 mg	50	SPC-R60530B-10G	SPC-R51230B-10G	SPC-R70030B-10G		
10 mL/500 mg	50	SPC-R60530B-10P	SPC-R51230B-10P	SPC-R70030B-10P		
Mini-Silia <i>Prep</i> SPE Cart	ridges					
500 mg	50	SPS-R60530B-P	SPS-R51230B-P	SPS-R70030B-P		
1,000 mg	50	SPS-R60530B-S	SPS-R51230B-S	SPS-R70030B-S		
Silia <i>Prep</i> 96-Well Plates						
2 mL/50 mg	1	96W-R60530B-B	96W-R51230B-B	96W-R70030B-B		
2 mL/100 mg	1	96W-R60530B-C	96W-R51230B-C	96W-R70030B-C		

<sup>\*</sup>Commercialized under SiliaSep OT branding

# Silia Prep Mixed-Mode and Specialty Phases

#### Description

#### SiliaPrep C8/SAX-2 nec

Mixed-mode sorbent designed to extract or isolate acidic and neutral drugs and metabolites from physiological fluids.

#### • SiliCycle Sorbent Number: R661230B

- Loading: 11% C
- Silica Type: 60 Å, 500  $m^2/g$ , 40 63  $\mu m$

#### Description

#### SiliaPrep SCX-2/SAX nec

This mixed-mode sorbent is typically used for the separation of acidic and basic molecules from non-ionizable molecules.

- SiliCycle Sorbent Number: R802830B
- Silica Type: 60 Å, 500 m<sup>2</sup>/g, 40 63 μm

#### Description

#### SiliaPrep PCB nec

This special phase is specially designed for extraction of PCB's from waste oil (hexane extract).

• SiliCycle Sorbent Number: R00650030B

• Endcapping: No

• Silica Type: 60 Å, 500 m<sup>2</sup>/g, 40 - 63 μm



Silia <i>Prep</i> Mixed-Mode and Specialty Phases SPE Formats							
Formats	Qty/Box	Silia <i>Prep</i> C8/SAX-2	Silia <i>Prep</i> SCX-2/SAX	Silia <i>Prep</i> PCB nec			
Silia <i>Prep</i> SPE Cartridge	Silia <i>Prep</i> SPE Cartridges						
1 mL/50 mg	100	SPM-R661230B-01B	SPM-R802830B-01B	n/a			
1 mL/100 mg	100	SPM-R661230B-01C	SPM-R802830B-01C	n/a			
3 mL/200 mg	50	SPM-R661230B-03G	SPM-R802830B-03G	n/a			
3 mL/500 mg	50	SPM-R661230B-03P	SPM-R802830B-03P	n/a			
6 mL/500 mg	50	SPM-R661230B-06P	SPM-R802830B-06P	n/a			
6 mL/1 g	50	SPM-R661230B-06S	SPM-R802830B-06S	SP2-R00650030B-06S			
6 mL/2 g	50	SPM-R661230B-06U	SPM-R802830B-06U	n/a			
12 mL/2 g	20	SPM-R661230B-12U	SPM-R8028230B-12U	n/a			
25 mL/5 g*	20	SPM-R661230B-20X	SPM-R802830B-20X	n/a			
SiliaPrep Large Reservoir Volume SPE Cartridges							
10 mL/200 mg	50	SPC-R661230B-10G	SPC-R802830B-10G	n/a			
10 mL/500 mg	50	SPC-R661230B-10P	SPC-R802830B-10P	n/a			

<sup>\*</sup>Commercialized under SiliaSep OT branding

#### Silia Prep Clean DRUG

#### Description

#### Silia Prep Clean DRUG

Silia Prep CleanDRUG is designed to extract specific analytes with more reproducibility and efficacy when using sensitive detectors. This product was developed, tested, and quality controlled for drugs of abuse applications.

- SiliCycle Sorbent Number: R651230B
- Silica Type: 60 Å, 500 m<sup>2</sup>/g, 40 63 μm



#### Easy SPE Method for Drugs of Abuse Determination in Human Urine

#### **General Procedure**

- 1. Sample (0.5 mL) is mixed with 2.5 mL of aqueous  $H_2SO_4$  (0.1 M).
- 2. Silia*Prep* CleanDRUG (3 mL/200 mg cartridges) is conditioned with 2 column volumes of methanol, then 2 column volumes of aqueous H<sub>2</sub>SO<sub>4</sub> (0.1 M).
- 3. Slowly force or aspirate the sample of urine through the cartridge.
- 4. Wash the cartridge with 3 mL of phosphate buffer  $(KH_2PO_4/K_2HPO_4pH = 7.0)$ , then with 3 mL of aqueous  $H_2SO_4$  (0.1 M), and finally with 3 mL of methanol.
- 5. Analyte is eluted with 2 x 3 mL of aqueous  $NH_4OH$  (5% v/v).
- 6. Sample is evaporated under a nitrogen stream and, reconstituted with distilled water and methanol (9:1 v/v). Finally, the quantification is done using LC-MS apparatus.

Silia <i>Prep</i> CleanDRUG SPE Formats							
Formats	s Qty/Box Silia <i>Prep</i> Product Numb						
Silia <i>Prep</i> SPE Cartridges							
1 mL/50 mg	100	SPEC-R651230B-01B					
1 mL/100 mg	100	SPEC-R651230B-01C					
3 mL/200 mg	50	SPEC-R651230B-03G					
3 mL/500 mg	50	SPEC-R651230B-03P					
6 mL/500 mg	50	SPEC-R651230B-06P					
6 mL/1 g	50	SPEC-R651230B-06S					
6 mL/2 g	50	SPEC-R651230B-06U					
12 mL/2 g	20	SPEC-R651230B-12U					
25 mL/5 g*	20	SPEC-R651230B-20X					

<sup>\*</sup>Commercialized under SiliaSep OT branding

Drugs of Abuse Recovery						
Drugs	O HN MDMA	O HN MDEA	NH <sub>2</sub> Amphetamine			
Recovery (%) <sup>a</sup>	96	98	99			

 $^{\mathrm{a}}$ Mean Recovery n = 2, 10 ng/mL to 100 ng/mL

# Fentanyl and Norfentanyl in Urine



Silia Prep Clean DRUG 1 mL/100 mg SiliCycle PN: SPEC-R651230B-01C

#### **Sample Preparation**

• Spike 200  $\mu$ L of urine and 600  $\mu$ L of sodium acetate in H<sub>2</sub>O (100 mM, pH 6.0) with 40  $\mu$ L of internal standard (fentanyl-d<sub>5</sub> and norfentanyl-d<sub>5</sub>, 200 ng/mL in MeOH)

#### **Conditioning Step**

 1 mL of MeOH, 1 mL of H<sub>2</sub>O and 1 mL of sodium acetate in H<sub>2</sub>O (100 mM, pH 6.0)

#### **Loading Step**

• Pass the treated sample through the cartridge

#### **Washing Step**

- 1 mL of H<sub>2</sub>O
- 1 mL of MeOH

#### **Elution Step**

• 1 mL of of (78/20/2) EtOAc/IPA/NH<sub>4</sub>OH (v/v)

#### **Spoting Step\***

Spot 2 µL in a LazWell™ plate
 \*Organic phase can be evaporated and reconstituted

#### LDTD-MS/MS Conditions:

Detector: Phytronix LDTD System on Thermo Vantage Mass Spectrometer

Gas Flow: 3 L/min Mode: MRM, ESI<sup>+</sup>

Laser Pattern				
Time (s)	Power (%)			
0	0			
2.0	0			
5.0	45			
7.0	45			
7.1	0			
8.0	0			

	MRM Transitio	n	
Drug	MRM Transition	CE	S-Lens
Fentanyl	337 → 188	22	120
Fentanyl-d5	342 → 188	22	120
Norfentanyl	233 → 150	15	85
Norfentanyl-d5	238 → 155	15	85

Accuracy and Precision Results						
Parameters	Fentanyl Norfentanyl					
	QC Low	QC Med	QC High	QC Low	QC Med	QC High
Concentration (ng/mL)	25	100	500	25	100	500
N	12	12	12	12	12	12
Mean (ng/mL)	26.38	95.25	481.44	37.58	93.17	489.69
% RSD	2.0	3.9	1.4	15.6	8.1	6.2
% Nominal	105.5	95.2	96.3	110.3	93.2	97.9

Fentanyl

O N

Norfentanyl

#### Silia Prep Clean ENVI

#### Description

#### Silia Prep Clean ENVI

Silia Prep Clean ENVI is designed for typical environmental samples such as PAH's, PCB's, herbicides and herbicides from water or waste water.

• SiliCycle Sorbent Number: R31930B

• Silica Type: 60 Å, 500  $m^2/g$ , 40 - 63  $\mu m$ 





#### Easy SPE Method of Pesticides Determination from Drinking Water Environment

#### **General Procedure**

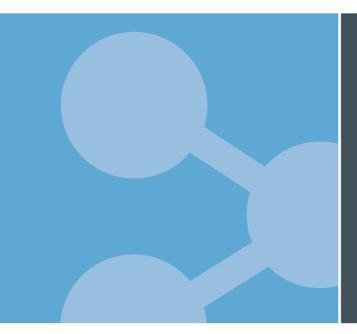
- 1. Silia Prep Clean ENVI (6 mL/500 mg cartridge) is conditioned with 2 column volumes of methanol, then 2 column volumes of distilled water.
- 2. Slowly force or aspirate 10 mL of drinking water through the cartridge.
- 3. Wash the cartridge with 2 column volumes of distilled water (2 x 5 mL).
- 4. Analyte is eluted with 2 x 3 mL acetone.
- 5. Sample is evaporated under a nitrogen stream and, reconstituted with distilled water and methanol (1:1 v/v). Finally, the quantification is done using LC-MS apparatus.

Silia <i>Prep</i> CleanENVI SPE Formats							
Formats	ormats Qty/Box Silia <i>Prep</i> Product Numb						
Silia <i>Prep</i> SPE Cartridges							
1 mL/50 mg	100	SPEC-R31930B-01B					
1 mL/100 mg	100	SPEC-R31930B-01C					
3 mL/200 mg	50	SPEC-R31930B-03G					
3 mL/500 mg	50	SPEC-R31930B-03P					
6 mL/500 mg	50	SPEC-R31930B-06P					
6 mL/1 g	50	SPEC-R31930B-06S					
6 mL/2 g	50	SPEC-R31930B-06U					
12 mL/2 g	20	SPEC-R31930B-12U					
25 mL/5 g*	20	SPEC-R31930B-20X					

<sup>\*</sup>Commercialized under SiliaSep OT branding

Pesticides Recovery						
Pesticides	NH N NH	NH N NH	0 N 0 CI			
	Atrazine	Simazine	Alachlor			
Recovery (%) <sup>a</sup>	95	96	86			

<sup>a</sup>Mean Recovery n = 2, 10 ng/mL to 100 ng/mL



# Silia PrepX Polymeric SPE Cartridges and Well Plates





# **Greyhound Chromatography and Allied Chemicals**

6 Kelvin Park, Birkenhead, Merseyside CH41 1LT United Kingdom Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 sales@greyhoundchrom.com

www.greyhoundchrom.com

# Silia*PrepX*™ Polymeric SPE Cartridges and Well Plates

Using Silia*PrepX* Polymeric SPE Cartridges and Well Plates guarantees the following benefits:

- High quality products covering a broad spectrum of applications for a wide range of complex matrices.
- Exceptional lot-to-lot reproducibility.
- · High recovery and yield.
- Very good separation and flow characteristics (high loadability and great elution properties allowing low solvent consumption and economical analysis).
- No contamination from the matrix (clean extract reducing the ion suppression and increasing the selectivity for LC-MS/MS applications).



# Silia*PrepX* Polymeric; An Addition to Our Silica-Based SPE Cartridges

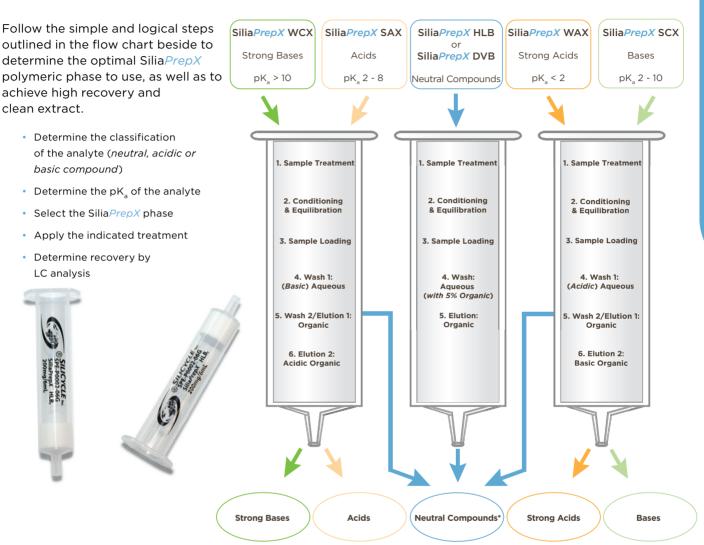
At SiliCycle, as leaders in the industry, we are committed to offer the best and most diversified portfolio for analytical, chromatography and organic chemistry. Although we are primarily renowned for *UltraPure* silica gels, we have created the Silia*PrepX* family of polymeric SPE cartridges and well plates to cover the whole spectrum of your solid-phase extraction needs. This new family of polymeric sorbents includes all the phases currently used in the field of sample purification, namely Hydrophilic-Lipophilic Balance (*HLB*), Divinylbenzene (*DVB*), Strong Cation Exchanger (*SCX*), Strong Anion Exchanger (*SAX*), Weak Cation Exchanger (*WCX*) and Weak Anion Exchanger (*WAX*). This complete range of sorbents allows the treatment of the most common matrices, such as human and animal biological fluids, waste waters, petrochemical residues, toxicological residues, food and beverage.

Our new Silia PrepX polymeric products are made using state of the art technology that provides the highest quality and lot-to-lot reproducibility. In addition, we conduct strict quality controls and analysis during the manufacturing process to remove any impurity or defect that could alter our products.

## **Plastic Device Specifications**

Standard Silia PrepX cartridges are made with flanged polypropylene (PP) tubes and 20  $\mu$ m polyethylene (PE) frits. Other plastic materials ( $Teflon^{\otimes}$ , HDPE, etc.), frit porosity ( $10 \mu$ m), and/or cartridge rim's (flangeless) are also available on a custom order basis.

# Determination of the Optimal Silia*PrepX* Polymeric Phase by a Simple & Logical Method



#### \*Polar compounds as organic acids and bases can also be eluted after the Wash/Elution 1.

# **Product Selection Guide by Manufacturer**

Product Selection Guide by Manufacturers					
SiliCycle®	Waters®	Phenomenex®	Agilent®	Supelco®	Macherey-Nagel®
Silia <i>PrepX</i> HLB	Oasis* HLB	Strata™-X	Plexa* or Nexus*	Supel™ Select HLB	Chromabond® HR-X
Silia <i>PrepX</i> DVB	Oasis* HLB	Strata™-XL	Plexa* or SimpliQ* PS-DVB	Supel™ Select HLB	Chromabond® HR-P
Silia <i>PrepX</i> SCX	Oasis* MCX	Strata™-X-C	Plexa® PCX or SimpliQ® SCX	Supel™ Select SCX	Chromabond® HR-XC
Silia <i>PrepX</i> SAX	Oasis* MAX	Strata™-X-A	Plexa* PAX or SimpliQ* SAX	Supel™ Select SAX	Chromabond® HR-XA
Silia <i>PrepX</i> WCX	Oasis* WCX	Strata™-X-CW	Nexus* WCX or SimpliQ* WCX	n/a	Chromabond® HR-XCW
Silia <i>PrepX</i> WAX	Oasis* WAX	Strata™-X-AW	SimpliQ* WAX	n/a	Chromabond® HR-XAW

# SiliaPrepX HLB Phase

#### Description

Silia*PrepX* HLB is a wettable copolymer presenting a Hydrophilic-Lipophilic Balance (*HLB*) allowing a strong retention for neutral, acidic and basic compounds and a higher stability in organic solvents.

#### **Typical Applications**

- · Drugs and metabolites in biological fluids
- API from tablets, creams, in waste water & drinking water
- Environmental analysis: trace of PAHs, pesticides, herbicides, phenols and PCB in water
- Antibiotics and pesticides in food & beverage

## SiliaPrepX DVB Phase

#### Description

Silia PrepX DVB is a polystyrene-divinylbenzene copolymer presenting a high hydrophobicity used as a reversed-phase for the extraction of neutral, acidic and basic compounds in viscous matrices or for post synthesis clean-up.

#### **Typical Applications**

- · Drugs & metabolites in biological fluids
- API from tablets, creams, in waste water & drinking water
- Environmental analysis: trace of PAHs, pesticides, herbicides, phenols & PCBs in water

#### SiliaPrepX HLB and DVB Polymeric Formats

Formats	Qty/Box	Silia <i>PrepX</i> HLB	Silia <i>PrepX</i> DVB	
SiliaPrepX Polymeric SPE Cartridges				
1 mL/30 mg	100	SPE-P0002-01AA	SPE-P0001-01AA	
3 mL/60 mg	50	SPE-P0002-03BB	SPE-P0001-03BB	
6 mL/100 mg	30	SPE-P0002-06C	SPE-P0001-06C	
6 mL/200 mg	30	SPE-P0002-06G	SPE-P0001-06G	
6 mL/500 mg	30	SPE-P0002-06P	SPE-P0001-06P	

Custom formats available on request

SiliaPrepX Polymeric 96-Well Plates			
2 mL/10 mg	1	96W-P0002-1A	96W-P0001-1A
2 mL/30 mg	1	96W-P0002-AA	96W-P0001-AA

Particle Size: 40 μm

· Pore Size: 110 Å

Surface Area: 850 m²/g
pH Stability: 0 to 14

Silia <i>PrepX</i> HLB General Extraction Procedure				
Conditioning step	1 x Column volume of CH <sub>3</sub> OH			
Equilibration step	1 x Column volume of H <sub>2</sub> O			
Loading step	Dilute sample (with H <sub>2</sub> O)			
Washing step	1 x Column volume of 5% CH <sub>3</sub> OH in H <sub>2</sub> O			
Elution step	1 x Column of CH <sub>3</sub> OH			

Note: This procedure is a convenient starting point for method development ( $format\ 1\ mL/30\ mg$ ). In general, SPE protocols tend to be very specific to each molecule. Further optimization may be required to tailor the method to your application needs.

Particle Size: 85 μm
Pore Size: 60 Å

Surface Area: 950 m²/g
pH Stability: 0 to 14

#### SiliaPrepX DVB General Extraction Procedure

Conditioning step	1 x Column volume of CH <sub>3</sub> OH	
Equilibration step	1 x Column volume of H <sub>2</sub> O	
Loading step	Dilute sample (with $H_2O$ )	
Washing step	1 x Column volume of 5% CH <sub>3</sub> OH in H <sub>2</sub> O	
Elution step	1 x Column of CH <sub>3</sub> OH	

Note: This procedure is a convenient starting point for method development ( $format 1 \, mL/30 \, mg$ ). In general, SPE protocols tend to be very specific to each molecule. Further optimization may be required to tailor the method to your application needs.

# SiliaPrepX SCX Phase

#### Description

Silia PrepX SCX is a polystyrene-divinylbenzene copolymer functionalized by a strong cation exchanger presenting a high selectivity for bases ( $pK_2 - 10$ ). It is highly stable in organic solvents.

#### **Typical Applications**

- · Basic drugs from biological fluids & tissues
- Pesticides, herbicides, fungicides & melamine from food & beverage

## SiliaPrepX SAX Phase

#### Description

Silia Prep X SAX is a polystyrene-divinylbenzene copolymer functionalized by a strong anion exchanger presenting a high selectivity for acids  $(pK_2 2 - 8)$ . It is highly stable in organic solvents.

#### **Typical Applications**

- Acidic compounds & metabolites from biological fluids & tissues
- · Food additives & contaminants

1

· Phenolic acids

2 mL/10 mg

2 mL/30 mg

· Acidic herbicides

Silia <i>PrepX</i> Strong Exchangers Polymeric Formats				
Formats	Qty/Box	Silia <i>PrepX</i> SCX	Silia <i>PrepX</i> SAX	
SiliaPrepX Polymeric SPE Cartridges				
1 mL/30 mg	100	SPE-P0005-01AA	SPE-P0010-01AA	
3 mL/60 mg	50	SPE-P0005-03BB	SPE-P0010-03BB	
6 mL/100 mg	30	SPE-P0005-06C	SPE-P0010-06C	
6 mL/200 mg	30	SPE-P0005-06G	SPE-P0010-06G	
6 mL/500 mg	30	SPE-P0005-06P	SPE-P0010-06P	
Custom formats available on request				
SiliaPrepX Polymeric 96-Well Plates				

96W-P0005-1A

96W-P0005-AA

Particle Size: 85 μm
Pore Size: 60 Å

Surface Area: 800 m²/g
pH Stability: 0 to 14

• Ionic Capacity: ≥ 0.85 mmol/g (or *meq/g*)

# SiliaPrepX SCX General Extraction Procedure

Conditioning step	1 x Column volume of CH <sub>3</sub> OH
Equilibration step	1 x Column volume of H <sub>2</sub> O
Loading step	Dilute sample with 1% AcOH in H <sub>2</sub> O ( <i>pH 4-5</i> )
Washing step 1	1 x Column volume of H <sub>2</sub> O
Washing step 2	1 x Column volume of CH <sub>3</sub> OH
Elution step	1 x Column of 5% NH <sub>4</sub> OH in CH <sub>3</sub> OH

Note: This procedure is a convenient starting point for method development (format 1 mL/30 mg). In general, SPE protocols tend to be very specific to each molecule. Further optimization may be required to tailor the method to your application needs.

Particle Size: 85 μm
Pore Size: 60 Å

Surface Area: 900 m²/g
pH Stability: 0 to 14

Ionic Capacity: ≥ 0.25 mmol/g (or meg/g)

#### SiliaPrepX SAX General Extraction Procedure

Conditioning step	1 x Column volume of CH <sub>3</sub> OH	
Equilibration step	1 x Column volume of H <sub>2</sub> O	
Loading step	Dilute sample with 5% $\mathrm{NH_4OH}$ in $\mathrm{H_2O}$ (pH 7-8)	
Washing step 1	1 x Column volume of H <sub>2</sub> O	
Washing step 2	1 x Column volume of CH <sub>3</sub> OH	
Elution step	1 x Column of 2% HCO <sub>2</sub> H in CH <sub>3</sub> OH	

Note: This procedure is a convenient starting point for method development ( $format\ 1\ mL/30\ mg$ ). In general, SPE protocols tend to be very specific to each molecule. Further optimization may be required to tailor the method to your application needs.

Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 Email: sales@greyhoundchrom.com www.greyhoundchrom.com

96W-P0010-1A

96W-P0010-AA

# SiliaPrepX WCX Phase

#### Description

Silia PrepX WCX is a polystyrene-divinylbenzene copolymer functionalized by a weak cation exchanger used to catch and release strong basic compounds  $(pK_a > 10)$ . It is highly stable in organic solvents.

#### **Typical Applications**

- Strong basic compounds from biological fluids & tissues
- · Streptomycin from food

## Silia PrepX WAX Phase

#### Description

Silia Prep X WAX is a polystyrene-divinylbenzene copolymer functionalized by a weak anion exchanger used to catch and release strong acidic compounds  $(pK_a < 2)$ . It is highly stable in organic solvents.

#### **Typical Applications**

- Strong acidic compounds & metabolites from biological fluids & tissues
- Sulfonates & perfluorinated surfactants

Silia <i>PrepX</i> Weak Exchangers Polymeric Formats				
Formats	Qty/Box	Silia <i>PrepX</i> WCX	Silia <i>PrepX</i> WAX	
SiliaPrepX Polymeric SPE Cartridges				
1 mL/30 mg	100	SPE-P0015-01AA	SPE-P0020-01AA	
3 mL/60 mg	50	SPE-P0015-03BB	SPE-P0020-03BB	
6 mL/100 mg	30	SPE-P0015-06C	SPE-P0020-06C	
6 mL/200 mg	30	SPE-P0015-06G	SPE-P0020-06G	
6 ml /500 ma	30	SPF-P0015-06P	SDE-DUU3U-U8D	

Particle Size: 85 μm
Pore Size: 60 Å

Surface Area: 800 m²/g
pH Stability: 0 to 14

• Ionic Capacity:  $\geq 0.65 \text{ mmol/g (or } meq/g)$ 

Silia <i>PrepX</i> WCX General Extraction Procedure			
Conditioning step	1 x Column volume of CH <sub>3</sub> OH		
Equilibration step	1 x Column volume of H <sub>2</sub> O		
Loading step Dilute sample with 5% NH <sub>4</sub> OH in H <sub>2</sub> O ( <i>pH 7</i> -			
Washing step 1 1 x Column volume of H <sub>2</sub> O			
Washing step 2 1 x Column volume of CH <sub>3</sub> OH			
Elution step	1 x Column of 2% HCO <sub>2</sub> H in CH <sub>3</sub> OH		

Note: This procedure is a convenient starting point for method development ( $format\ 1\ mL/30\ mg$ ). In general, SPE protocols tend to be very specific to each molecule. Further optimization may be required to tailor the method to your application needs.

• Particle Size: 85 μm

Pore Size: 60 Å

Elution step

Surface Area: 800 m²/g
pH Stability: 0 to 14

Ionic Capacity: ≥ 0.65 mmol/g (or meq/g)

Conditioning step	1 x Column volume of CH <sub>3</sub> OH	
Equilibration step	1 x Column volume of H <sub>2</sub> O	
Loading step	Dilute sample with 1% AcOH in H <sub>2</sub> O ( <i>pH 4-5</i> )	
Washing step 1	1 x Column volume of H <sub>2</sub> O	
Washing step 2	1 x Column volume of CH <sub>2</sub> OH	

SiliaPrepX WAX General Extraction Procedure

Note: This procedure is a convenient starting point for method development ( $format\ 1\ mL/30\ mg$ ). In general, SPE protocols tend to be very specific to each molecule. Further optimization may be required to tailor the method to your application needs.

1 x Column of 5% NH<sub>4</sub>OH in CH<sub>2</sub>OH

#### Marbofloxacin & Sarafloxacin in Salmon



Marbofloxacin and Sarafloxacin are fluoroquinolone antibiotics used in veterinary medicine for infection treatment of skin and respiratory system. The excessive use of fluoroquinolones in food from animals has led to fluoroquinolone-resistant Salmonella causing several human health diseases. In 1998, the World Health Organization (*WHO*) has encouraged the promotion of prudent use of quinolones in veterinary medicine in order to minimize the emergence of antimicrobial resistance.

Silia Prep X SCX 3 mL/60 mg SiliCycle PN: SPE-P0005-03BB

#### **Sample Preparation**

- Add 2 g of salmon and 15 mL of 3% H<sub>3</sub>PO<sub>4</sub> aqueous solution in a 50 mL tube
- Shake the tube in a horizontal position for 15 min
- Add 5 mL of hexane and vortex for 2 min
- Centrifugate at 3,000 rpm for 5 min
- Recuperate the aqueous phase from the gelled organic phase by filtration

#### **Conditioning Step**

• 3 mL of MeOH, 3 mL of HCl 1M and 3 mL of H<sub>2</sub>O

#### **Loading Step**

• Pass 3 mL of the filtered sample through the cartridge

#### **Washing Step**

- 2 mL of HCl 2M
- 1 mL of MeOH

#### **Elution Step**

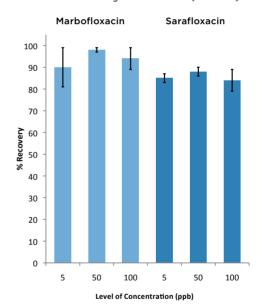
• 3 mL of 10% NH<sub>4</sub>OH in MeOH

#### **Reconstitution Step**

- Evaporate under a stream of nitrogen (20 min at 40°C)
- Reconstitute with 1 mL of (20/80) MeOH/H<sub>2</sub>O (v/v)

# 

#### Recovery Results (n = 3)



#### Chromatographic Conditions:

Column: Silia*Chrom* dt C18. 3 um

Column Size: 3.0 x 30 mm SiliCycle PN: H141803E-H030

Mobile Phase: MPA: 1 mM ammonium formate in (10/90) MeOH/H,O, 0.1% formic acid (v/v)

MPB: 1 mM ammonium formate in (90/10) MeOH/H<sub>2</sub>O, 0.1% formic acid (v/v)

Temperature: 23°C

Flow Rate: 0.800 mL/min Detector: Sciex API 3000

Turbo Ion Spray Heater Gas Flow: 8,000 cc/min Turbo Ion Spray Heater Temperature:  $400^{\circ}$ C, ESI<sup>+</sup> MRM Transition: Marbofloxacin  $363.1 \rightarrow 320.2$ 

Sarafloxacin 386.3 → 368.3

Injection Volume: 5 μL

Gradient				
Time (min)	MPA (%)	MPB (%)		
0	90	10		
0.50	90	10		
0.51	65	35		
1.50	65	35		
1.51	0	100		
2.25	0	100		
2.26	90	10		
4.00	90	10		

# **Acrylamide Determination in Fried Potato Chips**



Acrylamide is a chemical contaminant produced during the cooking step at high temperature of foods containing high levels of carbohydrate and low levels of protein. High levels of acrylamide have been detected in french fries and potato chips as well as other fried foods. Acrylamide is suspected to be a cancer agent. Health Canada is currently collecting information on the properties and prevalence of this substance in order to make their assessment. Other governmental health organizations have added acrylamide to the list of potentially cancerogenic substances.

Silia*PrepX* HLB 6 mL/200 mg SiliCycle PN: SPE-P0002-06G

#### **Sample Preparation**

- · First extraction:
- In a PTFE tube, add 1 g of potato chips, 8 mL of 4M NaCl aqueous solution and vortex 1 min
- Incubate 30 min at 60°C (vortex 10 sec each 10 min)
- Centrifugate for 10 min at 4,500 rpm and collect the supernatant
- Second extraction:
   repeat previous 3 steps with same potato chips
- Add 1 mL of Cirraz 1<sup>a</sup> solution and 1 mL of Cirraz 2<sup>b</sup> solution
- Vortex 1 min and centrifugate at 4,500 rpm for 5 min  $^{\rm a}$ Cirraz 1 solution: 15 g K $_{\rm 3}$ [Fe(CN) $_{\rm 6}$ ] in 100 mL H $_{\rm 2}$ O  $^{\rm b}$ Cirraz 2 solution: 30 g Zn(O $_{\rm 2}$ CCH $_{\rm 3}$ ) $_{\rm 2}$  in 100 mL H $_{\rm 2}$ O

#### Step 1: Silia PrepX HLB 6 mL/200 mg

#### **Conditioning Step**

• 3 mL of MeOH and 3 mL of H<sub>2</sub>O

#### **Loading Step**

• Pass 1.5 mL of the treated sample through the cartridge

#### **Washing Step**

• 1.5 mL H<sub>2</sub>O

#### **Elution Step**

• 3 mL 1% HCO<sub>2</sub>H in MeOH

#### Step 2: SiliaPrepX SCX 3 mL/60 mg

#### **Conditioning Step**

• 3 mL of MeOH

#### **Loading Step**

 Pass the treated sample from step 1 through the cartridge by gravity and collect this fraction

#### **Washing Step**

• 1 mL of MeOH and mix the collected fraction

#### **Reconstitution Step**

- Evaporate to dryness with a rotary evaporator at 45°C
- Reconstitute with 2 mL of (5/95) MeOH/H<sub>2</sub>O (v/v)

Silia*PrepX* SCX 3 mL/60 mg SiliCycle PN: SPE-P0005-03BB

#### Chromatographic Conditions:

Column: Silia*Chrom* dt C18, 2.5 µm

Column Size: 2.0 x 50 mm SiliCycle PN: H141802E-E050

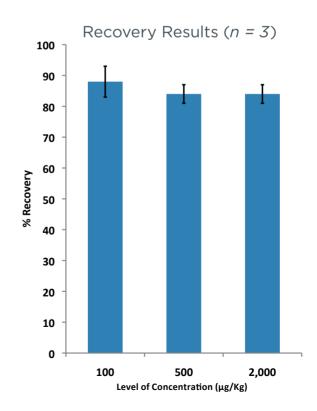
Mobile Phase: 1 mM ammonium formate in (2/98) MeOH/H<sub>2</sub>O,

0.1% formic acid (v/v)

Temperature: 23°C
Flow Rate: 0.600 mL/min
MS Splitting Flow: 0.300 mL/min
Detector: Sciex API 3000

Turbo Ion Spray Heater Gas Flow: 8,000 cc/min Turbo Ion Spray Heater Temperature: 400°C. ESI\*

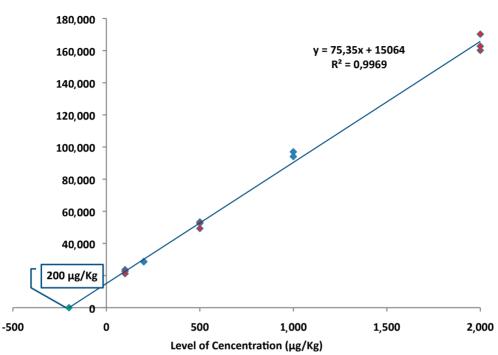
MRM Transition:  $71.9 \rightarrow 55.1$ Injection Volume:  $10 \mu L$ 



# Acrylamide Determination in Fried Potato Chips (con't)









Method Precision Results $(n = 3)$			
Acrylamide added (µg/Kg)	Theoritical Concentration (µg/Kg)	Measured Concentration (μg/Kg)	
0	200	195 ± 15	
100	300	308 ± 19	
200	400	394 ± 11	
500	700	699 ± 11	
1,000	1,200	1,260 ± 28	
2,000	2,200	2,116 ± 47	



Method Accuracy Results (n = 3)			
Level of Concentration (µg/Kg)	Accuracy (%)	CV (%)	
100	102 ± 6	4.9	
500	99 ± 2	1.0	
2,000	96 ± 2	3.2	

# Food

# **Determination of Carbendazim in Orange Juice**

Carbendazim is a fungicide used in some countries to preserve agricultural crops. The use of this fungicide on oranges and orange juice concentrates is not approved by the Environmental Protection Agency (*EPA*) and is illegal in the United States. Recently, the Food and Drug Administration (*FDA*) has received reports that low levels of the fungicide have been found in some orange juice that contain imported orange juice concentrates.

Silia Prep X SCX 3 mL/60 mg SiliCycle PN: SPE-P0005-03BB

### **Sample Preparation**

• Centrifugate 5 mL of orange juice 5 min at 3,000 rpm

• Sample 1 mL of the supernatant

• Add 2 mL of acetic acid 10% and vortex 1 min

### **Conditioning Step**

• 3 mL of MeOH and 3 mL of acetic acid 10%

### **Loading Step**

• Pass 3 mL of the treated sample through the cartridge

### **Washing Step**

- 2 mL of acetic acid 10%
- 2 mL of MeOH

### **Elution Step**

• 3 mL of 5% NH<sub>4</sub>OH in MeOH

### **Reconstitution Step**

- Evaporate under a stream of nitrogen (10 min at 40°C)
- Reconstitute with 3 mL of (10/90) MeOH/H<sub>2</sub>O (v/v)

Carbendazim

# Chromatographic Conditions:

Column: Silia*Chrom* dt C18, 2.5 µm

Column Size: 3.0 x 30 mm SiliCycle PN: H141802E-H030

Mobile Phase: 1 mM ammonium formate in (20/80) MeOH/H<sub>2</sub>O,

0.1% formic acid (v/v)

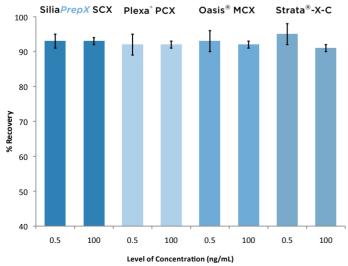
Temperature: 23°C

Flow Rate: 0.800 mL/min
MS Splitting Flow: 0.300 mL/min
Detector: Sciex API 3000

Turbo Ion Spray Heater Gas Flow: 8,000 cc/min Turbo Ion Spray Heater Temperature: 400°C, ESI\*

MRM Transition:  $192.1 \rightarrow 160.2$ Injection Volume:  $5 \mu L$ 

# Recovery Results at 0.5 & 100 ng/mL (n = 3)



Method Accuracy Results (n = 3)					
Level of Concentration	Concentration (ng/mL)	Accuracy (%)			
LLQC	0.5	89 ± 4			
QC1 (3x LLQC)	1.5	106 ± 2			
QC2 (30% ULQC)	30	89 ± 1			
QC3 (70% ULQC)	70	94 ± 1			
ULQC	100	107 ± 1			

Ion Suppression Measured at 100 ng/ml ( $n = 3$ )		
Ion Suppression (%)		
-11		
-11		
-10		
-11		

# **Amphetamine Quantification in Human Urine**



Silia*PrepX* HLB 3 mL/60 mg SiliCycle PN: SPE-P0002-03BB

### **Sample Preparation**

• 10 mL of urine is treated with 100  $\mu$ L of TFA

### **Conditioning Step**

• 3 mL of MeOH and 3 mL of H<sub>2</sub>O

### **Loading Step**

• Pass 1 mL of the treated sample through the cartridge

### **Washing Step**

- 3 mL (5/95) MeOH/H<sub>2</sub>O , 2% NH<sub>4</sub>OH (v/v)
- 3 mL (20/80) MeOH/H<sub>2</sub>O , 2% NH<sub>4</sub>OH (v/v)
- 1 mL (80/20) MeOH/H<sub>2</sub>O (v/v)

### **Elution Step**

- 3 mL MeOH
- 3 mL 2% formic acid in MeOH

### **Reconstitution Step**

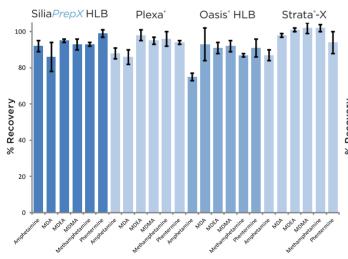
- Evaporate under a stream of nitrogen (20 min at 40°C)
- Reconstitute with 3 mL of the mobile phase solution

$$NH_2$$
  $NH_2$   $NH_2$   $NH_2$   $NH_2$   $NH_2$ 

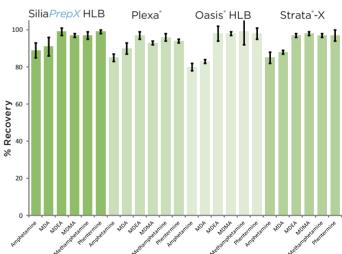
Phentermine

Methamphetamine

### Recovery Results 5 ng/mL (n = 3)



# Recovery Results 250 ng/mL (n = 3)



### **Chromatographic Conditions:**

Column: Silia*Chrom* XT C18, 5 µm

Column Size: 4.6 x 50 mm SiliCycle PN: H171805H-N050

Mobile Phase: 1 mM ammonium formate in (70/30) MeOH/H<sub>2</sub>O,

0.1% NaOH (v/v)

Temperature: 23°C
Flow Rate: 1.000 mL/min
Detector: Sciex API 3000

Turbo Ion Spray Heater Gas Flow: 8,000 cc/min

Turbo Ion Spray Heater Temperature: 350°C, ESI+, MRM SCAN

Injection Volume: 5 μL

Ion Suppre	Ion Suppression Measured at 250 ng/mL $(n = 3)$				
Compounds	Silia <i>Prep</i> X HLB (%)	Plexa® (%)	Oasis® HLB (%)	Strata®-X (%)	
Amphetamine	-9	-4	-4	7	
MDA	-7	-5	-5	3	
MDEA	-6	-5	-4	-2	
MDMA	-12	-11	-12	-10	
Methamphetamine	-7	-3	-4	7	
Phentermine	11	15	15	21	

# Sulfonamides, Tetracyclines & Pyrimethamines in Milk





Silia*PrepX* HLB 3 mL/60 mg SiliCycle PN: SPE-P0002-03BB Silia*PrepX* DVB 3 mL/60 mg SiliCycle PN: SPE-P0001-03BB

### **Sample Preparation**

- Vortex (2 min) 250 µL of 20% trichloroacetic acid (TCA) in H<sub>2</sub>O (w/v) with 600 µL of bovine milk
- Add 2.5 mL of McIlvain buffer (vortex 3 min)
- pH adjustment of the solution at 5.5 with NaOH 1.0 M
- Centrifuge at 3,000 rpm for 5 min

### **Conditioning Step**

• 3 mL of MeOH and 3 mL of H<sub>2</sub>O

### **Loading Step**

• Pass 1 mL of the treated sample through the cartridge

### **Washing Step**

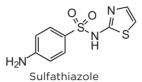
• 2 x 3 mL (10/90) MeOH/buffer ammonium acetate pH 5.5 (v/v) and dry the cartridge

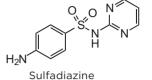
### **Elution Step**

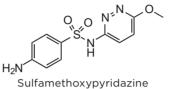
• 3 mL of MeOH

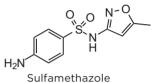
### **Reconstitution Step**

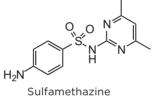
- Evaporate under a stream of nitrogen (40 min at 40°C)
- Reconstitute with 300  $\mu$ L of (90/10) MeOH/H<sub>2</sub>O (v/v)











$$H_2N$$
 Pyrimethamine

# Chromatographic Conditions:

Column: Silia*Chrom* dt C18, 2.5 μm

Column Size: 3.0 x 30 mm SiliCycle PN: H141802E-H030

Mobile Phase: MPA 1 mM ammonium formate in (90/10) MeOH/H<sub>2</sub>O, 0.1% formic acid (v/v)

MPB 1 mM ammonium formate in (10/90) MeOH/ $H_2^{-}$ O, 0.1% formic acid (v/v)

Temperature: 23°C

Flow Rate: 1.000 mL/min
Detector: Sciex API 3000

Turbo Ion Spray Heater Gas Flow: 8,000 cc/min

Turbo Ion Spray Heater Temperature: 375°C, ESI+, MRM SCAN

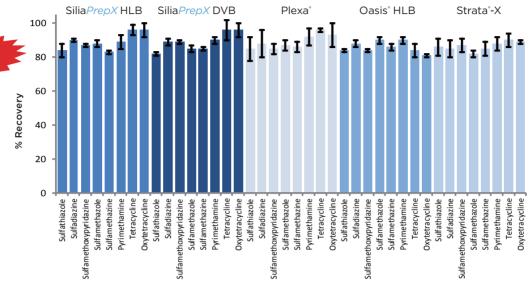
Injection Volume: 10 μL

Gradient					
Time (min)	MPA (%)	MPB (%)			
0	90	10			
1.25	90	10			
2.51	60	40			
3.00	60	40			
3.01	90	10			
5.00	90	10			

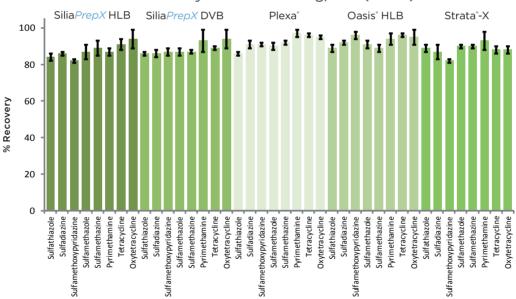




Sulfonamides, Tetracyclines & Pyrimethamines in Milk (con't)



### Recovery Results 100 ng/mL (n = 3)





RECOVERY

loi	Ion Suppression Measured at 100 ng/mL $(n = 3)$						
Compounds	Silia <i>Prep</i> X HLB (%)	Silia <i>Prep</i> X DVB (%)	Plexa® (%)	Oasis® HLB (%)	Strata®-X (%)		
Sulfathiazole	-1	-1	1	-2	-2		
Sulfadiazine	-1	-2	-2	-3	2		
Sulfamethoxypyridazine	-6	-3	-5	-13	-6		
Sulfamethazole	7	8	1	7	7		
Sulfamethazine	5	6	1	5	7		
Pyrimethamine	-12	-9	-4	-7	-7		
Tetracycline	-5	-1	-1	-5	-4		
Oxytetracycline	1	-5	-1	-3	2		



# **Determination of Trace Pesticides in Water**

Silia*PrepX* HLB 6 mL/200 mg SiliCycle PN: SPE-P0002-06G

### **Conditioning Step**

• 6 mL of MeOH and 3 mL of H<sub>2</sub>O (HPLC grade)

### **Loading Step**

• Pass 100 mL of drinking water through the cartridge

### **Washing Step**

• 6 mL of H<sub>2</sub>O (HPLC grade)

### **Elution Step**

• 2 x 6 mL of MeOH

### **Reconstitution Step**

• Evaporate under a stream of nitrogen (10 min at 50°C)

Reconstitute with 2 x 3 mL of MeOH

# 

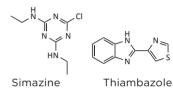
Imazalil

Chloroxuron

CI NO NO HIN NO

Propoxur

Myclobutanil



Methalaxyl

# Chromatographic Conditions:

Column: Silia*Chrom* dt C18, 3 µm

Column Size: 3.0 x 30 mm SiliCycle PN: H141803E-H030

Mobile Phase: MPA: 1 mM ammonium formate in (10/90) MeOH/ $H_2O$ , 0.1% formic acid (v/v)

Recovery Results at 10 & 1,000 pg/mL (n = 3)

MPB: 1 mM ammonium formate in (90/10) MeOH/H<sub>2</sub>O, 0.1% formic acid (v/v)

Temperature: 23°C

Flow Rate: 0.800 mL/min MS Splitting Flow: 0.300 mL/min Detector: Sciex API 3000

Turbo Ion Spray Heater Gas Flow: 8,000 cc/min Turbo Ion Spray Heater Temperature: 375°C, ESI\*, MRM

Injection Volume: 5 μL

Gradient & MRM Transition				
Time (min)	MPA (%)	MPB (%)		
0.00	100	0		
10.00	0	100		
10.01	100	0		
12.00	100	0		
Analyte	MRM Tran	sition		
Atrazine	216.1 → 174.1			
Benalaxyl	326.2 → 148.2			
Carbendazim	192.1 → 16	0.2		

Arazine 216.1 → 174.1

Benalaxyl 326.2 → 148.2

Carbendazim 192.1 → 160.2

Chloroxuron 291.1 → 72.0

Imazalil 297.0 → 159.1

Methalaxyl 280.2 → 220.3

Myclobutanil 289.1 → 70.0

Propoxur 210.1 → 111.2

Simazine 202.1 → 174.2

Thiambazole 202.2 → 175.1

Silia*PrepX* HLB

Waters Oasis® HLB

110 -		, , [ ]				
100 -		<sub>6</sub> Marina , ↓ ↓ ↓	I	- 11	I	
90 -	_	<u> </u>	Ī	<u> </u>		
80 -			1 1		1 1	I
70 -				Ī	i .	
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<b>%</b> 50 -	I				h	
40 -	1				11	
30 -						
20 -						

# Caffeine, Cotinine & Nicotine in Human Urine



Silia*PrepX* HLB 3 mL/60 mg SiliCycle PN: SPE-P0002-03BB

### **Sample Preparation**

• Mix 500  $\mu L$  of urine with 1.5 mL of NaOH 0.1 M

### **Conditioning Step**

• 3 mL of MeOH and 3 mL of H<sub>2</sub>O

### **Loading Step**

• Pass 1 mL of the treated sample through the cartridge

### **Washing Step**

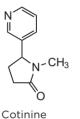
• 3 mL H<sub>2</sub>O and dry the cartridge

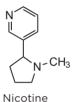
### **Elution Step**

· 3 mL of MeOH

### **Reconstitution Step**

- Evaporate under a stream of nitrogen (20 min at 40 °C)
- Reconstitute with 1.5 mL (80/20) MeOH/H<sub>2</sub>O (v/v)





# Chromatographic Conditions:

Column: Silia*Chrom* XT C18, 5 μm

Column Size: 4.6 x 50 mm SiliCycle PN: H171805H-N050

Mobile Phase: MPA 1 mM ammonium formate in (90/10) MeOH/ $H_2O$ , 0.1% formic acid (v/v)

MPB 1 mM ammonium formate in (10/90) MeOH/H<sub>2</sub>O, 0.1% formic acid (v/v)

Temperature: 23°C

MS Splitting Flow: 0.25 mL/min
Flow Rate: 1.000 mL/min
Detector: Sciex API 3000

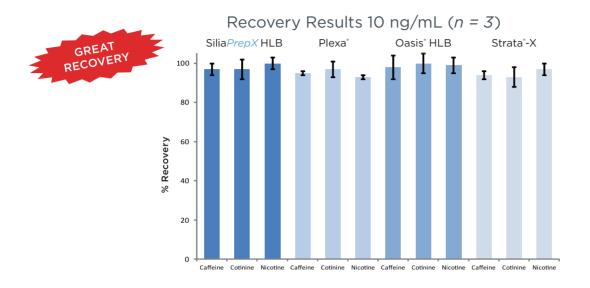
Turbo Ion Spray Heater Gas Flow: 8,000 cc/min

Turbo Ion Spray Heater Temperature: 375°C, ESI+, MRM SCAN

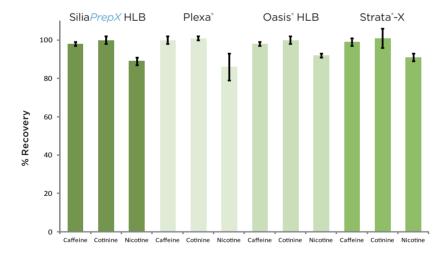
Injection Volume: 10 µL

Gradient				
Time (min)	MPA (%)	MPB (%)		
0	75	25		
1.25	75	25		
1.26	10	90		
2.50	10	90		
2.51	100	0		
3.00	100	0		
3.01	0	100		
5.00	0	100		

# Caffeine, Cotinine & Nicotine in Human Urine (con't)



# Recovery Results 100 ng/mL (n = 3)

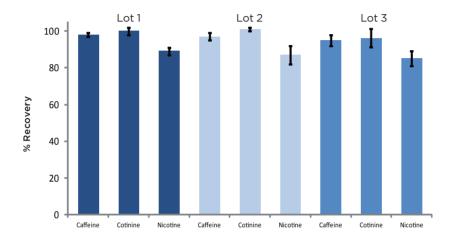


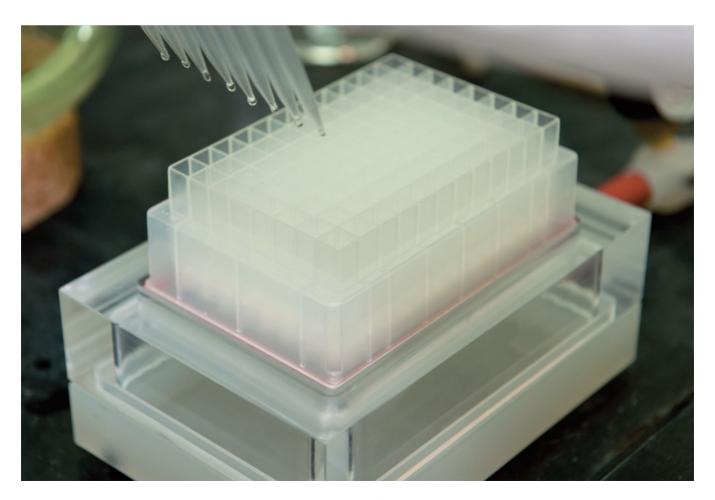


Ion Suppression Measured at 100 ng/mL (n = 3)						
Compounds	S SiliaPrepX HLB Plexa® Oasis® HLB Strata®-X (%) (%) (%)					
Caffeine	-10	-10	-6	-6		
Cotinine	-13	-13	-14	-14		
Nicotine	8	9	8	8		

# Caffeine, Cotinine & Nicotine in Human Urine (con't)

SiliaPrepX HLB Lot-to-lot Reproducibility 100 ng/mL (n = 3)





Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 Email: sales@greyhoundchrom.com www.greyhoundchrom.com

# Silia*PrepMB*™ SPE for MiniBlock® Systems

SiliCycle Products and Mettler-Toledo MiniBlock - An Ideal Partnership

- The productivity enhancement of MiniBlock combined with the cutting-edge technology available from SiliCycle enable chemists to design reactions that eliminate tedious work-up and purification issues.
- The MiniBlock is compatible with the full range of SiliCycle products from the synthesis through the purification.
- SiliCycle has the exclusive distribution of the MiniBlock product line in North America.



# Mettler-Toledo MiniBlock

The MiniBlock is an easy to use reaction block designed for parallel synthesis and screening. The unique valve body design of the MiniBlock enables processes where filtration is critical, including solid-phase organic synthesis, use of scavenger resins with solution phase synthesis and parallel purification via Solid-Phase Extraction (SPE).

### MiniBlock Reactors

Patented reactor with built-in value design. Available in 48, 24, 12, and 6-position arrays for reaction vessel volumes respectively of 4mL, 10mL, 20mL and 40mL.

# **Shaking and Washing Station**

High performance orbital shaker with integrated basins for wash and rinse capability. Customized and configured to provide vigorous vortex mixing for up to 2 (compact) and 6 (high capacity) MiniBlocks.



# **Parallel Synthesis & Purification**

MiniBlock is ideal for parallel synthesis and post-reaction cleanup using Silia*PrepMB* SPE prepacked with either our chromatographic and ion exchange phases, our silica-supported reagents and catalysts, or our metal or organic scavengers. This is achieved by transferring reaction products from one block to a second MiniBlock or by passing through an SPE filter plate.



# Webinar on Applications Developed by SiliCycle

### **Reductive Amination**



A library of 24 amines (secondary and tertiary) was synthesized in parallel using a SiliaBond Cyanoborohydride reagent. The reductive amination reaction produced the desired products through screening reaction conditions in parallel (time of reaction, solvents) and improved yields

from minimal effort. In addition workup was also minimized and performed in parallel via filtration of the reaction mixtures.

# **Carbon-Carbon Coupling Reactions**



Carbon-carbon coupling reactions have generated a lot of interest over the past few years to make novel structures and expand the possibilities that chemists have at their disposal. This webinar will present results from Suzuki, Sonogashira,

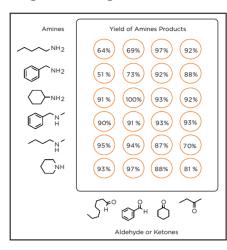
and Heck coupling reactions run in parallel using novel Silia*Cat* heterogeneous catalysts for screening and library generation.

# **Metal Scavenging**

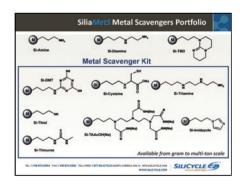


Silia*MetS* Metal Scavengers are known as an efficient solution for removing residual trace metals within valuable materials, such as Active Pharmaceutical Ingredients (APIs). Metal scavenging results depend on quite a few

parameters such as: temperature, nature of the catalyst, solvent, etc. MiniBlock can be used in conjunction with Silia*MetS* Metal Scavengers to quickly determine the most efficient conditions with limited time and resources.







Note: Scan QR Codes to view the full webinar hosted by Mettler-Toledo.

All SiliCycle Silia*Bond* Functionalized Silica Gels, Silia*MetS* Metal Scavengers & Silia*Cat* Heterogeneous Catalysts are available in prepacked Silia*PrepMB* SPE Cartridges in two different formats (4.5 mL and 10.0 mL, rimless).

\*Contact us for ordering your Silia PrepMB products or to get more details.

# Silia*Prep*™ Accessories

Silia*Prep* Accessories; the #1 solution to simplify your solid-phase extractions.

- Great complement to our SiliaPrep & SiliaPrepX
   SPE Cartridges and Well Plates products.
- Wide variety of accessories available to increase your productivity therby save time and money.



# Maximize your Productivity with Silia Prep Accessories

SiliCycle offers various accessories for SPE Cartridges and Well Plates to simplify method development and expedite highthroughput analysis.

# Silia Prep Adapters

Enable cartridge stacking or easy SPE cartridge connection with syringe or gas lines (for positive pressure).

AUT-0172 Silia Prep Adapter for 1, 3, 6 & 12 mL SPE (10/box)

AUT-0173 Silia Prep Adapter for 25 & 60 mL SPE (10/box)





AUT-0173

# Silia Prep Vacuum Adapters

Fast, user friendly, and economical adapters for SPE cartridges. Only a vacuum source is needed.

Silia <i>Prep</i> Vacuum Adapter - Flasks			
Joint	PN	Description	
20/40	AUT-0043	20/40 - Silia <i>Prep</i> Vacuum Adapter	
19/22	AUT-0044	19/22 - Silia <i>Prep</i> Vacuum Adapter	
14/22	AUT-0045	14/22 - Silia <i>Prep</i> Vacuum Adapter	

Note: One unit per box.

Silia <i>Prep</i> Vacuum Adapter - Screw Thread Vials			
Thread	PN	Description	
22/400	AUT-0046	22/400 Vial - Silia <i>Prep</i> Vacuum Adapter Without Vial Connector	
22/400	AUT-0047	22/400 Vial - Silia <i>Prep</i> Vacuum Adapter With Vial Connector	

Note: One unit per box.











AUT-0046

Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 Email: sales@greyhoundchrom.com www.greyhoundchrom.com



Looking to pack your own SPE cartridges using our bulk sorbent, use our Silia*Prep* Empty Tubes with frits for this purpose.

	Silia <i>Prep</i> Empty Tubes
Formats	Description
SIM-0007-001	Empty 1 mL SPE tube with 2 frits (100/box)
SIM-0008-003	Empty 3 mL SPE tube with 2 frits (100/box)
SIM-0002-006	Empty 6 mL SPE tube with 2 frits (100/box)
SIM-0003-012	Empty 12 mL SPE tube with 2 frits (100/box)
SIM-0004-020	Empty 25 mL SPE tube with 2 frits (100/box)
SIM-0006-060	Empty 60 mL SPE tube with 2 frits (100/box)
SIM-0009-150	Empty 150 mL SPE tube with 2 frits (20/box)

# Silia Prep SPE Vacuum Manifolds

Run multiple samples simultaneously with a controlled flow rate for higher reproducibility with Silia*Prep* SPE Vacuum Manifolds. These manifolds are available in 12, 16 and 24 position configurations and allow consistent extraction and no possibility of cross-contamination from one sample to another.

The design consists in a clair glass chamber equipped with replacable individual stopcocks (also known as control valves) and solvent guide needles. The adjustable racks allow the use of a wide variety of collection vessels including 13 and 16 mm test tubes, autosampler & scintillations vials, volumetric and Erlenmeyer flasks.

Simply apply a vacuum source to elute sample through a cartridge or a disk directly to the collection vessel of choice.

### **Complete Set Includes**

- Glass chamber, vacuum gauge & bleed valve
- Cover, gasket, male and female luer fittings
- · Individual stopcocks and needles
- Collection racks (6) wih supporting legs, retaining clips, shelves and posts



SiliaPrep SPE Vacuum Manifolds (complete set)			
Product Number	Description		
AUT-0128-12	Silia <i>Prep</i> SPE Vacuum Manifold - 12 positions		
AUT-0128-16	Silia <i>Prep</i> SPE Vacuum Manifold - 16 positions		
AUT-0129-24 Silia <i>Prep</i> SPE Vacuum Manifold - 24 positions			

# Silia Prep Flash Cartridge Vacuum Manifold

The latest addition to our SPE manifold portfolio is the Silia*Prep* Flash Cartridge Vacuum Manifold for large volume samples. This 10 ports manifold can handle 150 mL flash column and collection vessel up to 15 cm long. The complete set comes with the same equipment as the Silia*Prep* SPE Vacuum Manifold excepts that it has only four collection racks.



	Silia <i>Prep</i> Flash Cartridge Vacuum Manifold (complete set)				
Product Number		Description			
	AUT-0130-10	Silia <i>Prep</i> Flash Cartridge Vacuum Manifold - 10 positions			

# Silia Prep Vacuum Manifold Accessories



Various replacement parts are available for each Silia Prep Vacuum Manifold offers by SiliCycle.

Silia <i>Prep</i> Vacuum Manifold Accessories					
Description	10 positions Vacuum Manifold	12 positions Vacuum Manifold	16 positions Vacuum Manifold	24 positions Vacuum Manifold	
Silia <i>Prep</i> Vacuum Manifold Complete Set	AUT-0130-10 (1/box)	AUT-0128-12 (1/box)	AUT-0128-16 (1/box)	AUT-0129-24 (1/box)	
Glass Chamber [ Dimensions: Length x Width x Heigh ]	AUT 0162 (1/box) [ 12" x 5.25" x 12" ]	AUT-0163 (1/box) [ 7" x 5.25" x 7" ]	AUT-0184 (1/box) [ 12" x 5.25" x 7" ]	AUT-0185 (1/box) [ 12" x 5.25" x 7" ]	
Vacuum Gauge, Valve & Glass Chamber Kit	AUT-0186 (1/box)	AUT-0187 (1/box)	AUT-0188 (1/box)	AUT-0189 (1/box)	
Top Cover Gasket	AUT-0190 (2/box)	AUT-0174 (2/box)	AUT-0175 (2/box)	AUT-0193 (2/box)	
Polypropylene Stopcocks	AUT-0194 (10/box)	AUT-0146 (12/box)	AUT-0195 (16/box)	AUT-0147 (24/box)	
Teflon* Stopcocks	AUT-0149-25 (25/box) or AUT-0149-50 (50/box)			x)	
Polypropylene Needles	AUT- 0196 (10/box)	AUT-0154 (12/box)	AUT-0197 (16/box)	AUT-0155 (24/box)	
Stainless Steel Needles	AUT-0198 (10/box)	AUT-0178 (12/box)	AUT-0199 (16/box)	AUT-0179 (24/box)	
Teflon* Needles		AUT-020	O (100/box)		
Collection Racks Kit (supporting legs, retaining clips, shelves and posts included)	AUT-0201 (1/box)	AUT-0202 (1/box)	AUT-0203 (1/box)	AUT-0204 (1/box)	
Plate for 13 mm Test Tubes	-	AUT-0205 (1/box)	AUT-0206 (1/box)	AUT-0207 (1/box)	
Plate for 16 mm Test Tubes	-	AUT-0208 (1/box)	AUT-0209 (1/box)	AUT-0210 (1/box)	
Plate for 19 mm Test Tubes	AUT-0211 (1/box)	-	-	-	
Plate for 25 mm Test Tubes	AUT-0212 (1/box)	-	-	-	
Plate for Autosampler Vials	-	AUT-0213 (1/box)	-	-	
Plate for Volumetric Flasks	AUT-0214 (1/box)	-	-	-	

# Silia Prep Waste Containers

Disposable solvent resistant polypropylene containers are available for the 12 port manifolds. These waste containers greatly simplify sample preparation, solvent disposal and clean-up. Depending on the nature of the solvent used, the waste container can be reused many times prior to discarding.

# Silia Prep Drying Manifold Covers

Silia Prep Drying Manifold Covers can be used to concentrate samples with a flow of air or gaz (nitrogen). These covers are available for the 12, 16 and 24 ports vacuum manifolds.

Silia <i>Prep</i> Drying Manifold Covers (1/box)			
Product Number Description			
AUT-0215-12	Silia <i>Prep</i> Drying Manifold Cover - 12 positions		
AUT-0215-16 Silia <i>Prep</i> Drying Manifold Cover - 16 position AUT-0215-24 Silia <i>Prep</i> Drying Manifold Cover - 24 position			





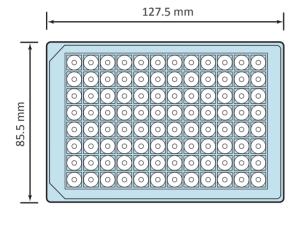


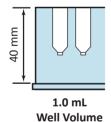


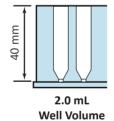
SiliCycle offers Silia*Prep* 96-Well Collection Plates made from polypropylene with extremly low extractable levels. These collection plates are available with square deep shape in both 1.0 mL and 2.0 mL well volume and with round bottom in 1 mL only. Cap mats are available for all these collection plates (*See page 50 for more details*).

Silia <i>Prep</i> 96-Well Collection Plates			
Product Number	Description		
96W-0009	Silia <i>Prep</i> 96 Well Collection Plate Square Bottom, 2 mL ( <i>50/box</i> )		
96W-0010	Silia <i>Prep</i> 96 Well Collection Plate Square Bottom, 1 mL ( <i>50/box</i> )		
96W-0011	Silia <i>Prep</i> 96 Well Collection Plate Round Bottom, 1 mL ( <i>50/box</i> )		

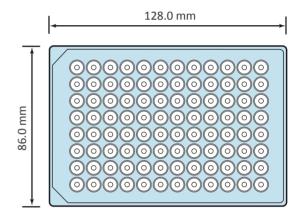
### 96-Well Collection Plates Square Shape

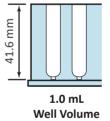






### 96-Well Collection Plates Round Shape





# Silia Prep Disposable Reservoir Trays for 96-Well Plates

SiliCycle offers Silia*Prep* Disposable Reservoir Trays to collect waste solvents used during activation, loading and washing steps. These disposable trays are made in PVC and are compatible with all manifolds used with well plates.

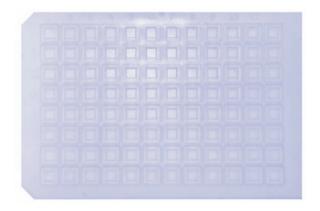
Silia <i>Prep</i> Disposable Reservoir Trays			
Product Number	Description		
96M-0012	Silia <i>Prep</i> Disposable Reservoir Trays (25/box)		



# Silia Prep 96-Well Plate Cap Mats

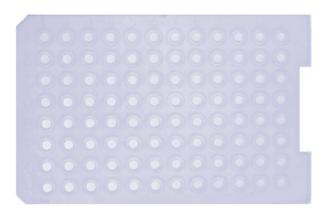


SiliCycle offers Silia*Prep* 96-Well Plate Cap Mats compatible with most 96-Well Plate available on the market. These cap mats are made from a premium silicone quality with a PTFE coating for ultra low bleed. Slit and 384 well plate cap mats are available under request. Contact us for more details.





Silia*Prep* 96 Well Plate Square Silicone/PTFE Cap Mats





Silia*Prep* 96 Well Plate Round Silicone/PTFE Cap Mats

# Silia Prep 96-Well Plate Cap Mats Ordering Information

Silia <i>Prep</i> 96-Well Plate Cap Mats				
Well Shape	Quantity per box	Product Number	Description	
	5 / box	96M-0001S		
Canara	25 / box	96M-0001S-25	Silia <i>Prep</i> 96-Well Plate Square Silicone/PTFE Cap Mats	
Square	50 / box	96M-0001S-50	(use with 96W-0009 & 96W-0010 collection plate)	
	100 / box	96M-0001S-100		
	5 / box	96M-0001R		
Round	25 / box	96M-0001R-25	Silia <i>Prep</i> 96-Well Plate Round Silicone/PTFE Cap Mats	
Rouliu	50 / box	96M-0001R-50	(use with 96W-0011 collection plate)	
	100 / box	96M-0001R-100		

<sup>\*</sup> Contact us if you are looking for a cap mat not listed inside this table.

# Silia Prep Phase Separator Cartridges



SiliCycle offers Silia*Prep* Phase Separator Cartridges to separate aqueous phase from chlorinated solvents under gravity. These ready-to-use cartridges are fitted with a proprietary hydrophobic frit and are a great alternative to liquid-liquid extraction, the most popular technique to do this separation. However, this last method is time consuming, requires the use of a glass funnel which needs to be washed between each separate extraction and is not suitable for multiple extractions. Silia*Prep* Phase Separator Cartridges solve these drawbacks and offer many advantages such as:

### Why choose Silia Prep Phase Separator Cartridges

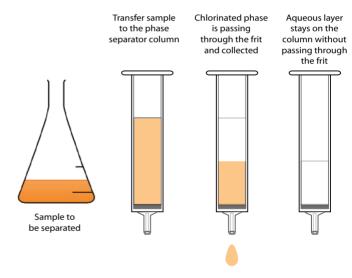
- · Ease of use
- Efficient and cost saving
- · Comply with "Green Chemistry" philosophy
- · Compatible with automated systems

Silia <i>Prep</i> Phase Separator Cartridges			
Product Number	Description		
PS-012	Silia <i>Prep</i> Phase Separator Column 12 mL (100/box)		
PS-060	Silia <i>Prep</i> Phase Separator Column 60 mL ( <i>50/box</i> )		
PS-150	Silia <i>Prep</i> Phase Separator Column 150 mL ( <i>25/box</i> )		

### **Typical Experimental Procedure**

- Select the appropriate size of Silia Prep Phase Separator Cartridge to hold the entire sample volume (both aqueous and chlorinated phases).
- 2. Connect the Silia *Prep* Phase Separator Cartridge on a vacuum manifold. Ensure the collection vessel volume is sufficient enough to recuperate entirely the organic layer.
  - (Note: Do not connect the manifold to a vacuum source.)
- 3. Transfer the sample mixture to be separated on the top of the Silia*Prep* Phase Separator Cartridge.
- 4. After a few seconds (*under gravity*), the water immiscible chlorinated solvent will start to pass through the frit and is collected in the suitable vial already placed inside the manifold.
- 5. The proprietary frit used in the Silia *Prep* Phase Separator Cartridge allows the aqueous layer to be left on the column for at least 48 hours

### without passing through the frit.



Silia Prep Phase Separator Typical Experimental Procedure

### **Important Advices**

- Process under gravity only Do not apply vacuum or positive pressure
   The Silia Prep Phase Separator Cartridges are designed to be used under gravity only. The use of vacuum or positive pressure source can yield to a lost in the separation efficiency.
- · Biphasic or two phase system required
  - The sample to be separated needs to contain water and a water immiscible solvent with **greater** density then water to form the lower layer. Most common solvents are dichloromethane, chloroform and chlorinated solvents. Furthermore, try to minimize the presence of water miscible solvent (*i.e. methanol, ethanol or acetone*) which can cause problem to obtain a real biphasic system and consequently, the phase separator may not work effectively.
- \* To obtain a most efficient compound partition between the aqueous and the organic layer, a liquid-liquid extraction can be done prior to use the phase separator column.

# Silia *Prep*<sup>™</sup> Tips Micro-SPE Cartridges

Using Silia*Prep* Tips Micro-SPE Cartridges guarantees the following benefits:

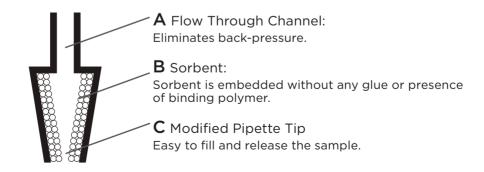
- Simple, fast analyte retention & elution with a minimal loss.
- Sorbents are directly embedded on inner cartridge wall which reduces the risk of contamination.
- Exceptional binding capacity.
- No back-pressure.



# Silia Prep Tips for Micro Sample Preparation

Silia Prep Tips Micro-SPE Cartridges are designed for micro-purification and micro-extraction of femtomole (fmol) to picomole (pmol) quantities of analytes prior to the analysis by mass spectrometric and/or chromatographic techniques. The constant improvement of these techniques of analysis has allowed scientists to decrease the limit of quantification of several applications. This lower limit has pushed SPE manufacturers to design new SPE cartridges accepting small volumes of analytes.

These Tips are specially designed to achieve extraction and purification of small molecules, peptides, phosphopeptides and proteins. Silia Prep Tips Micro-SPE Cartridges are available in 3 different cartridge formats based on the binding capacity of each embedded sorbent. They are packed with our Silia Bond functionalized silica gels and specialty phases to cover the broadest spectrum of applications requiring small volume of analytes. The Silia Bond phases are embedded directly in the inner surface of the tip to provide consistent flow rates. Finally, no glue has been used during the packing procedure in order to prevent any contamination of the analyte.





The following lines present the general experimental procedure for the purification and enrichment of small molecules, peptides and proteins using Silia*Prep* Tips Micro-SPE Cartridges.

### **Conditionning Step:**

Attach the Silia*Prep* Tips to a micropipette and aspirate/expel 5 times the elution solution and 3 times the binding solution.

### A) Loading Step:

Aspirate/expel 20 to 50 times the sample to allow the compounds to adsorb to the sorbent.

### B) Washing Step:

Aspirate/expel 10 times the binding solution and discard the expelled solution each time.

### C) Elution Step:

Aspirate/expel 10 times the elution solution and collect the expelled solution in a suitable clean tube. Repeat with a fresh portion of elution solution if you want to be sure to collect all of the adsorbed compounds. (Note: repeat 3-5 times for the carbon black sorbent.)

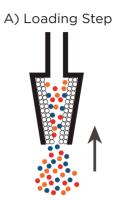
### **Binding Solution:**

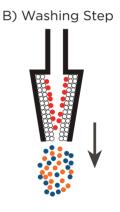
0.1% formic acid or 0.05% trifluoroacetic acid (TFA).

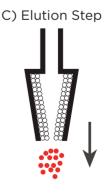
### **Elution Solution:**

0.1% formic acid or 0.05% trifluoroacetic acid (TFA) plus  $\pm 60\%$  of acetonitrile, propanol or methanol depending on the compound polarities.

SiliaPre	Silia <i>Prep</i> Tips Micro-SPE Cartridges Specifications					
Tip Volume (μL)						
1 - 10	0.5 - 10	1	30			
10 - 200	2 - 25	2.5	75			
10 - 200	5 - 50	15	400			











# Silia Prep Tips Sorbent Descriptions

The table below presents the sorbent descriptions and characteristics available for Silia*Prep* Tips Micro-SPE Cartridges.

	Silia Prep Tips Sorbent Descriptions and Ordering Information					
Silia <i>Prep</i> Tips Sorbent	Description	Tip Formats (μL/μg)	Binding Capacity (µg)	Tips/box	Product Number	
	This phase presents the highest hydrophobic character of	10 / 30	1	96	SPET-C18-T1	
C18	the Silia <i>Prep</i> Tips sorbent mainly used for small peptides	200 / 75	2.5	96	SPET-C18-T2	
	or protein purification, enrichment or desalting analysis.	200 / 400	15	96	SPET-C18-T3	
	The C8 phase is the mid-level hydrophobic sorbent of the	10 / 30	1	96	SPET-C8-T1	
C8	reversed-phase family. This phase is mainly used for the sample treatment of proteins and peptides requiring a	200 / 75	2.5	96	SPET-C8-T2	
	lower hydrophobic capacity then the C18 sorbent.	200 / 400	15	96	SPET-C8-T3	
	The C4 phase presents the lowest hydrophobic character of the Silia <i>Prep</i> Tips sorbent mainly used for protein purification, enrichment or desalting analysis.	10 / 30	1	96	SPET-C4-T1	
C4		200 / 75	2.5	96	SPET-C4-T2	
		200 / 400	15	96	SPET-C4-T3	
	The carbon black sorbent presents both a hydrophilic and hydrophobic character. This phase is mainly used for purification of oligosaccharides and other macromolecules containing sugar moities.	10 / 30	1	96	SPET-CB-T1	
Carbon Black		200 / 75	2.5	96	SPET-CB-T2	
		200 / 400	15	96	SPET-CB-T3	
	The ${\rm TiO}_2$ sorbent is mainly used for phosphopeptide enrichment and presents high selectivity for multiple phosphylated peptides.	10 / 30	1	96	SPET-TI-T1	
TiO <sub>2</sub>		200 / 75	2.5	96	SPET-TI-T2	
		200 / 400	15	96	SPET-TI-T3	
	The ZrO, sorbent is mainly used for phosphopeptide	10 / 30	1	96	SPET-ZR-T1	
$ZrO_2$	enrichment and presents high selectivity for mono-phosphylated peptides.	200 / 75	2.5	96	SPET-ZR-T2	
		200 / 400	15	96	SPET-ZR-T3	
	The litterature suggests only 30% overlap in	10 / 30	1	96	SPET-TIZR-T1	
${\rm TiO_2}/{\rm ZrO_2}$	phosphopeptides isolated by TiO <sub>2</sub> versus ZrO <sub>2</sub> . The ZrO <sub>2</sub> -TiO <sub>2</sub> sorbent is an excellent alternative for the enrichment	200 / 75	2.5	96	SPET-TIZR-T2	
	of a broad spectrum of phosphopeptides.	200 / 400	15	96	SPET-TIZR-T3	



Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 Email: sales@greyhoundchrom.com www.greyhoundchrom.com



# Silia Quick Quechers





# **Greyhound Chromatography and Allied Chemicals**

6 Kelvin Park, Birkenhead, Merseyside CH41 1LT United Kingdom Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 sales@greyhoundchrom.com

www.greyhoundchrom.com

# Silia Quick™ QuEChERS





Using Silia Prep QuEChERS ensures the following benefits:

- Clean extracts from pure products.
- High recovery and lot-to-lot reproducibility.
- Great variety of QuEChERS to cover the full spectrum of food applications.
- · Reduction of analysis cost.



# Silia Quick QuEChERS for Pesticide Residue Analysis

The QuEChERS technique was developed in 2003 by USDA scientists to simplify and accelerate the analysis of pesticides in various fruit and vegetable samples. The name **QuEChERS** is formed by an acronym of the properties that are observed with this technique: **Quick**, **Easy**, **Cheap E**ffective, **R**ugged and **S**afe. The QuEChERS method has gained in popularity to become the most valuable alternative for the determination of traces of analytes in a high throughput environment. Presently, scientists have expanded the use of this method to the analysis of a vast array of pesticides, herbicides, fungicides and other compounds present in all food and beverage matrices.

The QuEChERS technique can be summarized as a three-step methodology, starting with a liquid extraction, followed by a dispersive solid-phase extraction clean-up, and completed by a LC or GC analysis. The first step is to carry out the extraction of compounds of interest from food or beverage matrices through a solvent (*acetonitrile*). The dispersive solid-phase extraction clean-up is designed to remove specific undesired compounds such as sugars, lipids, organic acids, proteins, pigments and excess water from the final solution. The analysis step consists of a simple injection into a LC-MS/MS or GC-MS instrument to determine the analyte recovery.

Step 1 Liquid Extraction



Step 2
Dispersive SPE Clean-up



Step 3 LC or GC Analysis



Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 Email: sales@greyhoundchrom.com www.greyhoundchrom.com



# Silia Quick QuEChERS for Food Sample Treatments

Silia Quick QuEChERS are designed to ensure the ultimate performance in pesticide analysis.

Quick: Pre-packed liquid extraction kits and dispersive solid-phase extraction clean-up kits contain

the right amount of salts and/or sorbents to suit the specific food matrices, hence eliminating the

sample preparation measurement step.

Cheap: No specialized equipment or glassware is required to achieve the pesticide residue analysis.

Effective: General procedure for all food and beverage matrices allowing a significant reduction of the

analysis cost.

Rugged: Useful for the treatment of complex food matrices such as fish, meat or nuts without the

requirement of additional treatments.

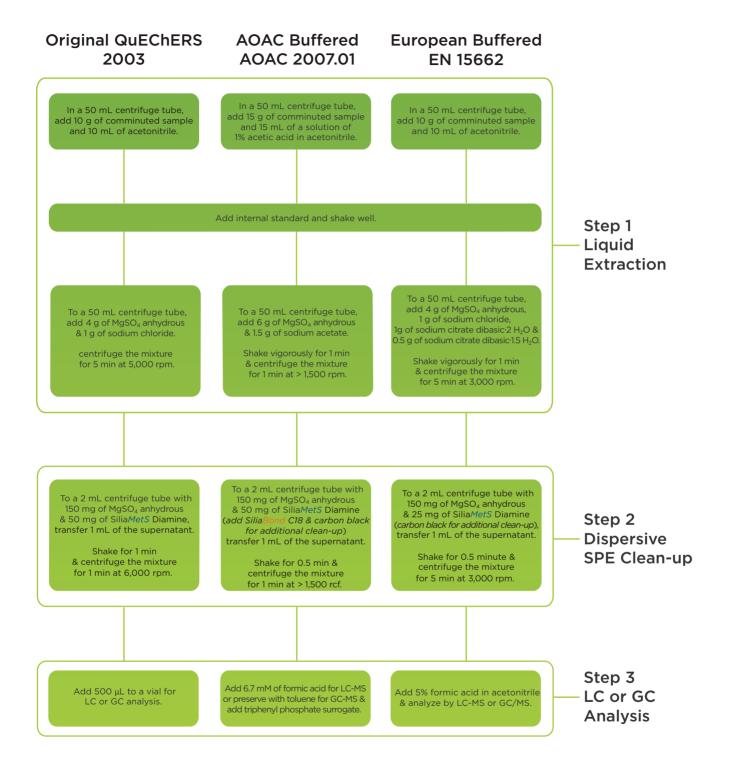
**Safe:** Limited time of contact with dangerous compounds and solvents.

# Extraction and Dispersive Reagents

The following table presents each extraction and dispersive reagent and their specific functions in the QuEChERS technique.

Extraction and Dispersive Reagents			
Extraction Reagents	Specific Function		
Magnesium Sulfate Anhydrous (MgSO <sub>4</sub> )	Facilitates solvent partitioning.		
Acetic Acid	Used for pH adjustment.		
Acetonitrile	Solvent providing the best characteristics for extracting a wide variety of pesticides.  Amenable for both LC and GC analysis.		
Buffers	Maintain optimal pH and prevent pH degradation of sensitive analytes.		
Sodium Chloride (NaCl)	Limits the amount of polar interferences.		
Dispersive Reagents	Specific Function		
Silia <i>MetS</i> Diamine	Removes sugars, fatty acids, organic acids, lipids, and some pigments. Sterols and additional lipids can also be removed in combination with Silia <i>Bond</i> C18.		
Silia <i>Bond</i> Amine	Removes sugars and fatty acids as well as the Silia <i>MetS</i> Diamine but is less likely to catalyze degradation of base sensitive analytes.		
Silia <i>Bond</i> C18	Removes long chain, non-polar compounds, and sterols.		
Carbon Black	Removes pigments, polyphenols, and other polar compounds.		
Magnesium Sulfate Anhydrous (MgSO <sub>4</sub> )	Removes residual water from the organic phase.		

# Schematic Flow Chart of the Most Used QuEChERS Technique





# How to Choose the Proper Silia Quick QuEChERS Kit

# Step 1: For Liquid Extraction

The table below presents the Silia *Quick* QuEChERS liquid extraction kits specially pre-packed with anhydrous salts and/or sorbents to suit the QuEChERS technique of your choice.

Silia <i>Prep</i> QuEChERS Liquid Extraction Kits					
QuEChERS Method	Content	Units/box	Product Number without 50 mL Tube		
Original QuEChERS	4 g magnesium sulfate anhydrous 1 g sodium chloride	100	QE-0001-50T		
Buffered AOAC 2007.01	6 g magnesium sulfate anhydrous 1.5 g sodium acetate	100	QE-0002-50T		
Buffered EN 15662	4 g magnesium sulfate anhydrous 1 g sodium chloride 1.5 g sodium citrate dibasic sesquihydrate 0.5 g sodium citrate tribasic dihydrate	100	QE-0003-50T		

# Silia Quick QuEChERS Troubleshooting

Poor recovery of pesticide compounds:

- Each sample has to be at the minimum 80% hydrated to perform optimal liquid extraction.
- For base sensitive compounds use buffered method.
- Always mix the sample with the solvent first to reduce the exothermic reaction between the magnesium sulfate and water.
- Add an analyte protector like toluene or sorbitol to prevent loss of thermally unstable pesticides in the GC inlet.
- Add formic acid after the dispersive SPE clean-up step to limit the degradation of base sensitive compounds prior the LC analysis.

# Step 2: For Dispersive Solid-Phase Extraction Clean-Up

The following table presents the Silia *Quick* QuEChERS dispersive solid-phase extraction clean-up kits to match your food matrices. It is recommended to use the 2 mL dispersive tube for an extract volume of 1 mL and the 15 mL dispersive tube for extract volumes higher than 3 mL.

SiliaQ	SiliaQuick QuEChERS Dispersive Solid-Phase Extraction Kits							
Matrix	Method	Tube (mL)	Units/ box	Content (mg)			Product Number	
		(IIIL)	DOX	MgSO <sub>4</sub>	PSA	СВ	C18	
General Fruits & Vegetables	AOAC 2007.01	2	100	150	50	-	-	QD-1000-2T
	EN 15662	2	100	150	25	-	-	QD-1001-2T
	AOAC 2007.01	15	50	1,200	400	-	-	QD-2000-15T
	EN 15662	15	50	900	150	-	-	QD-2001-15T
Pigmented Fruits & Vegetables	AOAC 2007.01	2	100	150	50	50	-	QD-1002-2T
	EN 15662	2	100	150	25	2.5	-	QD-1003-2T
	AOAC 2007.01	15	50	1,200	400	400	-	QD-2002-15T
	EN 15662	15	50	900	150	15	-	QD-2003-15T
Highly Pigmented & Fatty Fruits and Vegetables	AOAC 2007.01	2	100	150	50	50	50	QD-1004-2T
	EN 15662	2	100	150	25	7.5		QD-1005-2T
	AOAC 2007.01	15	50	1,200	400	400	400	QD-2004-15T
	EN 15662	15	50	900	150	45		QD-2005 -15T
Fatty and Waxed Fruits & Vegetables	AOAC 2007.01	2	100	150	50	-	50	QD-1006-2T
	EN 15662	2	100	150	25	-	25	QD-1007-2T
	AOAC 2007.01	15	50	1,200	400	-	400	QD-2006-15T
	EN 15662	15	50	900	150	-	150	QD-2007-15T

 $MgSO_4$  = Magnesium sulfate anhydrous, PSA = SiliaMetS Diamine, CB = Carbon Black, and C18 = SiliaBond C18



# Choose your Silia Quick QuEChERS Dispersive SPE Clean-Up Kit by Food Type

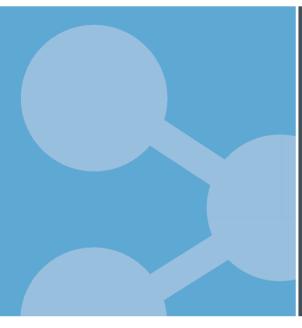
The Silia Quick QuEChERS dispersive solid-phase extraction clean-up kits are assembled to match food matrices to the right method.

5	Silia Quick QuEChERS Dispersive Solid-Phase Extraction Kits						
Food Matrices	General Fruits & Vegetables	Pigmented Fruits & Vegetables	Highly Pigmented and Fatty Fruits & Vegetables	Fatty and Waxed Fruit & Vegetables			
Root and Tuber Vegetables							
Beets							
Carrot	<b>P</b>						
Radish	<b>L</b>						
Potato	<b>L</b>						
Fruiting Vegetables							
Eggplant							
Cucumber	<b>P</b>						
Pepper (green or red)		Ŷ					
Pumpkin		<u> </u>					
Tomato	Ý						
Cabbage	_						
Broccoli	<b>(</b>	<b>P</b>					
Brussels sprouts							
Cauliflower	<u></u>						
Stem Vegetables							
Aparagus	<b>L</b>						
Celery	<b>P</b>						
Leek	<u> </u>						
Rhubarb	<u> </u>	<b>(</b>					
Leafy Vegetables							
Lettuce		<b>P</b>					
Basil							
Parsley							
Spinach		Ý					
Leek Plants							
Garlic	<b>P</b>			<b>(</b>			
Onion	Ŷ			<u> </u>			
Shallot	Ŷ						

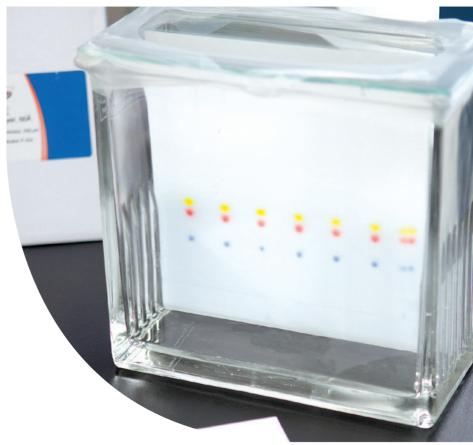
Choose your Silia Quick QuEChERS Dispersive SPE Clean-Up Kits by Food Types (con't)

SiliaQuick QuEChERS Solid-Phase Extraction Kits  General Fruits Pigmented Fruits Highly Pigmented and Fatty and Waxed Fruits							
Food Matrices	& Vegetables	& Vegetables	Fatty Fruits & Vegetables	& Vegetables			
Small Fruits							
Blackberry							
Blueberry		Ŷ					
Grapes (red)		٤					
Cranberry		٤					
Strawberry		¥					
Pome Fruits							
Apple	<b>P</b>						
Pear	<b>P</b>						
Quince	<b>P</b>						
Citrus Fruits							
Grapefruit				<b>P</b>			
Lemon & Lime							
Orange							
Tangerine				<b>P</b>			
Stone Fruits							
Apricot							
Cherry	<b>P</b>						
Peach	<b>P</b>						
Plum	<b>P</b>						
Other Fruits							
Avocado			Ŷ				
Banana				<b>P</b>			
Mango	<b>P</b>	Ŷ					
Pineapple	<b>P</b>						
Other							
Cereals (wheat, corn, rice)							
Coffee beans		٤	Ŷ				
Tea Leaves		<b>Y</b>					

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# Silia*Plate*TLC Plates





# **Greyhound Chromatography and Allied Chemicals**

6 Kelvin Park, Birkenhead, Merseyside CH41 1LT United Kingdom Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 sales@greyhoundchrom.com

www.greyhoundchrom.com

# Thin Layer Chromatography (TLC)

SiliCycle is your partner of choice for your purification and chromatography needs.

- Optimize your separation conditions by using the same silica gel as in your flash columns and cartridges.
- Made with an extra hard layer that ensures the plates don't loose silica on rubbing and heating.
- The consistent thickness of our Silia*Plate*™ ensures lot-to-lot reproducibility.



# Introduction to Thin Layer Chromatography (TLC)

Thin layer chromatography (*TLC*) is a quick, simple and inexpensive analytical technique frequently used in various laboratories. It is used for reaction monitoring, compound purity evaluation as well as a rapid and cost-efficient selection and optimization of chromatographic conditions prior to purification by flash chromatography or HPLC.

Besides speed and low cost, TLC analysis presents other non-negligible advantages like the small quantity of compound required and high sample throughput capability (up to 20 samples simultaneously).

### Silia Plate Features and Benefits

For over 18 years, SiliCycle has been offering a wide selection of TLC plates in various sizes (plate size, thickness) and chemistries (10% Silver Nitrate, CN, C18, NH<sub>2</sub>). SiliaPlate represents an efficient and economical alternative to other TLC plate manufacturers while demonstrating high separation power, which is due to the narrow particle size distribution silica gel used for manufacturing.

The extraordinary silica layer hardness combined to a homogeneous coating and layer thickness allow excellent separation. Each TLC batch is chemically and physically controlled by our Quality Control department to ensure lot-to-lot and layer-to-layer reproducibility.

« Many products have been successfully purified with the silica gel. We have had problems with other companies' TLC plates not running the same as their silica gel, but everything was fixed when we switched over to all SiliCycle products.. »

William Nguyen from Stanford University, Stanford, CA, USA



# Types of plates available (TLC/HPTLC/PLC)

SiliCycle offers different types of plates for thin layer chromatography applications: classical TLC, high performance TLC (also called HPTLC) and preparative TLC (PLC). The plate types are selected based on the type of analysis required and the available budget.

Differences between classical TLC, HPTLC and PLC					
Properties	Classical TLC	HPTLC	Preparative PLC		
Application	Quick, inexpensive, flexible and portable separations	Highly sophisticated separation problems, complex samples	Purification on a TLC plate		
Analysis	Qualitative	Qualitative & Quantitative	Quantitative		
Detection	UV - Stains	Instrumented analysis (use of scanners for detection)	UV		
Price	Lower prices than HPTLC	Higher prices than TLC	-		
Distribution [Mean Particle Size]	5 - 20 μm [10 - 12 μm]	4 - 8 μm [5 - 6 μm]	5 - 40 μm [25 μm]		
Layer Thickness	250 μm	200 μm	0.5 mm, 1 mm, 2 mm		
Typical Sample Volume	1 - 5 µL	0.1 - 0.5 μL	5 - 20 µL		

# **TLC Backings**

TLC plates are available with different backings (also called supports): rigid (glass-backed) or flexible sheets (aluminum & plastic-backed). Glass backed plates are the most frequently used due to the ease of handling, transparency (spot can be seen on both sides) as well as the chemical resistance and inertness of the support. However, glass plates also present certain disadvantages like superior fragility and higher weight over flexible backings. On the other hand, aluminum and plastic backings also offer both pros and cons as presented in the table below.

TLC Backings Comparison						
Properties	Glass	Aluminum	Plastic			
Approximate Thickness	1.5 mm	1.5 mm	2 mm			
Total Weight	High	Low	Medium			
Heating Stability	High	High	Below 175°C			
Fragility	High	Low	Low			
Scissors Cut	Impossible	Easily	Possible			
Chemical Resistance Against	Chemical Resistance Against					
Mineral Acids	High	Low	High			
Bases (ammoniac)	High	Low	High			

### **Available Sorbents**

Various adsorbents can be used for TLC coating; silica, alumina, florisil, etc. However, silica gel is probably the most versatile since it covers almost all types of separation (*if the right solvent system is selected*). More than 80% of all purifications are performed using silica gel as the adsorbent.

The particle size distribution used for the silica is related to the nature of the plate. For standard TLC, silica gel with a mean particle size of 10 - 14  $\mu$ m is used compared to HPTLC where a smaller particle size is required. In both cases, pore diameter is always 60 Å. Some functionalized silica gels like reversed-phase (C18, C8, Amine, Cyano, Diol, ...) and specialty (Silver Nitrate) plates can also be used as TLC adsorbent for particular needs.

The two most popular modes of separation employed in TLC are normal and reversed phases. In normal phase separation, the mobile phase is less polar than the stationary phase. Inversely, in reversed mode, the mobile phase (usually a mixture of water and organic solvent) is more polar than the stationary phase (C18).

# Layer Thickness

The layer thickness is related to the nature of the analysis (analytical or preparative) as well as the performance of the plate (TLC or HPLTC). The most common layer thicknesses are 150  $\mu$ m (HPTLC plates), 200 - 250  $\mu$ m (analytical TLC plates) and 500 - 2,000  $\mu$ m (preparative TLC plates).

### Binder & UV Indicator

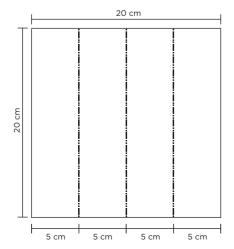
All standard Silia *Plate* products are made with a Gypsum binder and have an UV indicator (*F254*). Contact us for custom products.

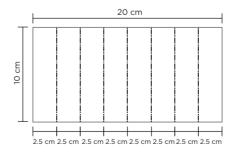
### Plate Size

Silia Plate TLC plates are available in the following standard sizes depending on the coating used:  $20 \times 20 \text{ cm}$ ,  $10 \times 20 \text{ cm}$ ,  $5 \times 20 \text{ cm}$ ,  $5 \times 10 \text{ cm}$  &  $10 \times 10 \text{ cm}$ . Also for your convenience, SiliCycle provides ready to use micro TLC plates in  $2.5 \times 10 \text{ cm}$ ,  $2.5 \times 7.5 \text{ cm}$  &  $2.5 \times 5 \text{ cm}$  formats.

An interesting compromise between standard and micro plate sizes is our Scored Silia *Plate* (*glass backing*). Two different formats are available and possible cut combinations are shown in the image below.

- $20 \times 20 \text{ cm}$  plates scored to get four  $5 \times 20 \text{ cm}$  plates (or multiple of 5 cm width).
- 10 x 20 cm plates scored to get seven 2.5 x 10 cm plates (or multiple of 2.5 cm width).





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### Silia Plate TLC Plates Portfolio

SiliCycle offers the possibility to analyze reactions on thin layer chromatography support and rapidly develop optimized purification conditions for efficient transfer to flash columns packed with the same Silia Flash silica support. Maximize the benefits by using our UltraPure Silia Plate TLC plates with an extra hard layer of silica. For your convenience, SiliCycle offers different sizes, choice of backings, reversed-phase & specialty plates. Contact us for more information.

Various attribute combinations are possible with Silia Plate TLC plates and are summarized in the table below.

	Silia <i>Plate</i> TLC Plates	Variety of Attributes	
Drenenties	TL	.C	HPTLC NEW
Properties	Analytical	Preparative	HPTLC NEW
Backing Available			
Glass	Yes	Yes	Yes
Aluminum	Yes	No	No
Plastic	Yes	No	No
Adsorbent Available			
Bare silica	Yes	Yes	Yes
Silica - functionalized	No	Yes	Yes
Silica Specifications			
Mean Particle Size	10 - 14 μm	20 - 25 μm	≤ 10 µm
Mean Pore Diameter	60 Å	60 Å	60 Å
Type of Plate Available			
Scored Plate Available	Yes	Yes	No
Channeled Plate Available	Yes	No	No
Layer Thickness	Glass: 250 μm Flexible: 200 μm	Glass: 500 μm, 1,000 μm Flexible: 1,500 μm, 2,000 μm	Glass: 150 μm
Typical Possible Plate Size*	2.5 x 5 cm; 2.5 x 7.5 cm; 2.5 x 10 cm; 5 x 10 cm; 5 x 20 cm; 10 x 20; 20 x 20 cm	20 x 20 cm	2.5 x 5 cm; 2.5 x 7.5 cm; 2.5 x 10 cm; 5 x 10 cm; 5 x 20 cm; 10 x 20; 20 x 20 cm

<sup>\*</sup>For the glass-backing TLC plates.

« We had tried working with TLC plates of another brand and realized that the SiliCycle brand was the most durable and long-lasting as well as clear when visualizing with UV light so we switched back. »

Jessica Kisunzu from UC Berkeley, Berkeley, CA, USA

# Silia Plate Ordering Information.

Silia <i>Plate</i> TLC with Glass Backing					
SiliCycle PN	Product Name	Plate Size (cm)	Thickness (µm)	#/box	
Analytical Silia <i>Plate</i> Glass					
TLG-R10011B-423	Micro Silia <i>Plate</i> Glass	2.5 x 5	250	25	
TLG-R10011B-124	Micro Silia <i>Plate</i> Glass	2.5 x 7.5	250	100	
TLG-R10011B-2575B	Micro Silia <i>Plate</i> Glass ( <i>bulk</i> )	2.5 x 7.5	250	384	
TLG-R10011B-624	Micro Silia <i>Plate</i> Glass	2.5 x 10	250	100	
TLG-R10011B-527	Silia <i>Plate</i> Glass	5 x 10	250	200	
TLG-R10011B-424	Silia <i>Plate</i> Glass	5 x 20	250	100	
TLG-R10011B-723	Silia <i>Plate</i> Glass	10 x 20	250	25	
TLG-R10011B-2020 NEV	Silia <i>Plate</i> Glass	20 x 20	250	20	
TLG-R10011B-323	Silia <i>Plate</i> Glass	20 x 20	250	25	
Scored Analytical Silia <i>Plate</i> Glass	5				
TLGSR10011B-723	Silia <i>Plate</i> Glass (scored)	10 x 20	250	25	
TLGSR10011B-423	Silia <i>Plate</i> Glass (scored)	20 x 20	250	25	
Channeled Analytical Silia <i>Plate</i> G	lass (with Preadsorbent Zone)				
TLGCZ-R10011B-323	Channeled Silia <i>Plate</i> Glass	20 x 20	250	25	
Preparative Silia Plate Prep (Glass	Preparative)				
TLG-R10011B-333	Silia <i>Plate</i> Prep	20 x 20	500	25	
TLG-R10011B-341	Silia <i>Plate</i> Prep	20 x 20	1,000	25	
TLG-R10011B-353	Silia <i>Plate</i> Prep	20 x 20	2,000	25	
Scored Silia Plate Prep (Glass Prep	parative)				
TLGSR10011B-333	Silia <i>Plate</i> Prep Glass (scored)	20 x 20	500	25	
TLGSR10011B-341	Silia <i>Plate</i> Prep Glass (scored)	20 x 20	1,000	25	
TLGSR10011B-350	Silia <i>Plate</i> Prep Glass (scored)	20 x 20	2,000	25	
Silia <i>Plate</i> Prep C18 ( <i>Glass Prepara</i>	ative)				
TLG-R30411B-341	Silia <i>Plate</i> C18 Prep Glass	20 x 20	1,000	25	

Silia <i>Plate</i> TLC with Flexible Backings					
SiliCycle PN	Product Name	Plate Size (cm)	Thickness (μm)	#/box	
Silia <i>Plate</i> Al ( <i>Aluminum</i> )					
TLA-R10011B-2575	Micro Silia <i>Plate</i> Aluminum	2.5 x 7.5	200	200	
TLA-R10011B-323	Silia <i>Plate</i> Aluminum	20 x 20	200	25	
SiliaPlate Al C18 (Aluminum)					
TLA-R30411B-303	Silia <i>Plate</i> Aluminum C18	20 x 20	200	25	
SiliaPlate PI (Plastic)					
TLP-R31001B-2575	Micro Silia <i>Plate</i> Plastic	2.5 x 7.5	200	200	
TLP-R31001B-323	Silia <i>Plate</i> Plastic	20 x 20	200	25	

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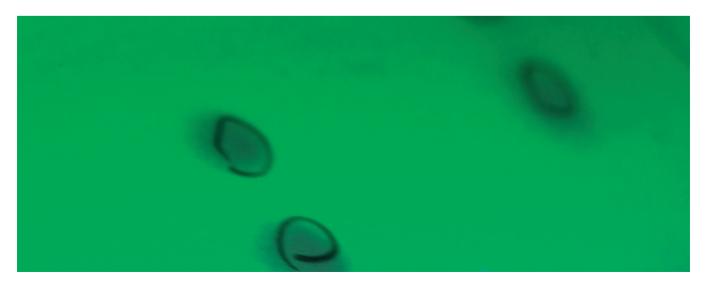
NEW

SiliaPlate HPTLC Silica with Glass Backing (Thickness: 150 microns, 25 plates/box)					
SiliCycle PN	Plate Size (cm)	SiliCycle PN	Plate Size (cm)		
Silia <i>Plate</i> Silica HPTLC					
HPTLG-R10011B-1010	10 x 10	HPTLG-R10011B-2020	20 x 20		
Scored Silia <i>Plate</i> Silica HPTLC					
HPTLGSR10011B-1010	10 x 10 (to 5 x 5 cm)	HPTLGSR10011B-1020	10 x 20		

Functionalized Silia <i>Plate</i> HPTLC ( <i>Thickness: 150 microns, 25 plates/box</i> )						
SiliCycle PN	Plate Size (cm)	SiliCycle PN	Plate Size (cm)			
Silia <i>Plate</i> C18 HPTLC						
TLG-R30411B-213	10 x 10	TLG-R30411B-303	20 x 20			
Silia <i>Plate</i> C8 HPTLC						
TLG-R31011B-203	10 x 10	TLG-R31011B-303	20 x 20			
Silia <i>Plate</i> C2 HPTLC						
TLG-R32611B-203	10 x 10	TLG-R32611B-303	20 x 20			
SiliaPlate NH <sub>2</sub> (Amine) HPTLC						
TLG-R52011B-203	10 x 10	TLG-R52011B-303	20 x 20			
SiliaPlate CN (Cyano) HPTLC						
TLG-R38011B-203	10 x 10	TLG-R38011B-303	20 x 20			
Silia <i>Plate</i> Diol HPTLC						
TLG-R35011B-203	10 x 10	TLG-R35011B-303	20 x 20			
SiliaPlate Ag (Silver Nitrate 10% impregnated) HPTLC						
TLG-R23511B-423	5 x 20	TLG-R23511B-303	20 x 20			

Trial Package of Functionalized Silia Plate HPTLC: TLG-R1234511B-723

[5 plates (10 x 20 cm) of each Silia Plate C18, C8, C2, NH $_2$  & CN scored to 2.5 x 10 cm]



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# Silia Plate TLC Accessories

# Silia Plate TLC Developing Chamber

The most commonly used accessories to develop a TLC plate.

AUT-0160 Silia Plate Cylinder Micro TLC

Developing Chamber (1/box)

AUT-0161 Silia Plate Rectangular TLC

Developing Chamber (1/box)

### Other Silia Plate TLC Accessories

AUT-0162 Silia Plate TLC Cutter

AUT-0163 Silia Plate TLC Spotting Capillary Tubes

AUT-0164 Silia Plate TLC Spotting Guide





# An Ideal Partnership Between SiliCycle and Society AR2i

SiliCycle has entered into an exclusive world strategic specialty distribution partnership with the Society AR2i specialized in the conception and the manufacturing of innovative devices in the field of Thin-Layer Chromatography since 1994.

# Chromimage® Documentation

- Perform qualitative analysis on TLC plates in a few minutes.
- Detect and numerize your TLC plates under UV254 nm and visible mode.
- Classify and archive your TLC analysis under several storage formats (*jpg*, *eps*, *pdf*, *etc*.).
- Suitable for reading 10 x 10 cm, 10 x 20 cm and 20 x 20 cm plates.

# Derivapress® System

It's simple as opening and closing a book: the Derivapress immersion derivatization system provides a cost-effective, efficient and safe alternative to perfect this essential stage of TLC and to move towards densitometric measurements like quantitative and semi-quantitative TLC.

Furthermore Derivapress complies with the GLP requirements and can be used in 21 CFR Part 11 work environments.







# Thin Layer Chromatography Practical Guide

# Select a Stationary Phase

As almost 80% of all separations can be performed using silica gel plates, it is suggested to try using this coating. However, for acid sensitive compounds, alumina is probably a better choice (*useful for amine purification*). If you are working with highly polar compounds, reversed-phase mode is more suitable.

# Select a Mobile Phase (Solvent Systems)

The selection of the mobile phase (also called solvent system or eluent) is perhaps the most important parameter to achieve efficient thin layer chromatography separation. It is based on the compound's solubility with the solvent and the difference in the affinity for the mobile phase versus the stationary adsorbent (silica).

In normal phase chromatography, where non-polar solvents such as hexane or pentane are used, non-polar compounds will move up the plate while most polar compounds will stay on the baseline. Inversely, polar solvents will allow polar compounds to move off the origin. The most suitable solvent system is the one that moves all components off the baseline with Rf values between 0.15 and 0.85 (*ideally, close to 0.2 - 0.4*).

Remember that it is not always possible in TLC but should be possible in flash chromatography where solvent gradients can be used.

For most applications, a common solvent system to start with is 1:1 Ethylacetate (EtOAc) / Hexane. Varying the ratio can have a pronounced effect on the Rf. If it is not working, then try: Methanol (MeOH) / Dichloromethane (DCM) (1:99 – 10:90); or toluene with acetone, EtOAc, or DCM.

**Remember**: To increase the compound's Rf, increase the polarity of the mobile phase; increase the ratio of the polar solvent or choose another solvent. Inversely, to decrease Rf, decrease the polarity of the eluent.

### **Rules of Thumb**

- Standard compounds (most popular solvent system): 10 50% EtOAc/Hexane
- Polar compounds: 100% EtOAc or 5 10% MeOH/DCM
- Non-polar compounds: 5% EtOAc (or ether) / Hexane or 100% Hexane
- For basic compounds: (amine or nitrogen containing), it could be useful or required to add a small quantity of triethylamine (Et<sub>2</sub>N) to the solvent mixture (0.1 2.0% but typical quantity is 0.1%) or 1 10% ammonia (NH<sub>2</sub>) in MeOH/DCM.
- For acidic compounds: it could be useful to add acetic (AcOH) or formic acid (FA) to the solvent mixture (0.1 2.0%).

### Reversed-phase mode

In reversed-phase chromatography, the typical solvent systems are:

- Mixtures of water or aqueous buffers and water miscible organic solvents such as acetonitrile (ACN), methanol, and tetrahydrofuran (THF). Other solvents can be used such as ethanol (EtOH) & isopropanol (IPA).
- If needed, to improve peak shape in flash chromatography, 0.1% of acetic, formic or trifluoroacetic acid (*TFA*) can be added to the solvent system.

« Have given your products to other folks within organisation and used it myself with great success (both the Prep SPE, HPLC columns, TLC plates, and silica gel).. »

Kerry M. Keertikar, Merck Research Labs, Kenilworth, NJ, USA

#### **TLC Plate Preparation**

Using a pencil, lightly draw a straight-line parallel to the width of the plate at about 1 cm from the base end of the plate. Sample application will be done on this line called baseline or origin.

Note: Never use a pen because ink can move with some solvents used as eluent.

#### Sample preparation

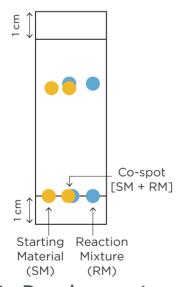
Thorough sample preparation is a prerequisite for an optimal and efficient TLC separation. Typical sample preparation processes could consist in a sample crushing, filtration, extraction or concentration of the product of interest.

#### Sample Application

Sample preparation will differ depending on the nature of the plate (analytical or preparative). For analytical plates, because thin layer chromatography is extremely sensitive, it is really important to apply a small quantity using a glass capillary (or a micro pipette) to get optimal resolution. For preparative plates, apply a series of small adjacent spots to form a band or a streak using a glass capillary (or a microliter syringe). In both cases, a spotting guide can be used to facilitate sample application.

#### Co-spotting

For analytical chromatography, co-spotting is frequently used for similar polarity products. This consists to apply on the same spot, the starting material and reaction mixture as shown by the image below.





# **TLC Plate Development**

The most commonly used method to perform thin layer chromatography separation is to place vertically the TLC plate inside a sealed developing chamber to ensure solvent saturation. Place approximately 0.5 cm of the suitable solvent system inside the chamber. Slowly place the TLC inside the chamber and allow the eluent to travel up the plate until it gets to 1 cm from the top of the plate. Immediately remove the plate and draw a line along the solvent front.

**Note**: for optimal solvent saturation, a filter paper can be added inside the TLC chamber. This also prevents eluent evaporation. The solvent level needs to be below the baseline; otherwise the spots will be dissolved.





If components of the reaction are colored, no visualization method is required (*spots can be seen directly on the silica layer*). However, most of the time it is not the case, therefore one of the methods described below should be used to reveal the spots.

#### Non-destructive methods

As a general visualization procedure, before treating the TLC plate with any destructive methods, UV-active compounds can be viewed under an ultraviolet lamp (usually for polyconjugated compounds like benzophenones and anthracenes). Furthermore, an iodine chamber can be useful for thiols, phosphines, and alkenes but it works in about 50% of cases for alkanes. It is recommended to circle the spots with a pencil on the TLC plate prior to visualization by destructive methods.

#### Destructive methods

For compounds that are not UV-active, there are several varieties of stains that can be used depending on the nature of the compound of interest. To use a stain, simply dip the TLC plate into the staining solution as quickly as possible, and then immediately absorb the excess stain with paper and heat carefully with a heat gun or on a hot plate at 110°C until spots are revealed. See next two pages.

#### **Chromatogram Interpretation**

#### Retention factor (Rf) definition

Retention factor analysis is used to evaluate if the solvent system is adequate. Rf is defined as the distance traveled by the compound divided by the distance traveled by the solvent front. This means: the larger the Rf value of a compound, the larger is the distance traveled by the compound. In other words, when comparing Rf values of various compounds under identical chromatography conditions, the compound with the larger Rf is less polar because it interacts less strongly with the polar adsorbent on the plate.

**Remember**, a good solvent system is one that moves all components off the baseline with Rf values between 0.15 and 0.85 (*ideal Rf is 0.2 - 0.4*). Otherwise, when possible, it is preferable to chose another solvent system.

Retention factor (Rf) = <u>distance traveled by the compound</u> distance traveled by the solvent front

Rf calculation based on the example shown here:

Rf = 4.0 cm / 5.5 cm = 0.73

# Solvent front Compound spot Baseline (Origin)

#### Prediction of Column Volumes (CV)

TLC data can be used to predict column elution based on the relationship between the retention factor and the column volume. CV is the number of column volumes required to elute the component from the column regardless of column dimensions [(bed volume) - (volume of packing)].

$$CV = 1 / Rf$$
 &  $\Delta CV = 1 / Rf_1 - 1 / Rf_2$ 

The greater the  $\Delta CV$ , the greater will be the separation and resolution between the spots (easier separation). A bigger  $\Delta CV$  will therefore allow more sample to be loaded onto the column.

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Described below, are the most frequently used TLC visualization methods (also called stains) in alphabetical order.

	Stains for Thin Lay	er Chromatography		
Name	Visualization of	Stain Recipe	Comments	
o-Anisaldehyde #1	Universal Stain Good for nucleophiles and oxygenated compounds	nucleophiles and  • 2 mL of glacial acetic acid		
N.B.: Tends to be insensitive to a	lkenes, alkynes and aromatic compo	unds unless other functional groups	are present.	
<i>p</i> -Anisaldehyde #2	Acronycine Cineoles Terpenes	Prepare stain as follows [1:10:20:80]  • p-anisaldehyde  • perchloric acid  • acetone  • water	Visualization Colors • Spots: Various colors • BG: Orange to pink  Appropriate Storage • Aluminum wrapped at 0°C	
Bromocresol Green	Acidic groups (pK <sub>a</sub> < 5) Carboxylic Acids	Prepare stain as follows  • 0.04 g of bromocresol green  • 100 mL of 95% ethanol  • 0.1 M solution of sodium hydroxide  Tip: Add the base slowly at the end until the solution turns pale blue.	Visualization Colors • Spots: Yellow to green • BG: Blue  Appropriate Storage • Aluminum wrapped at 0°C  Heating NOT required	
Cerium Molybdate (CAM or Hanessian's Stain)	Universal Stain Good for peptides	Prepare stain as follows  12 g of ammonium molybdate  0.5 g of ceric ammonium molybdate  15 mL of conc. sulfuric acid  235 mL of water	Visualization Colors  • Spots: Blue  • BG: White  Appropriate Storage  • Aluminum wrapped	
N.B.: Highly sensitive stain; very	low concentration of product may a	l opear as a significant impurity.		
Cerium Sulfate $(Ce(SO_4)_2)$	Difficultly stainable compounds	Prepare stain as follows  • 15% aqueous sulphuric acid saturated with ceric sulfate	Visualization Colors  • Spots: Black  • BG: Yellow to white	
Chromic Acid	Difficultly stainable compounds	Prepare stain as follows  • 2.5 g of potassium chromate  • 100 mL of 20% sulfuric acid in water	Visualization Colors • Spots: Orange to green • BG: Yellow to red	
Cobalt Chloride (CoCl <sub>2</sub> )	Universal stain Used in conjunction with PMA when this one is not effective enough	Prepare stain as follows  • 2 g of cobalt chloride  • 100 mL of water  • 10 mL of conc. sulfuric acid  Tip: simply dip PMA treated plate in CoCl <sub>2</sub> solution.	Visualization Colors • Spots: Various colors • BG: Pink  Heating NOT required	
p-Dimethylamino- benzaldehyde (PDAB or Ehrlich's Reagent)	Amines Indoles	Prepare stain as follows  • 0.5 g of p-dimethylamin-benzaldehyde  • 10 mL of conc. hydrochloric acid  • 40 mL of acetone (or 95% ethanol)	Visualization Colors • Blue	



Name	Visualization of	Stain Recipe	Comments  Visualization Colors  • Spots: Yellow to red  • BG: Light orange  DO NOT HEAT dipped plate	
<b>2,4-Dinitrophenyl-hydrazine</b> (DNP)	Aldehydes Ketones	Prepare stain as follows  12 g of 2,4-dinitrophenylhydrazine 60 mL of conc. sulfuric acid 80 mL of water 200 mL of 95% ethanol		
Dragendorff Reagent  Nitrogenous Compour  Alkaloids, amines, orga- bases, etc.  Phenols		Prepare stain as follows  Solution A  1.7 g of bismuth nitrate 80 mL of water 20 mL of acetic acid  Solution B  40 g of potassium iodide 100 mL of water  Tip: mix 5 mL of each solution A and B to a solution of 20 mL of acetic acid in 70 mL of water.	Visualization Colors	
Ferric Chloride (FeCl <sub>3</sub> )	PhenoIs	Prepare stain as follows  • 2 g of ferric chloride  • 102 mL of 0.5N hydrochloric acid	Visualization Colors • Spots: Red • BG: Yellow	
lodine	Unsaturated & Aromatic Compounds	Prepare stain as follows  • lodine crystals in an amber bottle	Visualization Colors  • Spots: Dark brown  • BG: Light brown	

N.B.: iodine stain can be removed by heating.

<b>Morin Hydrate</b> (Hydroxy Flavone)	Universal stain Fluorescently active	Prepare stain as follows  O.1% of morin hydrate in methanol  Tip: by weight.	Visualization Colors • Spots: Various colors • BG: White
Ninhydrin (Indanetrione Hydrate)	Amino Acids Amino Sugars Amines	Prepare stain as follows  1.5 g of ninhydrin 3 mL acetic acid 100 mL of <i>n</i> -butanol	Visualization Colors • Spots: Various colors • BG: White
Phosphomolybdic Acid (PMA)	Universal stain Very effective against dilute sample	Prepare stain as follows  10% of PMA solution in ethanol  or 10 g of PMA in 100 mL ethanol	Visualization Colors  • Spots: Dark green to black  • BG: Light green
Potassium Permanganate (KMnO <sub>4</sub> )	Olefins Readily oxidized groups Alcohols, aldehydes, alkenes, alkynes, etc.	Prepare stain as follows  • 1.5 g of potassium permanganate  • 10 g of potassium carbonate  • 1.25 mL of 10% sodium hydroxyde  • 200 mL of water	Visualization Colors

N.B.: Can be used for detection of alcohols, amines, sulfides and mercaptans groups when gently heated.

Vanillin	Universal stain	Prepare stain as follows	Visualization Colors
	Very effective for same polarity products (Rf)	15 g of vanillin     250 mL of 95% ethanol     2.5 mL of conc. sulfuric acid	Spots: Various colors     BG: Light tan

(N.B.: Shaded lines refer to "universal stains". Occasionally, spots can be seen more clearly from glass side with glass backed TLC plate. Otherwise mentioned, stains are long-term stable when stored in a tightly-closed container to prevent solvent evaporation. "BG" stands for "background".)

# Silia Plate TLC Troubleshooting

### Problem: Streaking or elongated spot rather than a defined spot?

#### **Possible Solutions:**

- Sample was overloaded: run the TLC again using a more diluted solution of your sample.
- In presence of a base sensitive compound: try to add acetic or formic acid to the eluent (0.1 2.0%).
- In presence of an acid sensitive compound: try to add triethylamine to the eluent (0.1 2.0%) or 1 10% ammonia in MeOH/DCM. If it is not working use Alumina as TLC coating.
- In presence of too highly polar compounds: try using a specialized silica TLC plate like reversed-phase (C18 for example).

#### Problem: Unable to see any spots on the TLC?

#### **Possible Solutions:**

- If you have not been able to visualize any spots on your TLC using UV light, try another method; maybe your compound is not UV-active.
- Maybe your sample is too diluted. Try to apply several times your sample on the same spot (*do not forget to dry solvent between each application for optimal results*) or to concentrate your solution.
- Make sure the solvent level inside the tank is lower than the spotting line to avoid sample dissolution by the eluent.

**Problem**: How to monitor a reaction in presence of similar Rfs for both starting materials and product of interest?

#### **Possible Solutions:**

- Try the co-spotting method.
- Try to visualize the plate using anisaldehyde or molybdene. Spot color or brightness differ for two compounds when using these stains.
- If none of the two previous solutions work, change solvent systems (use another class of solvent).

Tips: in chromatography, there are three classes of solvent systems providing significantly different results:

- 1: Mixture of polar/hydrocarbon solvents (i.e.: EtOAc/Hexane; Ether/Petroleum ether).
- 2: Mixture of polar/dichloromethane solvents (examples of polar solvent: Ether, EtOAc, MeOH).
- 3: Mixture of polar/benzene (or toluene) solvents (examples of polar solvent: Ether, EtOAc, MeOH).

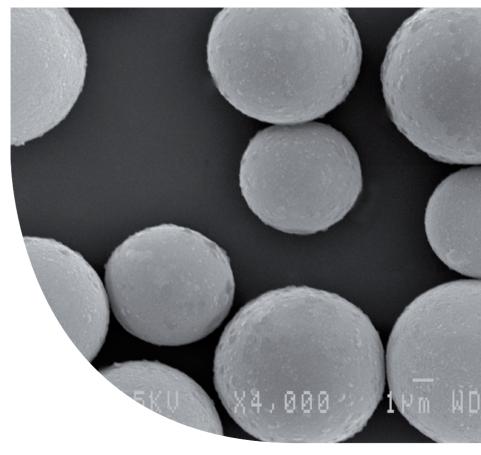
#### Problem: Compounds stay too close to the baseline or solvent front.

#### **Possible Solutions:**

- Too close to the baseline: your eluent is not polar enough; increase the proportion of polar solvent in the same solvent system or chose a more polar solvent.
- Too close to the solvent front: inversely, your eluent is too polar; decrease the proportion of polar solvent in the same solvent system or chose a less polar solvent.



# SiliaSphere Spherical Silica Gels





# **Greyhound Chromatography and Allied Chemicals**

6 Kelvin Park, Birkenhead, Merseyside CH41 1LT United Kingdom Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 sales@greyhoundchrom.com

www.greyhoundchrom.com

# Silia Sphere Spherical Silica Gel

SiliCycle is your partner of choice for your purification and chromatography needs. Here is why:

- Recognized worldwide as a leader with outstanding quality spherical silica gels for analytical and preparative chromatography.
- One of the best silica on the market with unbeatable performance.
- Broadest portfolio of chromatographic phases to suit all purification needs.
- Wide range of formats for all purification scales bulk & HPLC columns.



# SiliCycle is a World Class Silica Expert

At SiliCycle, we offer two grades of spherical silica gel; SiliaSphere Monodispersed Spherical Silica Gel for analytical needs and SiliaSphere PC for preparative ones. Both grades are manufactured under the same well controlled processes to ensure constant reproducibility and easy scale-up.

With pore diameters ranging from 60 to 1,000 Å and particle sizes from 1.8 to 200  $\mu$ m, we offer products to meet all your separation requirements. This is one of the most reliable portfolios of spherical silica gels for high pressure chromatography. Silia *Sphere* are ideal for both analytical and preparative chromatography, from laboratory to pilot-plant processes and production scales. Furthermore, the excellent properties of Silia *Sphere* make them the packing of choice for high performance liquid chromatography (*HPLC*), Supercritical Fluid Chromatography (*SFC*) and simulated moving bed (*SMB*) applications.

# Features and Benefits of Silia Sphere Spherical Silica Gels

Features and Benefits of Silia Sphere Spherical Silica Gels					
Features	Benefits				
High purity silica gels	Consistency, reliability & reproducibility				
Perfect spherical shape free of any cavities or cracks	Ease of column packing and high resolution				
Exceptional narrow particle size distribution	Optimal separation and resolution				
Strong mechanical stability	Low back-pressure without surface abrasion				
Same well controlled processes for all Silia Sphere	Easy scalability				
Availability in bulk quantities at affordable price	On-time delivery				



# Silia Sphere as a Silica Matrix

For over 18 years, SiliCycle has been dedicated to silica gel manufacturing and we have achieved a strong know-how and expertise in this field. Furthermore, to support the increasing demand on our spherical silicas, we have developed an optimized and highly controlled large-scale production process for all of our SiliaSphere products without decreasing the quality of the silica.

Particle shape, pore and particle size distributions, silica gel purity, and surface properties, all have their influence on chromatographic performance. Therefore, in order to develop the most efficient process, all previously mentioned parameters need to be evaluated and optimized to ensure batch-to-batch reproducibility.

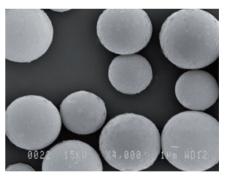
Silia Sphere is manufactured from an organic form of silicon (alkoxydes). This ensures very low metal content as the starting material is purified by distillation. Deionized water is used to hydrolyze the silicon alkoxydes. Careful monitoring and control of the parameters that induce precipitation afford spherical silica gels with the desired characteristics. Silia Sphere products are characterized by a very low metal content and exceptional stability even at extreme pHs. Furthermore, our manufacturing process ensures quality and reproducibility in pore size, surface area and particle sizes and morphology for all Silia Sphere products.

#### SiliaSphere, the right choice for superior...

- Chromatographic performance
- · Loading capacity
- Reproducibility
- · Chemical & physical stability

# Perfectly Spherical Particle Shape

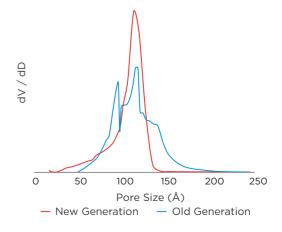
The perfectly spherical shape of Silia Sphere silicas, combined to their smooth surfaces free of any cracks, cavities and fines make them the packing of choice for chromatography. The Silia Sphere sphericity exceeds or compares favorably to well-known brands in spherical silica gel as demonstrated by the scanning electron microscope (SEM) picture.



Silia Sphere

#### **Narrow Pore Size Distribution**

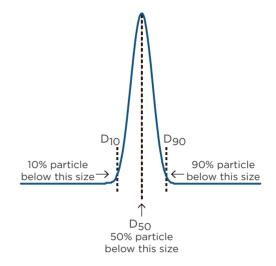
The right pore diameter to use is related to the type of molecules present in the sample to be purified. Typically, for small molecules, 100 - 120 Å pore size is recommended. However, if higher resolution is required, then 60 - 80 Å will be more suitable. For large molecules, such as peptides and proteins, 300 Å or higher is recommended.



# **Tight Particle Size Distribution**

The importance of the particle size distribution varies depending on the type of chromatography being done. For instance, it is very important when using HPLC that the particle size distribution of the spherical particles being used be very narrow. Tight particle size distribution yields greater column performance (*separation*), better peak shape, lower back-pressure as well as higher packing stability.

Silia Sphere offers one of the narrowest particle size distributions available on the market. To evaluate our particle size distribution, we use the D90/D10 ratio.



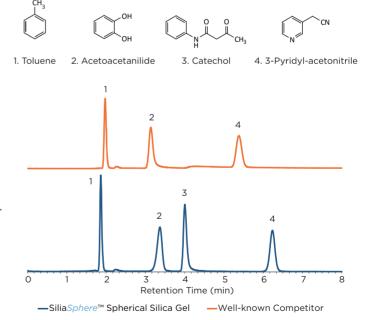
#### High Surface Area and Pore Volume

Our optimized manufacturing process ensures high specific surface area for greater loading capacity with an uniform and reproducible surface coverage.

# Low Trace Metal Content & High Purity

SiliCycle's proprietary technology generates a silica gel with one of the lowest trace metal content on the market today. Our low trace metal content ensures you will get optimal performance chromatography. Tight control of trace metals in every batch also improves the reproducibility and reduces risks of interaction between metals and desired compounds. Low metal content limiting any unwanted metal ion solute interactions – providing symmetrical peaks with little or nor tailing.

To probe low metal content in Silia Sphere silicas, we ran the following chromatographic test and we compared our products with a well-known competitor. With Silia Sphere, you can be assured that peak tailing or missing peaks are not coming from our silica.



1. Toluene: Column Packing Efficiency => Neutral solute

2. Acetoacetanilide: Metal Content => Can interact with heavy metals resulting in tailing or missing peaks
 3. Catechol: Metal Content => Can interact with heavy metals resulting in tailing or missing peaks

4. 3-Pyridyl-acetonitrile: Silica's Acidic Character => Strongly sorbs to acidic sites



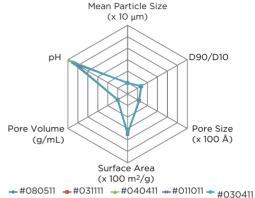
# Scalability

Silia Sphere are available in bulk for a wide range of HPLC purification; from laboratory to plant scale. All Silia Sphere products are manufactured under tightly controlled manufacturing processes, and stringent quality control ensures the highest quality and reproducibility possible. Scaling-up is extremely straight-forward with Silia Sphere silicas and performance will remain the throughout the range of particle sizes.

# Lot-to-lot reproducibility

SiliCycle is committed to high quality standards and always strives to provide defect-free products and lot-to-lot reproducibility. In doing so, all products are manufactured in an ISO 9001:2008 compliant facility and subjected to a stringent quality control. Every lot needs to meet the established specifications to be released. This ensures reliable & reproducible chromatographic performances.

The graph at right presents results obtained for the molecular loading based on sulfur content as well as surface coverage of the last 5 lots of Silia *Sphere* 10  $\mu$ m, 120 Å produced which shows high product manufacturing reproducibility.



# Silia Sphere Characteristics & Ordering Information

Silia Sphere Monodispersed Characteristics								
Properties / Pore Diameter	60 & 80 Å	100 Å	120 Å	300 Å	1,000 Å			
Specific Surface Area (m²/g)	≤ 450	≤ 400	≤ 300	≤ 80	≤ 20			
Pore Volume (mL/g)	0.85 - 1.15	0.85 - 1.15	0.85 - 1.15	0.75 - 1.05	0.75 - 1.05			
pH (5% w/w)	4 - 7	4 - 7	4 - 7	4 - 7	4 - 7			
Available Particle Sizes (μm)	1.8°, 2.2°, 3, 5, 10, 15, 20	1.8, 2.2, 3, 5, 7, 10, 15, 20	1.8, 2.2, 3, 5, 7, 10, 15, 20	3, 5, 10, 15	10, 15			

\*Not available in 60 Å

Silia Sphere Monodispersed Spherical Silica Gels Product Number								
Deutisla Cina (com)			Pore Diar	neter (Å)				
Particle Size (µm)	60 Å	80 Å	100 Å	120 Å	300 Å	1,000 Å		
BARE Silia Sphere Monodispersed Spherical Silica								
1.8	n/a	S10001F-A	S10001E-A	S10001G	n/a	n/a		
2.2	n/a	S10002F-A	S10002E-A	S10002G	n/a	n/a		
3	S10003B	S10003F-A	S10003E-A	S10003G-A	S10003M	n/a		
5	S10005B	S10005F-A	S10005E-A	S10005G-A	S10005M	n/a		
7	n/a	n/a	S10006E-A	S10006G-A	n/a	n/a		
10	S10007B	S10007F-A	S10007E-A	S10007G-A	S10007M	S10007T		
15	S10008B	S10008F-A	S10008E-A	S10008G-A	S10008M	S10008T		
20	n/a	S10009F-A	S10009E-A	S10009G-A	n/a	n/a		

 $Formats: 100 \; g, 500 \; g, 1 \; kg, 5 \; kg, 10 \; kg, 25 \; kg, \dots up \; to \; multi-ton \; scale. \; Refer \; to \; page \; 75 \; for \; bonded \; phases \; information.$ 

# SiliCycle; Experts in Functionalization

Every year, various companies release new chromatographic phases to the market and claim that their phases are the most efficient. Choosing the right phase along with the right supplier is becoming a challenging task. For the past 18 years, SiliCycle has been dedicated to the development of silica-based products and has acquired extensive experience in grafting technology. This outstanding expertise, combined to tightly controlled proprietary functionalization processes, allows SiliCycle to be the supplier of choice for all chromatographic applications.

#### **Grafting Process**

Silica surface possesses active silanols (*Si-OH*, free *OH* groups of the silica), which permits the modification of the surface chemistry by grafting silane moieties. This property allows the control of the surface polarity useful in separation techniques. Various types of silanes can be grafted on the surface to afford monomeric or polymeric bonded phases which both have pros and cons as described below.

#### Main Differences Between Monomeric and Polymeric Bonded Phases

#### Monomeric Functionalization

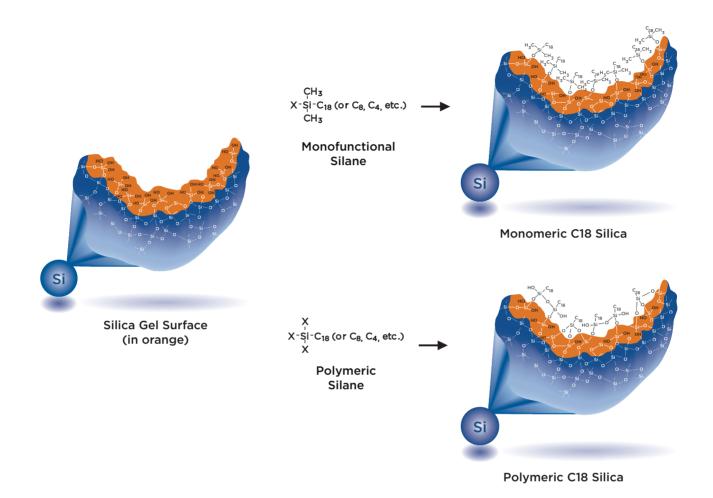
By grafting a monofunctional alkylsilane reagent, only one bond can be formed with the silica surface. This type of grafting is called monomeric. The dimethyl groups help to protect the surface by creating steric hindrance, which, at the same time, prevent from reaching the highest possible silane density. The residual silanol groups are inhibited by the grafting of a capping agent. Usually, even after the endcapping, a small portion of the initial silanols is still present due to steric hindrance.

Monomeric phases present a very high stability, batch-to-batch reproducibility and good hydrophobic properties. The fact that the silane possesses only one bond with the surface makes this phase less stable at low pH, which may lead to silane hydrolysis and consequently leaching. For low pH, the polymeric phase is preferred.

# Polymeric Functionalization

Historically, trichloroalkylsilanes were the first to be employed for economic reasons. By grafting a di- or trifunctional alkylsilane reagent, it is possible to form multidimensional bondings with the surface and also between silane molecules. This grafting method is called polymeric functionalization. The silica surface is more hydrophobic, has greater stability in strong acidic condition (pH 2-3) and has a longer lifetime. However, polymeric phases present major disadvantages over monomeric ones: lower homogeneous surface coverage due to cross-polymerization reactions, poorer batch-to-batch reproducibility leading to variation in retention even for the same molecule. (*Note: see picture next page*).

# Monomeric vs Polymeric Bonded Phases



# Homogeneous Surface Coverage

SiliCycle developed a new and innovative grafting technique which is characterized by a homogeneous coverage of the alkyl chains on the surface. This proprietary process can be used with all silane types and ensures greater chemical stability as well as better performance due to the greater homogeneity of the surface coverage.

# **Endcapping**

When functionalizing silica, it is impossible to react with every silanol group, so endcapping technology is often used to prevent peak tailing caused by non-specific interactions and thus improve separations. Furthermore, more sophisticated methods lead to strong layer protection offering very high sorbent durability in harsh conditions.

The endcapping step can be done using various methodologies. The easiest one is to treat the surface with a small silylating agent, such as trimethylchlorosilane (*TMSCI*). However, at SiliCycle, we always try to improve and control this critical step to afford highly deactivated silanol phases. For some phases, we use the conventional single endcapping step technique, for others we use our proprietary endcapping processes which can include multistep methods, use of specific silylating agents or other special treatments.

# **Most Popular Bonded Phases**

In liquid chromatography, there are various modes of operation possible based on the interaction mechanism of the solute with the stationary phase (*sorbent*). Most known separation modes are summarized in the table below of which reversed-phase is the most popular one.

Silia Sphere Most Popular Bonded Phases								
Mode	Normal (NP)	Reversed (RP)	Ion Exchange (IEX)					
Mode Mechanism	Polar or hydrophilic	Non-polar or lipophilic	Ionic					
Typical Stationary Phase	Bare silica or functionalized silica ( <i>Amine, Cyano or Diol</i> )	Functionalized silica (mostly C18, C8, C4,Cyano, Phenyl and PFP)	lonic functionalized silica (SAX, SCX) or polymer					
Stationary Phase Polarity	Polar	Non-polar	Anionic or cationic exchanger					
Typical Mobile Phase	Non-polar organic solvents such as hexane, dichloromethane, THF	Mixtures of water or aqueous buffers and organic solvents (mostly ACN, MeOH, THF). Ion pairing agents can also be added.	Water, buffers; acid; base					
Stationary Phase Polarity	Non-polar	Polar	Buffer or ionic					

# **Typical Applications of Most Common Bonded Phases**

	Typical Applications of Most Common Bonded Phases							
Sorbent Phase	Functional	Mode		9	Typical Applications			
Group	Group	NP	RP	IEX.	Typical Applications			
Silica	- OH	Х			Most polar sorbent with a slight acidic character used for purification of non-polar and non-ionic compounds.			
C18	- (CH <sub>2</sub> ) <sub>17</sub> CH <sub>3</sub>		х		Great start for method development. Presents the maximum retention of non-polar compounds. Usually used for peptides, pesticides, PCBs, PAHs, drugs, etc.			
C8	- (CH <sub>2</sub> ) <sub>7</sub> CH <sub>3</sub>		х		Presents less retention compared to C18. Usually used for highly hydrophobic pesticides, small peptides and heavy drugs.			
C4	- (CH <sub>2</sub> ) <sub>3</sub> CH <sub>3</sub>		х		Presents less retention compared to C18 and C8. Widely used for molecules with large hydrophilic regions such as peptides, proteines and zwitterions ( $in 300 \text{ Å}$ ).			
C1	- (CH <sub>3</sub> ) <sub>3</sub>		Х		Lower retention compared to other reversed-phases used for for the purification of polar and non-polar pharmaceutical products, highly hydrophobic molecules.			
Cyano (CN)	- (CH <sub>2</sub> ) <sub>2</sub> CN	Х	х		Normal: less polar sorbent compared to silica used for the purification of polar organic compounds.  Reversed: Moderate non-polar sorbent with less hydrophobicity than C18 or C8. Purification of cyclosporine and carbohydrates.			
Phenyl (PHE)	- C <sub>6</sub> H <sub>5</sub>		Х		Moderate non-polar sorbent with different selectivity for aromatic compounds compared to other non-polar sorbents.			
Pentafluorophenyl ( <i>PFP</i> )	- (CH <sub>2</sub> ) <sub>3</sub> C <sub>6</sub> F <sub>5</sub>		Х		For a new selectivity approach or the purification of conjugated compounds (isomers).			
Amine (NH <sub>2</sub> )	- (CH <sub>2</sub> ) <sub>3</sub> NH <sub>2</sub>	X		Х	<b>Normal</b> : polar sorbent with a basic character with less retention and a different selectivity for acidic/basic compounds compared to silica. <b>Ion Exchange</b> : A weak anion exchanger with pK <sub>a</sub> of 9.8. At pH 7.8 or below, the functional groups are positively charged. It facilitates the rapid release of very strong anions such as sulfonic acids that may be retained irreversibly on SAX.			
Diol	- (CH <sub>2</sub> ) <sub>3</sub> OCH <sub>2</sub> CH (OH)CH <sub>2</sub> OH	Х			Moderate polar sorbent with a neutral character used to extract polar compounds. Alternative to silica when acidic character is problematic.			
Tosic Acid (SCX)	- (CH <sub>2</sub> ) <sub>2</sub> C <sub>6</sub> H <sub>4</sub> SO <sub>3</sub> H			х	Due to the very low $pK_a(<1)$ , this silica is a strong cation exchangers. The most common use is likely for catch and release purification.			
TMA Chloride (SAX)	- (CH <sub>2</sub> ) <sub>3</sub> N <sup>+</sup> (CH <sub>3</sub> ) <sub>3</sub> Cl <sup>-</sup>			Х	The quaternary amine is permanently charged and commonly used for the extraction of weak cations that may not bind strongly enough to weaker anion exchangers.			
TMA Acetate (SAX-2)	- (CH <sub>2</sub> ) <sub>3</sub> N <sup>+</sup> (CH <sub>3</sub> ) <sub>3</sub> (CO <sub>2</sub> CH <sub>3</sub> ) <sup>-</sup>			х	The acetate counter ion is easier to exchange compared to the chloride ion. It is used for compounds with $pK_a < 5$ , such as carboxylic acids or to selectively purify acidic compounds or remove acidic impurities from reaction mixtures.			



# Bonded Silia Sphere Spherical Silica Gels Ordering Information

The table below presents the most popular Silia Sphere bonded phases available from SiliCycle. Please note that we can provide phases below on any of our othe silica gels and all other sorbents, contact us.

	Bonded Silia Sphere Spherical Silica Gels Ordering Information							
Dantiala Cina (uma)	Pore Diameter (Å)							
Particle Size (µm)	60 Å	80 Å	100 Å	120 Å	300 Å	1,000 Å		
C18 Silia Sphere Monodispersed Spherical Silica (endcapped)								
1.8	n/a	S03201F-A	S03201E-A	S03201G	n/a	n/a		
2.2	n/a	S03202F-A	S03202E-A	S03202G	n/a	n/a		
3	S03203B	S03203F-A	S03203E-A	S03203G-A	S03203M	n/a		
5	S03205B	S03205F-A	S03205E-A	S03205G-A	S03205M	n/a		
7	n/a	n/a	S03206E-A	S03206G-A	n/a	n/a		
10	S03207B	S03207F-A	S03207E-A	S03207G-A	S03207M	S03207T		
15	S03208B	S03208F-A	S03208E-A	S03208G-A	S03208M	S03208T		
20	n/a	S03209F-A	S03209E-A	S03209G-A	n/a	n/a		

Formats: 100 g, 500 g, 1 kg, 5 kg, 10 kg, 25 kg, ... up to multi-ton scale.

Bonded Silia Sphere Spherical Silica Gels Ordering Information								
Dantiala Cina (uma)			Pore Diar	meter (Å)				
Particle Size (µm)	60 Å	80 Å	100 Å	120 Å	300 Å	1,000 Å		
C8 Silia Sphere Monodispersed Spherical Silica (endcapped)								
1.8	n/a	S30801F-A	S30801E-A	S30801G	n/a	n/a		
2.2	n/a	S30802F-A	S30802E-A	S30802G	n/a	n/a		
3	S30803B	S30803F-A	S30803E-A	S30803G-A	S30803M	n/a		
5	S30805B	S30805F-A	S30805E-A	S30805G-A	S30805M	n/a		
7	n/a	n/a	S30806E-A	S30806G-A	n/a	n/a		
10	S30807B	S30807F-A	S30807E-A	S30807G-A	S30807M	S30807T		
15	S30808B	S30808F-A	S30808E-A	S30808G-A	S30808M	S30808T		
20	n/a	S30809F-A	S30809E-A	S30809G-A	n/a	n/a		

Formats : 100 g, 500 g, 1 kg, 5 kg, 10 kg, 25 k g, ... up to multi-ton scale.

« I was able to separate two very close diastereomers that were inseparable using reverse phase HPLC.»

 ${\sf Jeff\ Warrington\ from\ Cytokenitics,\ South\ SanFrancisco,\ CA,\ USA}$ 

# Bonded Silia Sphere Spherical Silica Gels Ordering Information

The table below presents the most popular Silia *Sphere* bonded phases available from SiliCycle. Please note that we can provide phases below on any of our othe silica gels and all other sorbents, please contact us.

	Bonded Silia Sphere Spherical Silica Gels Ordering Information							
Dantiele Cine (une)	Pore Diameter (Å)							
Particle Size (µm)	60 Å	80 Å	100 Å	120 Å	300 Å	1,000 Å		
Amine Silia Sphere	Amine Silia Sphere Monodispersed Spherical Silica (endcapped)							
1.8	n/a	S52001F-A	S52001E-A	S52001G	n/a	n/a		
2.2	n/a	S52002F-A	S52002E-A	S52002G	n/a	n/a		
3	S52003B	S52003F-A	S52003E-A	S52003G-A	S52003M	n/a		
5	S52005B	S52005F-A	S52005E-A	S52005G-A	S52005M	n/a		
7	n/a	n/a	S52006E-A	S52006G-A	n/a	n/a		
10	S52007B	S52007F-A	S52007E-A	S52007G-A	S52007M	S52007T		
15	S52008B	S52008F-A	S52008E-A	S52008G-A	S52008M	S52008T		
20	n/a	S52009F-A	S52009E-A	S52009G-A	n/a	n/a		

Formats: 100 g, 500 g, 1 kg, 5 kg, 10 kg, 25 kg, ... up to multi-ton scale.

Bonded Silia Sphere Spherical Silica Gels Ordering Information										
Dautiala Siza (uma)		Pore Diameter (Å)								
Particle Size (µm)	60 Å	80 Å	100 Å	120 Å	300 Å	1,000 Å				
Cyano Silia <i>Sphere</i>	Cyano Silia Sphere Monodispersed Spherical Silica (endcapped)									
1.8	n/a	S38001F-A	S38001E-A	S38001G	n/a	n/a				
2.2	n/a	S38002F-A	S38002E-A	S38002G	n/a	n/a				
3	S38003B	S38003F-A	S38003E-A	S38003G-A	S38003M	n/a				
5	S38005B	S38005F-A	S38005E-A	S38005G-A	S38005M	n/a				
7	n/a	n/a	S38006E-A	S38006G-A	n/a	n/a				
10	S38007B	S38007F-A	S38007E-A	S38007G-A	S38007M	S38007T				
15	S38008B	S38008F-A	S38008E-A	S38008G-A	S38008M	S38008T				
20	n/a	S38009F-A	S38009E-A	S38009G-A	n/a	n/a				

Formats : 100 g, 500 g, 1 kg, 5 kg, 10 kg, 25 kg, ... up to multi-ton scale.

Sean Brown from Amgen, South San Francisco, CA, USA

 $<sup>\,</sup>$  « SiliCycle provided improved peak shape for an acidic compounds improving our yield off the column. »



# SiliaChrom® HPLC Columns





# **Greyhound Chromatography and Allied Chemicals**

6 Kelvin Park, Birkenhead, Merseyside CH41 1LT United Kingdom Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 sales@greyhoundchrom.com

www.greyhoundchrom.com

# SiliaChrom HPLC Columns

Using Silia*Chrom* HPLC Columns in chromatographic applications ensures the following:

- · Excellent column efficiency.
- Long lifetime and column-to-column reproducibility.
- Broad pH range from 0.8 to 12.
- Compatibility with 100% aqueous and organic mobile phases.
- High surface coverage presenting no bleeding for LC-MS applications.



### Presentation of the Silia Chrom HPLC Column Series

SiliCycle manufactures a variety of HPLC columns for reversed and normal phase applications. The Silia*Chrom* series contain more than 40 different phases, and we continue to develop additional, unique and powerful HPLC sorbents. Most of the Silia*Chrom* are silica-based products. You can be assured of the quality, from raw material synthesis through to the packing process.

We pack bonded phases in a wide range of column dimensions, including standard narrow bore and analytical columns in lengths of 20 to 250 mm, internal diameters (ID) of 2.0 - 4.6 mm, with particle sizes of 2.5, 3.0, 5.0, 10.0 or 20.0  $\mu$ m. Also, preparative and semi-preparative HPLC columns are available, in 10, 20, 30 and 50 mm ID with lengths of 50, 100, 150 and 250 mm with particle sizes of up to 20  $\mu$ m. These columns exhibit superior performances for any type of compound. The Silia*Chrom* 

series, with its unique sol-gel process technology, offers the total solution for HPLC end-users: broad pH range (0.5 - 12), compatibility with 100% aqueous and organic mobile phases, low bleeding for LC-MS, high surface coverage, and excellent column efficiency. All columns are packed using a consistent proprietary packing process to achieve uniform and stable bed for long lifetime and column-to-column reproducibility.

The Silia Chrom HPLC portfolio offers a broad variety of separations for various types of chromatography such as biochromatography of large molecules, size exclusion chromatography for large proteins and peptides, chiral chromatography for enantioselective separations and supercritical fluid chromatography for API separations. The following pages will highlight Silia Chrom phases that can be used for these applications.



# SiliCycle; Experts in HPLC Column Packing

Superior HPLC columns can be produced only with excellent packing materials and excellent packing techniques. Silia*Chrom* columns are made from extremely pure silicas and are well known for their high efficiency and high resolution capacity. Based on spherical, totally porous silica, Silia*Chrom* columns provide enhanced chemical and mechanical stability as well as very high loading capacity and full end-capping.

All Silia *Chrom* columns are packed using a proprietary slurry packing process to achieve uniform and column-to-column reproducibility. Silia *Chrom* columns have good selectivity, good asymmetry and long lifetime for HPLC separation of acidic, neutral and basic organic compounds, polar or non-polar.

#### Standard HPLC Columns

Silia Chrom HPLC columns are available in Narrow Bore, Analytical, Semi-Preparative, and Preparative formats.

Silia Chrom HPLC Standard Column Dimensions									
Silia <i>Chrom</i> HPLC Column Length (mm)									
		20	30	50	100	150	200	250	
Particle Size (μm)		2.5, 3 & 5	2.5, 3 & 5	2.5, 3, 5, 7 & 10	2.5, 3, 5, 7, 10 & 20	2.5, 3, 5, 7, 10 & 20	5 & 10	2.5, 3, 5, 7, 10 & 20	
	2.0	S	S	S	S	S	С	С	
	2.1	S	S	S	S	S	С	С	
	3.0	С	S	S	S	S	С	С	
SiliaChrom HPLC	4.6	С	S	S	S	S	S	S	
Column Internal Diameter	10	С	С	С	S	S	S	S	
(mm)	20	С	С	С	С	S	S	S	
	30	С	С	С	S	S	S	S	
	50	С	С	С	S	S	S	S	
	100	С	С	С	С	С	С	С	

S = Standard C = Custom

« SiliCycle has been able to repeatedly come through and produce high quality semi-prep HPLC columns (50+ mm ID) for several different projects that we have done. For many of these projects prices is not the driving force, the timing is.»

Jason Blanchard from Ricerca Biosciences, Concord, OH, USA

# Column Packing Reproducibility

SiliCycle is recognized for its strong expertise in column packing technology. All Silia Chrom columns are packed using a consistent packing methodology to achieve an extremely stable and uniform column packing bed leading to high column lifetime and column-to-column reproducibility. To prove this, we packed and tested several analytical columns 4.6 x 250 mm using the same Silia Sphere C18 3  $\mu$ m, 100 Å for reproducibility and high efficiency evaluation.

#### Chromatographic conditions

- Sample mixture in mobile phase: Uracil / Phenol / Nitrobenzene / Naphtalene

Injection volume: 2 μL
Temperature: 30°C
Flow rate: 0.8 mL/min

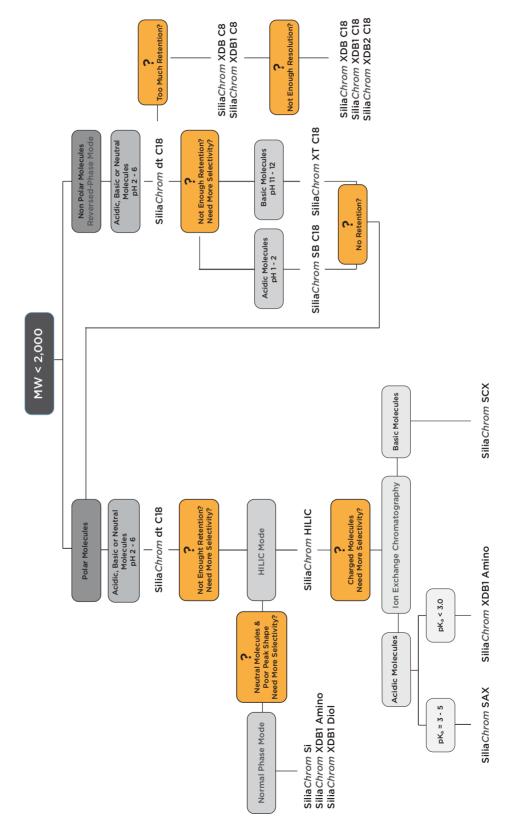
- Mobile phase: 15% Water, 85% Methanol

	Observed Column Parameters for Napthalene									
Column Number	Retention Time (min)	Theoretical Plates Number / meter	Tailing Factor							
1	9.148	28,481	1.01							
2	9.382	28,391	1.00							
3	9.398	28,712	1.00							
4	8.998	28,150	1.01							
5	9.307	28,393	1.00							
6	9.307	28,267	1.03							
7	9.015	28,153	1.04							
8	9.373	28,801	1.06							
9	9.298	28,357	1.00							
10	9.298	28,206	1.04							
Average	9.252	28,391	1.02							
Standard Deviation	0.147	222	0.02							
Relative Standard Deviation	1.589	0.783	2.14							



# SiliaChrom Selection Guide for Small Molecules

(Molecular Weight < 2,000 Dalton)



### SiliaChrom HPLC columns Portfolio

### How to build your Part Number

Silia*Chrom* HPLC columns are available in Narrow Bore, Analytical, Semi-Preparative, and Preparative sizes.

Below is an example of a Silia *Chrom* product number that shows you the way they are structured;

The product numbers start with the **phase** code, followed by the **particle size**, the **pore size**, the **internal diameter**, and finally the **length** codes.

Note: For Guard Columns, add the letter "G" between the "H" and the phase code.

#### Example;

Silia*Chrom* dt C18,  $3 \mu m$ , 100 Å,  $4.6 mm \times 150 mm = H141803E-N150$ 

Partic	le Size	Pore	Size	Internal D	iameter		Colum	n Length
μm	Code	Å	Code	Type of Columns	mm	Code	mm	Code
2.5	02	100	E	Narrow Bore	2.0	E	10	010
3.0	(03)	150	H	Narrow Bore	2.1	G	20	020
5.0	05	300	M	Narrow Bore	3.0	Н	30	030
7.0	06			Analytical	4.6	(N)	50	050
10	07	/	/	Semi-Preparative	10	Q	100	100
20	09			Preparative	20	Y	150	(150)
				Preparative	30	/ v	200	200
/		/		Preparative	50	W	250	250
/				Preparative	100	X		
Particle Siz	ze	Pore Size					/	
				In	ternal Dian	neter		

Column Length

<sup>\*</sup>You may also find and buy your SiliaChrom online at www.silicycle.com/products/siliachrom-hplc-columns

93	-\$
rom HPLC column Characteristics	

	S	ilia <i>Chr</i> o	m HPLC colu	mn Char	acteristics				
SiliaChrom	Particle Size (µm)	Pore Size (Å)	Specific Surface Area (m²/g)	Carbon Load (%)	pH Range	USP Code	T Limit* (°C)	Pressure Limit (psi)	Phase Code
SiliaChrom AQ C18	3, 5, 10	100	380	18	1.5 - 9.0	L1	60	5,000	H1518
SiliaChrom AQ C8	3, 5, 10	100	380	14	1.5 - 9.0	17	60	5,000	H1508
SiliaChrom dt C18	2.5, 3, 5, 10	100	410 - 440	18	1.5 - 9.0	L1	60	5,000	H1418
SiliaChrom dt Si	3, 5, 10	100	410 - 440	n/a	1.0 - 8.0	L3	45	4,500	H1430
SiliaChrom XT C18	3, 5, 10	150	200	15	1.5 - 12.0	L1	60	5,000	H1718
SiliaChrom XT Fidelity C18	3, 5, 10	100	380	21	1.5 - 12.0	L1	60	5,000	HF1718
SiliaChrom SB C18	3, 5, 10	150	200	12	0.5 - 7.5	L1	60	4,500	H1018
SiliaChrom SB C18-300	5	300	80	5	0.5 - 7.5	L1	60	4,500	H1018
SiliaChrom SB C8	5	150	200	7	1.0 - 7.5	L7	60	4,500	H1008
SiliaChrom SB C8-300	5	300	80	3	1.0 - 7.5	L7	60	4,500	H1008
SiliaChrom XDB C18	5	150	200	15	1.5 - 9.0	L1	60	5,500	H1118
SiliaChrom XDB C8	5	150	200	8	1.5 - 9.0	L7	60	5,500	H1108
SiliaChrom XDB Si	5	150	200	n/a	1.0 - 8.0	L3	45	4,000	H1100
SiliaChrom XDB1 C18	3, 5	100	380 - 400	22	1.5 - 10.0	L1	60	5,500	H1218
SiliaChrom XDB1 C18-300	5, 10	300	80	8	1.5 - 9.0	L1	60	5,500	H1218
SiliaChrom XDB1 C8	5, 10	100	380 - 400	14	1.5 - 8.5	L7	60	5,500	H1208
SiliaChrom XDB1 C8-300	5	300	80	4	1.5 - 8.5	L7	60	5,500	H1208
SiliaChrom XDB1 C4	5	100	380 - 400	7	1.5 - 8.5	L26	60	5,500	H1204
SiliaChrom XDB1 C4-300	3, 5, 10	300	80	3	2.0 - 8.0	L26	60	5,500	H1204
SiliaChrom XDB1 C1	5	100	380 - 400	3	1.5 - 8.5	L13	60	5,500	H1201
SiliaChrom XDB1 C1-300	5	300	80	1	2.0 - 8.0	L13	60	5,500	H1201
SiliaChrom XDB1 CN	5, 10	100	380 - 400	5	2.0 - 8.5	L10	60	5,500	H1220
SiliaChrom XDB1 CN-300	5	300	80	3.5	2.0 - 8.0	L10	60	5,500	H1220
SiliaChrom XDB1 Amino	5, 10	100	380 - 400	7	2.0 - 8.5	L8	45	5,500	H1260
SiliaChrom XDB1 Amino-300	5	300	80	3.5	2.0 - 8.0	L8	45	5,500	H1260
SiliaChrom XDB1 Phenyl	5	100	380 - 400	12	1.5 - 9.0	L11	60	4,000	H1240
SiliaChrom XDB1 Phenyl-300	5	300	80	4.5	2.0 - 8.0	L11	60	4,000	H1240
SiliaChrom XDB1 Diol	5	100	380 - 400	5	2.0 - 8.0	L20	45	4,000	H1250
SiliaChrom XDB1 Diol-300	5	300	80	1	2.0 - 8.0	L20	45	4,000	H1250
SiliaChrom XDB1 Si	3, 5, 10	100	380 - 400	n/a	1.0 - 8.0	L3	45	4,000	H1230
SiliaChrom XDB1 Si-300	3, 5, 10	300	80	n/a	2.0 - 8.0	L3	45	4,000	H1230
SiliaChrom XDB2 C18	3, 5, 10	100	380	18	1.5 - 9.0	L1	60	5,000	H1318
SiliaChrom SCX	3, 5, 10	150	200	10	2.0 - 8.5	L9	45	5,000	H1800
SiliaChrom SCX-300	3, 5	300	80	3.5	2.0 - 8.0	L9	45	5,000	H1800
SiliaChrom SAX	3, 5, 10	100	380	6	2.0 - 8.5	L14	45	5,000	H1900
SiliaChrom SAX-300	3, 5	300	80	1	2.0 - 8.0	L14	45	5,000	H1900
SiliaChrom HILIC	3, 5, 10	100	380	8	2.0 - 8.0	-	60	5,000	H1600
SiliaChrom HILIC-300	5	300	80	2.5	2.0 - 8.0	-	60	5,000	H1600
SiliaChrom RPC	5, 7, 10, 20	n/a	750	polymer	1.0 - 14.0	L21	-	-	H920
SiliaChrom GF	5, 10	100	340	5	2.0 - 8.0	-	45	4,000	H900
SiliaChrom GF-300	5, 10	300	80	1	2.0 - 8.0	-	45	4,000	H900
SiliaChrom GF AMIDE	5, 10	100	340	5	2.0 - 8.0	-	60	4,000	H901
SiliaChrom GF AMIDE-300	5, 10	300	80	1	2.0 - 8.0	-	60	4,000	H901
SiliaChrom Cellulose T-DPC	5, 10	-	-	n/a	2.0 - 7.0	L40	40	< 700	H800
SiliaChrom Cellulose T-MB	5, 10	-	-	n/a	2.0 - 7.0	-	40	< 700	H820
SiliaChrom Amylose T-DPC	5, 10	-	-	n/a	2.0 - 7.0	L51	40	< 700	H810

Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 Email: sales@greyhoundchrom.com www.greyhoundchrom.com

# Silia Chrom HPLC Selection Guide by Manufacturer

Silia <i>Chrom</i> HPLC Selection Guide by Manufacturer							
SiliaChrom HPLC Column	Agilent®	Eka Chemicals® ( <i>AksoNobel</i> )	EMD Merck®	Phenomenex®			
Reversed-Phases							
Silia <i>Chrom</i> dt C18 Silia <i>Chrom</i> AQ C18	Zorbax® SB Aq			Synergy <sup>™</sup> Hydro RP Synergy <sup>™</sup> Fusion RP			
SiliaChrom XT C18	Zorbax® Extend C18	Kromasil* Eternity		Gemini® C18			
SiliaChrom XT Fidelity C18	Zorbax® Extend C18	Kromasil* Eternity		Gemini*-NX C18			
SiliaChrom SB C18	Zorbax® SB C18						
SiliaChrom SB C8	Zorbax* SB C8						
SiliaChrom XDB C18	Pursuit™ C18 Zorbax® XDB C18 Pursuit™ C8						
SiliaChrom XDB C8	Zorbax® XDB C8						
SiliaChrom XDB1 C18	Pursuit™ XRS C18	Kromasil* C18	LiChrospher® RP18e	Luna® C18			
SiliaChrom XDB1 C8	Pursuit <sup>™</sup> XRS C8	Kromasil® C8	LiChrospher® RP8	Luna® C8			
Silia <i>Chrom</i> XDB1 Phenyl	Zorbax <sup>®</sup> SB Phenyl	Kromasil* Phenyl					
SiliaChrom XDB1 CN	Zorbax* SB CN			Luna® CN			
Silia <i>Chrom</i> XDB2 C18	Zorbax° Eclipse Plus C18 Zorbax° Rx C18			Luna* C18(2)			
Normal Phases							
Silia <i>Chrom</i> XDB1 Si	Zorbax <sup>®</sup> SIL Pursuit <sup>®</sup> XRS Si	Kromasil* Si	LiChrospher® Si 100	Luna <sup>®</sup> Silica			
Silia <i>Chrom</i> XDB1 Diol		Kromasil® Diol	LiChrospher® Diol	Luna® Diol			
Silia <i>Chrom</i> XDB1 Amino	Zorbax® SB NH <sub>2</sub>	Kromasil* NH <sub>2</sub>		Luna® NH <sub>2</sub>			
Ion Exchange Phases							
Silia <i>Chrom</i> SCX				Luna® SCX			
Silia <i>Chrom</i> SAX	Agilent® SB-AX			Luna® SAX			
	Silia <i>Chrom</i> HPLC Chir	al Selection Guide b	v Manufacturer				
Silia <i>Chrom</i> Chiral Column	Daicel	Eka Chemicals (AksoNobel)	Phenomenex	Supelco			
Silia <i>Chrom</i> Cellulose T-DPC	ChiralCell® OD	Kromasil CelluCoat	Lux® Cellulose-1	Astec <sup>™</sup> Cellulose DMP			
Silia <i>Chrom</i> Cellulose T-MB	ChiralCell® OJ		Lux® Cellulose-3				
Silia <i>Chrom</i> Amylose T-DPC	Chiralpak™ AD						



Supelco®	Thermo Fisher Scientific®	YMC®	Waters®	Others
	Acclaim® Polar Advantage Hypersil™ GOLD aQ C18	YMC™-PACK ODS -AQ	Atlantis <sup>®</sup> T3 Symmetry <sup>™</sup> Shiels C18	Inertsil" ODS-3 ACE AQ C18
		YMC™ Triart C18	XTerra® C18	Nucleodur® C18 HTec
		YMC™ Triart C18	XBridge™ C18	
			X-Select™ CSH C18	
Discovery® C18 SUPELCOSIL™ LC-18-DB		YMC™-PACK ODS-A		Pinnacle <sup>™</sup> DB C18
		YMC™-PACK C8		Pinnacle <sup>™</sup> DB C8
Ascentis® C18		YMC™-PACK Pro RS	Sunfire <sup>™</sup> C18 Symmetry <sup>™</sup> C18	Ace® C18 HL Alltima™ HP C18 HiLoad
Ascentis* C8	Acclaim® C8	YMC™-PACK Pro C8	Sunfire <sup>™</sup> C8 Symmetry <sup>™</sup> C8	Ultra <sup>™</sup> C8 ProntoSIL <sup>™</sup> C8 SH
Ascentis* Phenyl	Hypersil* Phenyl	YMC™-PACK Ph		Ace <sup>®</sup> Phenyl ProntoSIL <sup>™</sup> Phenyl
Ascentis* Cyano	Hypersil* Cyano	YMC <sup>™</sup> -PACK CN		ACE" CN
	Acclaim® 120 C18	YMC <sup>™</sup> -PACK Pro C18	SunFire <sup>™</sup> C18	Ace <sup>®</sup> C18 Pinnacle <sup>™</sup> II C18
Ascentis* Si		YMC™-PACK SIL	SunFire <sup>™</sup> Si	Partasil <sup>™</sup> Silica Nucleodur® SiOH
		YMC™-PACK Diol NP		ProntoSIL® Diol
	Acclaim* WAX	YMC <sup>™</sup> -PACK NH <sub>2</sub>	Spherisorb* Amino	Ultra <sup>®</sup> Amino ProntoSIL <sup>®</sup> Amino E
	Hypersil* SCX		Spherisorb® SCX	Nucleosil* SCX Partisil* SCX
	Hypersil* SAX		Spherisorb® Amino	Nucleosil* SAX Partisil* SAX

« Your analytical HPLC columns are the best!

I improved my separations with several of my methods and got an award for my efforts. Thanks for the great products!!! »

Cliff Klimas from Bristol-Myers-Squibb, Pennington, NJ, USA

# Silia Chrom HPLC Selection Guide by USP Code

	Silia <i>Chrom</i> HPLC Selection Guide by USP Code							
USP Code	Packing Type	Description	SiliaChrom HPLC Columns					
LI	Bonding: Octadecyl (C18) Support Type: Silica Particle size: 1.5 - 10 μm	Octadecyl silane chemically bonded to porous or non- porous silica or ceramic micro-particles, 1.5 to 10 μm in diameter, or a monolithic rod	SiliaChrom dt C18 SiliaChrom AQ C18 SiliaChrom XT C18 SiliaChrom XT Fidelity C18 SiliaChrom SB C18 SiliaChrom XDB C18 SiliaChrom XDB C18 SiliaChrom XDB1 C18 SiliaChrom XDB2 C18					
L3	Bonding: Silica Support Type: Silica Particle size: 1.5 - 10 µm	Porous silica particles, 1.5 to 10 μm in diameter, or a monolithic silica rod.	Silia <i>Chrom</i> dt Si Silia <i>Chrom</i> XDB Si Silia <i>Chrom</i> XDB1 Si					
L7	Bonding: Octyl (C8) Support Type: Silica Particle size: 1.5 - 10 µm	Octylsilane chemically bonded to totally or superficially porous silica particles, 1.5 to 10 μm in diameter, or a monolithic silica rod.	Silia <i>Chrom</i> AQ C8 Silia <i>Chrom</i> SB C8 Silia <i>Chrom</i> XDB C8 Silia <i>Chrom</i> XDB1 C8					
L8	Bonding: Amine (NH2) Support Type: Silica Particle size: 1.5 - 10 µm	An essentially monomolecular layer of aminopropylsilane chemically bonded to totally porous silica gel support, 1.5 to 10 µm in diameter.	Silia <i>Chrom</i> XDB1 Amino					
L9	Bonding: Strong cation exchange Support Type: Silica Particle size: 3 - 10 µm	Irregular or spherical, totally porous silica gel having a chemically bonded, strongly acidic cation-exchange coating, 3 to 10 μm in diameter.	Silia <i>Chrom</i> SCX					
L10	Bonding: Nitrile (CN) Support Type: Silica Particle size: 1.5 - 10 µm	Nitrile groups chemically bonded to porous silica particles, 1.5 to 10 μm in diameter.	Silia <i>Chrom</i> XDB1 CN					
L11	Bonding: Phenyl Support Type: Silica Particle size: 1.5 - 10 µm	Phenyl groups chemically bonded to porous silica particles, 1.5 to 10 μm in diameter.	Silia <i>Chrom</i> XDB1 Phenyl					
L13	Bonding: TMS (C1) Support Type: Silica Particle size: 3 - 10 µm	Trimethylsilane chemically bonded to porous silica particles, 3 to 10 $\mu m$ in diameter.	Silia <i>Chrom</i> XDB1 C1					
L14	Bonding: Strong anion exchange Support Type: Silica Particle size: 5 - 10 µm	Silica gel having a chemicallly bonded, strongly basic quaternary ammonium anion-exchange coating, 5 to 10 μm in diameter.	Silia <i>Chrom</i> SAX					
L17	Bonding: Strong cation exchange Support Type: Polymer Particle size: 6 - 12 µm	Strong cation-exchange resin consisting of sulfonated cross-linked styrene-divinylbenzene copolymer in the hydrogen form, 6 to 12 µm in diameter.	Silia <i>Chrom</i> IEC SC-H					
L21	Bonding: N/A Support Type: Polymer Particle size: 3 - 30 µm	A rigid, spherical styrene-divinylbenzene copolymer, 3 to 30 µm in diameter.	Silia <i>Chrom</i> RPC					
L22	Bonding: Strong cation exchange Support Type: Polymer Particle size: -10 µm	A cation-exchange resin made of porous polystyrene gel with sulfonic acid groups, about 10 µm in size.	Silia <i>Chrom</i> IEC SC-M					
L26	Bonding: Butyl (C4) Support Type: Silica Particle size: 1.5 - 10 µm	Butyl silane chemically bonded to totally porous silica particles, 1.5 to 10 μm in diameter.	Silia <i>Chrom</i> XDB1 C4					
L40	Bonding: Chiral Support Type: Silica Particle size: 5 - 20 µm	Cellulose tris-3,5-dimethylphenylcarbamate coated porous silica particles, 5 to 20 µm in diameter.	Silia <i>Chrom</i> Chiral Cellulose T-DPC					
L42	Bonding: Mixed-mode C18/C8 Support Type: Silica Particle size: -5 µm	Octylsilane and octadecylsilane groups chemically bonded to porous silica particles, 5 µm in diameter.	Silia <i>Chrom</i> C18/C8					
L51	Bonding: Chiral Support Type: Silica Particle size: 5 - 10 µm	Amylose tris-3,5-dimethylphenylcarbamate-coated, porous, spherical, silica particles, 5 to 10 µm in diameter.	Silia <i>Chrom</i> Chiral Amylose T-DPC					



# How to Choose the Right Silia Chrom C18 Phase

C18 reversed-phase is the most used sorbent for HPLC applications. SiliCycle has developed over the years several C18 phases for specific analytes and/or matrices. The table below presents all Silia*Chrom* C18 phases available in the SiliCycle portfolio including a short description and characteristics. This table will help you choose the right Silia*Chrom* C18 phase based on your separation needs.

Silia <i>Chrom</i> C18 Reversed-Phase Characteristics								
SiliaChrom Phases	Description	%C	Pore Size (Å)	Surface Area (m²/g)	pH Stability Range	Phase Description		
Silia <i>Chrom</i> dt C18 Silia <i>Chrom</i> AQ C18	Universal 100% aqueous compatible C18 column.  Most versatile column of the SiliCycle portfolio. Great retention for hydrophilic compounds. High sensitivity for LC-MS analysis. Same C18 functionalization but the SiliaChrom dt C18 is free of metal content.	18	100	410 - 440 380	1.5 - 9.0	Page 101		
Silia <i>Chrom</i> SB C18	Column designed for extremely low pH conditions Compatibility with 100% aqueous mobile phase. Great sensitivity for LC-MS.	12	150	200	0.5 - 7.5	Page 107		
Silia <i>Chrom</i> XT C18	High stability under high pH conditions Ideal for basic compounds.	15	150	380	1.5 - 12.0	Page 109		
Silia <i>Chrom</i> XT Fidelity C18	Excellent stability under extreme pH and temperature conditions Ideal HPLC column for either metabolic or metabolite analysis.	21	150	380	1.5 - 12.0	Page 109		
SiliaChrom XDB1 C18	Highest level of hydrophobicity of the SiliCycle C18 phases Designed for dirty samples. Oldest C18 phase technology.	22	100	380 - 400	1.5 - 10.0	Page 112		
Silia <i>Chrom</i> XDB2 C18	Mid-level hydrophobicity and most popular phase for QC analysis Typical average value of carbon loading.	18	100	380 - 400	1.5 - 9.0	Page 114		
Silia <i>Chrom</i> XDB C18	Lowest level of hydrophobocity of the SiliCycle C18 phase Ideal for separation of highly hydrophobic molecules such as fatty acids, barbiturates, fat-soluble vitamins & steroids.	15	150	200	1.5 - 9.0	Page 111		
SiliaChrom XDB1 C18-300	Highest level of hydrophobicity for a C18 with wide pore size Designed for biochromatography applications (peptides, proteines or nucleic acids).	8	300	80	1.5 - 9.0	Page 112		

« Needed a set of columns that work with a wide pH range. SiliaChrom XT columns did the trick. »

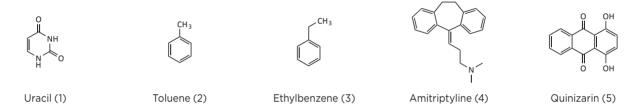
Victor Nicolaev from Sanofi, Oro Valley, AZ, USA

#### Silia Chrom Reversed-Phase HPLC Column Character Evaluation

Our Silia Chrom HPLC columns are evaluated by USP and NIST tests for classification purpose and based on the selectivity chart. These tests allow the characterization and the comparison of various HPLC columns in order to determine the following parameters: void volume, retention capacity of hydrophobic compound, selectivity, efficiency and silanol activity. To run this test, we use a mixture of the five organic compounds listed below. Furthermore, we used the same test for side-by-side comparison on various Silia Chrom C18 columns against three well-known suppliers<sup>1</sup>.

#### **Reaction Mixture**

- Uracil (1): void volume marker (T<sub>o</sub>)
- Toluene (2): retention capacity of hydrophobic compounds (k'<sub>Tol</sub>)
- Ethylbenzene (3): marker for the calculation of column efficiency for hydrophobic compounds (k'<sub>Ethylbenzene</sub>)
- Ratio Toluene/Ethylbenzene: determination of selectivity ( $\alpha_{Ethylbenzene/Toluene}$ )
- Amitriptyline (4): activity towards bases (silianol activity evaluation)
- Quinizarin (5): activity towards chelating reagents (metal contamination evaluation)



# **Description of the Column Aspects Evaluated**

**Hydrophobicity** is measured by the retention factor of the hydrophobic analyte (*ethylbenzene*) using the following equation:

$$k^{/} = \frac{(T_R - T_0)}{T_0} \quad = \underline{\text{Ethylbenzene retention time - Uracil retention time (Void volume)}} \\ \quad \text{Uracil retention time (Void volume)}$$

**Selectivity** ( $\alpha$ ) is measured by the retention factor ratio between two similar compounds, ethylbenzene ( $k_2$ ) and toluene ( $k_1$ ):

$$\alpha = k_2/k_1$$

Column Efficiency is usally measured by the plate count (N) obtained for the ethylbenzene peak.

**Chelating Tailing Factor - Metal Content** is measured by the quinizarin peak symmetry. A symmetric peak shape indicates low activity toward chelating agent (*absence of metals*) and an asymmetric peak shape indicates the presence of metals by peak tailing (*high activity toward chelating reagents*).

**Tailing Factor of Amitriptyline (Amitr.) - Silanol Activity** is measured by the peak symmetry of amitriptyline (basic compound). Important silanol activity is often associated with peak tailing or an asymmetric peak. In other words, a highly deactivated column will have a lower peak asymmetry.

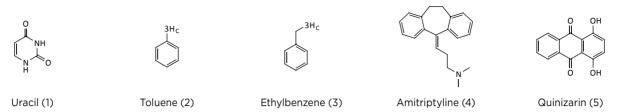
#### Chromatographic conditions:

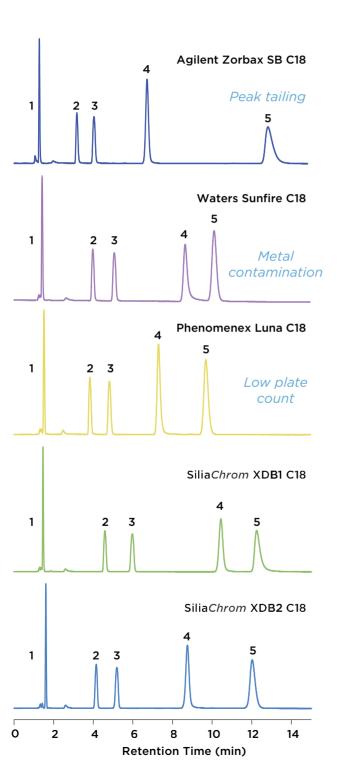
- HPLC System: Thermo Surveyor with PDA
- HPLC Software: Xcalibur handling version 2.0
- Column Size: All HPLC columns: 4.6 x 150 mm, 5 μm
- Mobile Phase: Methanol/buffer (80/20, v/v)
- Buffer: 20 mM of phosphate buffer adjusted at pH=7.0
- Temperature: 30°C
- Flow rate: 1.000 mL/min
- Temperature: UV scan (PDA), Total scan 200-600 nm

(1Pharmacopeial Forum, Vol. 31(2) March-Apr. 2005, p.637)

Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 Email: sales@greyhoundchrom.com www.greyhoundchrom.com

# Silia Chrom C18 HPLC Columns Versus the Competition





C18 Column Character Evaluation Comparaison									
	Hydro	phobicity	Selectivity						
HPLC Columns	k' Toluene	k' Ethylbenz.	α Ethylbenz./Tol.						
Silia <i>Chrom</i> XDB1 C18	2.14	3.09	1.44						
Silia <i>Chrom</i> XDB2 C18	0.61	2.22	1.41						
Phenomenex Luna C18	1.50	2.13	1.42						
Agilent Zorbax SB C18	1.38	2.01	1.45						
Waters Sunfire C18	1.72	2.45	1.43						

C18 Column Character Evaluation Comparaison									
	Efficien	су	Metal Content	Silanol Activity					
HPLC Columns	N (/ meter) Ethylbenz.	R	A <sub>s</sub> Quinizarin	TF Amitr.					
SiliaChrom XDB1 C18	45,000	4.73	1.09	1.65					
Silia <i>Chrom</i> XDB2 C18	28,000	3,30	1.10	1.18					
Phenomenex Luna C18	22,000	2.90	1.23	1.20					
Agilent Zorbax SB C18	25,000	3.20	1.10	1.55					
Waters Sunfire C18	35,500	3.90	1.80	1.12					

#### Results interpretation:

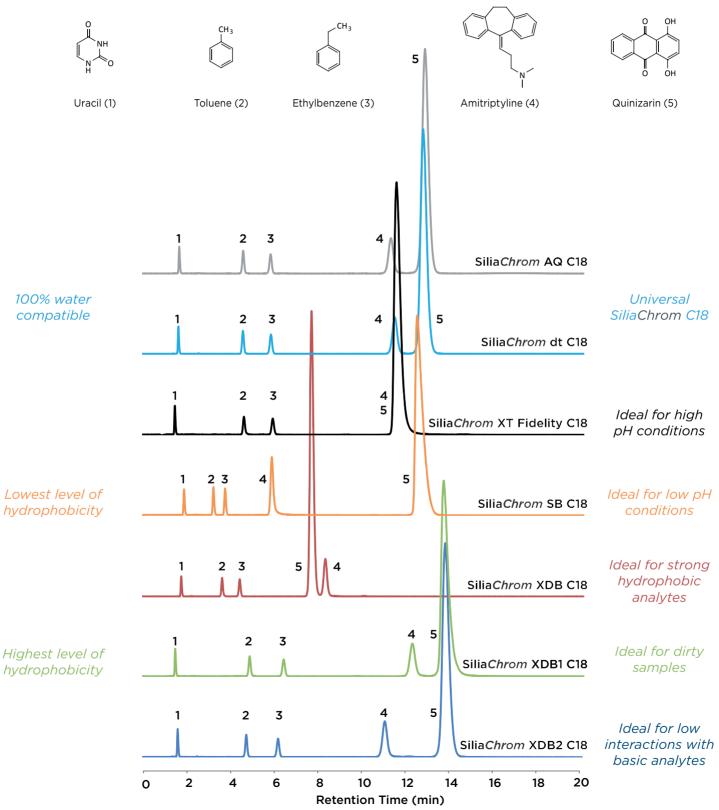
Silia Chrom columns compared advantageously over the competition; they present high column performances and with our wide portfolio, you can select the most suitable phase depending on the compound's nature. For example:

Basic analytes: SiliaChrom XDB2 Less polar analytes: SiliaChrom XDB1

The Silia Chrom columns performed very well compared to the competition. The Phenomenex Luna C18 has a lower efficiency as shown by its plate count (N). The Agilent Zorbax SB C18 column, shows peak tailing for amitriptyline which means that there are still some free OH presents on the surface (activity towards bases). Finally, the Waters Sunfire C18 seems to have high metal impurities as shown by the peak asymmetry obtained for quinizarin.

# Full Range of Selectivity with Silia Chrom C18 HPLC Columns

Our most popular Silia *Chrom* reversed-phase C18 HPLC columns were evaluated by USP and NIST tests for classification purpose based on the selectivity chart. Select the most suitable Silia *Chrom* C18 based on your sample's properties.



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# Silia*Chrom* dt C18 Silia*Chrom* AQ C8 and C18

#### Description

Universal 100% aqueous compatible HPLC columns SiliaChrom dt adsorbent presents an optimum ratio of C18 short TMS chains and some free silanol groups. This new technology shows good peak shapes for any type of molecule (acid, neutral and base). The silica framework is exempt of any metal permitting a high sensivity for LC-MS applications.

**Silia**Chrom **AQ** presents the same modified surface chemistry as dt but the silica framework contain low level of metal. C8 and C18 functions are available.

#### Structure

SiliaChrom dt Purity: 99.9999% SiO<sub>2</sub> (no metal content)

SiliaChrom AQ Purity: 99.999% SiO,

#### **Sorbent Characteristics**

Pore Size: 100 Å

Specific Surface Area: SiliaChrom dt C18 410 - 440 m²/g
 SiliaChrom AQ C8 & C18 380 m²/g

Particle Sizes Available: 2.5, 3, 5 and 10 μm

USP Code: SiliaChrom dt C18 and AQ C18: L1
 SiliaChrom AQ C8: L7

Typical Carbon Loading: SiliaChrom dt & AQ C18: 18%
 SiliaChrom AQ C8 14%

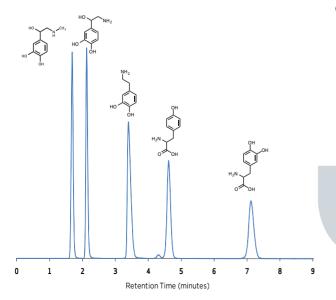
#### SiliaChrom dt and AQ Main Characteristics

- · Enhanced retention of hydrophilic molecules
- · Inertness for acidic and basic analytes
- Compatible from 100% aqueous mobile phase to 100% organic
- Exceptional stability from pH 1.5 to 9.0
- Good tolerance to direct injection of biological matrix (dirty samples)
- · Reduces the need for mobile phase modifiers
- Low bleeding and high sensitivity for LC-MS
- · Partially endcapped

# Forensic

# Separation of Catecholamines in Acidic Mobile Phase

Catecholamines are hydrophilic compounds with acidic functions. The mobile phase needs to be acidic to have the catecholamines under the molecular configuration and use the sorbent hydrophilic character to drive the separation.



#### Chromatographic conditions

Column: Silia Chrom dt C18, 5 μm
 Column size: 4.6 x 150 mm
 SiliCycle PN: H141805E-N150
 Mobile phase: 1% Acetic Acid in water
 Temperature: 23°C
 Flow rate: 1.000 mL/min
 Detector: UV at 265 nm
 Injection volume: 5 μL

- Temperature: 23°C

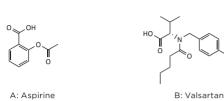
« Polar metabolites separation is very challenging. Using SiliaChrom, dt C18 in normal phase solved the problem. »

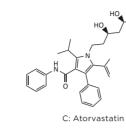
 $\hbox{Huns Nejad from BASF, Research Triangle Park, NC, USA}\\$ 

### Assay for QC Testing of Blood Pressure and Cholesterol Medication

The Silia Chrom dt C18 presents a high lot-to-lot reproducibility, which makes it an excellent choice for quality

control analysis in phamaceutical laboratories.





#### Chromatographic conditions

- Column: Silia Chrom dt C18, 5 μm - Column size: 4.6 x 150 mm - SiliCycle PN: H141805E-N150

- Mobile phase: Methanol/H<sub>2</sub>O (70/30), 0.1% (v/v) formic acid

- Temperature: 30°C - Flow rate: 0.800 mL/min - Detector: UV at 280 nm - Injection volume: 10 μL



# Peak Shape Evaluation for Zwetterion Fluoroguinolones



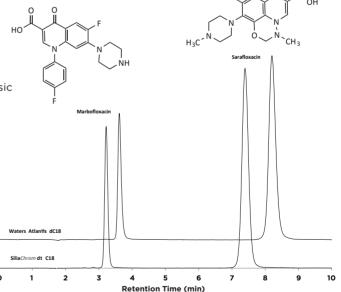
The Silia Chrom dt C18 presents a high separation capacity for zwetterion analysis.

#### Chromatographic conditions

- Column: Silia Chrom dt C18, 5 µm - Column size: 4.6 x 150 mm - SiliCycle PN: H141805E-N150

- Mobile phase: 2.5 mM potassium phosphate monobasic (adjust to pH 2.5 with  $H_3PO_4$ )/ethanol (68/32)

- Temperature: 23°C - Flow rate: 1.000 mL/min - Detector: UV at 275 nm - Injection volume: 10 μL



Peak Shape Results					
Product Asymmetry (USP) Silia <i>Chrom</i> dt C18		Asymmetry (USP) Atlantis dC18			
Marbofloxacin	1.11	1.29			
Sarafloxacin 1.08		1.14			



#### Ropinirole and Amitriptyline Detection in Human Plasma

Silia Chrom dt C18 presents low bleeding and is excellent for dirty samples. Partial endcapping allows for some interactions with free silanol groups. The use of Silia Prep Clean DRUG prior to injection onto the column will insure a very clean sample which results in very low ionic suppression when using in LC-MS/MS analysis. Another big advantage is the high selectivity of SiliaChrom dt C18 for all concentration levels.

#### **Chromatographic conditions**

- Column: SiliaChrom dt C18, 2.5 µm

- Column size: 3.0 x 30 mm

- SiliCvcle PN: H141802E-H030 Sample preparation by SPE

SiliaPrep CleanDRUG 3 mL/200 mg

PN: SPEC-R651230B-03G

- Mobile phase:

MPA: 1 mM ammonium formate in (ACN/water, 10/90), 0.1% formic acid (v/v)

MPB: 1 mM ammonium formate

in (ACN/water, 90/10), 0.1% formic acid (v/v)

Gradient						
Time (min)	MPA (%)	MPB (%)				
0.00 - 0.20	85	15				
0.21 - 1.20	50	50				
1.21 - 1.60	0	100				
1.61 - 3.50 85		15				

- Temperature: 23°C

- Flow rate: 1.000 mL/min

- MS splitting flow: 0.30 mL/min

- Injection volume: 5 μL

#### Tandem mass spectroscopy conditions

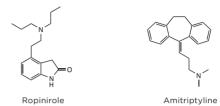
- Detector: Sciex API 3000, Applied Biosystem

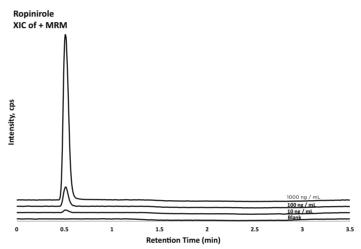
- Ion Source: Positive Electrospray (ES/+)

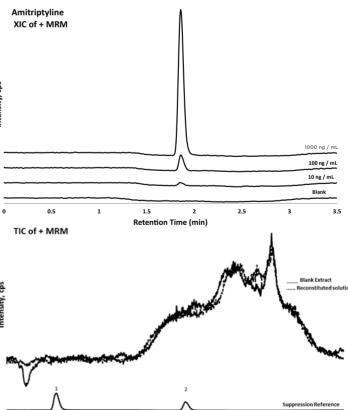
Turbolon Ion Spray heater gas flow: 8000 cc/min

- Turbolon Ion Spray heater temperature: 375°C

- MRM Transition: Ropinirole: m/z (261.2 → 114.2) Amitriptyline: m/z (278.4  $\rightarrow$  233.1)

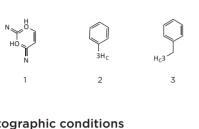






#### SiliaChrom AQ C18 is Highly Efficient for Basic Compounds

Amitriptyline, a strong basic compound, can be adsorbed on residual silanols on the surface of the packing material. With the traditional endcapping technique, this results in poor peak shapes. SiliCycle has developed a new method of silanol deactivation to eliminate the peak tailing from adsorption of compounds on residual silanol groups. This enables highly qualitative and quantitative analysis of strong basic compounds.



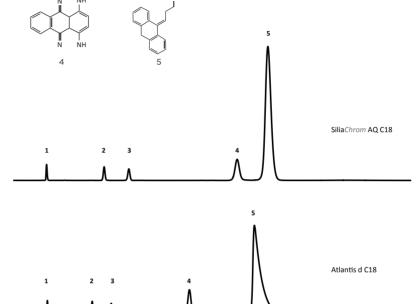


- Column: Silia Chrom AQ C18, 5 μm

- Column size: 4.6 x 150 mm - SiliCycle PN: H151805E-N150

- Mobile phase: 80/20 methanol/ 20 mM potassium phosphate pH 7.00

- Temperature: 23°C - Flow rate: 1.000 mL/min - Detector: UV at 254 nm - Injection volume: 1 μL



# Evaluation of Resolution and Peak Shape

The Silia Chrom AQ C18 column is universal, efficient even for mixtures of basic and acidic compounds.

#### Chromatographic conditions

- Column:

Silia Chrom AQ C18, 5 µm Phenomenex Luna, C18 (2) 5 μm

- Column size: 4.6 x 150 mm

- SiliCycle PN: H151805E-N150

- Mobile phase:

MPA: 5 mM potassium phosphate monobasic (adjust to pH 2.5 with  $H_{z}PO_{a}$ )/ACN (90/10) MPB: 5 mM potassium phosphate monobasic (adjust to pH 2.5 with  $H_{z}PO_{a}$ )/ACN (10/90)

- Temperature: 23°C - Flow rate: 1.000 mL/min - Detector: UV at 254 nm - Injection volume: 5 μL

Phenomenex Luna C18 (2) (210 nm) SiliaChrom AQ C18 (210 nm) Phenomenex Luna C18 (2) (230 nm) Silia*Chrom* AQ C18 (230 nm) 8 16 18 Retention Time (min)



#### Retention Capacity of DMSO on Silia Chrom AQ C18

DMSO (*Dimethylsulfoxide*) is an excellent solvent to solubilize most compounds. Unfortunately, this solvent is not volatile and with some C18 columns, the DMSO can interact with the stationary phase and decrease the selectivity. In this case, the only way to inhibit this effect is to use preparative chromatography. In this study, we show that DMSO does not interact with our Silia*Chrom* AQ C18. A linear gradient has been used from a highly aqueous mobile phase to a highly organic phase.

#### Chromatographic conditions

Column: SiliaChrom AQ C18, 5 μL
Column size: 4.6 x 150 mm
SiliCycle PN: H151805E-N150

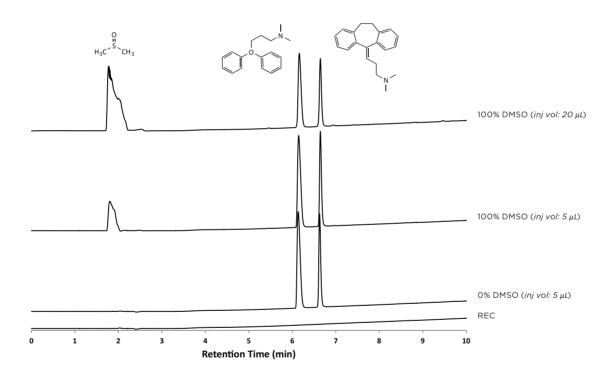
- Mobile phase: MPA 0.1% formic acid in water

MPB 0.1% formic acid in ACN

Temperature: 23°CFlow rate: 1.000 mL/minDetector: UV at 254 nm

- Reconstitution solution (REC): DMSO

Gradient						
Time (min)	% MPA	% MPB				
0	90	10				
9	10	90				
10	10	90				
11	90	10				



Statistic Analysis Results							
Conditions	As <sub>DMSO</sub>	Tr <sub>DMSO</sub> (min)	K' <sub>DMSO</sub>	W <sub>DMSO</sub>	Tr diphenhydramine (min)	Tr amitriptyline (min)	
0% DMSO 5 μm	-	-	-	-	6.14	6.63	
100% DMSO 5 μm	2.29	1.80	0.09	0.3	6.15	6.64	
100% DMSO 20 μm	4.10	1.78	0.08	0.5	6.16	6.64	

**Conclusion**: The study shows that DMSO does not interact with the Silia*Chrom* AQ C18. No specific retention is observed. The Silia*Chrom* AQ C18 is an excellent choice to purify components contaminated with DMSO.

# Dewetting Phenomena





The dewetting phenomena is the formation of drops on the solid surface caused by hydrophobic repulsions of highly hydrophobic sorbents. This phenomena is illustrated by the following scheme.

#### General procedure

- The mixture of catecholamines is eluted on the column

- The flow is then stopped

- The column is stored in this condition during 18 h

- The mixture is then re-injected after a reconditioning step

#### Chromatographic conditions

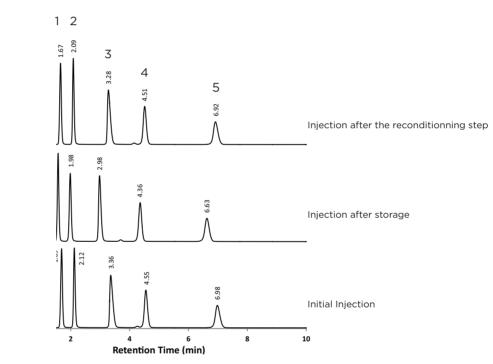
Column: SiliaChrom AQ C18, 5 μm
Column size: 4.6 x 150 mm
SiliCycle PN: H151805E-N150

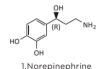
- Mobile phase: 1% acetic acid in water

- Temperature: 23°C

Flow rate: 1.000 mL/min
 Detector: UV at 265 nm
 Injection volume: 5 μL







2.Epinephrine

3.Dopamine

HO NH<sub>2</sub> OH

4.Levodopa

**Conclusion:** A small decrease in retention time is observed, but is not significant. The displacement has been resolved after the reconditioning step. The Silia*Chrom* AQ C18 does not present the dewetting phenomena.

#### SiliaChrom SB C18 and C8

#### Description

**Silia**Chrom **SB C18** and **C8** surfaces are treated with an organic form of silicon to increase the number of silanol groups on the surface. After this step, the surface is bonded with a silane containing two functions. One function is a protecting group that shields the area and protects the surface from an acid attack from the mobile phase. The H<sub>3</sub>O+ ion does not have access to the surface to break the O-Si bond (*steric effect*). The other function is the linear hydrophobic chain with 18 or 8 carbons.

#### Structure

H<sub>3</sub>C CH<sub>3</sub> CH<sub>3</sub>

SiliaChrom SB C18 SiliaChrom SB C8 For C18 R =  $(CH_2)_{17}CH_3$ For C8 R =  $(CH_2)_7CH_3$ 

#### Sorbent Characteristics

• Pore Size: 150 Å

Specific Surface Area: 200 - 220 m²/g
 Particle Sizes Available: 3, 5 and 10 µm

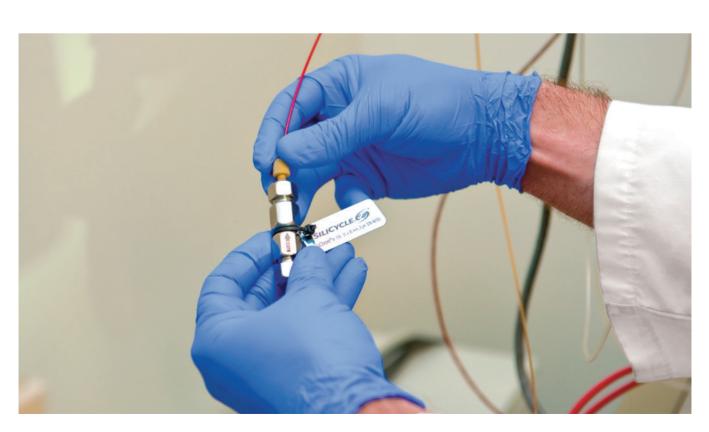
• USP Code: Silia*Chrom* SB C18: L1 Silia*Chrom* SB C8: L7

• Typical Carbon Loading: SiliaChrom SB C18: 12%

SiliaChrom SB C8: 7%

#### SiliaChrom SB Main Characteristics

- Extremely low pH limits (0.5 7.5)
- Extremely low bleeding for LC-MS applications under acidic conditions
- Compatible with mobile phases ranging 100% water to 100% organic
- · Non endcapped



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## Stability of Silia Chrom SB C18 at Low pH Conditions

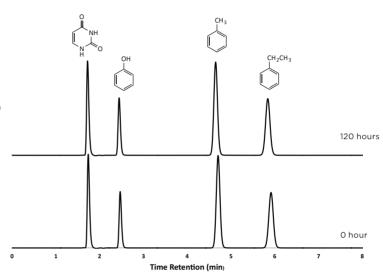
Acidic mobile phases have widespread applications in the reversed phase HPLC separation of many important pharmaceutical and environmental compounds. Analytes such as pharmaceuticals and biomolecules often show peak shape, retention and selectivity changes when the mobile phase pH is changed from neutral to acidic pH (*pH 1.0*). In fact, lowering the pH helps to suppress silanol interactions between basic compounds and the residual surface silanols, thus resulting in less tailing and better retention of acidic compounds (*pKa lower than 2*).

#### Chromatographic conditions

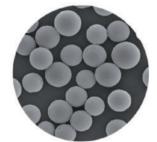
Column: Silia Chrom SB C18, 5 μm
Column size: 4.6 x 150 mm
SiliCycle PN: H101805H-N150

- Mobile phase: 2% TFA in ACN/water (60/40) Solution pH: 1.00

Temperature: 23°C
Flow rate: 1.000 mL/min
Detector: UV at 270 nm
Injection volume: 10 μL

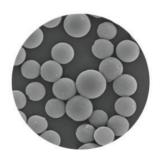


Silia	Silia <i>Chrom</i> SB C18 ( <i>Ethylbenzene</i> )							
Time (hour)	RT (min)	TF (USP)	N (USP)					
0	5.91	1.01	14,014					
24	5.89	1.02	14,085					
48	5.77	1.02	14,023					
72	5.83	1.02	14,076					
96	5.85	1.01	14,087					
120	5.84	1.02	14,050					
Mean	5.85	1.02	14,056					
RSD (%)	0.84	0.51	0.23					



SiliaChrom SB C18 before

No column degradation under extreme pH conditions



SiliaChrom SB C18 after

The HPLC column was used under extreme pH conditions and, even after 5 days of continuous injections, the number of theoretical plates (N), the tailing factor (TF) and the retention time (RT) are comparable. The sorbent kept its chemical and structural integrity, which we have proven with similar chromatograms and scanning electron microscope pictures (SEM) before and after 120 hours of use.

In conclusion, our Silia Chrom SB C18 and SB C8 columns are stable at low pH conditions.

## SiliaChrom XT C18 and XT C18 Fidelity

## Description

SiliaChrom XT C18 and XT C18 Fidelity are suitable with low or high pH conditions. The key is to have a hybrid surface to reduce the solubility of silica at high pH. In fact, the SiliaChrom XT C18 and the XT C18 Fidelity silica are coated with a monomeric methyltriethoxysilane/tetraethoxysilane prepolymer, followed by a special thermic treatment to get a rigid surface that is less soluble than untreated silica itself at high pH.

The Silia Chrom XT C18 column is designed for applications at very high pH (up to 12) at room temperature but is also suitable for low pH (down to 1.5).

The Silia Chrom XT C18 Fidelity is used at high pH conditions and offers a higher thermal stability. The only difference between Silia Chrom XT C18 and the XT C18 Fidelity is the carbon loading. The Silia Chrom XT C18 Fidelity (21% C) presents a higher hydrophibic capacity than the Silia Chrom XT C18 (15% C).

#### **Sorbent Characteristics**

- Pore Size: SiliaChrom XT C18: 150 Å
   SiliaChrom XT C18 Fidelity: 100 Å
- Specific Surface Area: 380 m<sup>2</sup>/g
- Particle Sizes Available: 3, 5 and 10 μm
- USP Code: L1
- Typical Carbon Loading: SiliaChrom XT C18: 15%
   SiliaChrom XT C18 Fidelity: 21%

#### SiliaChrom XT Main Characteristics

- Excellent durability at high pH (up to 12)
- · Ideal for basic compounds
- · High thermal stability
- · Ideal for auto-purification (Prep. LC-MS)
- · Double endcapped
- Best HPLC columns for either metabolic or metabolite studies

#### Structure

 $Silia Chrom\ XT\ C18\ and\ XT\ C18\ Fidelity$ 

« The high quality nature of the HPLC columns and plates from SiliCycle has allowed us to achieve a level of reproducibility with our compound libraries that would be unheard of with any other production line. »

Steven Marois from Boston University CMLD, Boston, MA, USA



Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 Email: sales@greyhoundchrom.com www.greyhoundchrom.com

## Stability of Silia Chrom XT C18 Fidelity at High pH Conditions

For some applications, it is necessary to work at high pH to increase the selectivity or to optimize peak shape. This is the case with basic organic compounds ( $pK_a > 9.0$ ). It is the reason why it is important to have chromatographic phases stable at alkaline pH. This study demonstrates the stability of the Silia*Chrom* XT C18 Fidelity at high pH.

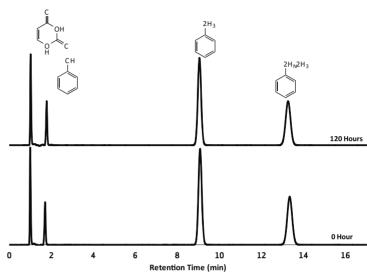
## Chromatographic conditions

- Column: Silia Chrom XT C18 Fidelity, 5 μm

Column size: 4.6 x 150 mmSiliCycle PN: HF171805H-N150

- Mobile phase: 0.2% TEA in ACN/water (55/45) (v/v) Solution pH: 11.5

Temperature: 23°CFlow rate: 1.000 mL/minDetector: UV at 270 nm



SiliaChro	SiliaChrom XT C18 Fidelity (Ethylbenzene)							
Time (hour)	RT (min)	TF (USP)	N (USP)					
0	13.35	1.01	13,623					
24	13.29	1.01	13,648					
48	13.27	1.01	13,689					
72	13.25	1.00	13,604					
96	13.24	1.00	13,649					
120	13.28	1.00	13,582					
Mean	13.28	1.01	13,633					
RSD (%)	0.29	0.54	0.28					



SiliaChrom XT C18 Fidelity before



SiliaChrom XT C18 Fidelity after

The HPLC column was used under extreme pH conditions, and even after 5 days of continuous injections, the number of theoretical plates (N), the tailing factor (TF) and the retention times (RT) remain constant. The sorbent kept its chemical and structural integrity, which we have proven with similar chromatograms and scanning electron microscope (SEM) pictures before and after 120 hours of use.

In conclusion, our Silia Chrom XT C18 Fidelity column is stable at high pH conditions.

## SiliaChrom XDB C18 and C8

## Description

**Silia**Chrom **XDB C18** and **C8** are made of a special silica with a larger pore size and lower surface area for the separation of large hydrophobic molecules. The relatively low surface area allows a shorter retention time for such compounds.

Silia Chrom XDB phases are ideal for separation of barbiturates, fat-soluble vitamins, fatty acids and steroids.

#### Structure

SiliaChrom XDB C18 SiliaChrom XDB C8

#### Sorbent Characteristics

• Pore Size: 150 Å

• Specific Surface Area: 200 m²/g

• Particle Sizes Available: 3, 5 and 10 μm

 USP Code: SiliaChrom SB C18 L1 SiliaChrom SB C8 L7

• Typical Carbon Loading: SiliaChrom XDB C18: 15%

SiliaChrom XDB C8: 8%

#### SiliaChrom XDB C18 Main Characteristics

• Better choice for molecules > 500 Dalton

High Loading capacityWide pH range: 1.5 to 9.0

· Double endcapped



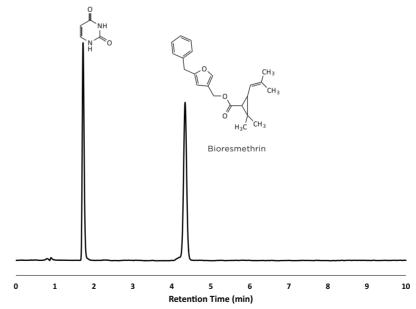
## Resolution and Peak Shape of a Highly Hydrophobic Domestic Insecticide

This application illustrates the high separation efficiency of the Silia Chrom XDB C18 for very hydrophobic compounds.

## Chromatographic conditions

Column: SiliaChrom XDB C18, 5 μm
Column size: 4.6 x 150 mm
SiliCycle PN: H111805H-N150
Mobile phase: ACN/water (90/10)

Temperature: 23°C
 Flow rate: 1.000 mL/min
 Detector: UV at 235 nm
 Injection Volume: 1 μL



Column Performance Results							
Compounds	Theoretical Plates (USP)						
Uracil	1.72	1.26	5,936				
Bioresmethrin	4.34	1.03	14,090				

## SiliaChrom XDB1 Family

#### Description

SiliaChrom XDB1 phases have a wider range of polarity than other SiliCycle HPLC phases (C18 to normal phase). These phases have the maximum bonding density regardless of the compound's polarity. This allows for the least amount of interaction between the analytes and the surface OH's. These phases are not recommended for samples containing highly hydrophobic compounds.

All Silia Chrom XDB1 are available in 3, 5 and 10 µm except the Diol-300 which is not available in 3 µm.

The Silia Chrom XDB1 C18 is designed for maximum hydrophobicity and efficiency for dirty samples.

## Structure

SiliaChrom XDB1 C18

#### Sorbent Characteristics

See table next page.

#### SiliaChrom XDB1 Family Main Characteristics

- Better choice for molecules > 500 Dalton
- · High loading capacity
- · Double endcapped

## Highly Base Deactivated C18

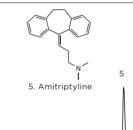


1. Uracil

2. Toluene

3. Ethylbenzene

4. Quinizarin



#### Chromatographic conditions

- Column: Silia Chrom XDB1 C18, 5 μm

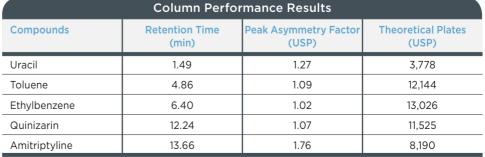
- Column size: 4.6 x 150 mm - SiliCycle PN: H121805E-N150

- Mobile phase: MeOH/20 mM potassium phosphate monobasic pH = 7.00 (80/20)

- Temperature: 23°C - Flow rate: 1.000 mL/min

- Detector: UV at 254 nm - Injection Volume: 1 μL

Compounds **Retention Time Peak Asymmetry Factor Theoretical Plates** (min) (USP) (USP) Uracil 1.49 1.27 3,778 Toluene 4.86 1.09 12,144 1.02 Ethylbenzene 6.40 13,026 12.24 1.07 11,525 Quinizarin





## SiliaChrom XDB1 Sorbent Characteristics

Silia <i>Chrom</i> XDB1 Sorbent Characteristics									
SiliaChrom Phases	Description	USP Code	%C	Pore Size (Å)	Surface Area (m²/g)	pH Stability Range			
Reversed-Phases				_					
Silia <i>Chrom</i> XDB1 C18	Designed for maximum hydrophobicity	L1	22	100	380 - 400	1.5 - 10.0			
Silia <i>Chrom</i> XDB1 C18-300	and efficiency for dirty samples.	L1	8	300	80	1.5 - 9.0			
SiliaChrom XDB1 C8		L7	14	100	380 - 400	1.5 - 8.5			
SiliaChrom XDB1 C8-300		L7	4	300	80	1.5 - 8.5			
Silia <i>Chrom</i> XDB1 C4	Exceptionally stable with high bonding	L26	7	100	380 - 400	1.5 - 8.5			
Silia <i>Chrom</i> XDB1 C4-300	coverage and low silanol activity.	L26	3	300	80	2.0 - 8.0			
Silia <i>Chrom</i> XDB1 C1		L13	3	100	380 - 400	1.5 - 8.5			
Silia <i>Chrom</i> XDB1 C1-300		L13	1	300	80	2.0 - 8.0			
Silia <i>Chrom</i> XDB1 CN	Maximum hydrophobicity and works in	L10	5	100	380 - 400	2.0 - 8.5			
Silia <i>Chrom</i> XDB1 CN-300	normal and reversed-phase conditions.	L10	3.5	300	80	2.0 - 8.0			
Silia <i>Chrom</i> XDB1 Phenyl	Highly retentive phase for aromatic and	L11	12	100	380 - 400	1.5 - 9.0			
SiliaChrom XDB1 Phenyl-300	unsaturated compounds.	L11	4.5	300	80	2.0 - 8.0			
Normal Phases									
Silia <i>Chrom</i> XDB1 Si	Designed for normal phase conditions,	L3	n/a	100	380 - 400	1.0 - 8.0			
Silia <i>Chrom</i> XDB1 Si-300	presents a high surface area and a low metal content.	L3	n/a	300	80	2.0 - 8.0			
Silia <i>Chrom</i> XDB1 Diol	Excellent for normal phase applications with	n/a	5	100	380 - 400	2.0 - 8.0			
SiliaChrom XDB1 Diol-300	the highest hydrophobic activity.	n/a	1	300	80	2.0 - 8.0			
Silia <i>Chrom</i> XDB1 Amino	Superior general purpose amino phase.	L8	6	100	380 - 400	2.0 - 8.5			
Silia <i>Chrom</i> XDB1 Amino-300	Recommended for normal phase analysis and excellent for sugar analysis.	L8	2.5	300	80	2.0 - 8.0			

« I have successfully used regular HPLC Analytical Columns for some analytical purpose, it works perfectly and accomdate good separation. »

Xiaohai Li from Scripps Reshearch Institute, Jupiter, FL, USA

## SiliaChrom XDB2 C18

## Description

**Silia**Chrom XDB2 C18 is designed to be a midhydrophobic C18 phase with 18% of carbon loading, like most of the popular reversed-phase HPLC columns on the market. This phase demonstrates a balanced hydrophobic adsorption in order to avoid excessive retention of hydrophobic compounds.

#### Structure

$$-O / CH_{3} 
Si - O Si R 
O CH3 R = (CH2)17CH3 
Si - O CH3 
-O CH3$$

SiliaChrom XDB2 C18

#### **Sorbent Characteristics**

• Pore Size: 100 Å

Specific Surface Area: 380 - 400 m²/g
 Particle Sizes Available: 3, 5 and 10 µm

• USP Code: L1

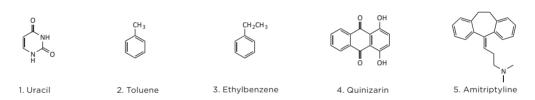
• Typical Carbon Loading: 18%

• pH Stability: 1.5 - 9.0

#### SiliaChrom XDB2 C18 Main Characteristics

- Great column-to-column and batch-to-batch reproducibility (popular for QC/QA laboratory)
- Typical average value for carbon loading (18%)
- · Good peak shape for basic, acidic and neutral analytes
- · Stronger separation power for isomers
- · Double endcapped

## Highly Base Deactivated C18



## Chromatographic conditions

- Column: SiliaChrom XDB2 C18. 5 um

Column size: 4.6 x 150 mmSiliCycle PN: H131805E-N150

- Mobile phase: MeOH/20 mM potassium phosphate monobasic

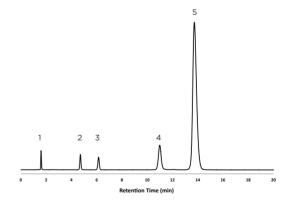
pH = 7.00 (80/20)

- Temperature: 23°C

- Flow rate: 1.000 mL/min

- Detector: UV at 254 nm

- Injection Volume: 1 μL



Column Performance Results							
Compounds	Retention Time (min)	Peak Asymmetry Factor (USP)	Theoretical Plates (USP)				
Uracil	1.61	1.24	4 618				
Toluene	4.73	1.04	12 858				
Ethylbenzene	6.19	1.00	13 633				
Quinizarin	nizarin 11.18		12 277				
Amitriptyline	13.53	1.29	9 451				

## SiliaChrom HILIC

## Description

SiliaChrom HILIC (hydrophilic interaction chromatography) HPLC columns are designed to retain highly polar analytes. SiliaChrom HILIC has a selectivity that is complementary to reversed-phase columns. In fact, it has a higher retention for hydrophilic compounds in HILIC mode. HILIC sorbent is more stable and offers higher reproducibility than normal phase silica or amino columns. This phase is ideal for MedChem laboratories and is approved for SFC applications.

#### Structure

 $R = (CH_2)_3NH-CO-NH_2$ 

#### **Sorbent Characteristics**

• Pore Size: 100 Å

• Specific Surface Area: 380 m<sup>2</sup>/g

• Particle Sizes Available: 3, 5 and 10 μm

• Typical Carbon Loading: 8%

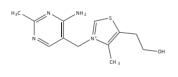
#### SiliaChrom HILIC Main Characteristics

- Unique chemistry (urea)
- · Accepts normal and reversed-phase applications
- · Best replacement for amino HPLC column
- · Provides high efficiency and rapid equilibration
- · Enhanced sensitivity in mass spectrometry
- · Non endcapped

SiliaChrom HILIC



## Silia Chrom HILIC: Separation of Vitamin B Complex and Vitamin C



A. Thiamine (B1)



B. Pyridoxine (B6)

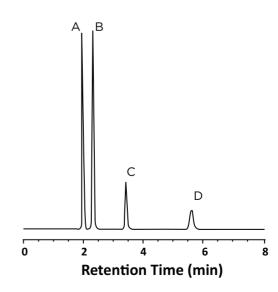


## Chromatographic conditions

Column: Silia Chrom HILIC, 5 μm
Column size: 4.6 x 200 mm
SiliCycle PN: H131805E-N150

- Mobile phase: 0.1% TFA in water/0.1% in ACN (90/10)

Flow rate: 1.000 mL/minDetector: UV at 280 nm



## SiliaChrom SCX-SAX

## Description

Silia Chrom SCX provides excellent resolution and peak shape for cationic analytes. The benzene sulfonic acid function of the Silia Chrom SCX is providing the cationic phase and also the  $\pi$ -  $\pi$  (aromatic) interaction. The Silia Chrom SCX is used for specific analysis of amino acids, anilines, drug salts, inorganic cations, and nucleosides.

#### Structure

$$-0 / CH_3 / Si - O Si - R / CH_3 R = (CH_2)_2 C_6H_4 SO_3 \cdot H^+ / Si - OH / O$$
SiliaChrom SCX

#### **Sorbent Characteristics**

 Pore Size: SiliaChrom SCX: 150 Å SiliaChrom SAX: 100 Å

 Specific Surface Area: SiliaChrom SCX: 200 m²/g SiliaChrom SAX: 380 m²/g

• Particle Sizes Available: 3, 5 and 10 μm

 USP Code: SiliaChrom SCX L9 SiliaChrom SAX L14

Typical Carbon Loading: SiliaChrom SCX: 10%
 SiliaChrom SAX: 6%

#### Description

SiliaChrom SAX provides excellent resolution and peak shape for anionic analytes. SiliaChrom SAX presents propyltrimethyl ammonium chloride functions allowing ion exchange interactions to acheive effective ionin chromatography. SiliaChrom SAX is used for specific analysis of pesticides, herbicides, inorganic anions and biological species such as nucleotides and glucosinolates

#### Structure

$$-0 / CH_3$$

$$Si - 0 / Si - R$$

$$0 CH_3 R = (CH_2)_3N^+(CH_3)_3CI^-$$

$$Si - OH$$

$$-0$$
SiliaChrom SAX

#### Silia Chrom SCX and SAX Main Characteristics

- · Narrow peak shape
- · Rapid equilibration
- · Compatible with organic modifiers
- Provides high efficiency and rapid separations
- Endcapped

## Other SiliaChrom Products

Apart from the classic stationary phases, SiliCycle has also developed specific HPLC columns based on a silica matrix like our mixed-mode HPLC columns.

#### Mixed-Mode SiliaChrom HPLC Columns

Conjugate two surface function chemistries to optimize your separation in a single experiment. SiliCycle offers the following SiliaChrom Mixed-Mode HPLC columns:

- SiliaChrom C18/C8
- Silia Chrom C18/Amide
- Silia Chrom C18/Phenyl
- SiliaChrom C18/CN
- SiliaChrom C18/SCX
- SiliaChrom C18/SAX
- Silia Chrom C18/Nitrophenyl

## Silia Chrom HPLC Columns for Biochromatography



The rapid progress in the areas of genomics, proteomics, metabolomics and other biotechnology sectors has pushed scientists to develop innovative and efficient chromatographic methods. These methods have opened the way to better understanding of biomolecules and now offer impactful solutions effective at each level of the development of new commercial biopharmaceutical ingredients. Sorbent materials used in biochromatography and small molecule chromatography are similar but they require specific characteristics such as wide pore sizes and/or precise chemical resistance.

Separation and determination of peptides, proteins and nucleic acids can be done via different chromatography techniques. This section will highlight the Silia*Chrom* HPLC columns used in each following technique:

- Reversed-phase biochromatography for molecular weights (MW) < 5,000 Da
- Reversed-phase biochromatography for MW between 5,000 and 100,000 Da
- Ion exchange chromatography (IEC)
- Size exclusion chromatography (SEC)

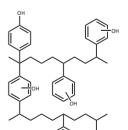
## SiliaChrom Reversed-Phases for Biochromatography (MW < 5,000 Da)

Silia Chrom Reversed-Phases for Biochromatography (MW < 5,000 Da)						
SiliaChrom Phases	Pore Size (Å)	%С	pH Stability Range	Characteristics	Phase Description	
XT C18	150	21	1.5 - 12.0	Superior separation of basic & hydrophobic compounds Excellent peak shape in every condition.	Page 109	
XT C18 Fidelity	150	15	1.5 - 12.0	Excellent durability.	Page 109	
dt C18	100	18	1.5 - 9.0	Superior separation of hydrophilic compounds.  Mobile phase compatibility 100% aqueous to 100% organic. Inert and stable for acidic & basic analytes.	Page 101	
RPC	n/a	Polymer	1.0 - 14.0	Guarantees chemical stability between pH 1.0 to 14.0 Basic compounds are well separated without peak tailling.	Page 117	

## Polymeric-Based Silia Chrom RPC

#### Description

SiliaChrom RPC phase is a hydrophobic copolymer based on polystyrene and divinylbenzene. The macroporous RPC reversed-phase resins are available in different particle sizes within a very narrow size distribution. The chemically inert polymer matrix of the SiliaChrom RPC guaranted chemical stability and allows for use with applications in the pH range from 1 to 14. The capacity factor (K') values measured for aromatic and conjugated molecules on RPC columns are high due to the very pure uniform hydrophobic surface. The high efficiency and high selectivity of SiliaChrom RPC columns allow the separation of analytes in minutes. Even basic substances are separated efficiently without any peak tailing.



Structure

Phase Code: H920

## Silia Chrom Reversed-Phases for Biochromatography (MW 5,000 - 100,000 Da)

Sil	Silia Chrom Reversed Phases for Biochromatography (MW 5,000 - 100,000)						
SiliaChrom Phases	Pore Size (Å)	%C	pH Stability Range	Characteristics	Phase Description		
XDB1 C18-300	300	8	1.5 - 9.0	Silia <i>Chrom</i> C18 phase with wide pore size specialy designed for peptide & protein separation	Page 112		
XDB1 C8-300	300	4.5	1.5 - 8.0	Silia <i>Chrom</i> C8 phase with wide pore diameter presenting lower hydrophobicity than C18	Page 112		
XDB1 C4-300	300	3	2.0 - 8.0	Silia <i>Chrom</i> C4 phase with wide pore diameter presenting lower hydrophobicity than C8 ideal for protein separation	Page 113		
XDB1 CN-300	300	3.5	2.0 - 8.0	This Cyano phase provides the maximum hydrophobicy for normal phase analysis conditions	Page 113		
XDB1 Phenyl-300	300	4.5	2.0 - 8.0	Reversed-phase permitting $\pi$ - $\pi$ interactions Excellent for aromatic and unsaturated compounds	Page 113		





## Silia Chrom GF Phases for Size Exclusion Chromatography

Size exclusion chromatography (SEC) also known as gel permeation chromatography (GPC) or gel filtration chromatography, separates molecules according to their size (or, more accurately, according to their hydrodynamic diameter or hydrodynamic volume). Smaller molecules are able to enter the pores of the media and, are therefore trapped and removed from the flow of the mobile phase. The average residence time in the pores depends upon the effective size of the analyte and the pore size itself. Larger molecules are excluded with essentially no retention. SiliaChrom GF column series are an appropriate set of phases to be used for size exclusion chromatography with silica-based material in normal phase conditions.

Silia Chrom GF Phases for Size Exclusion Chromatography							
SiliaChrom Phases	Functional Group	Pore Size (Å)	pH Stability Range	Separation of molecules with molecular weights between:	Phase Code		
GF	Diol	100	2.0 - 8.0	5,000 and 100,000 Da	Н900		
GF-300	Diol	300	2.0 - 8.0	50,000 and 1,000,000 Da	H900		
GF AMIDE	Amide	100	2.0 - 8.0	5,000 and 100,000 Da	H901		
GF AMIDE-300	Amide	300	2.0 - 8.0	50,000 and 1,000,000 Da	H901		



# THE Sharm



## SiliaChrom IEC Phases for Ion Exchange Chromatography

Silia*Chrom* IEC series are composed of polystyrene polymer-based packing bearing different functionalities such as weak or strong cationic and anionic functions. Silia*Chrom* IEC phases are compatible with most mobile phases and samples with a pH range from 1 to 14. Polymer-based columns tend to have lower efficiencies for small molecules compared to silica-based columns due to their smaller surface area.

Nevertheless, Silia*Chrom* IEC packings are a good alternative for samples that require a mobile phase pH outside the normal operating range of standard silica-based columns. Silia*Chrom* IEC columns are generally used for ion exchange separations, and are also useful for non-aqueous gel permeation chromatography size exclusion analysis and ion exclusion analysis of organic acids and carbohydrates.

SiliaChrom IEC Phases for Ion Exchange Chromatography							
SiliaChrom Phases	Functional Group	%C	pH Stability Range	Characteristics	Phase Code		
Silia <i>Chrom</i> IEC SA	Dimethylammonium Chloride	8	2.0 - 8.0	Strong anion exchanger	H950		
Silia <i>Chrom</i> IEC SC	Sulfonic Acid	4.5	2.0 - 8.0	Strong cation exchanger	H930		
Silia <i>Chrom</i> IEC WA	Amino	3	2.0 - 8.0	Weak anion exchanger	H960		
Silia <i>Chrom</i> IEC WC	Carboxylic Acid	4.5	2.0 - 8.0	Weak cation exchanger	H940		

Each SiliaChrom IEC phases is available in particule size 5, 7, 10 and 20  $\mu \text{m}$ 



Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 Email: sales@greyhoundchrom.com www.greyhoundchrom.com

## Silia Chrom Chiral Phases for Chiral Chromatography





## SiliaChrom Chiral Phases

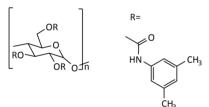
SiliaChrom Chiral coated polysaccharide stationary phases are made with a spherical high quality silica support physically coated with a polymeric chiral selector such as amylose or cellulose derivatives. Due to the coated nature of these supports, solvents should be carefully selected for normal phase conditions.

## Description

#### SiliaChrom Chiral Amylose T-DPC

Amylose tris-(3,5-dimethylphenylcarbamate) coated on a spherical silica support (*USP L51*). Silia*Chrom* Chiral Amylose T-DPC is used for chiral separation of alkaloids, tropines, amines, and beta blockers.

#### Structure



Silia Chrom Chiral Amylose T-DPC Phase Code: H810

#### Description

#### SiliaChrom Chiral Cellulose T-DPC

Cellulose tris-(3,5-dimethylphenylcarbamate) coated on a spherical silica support (*USP L40*). Silia*Chrom* Chiral Cellulose T-DPC is the most popular phase for chiral separation of alkaloids, tropines, amines, and beta blockers.

#### Structure

SiliaChrom Chiral Cellulose T-DPC Phase Code: H800

#### Description

#### SiliaChrom Chiral Cellulose T-MB

Cellulose tris-(4-methylbenzoate) coated on a spherical silica support. Silia*Chrom* Chiral Cellulose T-MB is used for chiral separation of aryl methyl esters and aryl methoxy esters.

#### Structure

SiliaChrom Chiral Cellulose T-MB Phase Code: H820

## Silia Chrom Chiral Amylose T-DPC Enantiomeric Separation of L and D-val PMB

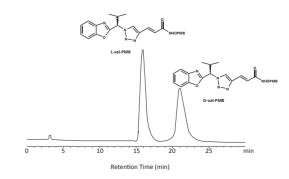
#### Chromatographic conditions

- Column: Silia Chrom Chiral Amylose T-DPC, 5 μm

Column size: 4.6 x 250 mmSiliCycle PN: H81005T-N250

- Mobile phase: Hexane/Isopropanol (80/20)

Flow rate: 1.000 mL/minDetector: UV at 254 nm





## SiliaChrom Phases for Supercritical Fluid Chromatography (SFC)

Supercritical Fluid Chromatography (SFC) is a globally accepted powerful «green» chromatographic technique for separation of enantiomeric compounds and complex mixtures. For decades, it has been the preferred technique for preparative chromatography. The recent advances in preparative and analytical equipment for SFC coupled with the industry demand for reliable rapid analysis chromatography has created the need for a dependable source for SFC columns and necessary technical support. SFC is a chromatographic technique where the main component of the mobile phase is Carbone Dioxide (CO<sub>2</sub>). A CO<sub>2</sub> based mobile phase composition is a «green» alternative to conventional HPLC mobile phases. The use of CO<sub>2</sub> based mobile phases enables the use of high performance preparative columns (10 to 50 mm ID) with a variety of particle sizes from 3 to 10 µm. Many SFC separations have successfully utilized stationary phases from normal phase HPLC such as unmodified silica, Diol, Amino and Cyano without the need for special packing techniques or hardware. The low viscosity of supercritical CO<sub>2</sub> allows separations to occur 3 to 5 times faster with 70 to 90% less in solvent usage than those for normal phase HPLC. Speed of the SFC separations, conservation of organic solvents and more concentrated product fractions make SFC a desirable preparative chromatographic technique for purifying chemical mixtures.

Silia <i>Chrom</i> Phases for Supercritical Fluid Chromatography							
SiliaChrom Phases	Pore Size (Å)	Carbon Loading %	Particle Size (μm)	Phase Description			
Silia <i>Chrom</i> XDB1 Si	100	-	3, 5, 10	Page 113			
Silia <i>Chrom</i> XDB1 Diol	100	5	3, 5, 10	Page 113			
Silia <i>Chrom</i> XDB1 Amino	100	6	3, 5, 10	Page 113			
Silia <i>Chrom</i> XDB1 CN	100	5	3, 5, 10	Page 113			
Silia <i>Chrom</i> Hilic	100	8	3, 5, 10	Page 115			

## SiliaChrom Guard Columns and Holders

Silia Chrom HPLC Guard Columns are designed to effectively protect both analytical and preparative HPLC columns. The usage of this shorter column is highly recommended to prolong column lifetime and does not alter the chromatography. Silia Chrom Guard Columns are cost effective and easy to use as a pre-filter to remove contaminants prior to injection. In liquid chromatography, contaminants introduced into the column can cause:

- Higher backpressure
- Resolution loss
- · Baseline noise or drift
- Peak shape changes
- Irreversible damages (column + system)

## Silia Chrom Guard Columns Packing and Dimensions

For optimal results and maximal protection, it is recommanded to always use a guard column packed with the same packing material than the HPLC column. However, only the same chemistry is really needed. Particle size can be different but it is highly recommended to match the characteristics of the HPLC column used.

Silia Chrom Guard Columns are available in two different lengths (10 and 20 mm) and four internal diameters (1D: 2.1, 4.6, 10 and 20 mm). In most cases, a 10 mm length would be enough but if the sample contains important quantity of impurities, the 20 mm would then be more suitable.

The Guard Column internal diameter should be the same as the HPLC column or one size smaller. Never use a guard column with a larger ID than to the HPLC column (*risk of efficiency loss*).

Silia Chrom Guard Columns and HPLC Column Combinations							
			SiliaChrom Guard Cartrid	ges Internal Diameter (mm)			
		2.1	4.6	10	20		
	2.0	r					
	2.1	r					
	3.0	r					
Silia <i>Chrom</i> HPLC Column Internal	4.6		r				
Diameter (mm)	10		0	r			
	20			0	r		
	30				r		
	50				r		

X = Preferred O = Possible



## SiliaChrom Guard Holders

To use a Silia Chrom Guard Column you need to purchase the appropriate holder:



	Silia <i>Chrom</i> Guard Holders							
Dec	adust Number		SiliaChrom Guard Cartridg	ges Internal Diameter (mm)				
Product Number 2.1 4.6 10				10	20			
	HDW-000	r						
Holders	HDW-001		r					
Holo	HDW-002			r				
	HDW-003				r			

## **Installation Procedure**

- If a new capillary tubing has been installed or if the LC system has not been operated for some time, flush the lines free of particulate before attaching the Silia Chrom Guard Column.
- 2. Insert the stainless column fitting (*B*) into the metal housing male connector (*A*) of the Silia*Chrom* Guard Holder.
- 3. Insert the Silia*Chrom* Guard Column (*C*) into the metal housing male connector (*A*) of the Silia*Chrom* Guard Holder. Make sure that the flat side of the stainless column fitting (*B*) is placed in front the Silia*Chrom* Guard Column frit (*C*).
- 4.Insert the stainless column fitting (*D*) into the metal housing female connector (*E*) of the Silia*Chrom* Guard Holder.
- 5. Finger tight both parts of the assembled Silia *Chrom* Guard Holder until leak free.
- 6. Connect the assembled Silia*Chrom* Guard Holder into the male fitting of the LC system tubing.
- 7. Once you have connected the SiliaChrom Guard Holder to the system and the LC column, connect the LC column to the detector and start pumping the working mobile phase at a low flow rate to equilibrate both the Guard Column and the LC column.
- 8. Gradually increase the flow rate to working condition and check for leaks. If leaking still occurs after persistent hand tightening, replace the leaking fitting.

- A Metal housing male connector
- B Stainless column fitting
- C SiliaChrom Guard Column
- D Stainless column fitting
- E Metal housing female connector



## Silia Chrom Cleaning and Regeneration Procedures

If adequate care is taken, it is possible to maintain column efficiency and reliability over an extended period of time. This section is intended to give information on the different procedures to help extend HPLC column lifetime.

## Difference between cleaning and regeneration

We usually make the assumption that, after a separation, all the material initially present in the column or cartridge has been eluted. After a run, the column is simply washed with 2-3 column volumes of the initial solvent mixture before starting a new separation. However, some impurities that are strongly retained on the column will accumulate at the intlet, if the mobile-phase composition is not strong enough to elute them during a regular run. Some non-negligible problems can arise when this happen: loss of performance, back-pressure build up, peak tailing, retention time shift or baseline drift.

To avoid this, it is highly recommended to perform regular cleaning of the column before any of these symptoms occurs. This process is simple and does not require modification of the usual chromatographic set up. When cleaning is not sufficient, a more thorough treatment, i.e. regeneration, may be necessary to avoid discarding the column.

## **Suggested Cleaning Procedure**

The more you use a cleaning procedure, the less rigorous conditions be necessary. Cleaning should be performed after running a known "dirty" sample and prior to column storage using lower flow rate than usual (typically from 20% to 50%).

Column volume estimation is done using the following equation:

Column Volume (packing's volume included) in mL =  $\pi$  \* [Column Radius in cm]<sup>2</sup> \* [Column Length in cm]

Silia <i>Chrom</i> Suggeste	Silia Chrom Suggested Cleaning Procedure					
Silia <i>Chrom</i> HPLC Column	Suggested Procedure					
Reversed-Phase Columns (C18, C8, C4, Amine, Cyano, Phenyl, etc.)	- Water/ACN (95/5) to remove buffer - Water/ACN (5/95) - Mobile phase used during the separation					
Normal Phase Columns ( <i>Amine, Cyano, Diol, etc.</i> )	- MeOH/CHCl <sub>3</sub> (50/50) - Ethyl Acetate - Mobile phase used during the separation Note: Never use water.					
Unbonded Silica Columns ( <i>Silica</i> )	- Hexane - Isopropanol - Methylene Chloride - Mobile phase used during the separation					
Ion Exchange Columns (SCX, SAX, etc.)	- 5 mM Phosphate Buffer pH 7.00 - Acetic Acid/Water (10/90) - Water - Methanol - Water					



## Silia Chrom Suggested Storage Conditions

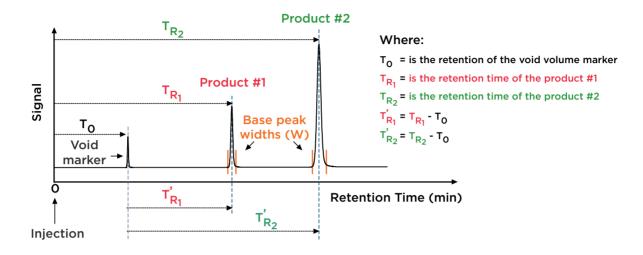
When Silia Chrom HPLC Columns are not used for an extended period of time, do not allow high aqueous or high salt mobile phases to remain in the column. Remove aqueous buffers remaining in the column by washing with 20-30 column volumes of a 50% methanol or acetonitrile aqueous solution, followed by 20 column volumes of organic solvent such as methanol or acetonitrile.

Each column is shipped with two removable column end plugs to prevent the drying of the column bed. Always put these plugs back on tightly before column storage or when column is not being used.

Silia <i>Chrom</i> HP	LC Columns	Recommended Storage Solvent		
SiliaChrom AQ C18 SiliaChrom AQ C18 SiliaChrom AQ C8 SiliaChrom SB C18 SiliaChrom SB C18 SiliaChrom SB C8 SiliaChrom SB C8 SiliaChrom SB C8 SiliaChrom XDB C18 SiliaChrom XDB C18 SiliaChrom XDB1 C18 SiliaChrom XDB1 C8 SiliaChrom XDB1 C8 SiliaChrom XDB1 C4 SiliaChrom XDB1 C4 SiliaChrom XDB1 C1 SiliaChrom XDB1 CN SiliaChrom XDB1 CN SiliaChrom XDB1 CN SiliaChrom XDB1 CN SiliaChrom XDB1 Phenyl SiliaChrom XDB1 C18	SiliaChrom XT C18 SiliaChrom XT Fidelity C18 SiliaChrom C18/C8 SiliaChrom C18/Amide SiliaChrom C18/Amide SiliaChrom C18/Phenyl SiliaChrom C18/SCX SiliaChrom C18/SCX SiliaChrom C18/SAX SiliaChrom Hilic SiliaChrom Hilic SiliaChrom SCX SiliaChrom SCX SiliaChrom SAX SiliaChrom SAX SiliaChrom GF-300	Methanol or Acetonitrile		
Silia <i>Chrom</i> XDB1 Amino Silia <i>Chrom</i> XDB1 Amino-300		Butyl Chloride/Methanol		
Silia <i>Chrom</i> Chiral Cellulose T-DPC Silia <i>Chrom</i> Chiral Cellulose T-MB	Silia <i>Chrom</i> Chiral Amylose T-DPC	Hexane/Isopropyl Alcohol (90/10)		
Silia <i>Chrom</i> dt Si Silia <i>Chrom</i> XDB Si Silia <i>Chrom</i> XDB1 Si Silia <i>Chrom</i> XDB1 Si-300	Silia <i>Chrom</i> XDB1 Diol Silia <i>Chrom</i> XDB1 Diol-300	Isooctane/Ethanol		

## **Important HPLC Definitions and Equations**

Typical Chromatogram in liquid chromatography



Capacity Factor or Retention Factor (k') is measured by the retention factor of the analyte compared to an unretained peak (void volume marker) using the following equation:

$$k^{/}=\frac{(T_R-T_0)}{T_0}$$

Where:

 $T_R$ : is the retention time of the analyte

T<sub>o</sub>: is the retention time of the unretained product

**Efficiency (N)** is usually measured by the plate count (*N or also called theoretical plate number*) using various equations. The most popular ones are:

By USP (United States Pharmacopeia)

$$N = 16 \times \left[\frac{t}{W}\right]^2$$

Where:

N: is the number of theoretical plates

t: is the retention time of the analyte

W: is the width at the base of the analyte

By DAB (German Pharmacopeia)

$$N = 5.54 \times \left[\frac{t}{W_{0.5}}\right]^2$$

Where:

N: is the number of theoretical plates

t: is the retention time of the analyte

 $\mathbf{W}_{\text{o.s}}$ : is the width-at-half-height of the analyte

**Selectivity** (a) is measured by the retention factor ratio between two similar compounds.

$$\alpha = \frac{k_2'}{k_1'}$$

Where:

 $K_1$ : is the retention factor of product #1

 $K_2$ : is the retention factor of product #2

Separation's difficulty based on the selectivity value. If the selectivity is:

≥ 2: Easy separation

1.5 - 2: Possible separation\*

1.2 - 1.5: Difficult separation

≤ 1.2: Very difficult separation\*\*

\* Method adjustment could be required

\*\* Selectivity's optimization may be required

## Important HPLC Definitions and Equations (con't)

Resolution (R) can be expressed using the two following equations

$$R = \frac{\sqrt{N}}{4} \times \left(\frac{\alpha - 1}{\alpha}\right) \times \left(\frac{1 + k_2'}{k_2'}\right)$$

Where:

Where:

N: is the number of theoretical plates

 $\alpha$ : is the selectivity

 $K_2$ ': is the retention factor of product #2

- -

T<sub>1</sub>: is the retention time of the product #1

 $T_2$ : is the retention time of the product #2

 $R = \frac{2(t_2 - t_1)}{W_2 + W_1}$ 

W,: is the width at the base of the product #1

W<sub>2</sub>: is the width at the base of the product #2

## Summary of Influencing Factors in HPLC

To choose the most suitable HPLC column, various parameters need to be taken into account: the desired selectivity and the sample load as well as the efficiency and the resolution. All these parameters are influenced by different factors in HPLC summarized in the table below.

Liquid Chromatography Influencing Factors						
Properties	Typical Parameters	Affected Influencing Factors	Limitations			
	Solvent	Retention, Efficiency	Back-pressure & phase stability			
Chromatographic Conditions	рН	Selectivity, Resolution & Retention	Phase stability			
Flow Rate		Analysis Time, Efficiency & Resolution	Back-pressure & phase stability			
	Chemistry (SiO <sub>2'</sub> C18, etc.)	Selectivity, Resolution & Retention	Solvent used			
Packing Characteristics Pore Size (Å)		Sample Load & Selectivity	Size of the molecule			
Characteristics	Particle Size (μm)	Back-pressure, Efficiency & Resolution	Back-pressure & flow rate			
HPLC Column	Internal Diameter	Sample Load & Sensitivity	Back-pressure & flow rate			
Dimensions	Length	Analysis Time & Resolution	Back-pressure & analysis time too long			

## **HPLC Method Scaling Up or Scaling Down Theory**

When your experimental conditions are well optimized to get the most suitable purification, it is possible to scale up/down your method by keeping the same particle size and sorbent using these two equations:

#### Adjustment of the Sample Load

$$x_2 = \frac{x_1 \times r_2^2 \times C_L}{r_1^2}$$
 where  $\left[C_L = \frac{L_2}{L_1}\right]$ 

Where:

 $\mathbf{x}_{1}$ : is the maximum sample load in initial column

 $\mathbf{x}_{2}$ : is the maximum sample load in final column

 $\mathbf{r}_1$ : is the radius of the initial column

 $\mathbf{r}_2$ : is the radius of the final column

 $L_1$ : is the length of the initial column

L<sub>2</sub>: is the length of the final column

Adjustment of the Flow Rate

$$V_2 = \frac{V_1 \times r_2^2}{r_1^2}$$

Where:

 $\mathbf{V}_1$ : is the flow rate use with the initial column

 $V_2$ : is the flow rate use with the final column

 $\mathbf{r}_1$ : is the radius of the initial column

 $\mathbf{r}_{2}$ : is the radius of the final column

## How to Select the Right Silia Chrom HPLC Column

To select the right HPLC Column to use in your method development, read the section below to select the most appropriate Silia*Chrom* HPLC column to try first. However, before going forward in the selection, you need to have an idea of the sample quantity you need to purify as well as the liquid chromatography equipment available.

Remember: Resolution 
$$R = \frac{\sqrt{N}}{4} \times \left(\frac{\alpha - 1}{\alpha}\right) \times \left(\frac{1 + k_2'}{k_2'}\right)$$

## Step 1. Find the Desired Selectivity by Selecting the Chemistry

When selecting an HPLC column, the most important factor is the selectivity in order to achieve an optimal resolution. A good knowledge of the composition of the sample mixture is crucial to select the most suitable chromatography mode to use in order to have good interactions between the sorbent and the compounds.

In liquid chromatography, there are various modes of operation possible based on the interaction mechanism of the solute with the stationary phase. Please refer you to previous sections to choose the most suitable phases to get optimal separation results.

## Step 2. Select the Pore Diameter

To select the right pore diameter to use, find out the molecular weight of the solute. Typically, for small molecules, 100 - 150 Å pore size is recommended (*molecular weights below 5,000 Da*). For large molecules, such as peptides and proteins, 300 Å or higher is recommended.

## Step 3. Find the Desired Efficiency & Resolution

Once you found the right selectivity, the second step is;

Be able to separate your sample with the shortest possible analysis time WITH optimal efficiency.

Two factors can influence the efficiency of a chromatography:

- 1. The particle size: influence on the resolution and back-pressure
- 2. The column dimensions (internal diameter & length): influence on the resolution and the sample load

## Step 3.1. Select the Particle Size

For analytical applications, different particle sizes are available. The most common one being the 5  $\mu$ m due to a good price/performance ratio. However, if you require a better separation and want to decrease analysis time, then 3  $\mu$ m would be a better choice. Keep in mind that with a smaller particle size the backpressure will be higher.

For preparative applications, a larger particle size is usually used (most frequently used is 10  $\mu$ m) with a larger column diameter ( $\leq$  20 mm).



## How to Select the Right Silia Chrom HPLC Column (con't)

## Step 3.2 Select the Column Dimensions (Influence on the Resolution)

For analytical applications, the most often recommended format for initial trial is the 4.6 x 150 mm. Then, if you need more resolution, look at: decreasing the internal diameter or increasing the column length.

## 3.2.1 Select the Internal Diameter (Influence on the Sample Load)

With smaller internal diameters, you reduce solvent consumption due to lower flow rate required but increase analysis time. Furthermore, loading capacity is decreased as the diameter decreases. The table below identifies typical applications associated with typical internal diameters used in HPLC.

	Select the Internal Diameter (ID)								
Type of columns	pe of columns ID (mm) Typical Sample Load Typical Flow Rate		Typical Flow Rate	Typical Applications					
	2.1	0.04 - 1.5 mg	0.1 - 0.3 mL/min	Used with low sample volumes or when more sensitivity and selectivity are needed over 3 mm ID.					
Narrow Bore	Narrow Bore 3.0	0.08 - 3.0 mg	0.2 - 0.6 mL/min	Used to reduce flow rate and solvent consumption over 4.6 mm ID. It is gaining popularity.					
Analytical	4.6	0.2 - 7.0 mg	0.5 - 1.5 mL/min	This is the most common ID used for traditional quantitative analysis.					
Semi-Preparative	10	0.95 - 33.0 mg	2.5 - 7.0 mL/min	Used for small-scale ( <i>mg</i> ) preparative purifications.					
	20	4.0 - 132.0 mg	9.0 - 28.0 mL/min						
Droparativo	30	8.5 - 297.0 mg	20.0 - 60.0 mL/min	Used for large-scale (hundreds of mg to gram)					
Preparative	50	24.0 - 800.0 mg	60.0 - 175.0 mL/min	purifications. The higher the diameter, the greater the loading capacity.					
	100	96.0 - 3,200.0 mg	240.0 - 700.0 mL/min						

## 3.2.2 Select the Column Length (Influence on the Resolution)

The rule of thumb is that in presence of the same packing, longer columns provide better resolution and efficiency over shorter ones but with longer retention times and higher pressure. In general, it is preferable to try using the shortest column length possible. If the resolution is not good enough, increase the column length or use a smaller particle size with the same length. The table below presents the most suitable length/particle combinations.

	Select the Column Length							
Length (mm)	Most Suitable Particle Size (μm)	Typical Applications						
30 & 50	3 μm or smaller	Used to reduce flow rate and solvent consumption over 100 & 150 mm lengths.						
100 & 150	3 or 5 μm	These are the most common lengths used for traditional quantitative analysis.						
200 & 250	5 μm or larger	For difficult separations or for higher resolution.						

## Acceptable Modifications to an HPLC Validated Method

Even if you are using an FDA validated or a USP recommanded method, some operating conditions can be adjusted if the modifications respect the acceptable specifications proposed by Pharmacopeias<sup>1-3</sup> and the FDA<sup>4</sup>. A side-by-side comparison of both the original and the adjusted method needs to be performed to demonstrate that the method's accuracy and precision is not affected by these modifications.

Acceptable Modifications to an HPLC Validated Method							
Parameters	Allowable modification	Examples of possible modifications					
Mobile phase pH	± 0.2 units	Validated pH: 7.0 Allowed pH range: 6.8 - 7.2					
Concentration of salts in buffer	± 10%	Validated concentration: 20 mM Allowed concentration range: 18 - 22 mM					
Ratio of components in mobile phase	Only the minor components can be adjusted by ± 30% or ± 2% absolute (i.e.: in regards to the total mobile phase), whichever is the larger but should never exceed ± 10% absolute or removed totally.	Binary mixtures: Validated ratio: 50/50 Allowed ratio: 40/60 to 60/40  Validated ratio: 95/5 Allowed ratio: 93.5/6.5 to 96.5/3.5  Ternary mixtures: Validated ratio: 60/35/5 Allowed % of the 1st component: 60% Allowed % of the 2nd component: 25 - 45% Allowed % of the 3rd component: 3.5 - 6.5%  The total of the three components together need to be 100%.					
Wavelength of UV detector	No modification allowed.	n/a					
Column length	± 70%	Validated length: 150 mm Allowed length range: 45 - 255 mm					
Column inner diameter	± 50%	Validated inner diameter: 4.6 mm Allowed inner diameter range: 2.3 – 10.6 mm					
Flow rate	± 50%	Validated flow rate: 1.00 mL/min Allowed flow rate range: 0.5 - 1.5 mL/min					
Injection volume	May be increased to as much as 2 times if no adverse effects on LOD and repeatability.	n/a					
Particle size	No increase permitted. May be decreased by as much as 50%.	Validated particle size: 5 μm Allowed particle size range: 2.5 - 5 μm					
Column temperature	± 20%	Validated temperature: 23°C Allowed length range: 18.4 - 27.6°C					

<sup>&</sup>lt;sup>1.</sup> USP. USP 32-NF 27, Chromatography <621>. Rockville, MD: USP; 2009:227.

<sup>&</sup>lt;sup>2</sup> USP. Second Supplement to USP 32-NF 27. Rockville, MD: USP; 2009:4147.

<sup>&</sup>lt;sup>3</sup> USP. USP 32-NF 27, Verification of Compendial Procedures <1226>. Rockville, MD: USP; 2009:736.

<sup>&</sup>lt;sup>4</sup> ORA Laboratory Procedure, Food and Drug Administration, modification criteria.



## Silia Chrom HPLC Column Storage Cabinet

# Protect your HPLC Column Inventory with the Silia*Chrom* Column Storage Cabinet

The Silia*Chrom* Column Storage Cabinet has been designed to safely store your HPLC column investment. Poor column storage can lead to reduced column performance and decreased product life.

The Silia*Chrom* Column Storage Cabinet is a bench top storage unit of solid steel construction with chrome-plated D-ring handles for added resistance. Up to 30 columns of 300 mm long (*or shorter*) can be stored in 5 separate drawers. Each drawer has a 6 position secure molded foam insert providing several storage possibilities. The foam insert can easily be customized to accommodate shorter columns, guard cartridges or HPLC tools and fittings. Each storage cabinet is stackable and supplied with rubber mounts. With the addition of a mounting bracket (*sold separately*), your Silia*Chrom* Column Storage Cabinet can be expanded to a multi-unit storage device.

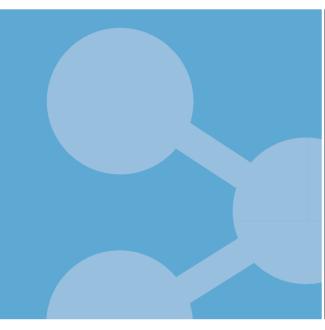
The Silia *Chrom* Column Storage Cabinet is a cost-effective, expandable solution to conveniently index and store your HPLC column inventory.

## Using the Silia Chrom HPLC Column Storage Cabinet ensures the following benefits

- · Easy column identification.
- · No more misplaced or lost columns.
- · Increases column lifetime.
- Saves time and storage space.

Silia <i>Chrom</i> Column Storag	e Cabinet Characteristics
Column Storage Cabinet PN	AUT-0167
Mounting Bracket PN	AUT-0168
Dimensions (W x H x D)	279 x 325 x 408 mm
Drawer Height	51 mm
Column Formats	From 20 to 300 mm lenght
Column Storage Cabinet Weight	12 Kg





# SiliCycle® Consumables





## **Greyhound Chromatography and Allied Chemicals**

6 Kelvin Park, Birkenhead, Merseyside CH41 1LT United Kingdom Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 sales@greyhoundchrom.com

www.greyhoundchrom.com

## SiliCycle Syringe Filters

Using SiliCycle Syringe Filters guarantees the following benefits:

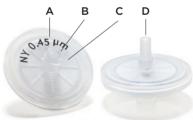
- Suitable for all laboratory filtrations.
- Increases column and apparatus life.
- Consistent and reproducible analysis.
- · Limits system down time.



## SiliCycle Syringe Filters Are Suitable for your Laboratory Filtration Needs

Syringe filters are offered by SiliCycle to help scientists with their laboratory filtration needs. They are compatible either with aqueous, organic or inorganic solutions. SiliCycle Syringe Filters are available in a wide variety of membranes (*Nylon, PTFE, PVDF, PES, and RC*) with popypropylene housing. They are the perfect choice for many applications in the fields of environmental, pharmaceutical, biotechnological, forensic and food & beverage laboratories.

SiliCycle Syringe Filters are specially designed to offer efficient and superior flow rate for any type of solution. These high quality products provide you with optimal filtration and particulate-free samples prior to injection. This extends apparatus lifetime which decreases overall analysis cost.



Nylon Syringe Filter 0.45 μm 25 mm

#### A: Identification

Membrane type and pore size are clearly indentified on each syringe filter.

## B: Luer-Lok™ female connector

Secures the connections to prevent «blow off».

#### C: Distribution ring

Generates even distribution of the flow rate during the elution.

#### D: Luer male connector

Can be easily connected to an automated system.

## Field of Applications

#### **Environmental**

Environmental analysis of water, waste water, soil and sludge can be easily filtered using the SiliCycle Syringe Filter portfolio.

#### Pharmaceutical & Biotechnological

At each step of the drug discovery process, API or target compounds have to be isolated, purified and filtered prior to analysis. SiliCycle Syringe Filters achieve easy purification of complex physiological matrices.

#### **Forensic**

Elimination of particulates before injection to a sub-micron device is necessary prior to each clinical or toxicological analysis (*HPLC*, *GC* or *Mass Spectrometer*).

#### Food & beverage

Improving the detection limits for pesticides, herbicides, flavours and fragrances analysis requires high quality syringe filter products because of the presence of different types of particulates in the samples.

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- Step 1: Selection of the Membrane by Application
- Step 2: Selection of the Membrane Porosity Based on the Sample Nature
- Step 3: Selection of the Membrane Diameter Based on Sample Volume

## Step 1: Selection of the Membrane by Application

Find the Perfect Syringe Filter in 3 Simple Steps

In the table below you can find the most popular applications where scientists are using SiliCycle Syringe Filters in their laboratories. The table below presents recommended membranes and alternative membranes for each application type. Finally, your choice of membrane can be validated by reviewing the description of each membrane in the SiliCycle portfolio.

Membrane Selection by Application							
Applications	Recommended Membranes	Alternative Membranes					
Sample preparation prior to HPLC & GC analysis	Nylon	PTFE, PES or RC					
Protein analysis or biological solutions	PVDF or PES	Nylon or RC					
High particulate loads	Nylon	RC or PTFE					
Pure organic and aggressive solvents	PTFE	RC or Nylon					
Environmental analysis	PTFE or Nylon	RC					
Clinical or toxicological analysis	PES	RC					
Food & beverage analysis	PTFE or Nylon	RC					
Sample preparation prior to ionic chromatography analysis	PES	PTFE or RC					
Capillary electrophoresis analysis	PES	RC					
Sample preparation prior to ICP-MS or AAS analysis (trace metals)	PES or Nylon	RC					

## **Membrane Descriptions**

#### Nylon:

Hydrophilic membrane is working well for general filtrations, aqueous & mixed organic solutions, medical assays and HPLC sample preparations.

#### Polytetrafluoroethylene (PTFE):

Hydrophobic polytetrafluoroethylene membrane is an excellent media for filtration of strong acids and aggressive organic solvents. Wetting the membrane with alcohol and water gives a hydrophilic characteristic.

#### Polyvinylidene Fluoride (PVDF):

Hydrophilic polyvinylidene fluoride membrane presents low extractables and provides good filtration of aqueous solutions, organic solvents and biological solutions.

#### Polyethersulfone (*PES*):

Hydrophilic polyethersulfone membrane is mainly used for life-science applications (biological & pharmaceutical) because of the ultra-low protein binding characteristic of the membrane.

#### Regenerated Cellulose (RC):

Regenerated cellulose is a universal hydrophilic membrane used in chromatography for filtration of aqueous samples and solvents. This membrane is also used for filtration of biomolecules because of the ultra-low binding capability of the media.

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## Step 2: Selection of the Membrane Porosity Based on the Sample Nature

## Pore Size of 0.45 μm

This porosity is recommended for filtration of viscous solutions or solutions containing high levels of particulate matter. Generally used for aqueous or mixed organic solutions prior to injection on an HPLC column packed with  $> 3 \mu m$  particles.

#### Pore Size of 0.20 µm

Generally used for aqueous or mixed organic solution prior to injection on an HPLC or UHPLC column packed with  $\leq 3 \, \mu m$  particles. This porosity is recommended for particulate-sensitive methods.

## Step 3: Selection of the Membrane Diameter Based on Sample Volume

#### 4 mm Membrane

Use this diameter when the volume to filtrate is less than 1 mL.

#### 13 mm Membrane

Use this diameter when the volume to filtrate is between 1 to 10 mL.

#### 25 mm Membrane

Use this diameter when the volume to filtrate is between 10 to 100 mL.



## SiliCycle Syringe Filters Chemical Compatibility Chart

SiliCycle Syringe Filters Chemical Compatibility Chart											
Chemical	Nylon	PTFE	PVDF	PES	RC	Chemical	Nylon	PTFE	PVDF	PES	RC
Acids	•					Halogenated Hydrocarbons					
Acetic, Glacial						Carbon Tetrachloride					
Acetic, 25%						Chloroform					
Formic, 25%				-		Methylene Chloride					
Hydrochloric, 25%						Ketones					
Nitric, 25%						Acetone					
Phosphoric, 25%				-		Cyclohexanone					
Sulfuric, 25%						Methyl Ethyl Ketone					
Trichloroacetic, 10%			-	-		Methyl Isobutyl Ketone	-				
Bases						Esters					
Ammonium Hydroxide, 25%						Amyl Acetate					
Sodium Hydroxide, 3 N						Butyl Acetate					
Alcohols						Ethyl Acetate, Methyl Acetate					
Benzyl Alcohol						Propyl Acetate					
Ethanol, 70%						Organic Oxides					
Ethanol, 98%						Dimethylsulfoxide	-				
Ethylene Glycol						Dioxane					
Glycerol						Tetrahydrofuran					
Isopropanol						Ethyl Ether					
Methanol, 98%						Amides & Amines					
Hydrocarbons						Acetonitrile					
Hexane						Aniline	-			-	
Xylene						Diethylacetamide				-	
Toluene, Benzene						Dimethyl Formamide					
Legend						Pyridine					
		Com	patible			Miscellaneous					
	1	Not Com	patible			Hydrogen Peroxide, 30%					
_imited Compatibility (small volu	mes or sh	ort conta	ct time)		1	Phenol, Aqueous, 10%					



## **Typical Experimental Procedure**

## Loading

Fill the syringe with the liquid sample and allow a small volume of air to enter the Syringe. This small volume of air is used as a purge to minimize fluid retention when expelling the liquid sample from the syringe.

## **Assembly**

Twist the SiliCycle Syringe Filter Luer-Lok<sup>TM</sup> onto the syringe. Make sure that the Luer-Lok<sup>TM</sup> is matching with the syringe to prevent the filter from coming off during the filtration.

## **Filtration**

Direct the SiliCycle Syringe Filter tip into the collection vessel and apply gentle pressure onto the syringe plunger. Push the liquid sample and the air volume through the SiliCycle Syringe Filter to maximize sample recovery.

## SiliCycle Syringe Filters Ordering Information

SiliCycle Syringe Filter Ordering Information							
Membrane Type	Quantity per box	13 mm D <i>Sample volui</i> 0.20 μm	Diameter <i>me: 1 - 10 mL</i> 0.45 μm	25 mm D <i>Sample volum</i> 0.20 μm			
	100 / box	SF-NYL13-20	SF-NYL13-45	SF-NYL25-20	SF-NYL25-45		
Nylon	500 / box	SF-NYL13-20-L	SF-NYL13-45-L	SF-NYL25-20-L	SF-NYL25-45-L		
	1,000 / box	SF-NYL13-20-M	SF-NYL13-45-M	SF-NYL25-20-M	SF-NYL25-45-M		
	100 / box	SF-PTF13-20	SF-PTF13-45	SF-PTF25-20	SF-PTF25-45		
Polytetrafluoroethylene (PTFE)	500 / box	SF-PTF13-20-L	SF-PTF13-45-L	SF-PTF25-20-L	SF-PTF25-45-L		
<b>(</b> - · · <b>- /</b>	1,000 / box	SF-PTF13-20-M	SF-PTF13-45-M	SF-PTF25-20-M	SF-PTF25-45-M		
	100 / box	SF-PVD13-20	SF-PVD13-45	SF-PVD25-20	SF-PVD25-45		
Polyvinylidene Fluoride (PVDF)	500 / box	SF-PVD13-20-L	SF-PVD13-45-L	SF-PVD25-20-L	SF-PVD25-45-L		
( ,	1,000 / box	SF-PVD13-20-M	SF-PVD13-45-M	SF-PVD25-20-M	SF-PVD25-45-M		
	100 / box	SF-PES13-20	SF-PES13-45	SF-PES25-20	SF-PES25-45		
Polyethersulfone (PES)	500 / box	SF-PES13-20-L	SF-PES13-45-L	SF-PES25-20-L	SF-PES25-45-L		
(123)	1,000 / box	SF-PES13-20-M	SF-PES13-45-M	SF-PES25-20-M	SF-PES25-45-M		
	100 / box	SF-RC13-20	SF-RC13-45	SF-RC25-20	SF-RC25-45		
Regenerated Cellulose (RC)	500 / box	SF-RC13-20-L	SF-RC13-45-L	SF-RC25-20-L	SF-RC25-45-L		
V/	1,000 / box	SF-RC13-20-M	SF-RC13-45-M	SF-RC25-20-M	SF-RC25-45-M		

<sup>\*</sup> Contact us for 4 mm membrane diameter, 1 mm pre-filter, and sterile syringe filters.

## SiliCycle® Membrane Filters

Advantages of using SiliCycle Membrane Filters for your filtrations:

- Broad portfolio to covert all purification needs: 25 mm & 47 mm diameter available in 0.20  $\mu m \& 0.45 \mu m$  pore size.
- Many choices of membrane types to suit all fields of applications.



## Fast and Cost Effective Separations with SiliCycle Membrane Filters

Membrane filters consist in a microporous films having a specific porosity which can be used to retain components (*particles and microorganisms*) with larger pore size compared to the membrane. Table below presents an overview of SiliCycle Membrane Filters specifications and typical applications.

	SiliCycle M	1embrane Filters	Overview						
Characteristics	Nylon	Polytetra- fluoroethylene ( <i>PTFE</i> )	Polyvinylidene Fluoride (PVDF)	Polyethersulfone (PES)	Regenerated Cellulose (RC)				
Membrane Specifications									
Hydrophilic / Hydrophobic	Hydrophilic	Hydrophobic*	Hydrophobic	Hydrophilic	Hydrophilic				
Extractable level	Extremely low	Low	Low	Low	Low				
Chemical & Thermal Properties									
Chemical resistance	Very good	Higher resistance	Good	Lower resistance	Good				
pH stability range	3 - 12	1 - 14	1 - 14	1 - 14	3 - 12				
Autoclavable	Yes	Yes	Yes	Yes	Yes				
Protein binding capacity	Medium	Low	Very low	Medium	Very low				
Typical Applications: Sample Prepara	tion prior to								
GC analysis	Preferred	Alternative	-	Alternative	Alternative				
HPLC analysis	Preferred	-	-	-	-				
ICP-MS or AAS analysis	Preferred	-	-	Preferred	Alternative				
<ul> <li>Ion chromatography</li> </ul>	-	-	-	Preferred	-				
Typical Applications: Solvent Filtrat	ion & Sterilization	of							
Agressive solutions	Alternative	Preferred	-	-	Alternative				
Aqueous solutions	Preferred	-	-	-	Alternative				
Organic solutions	Preferred	-	-	-	Alternative				
Typical Applications: Filtration & Ste	erilization for								
Biomolecules analysis	Alternative	-	Preferred	Preferred	Alternative				
Clinical & forensic analysis	-	-	-	Preferred	Alternative				
Environmental analysis	Preferred	Preferred	-	-	Alternative				
Food & beverage analysis	Preferred	Preferred	-	-	Alternative				
Venting Applications	-	Preferred	-	-	-				

 $<sup>\</sup>ensuremath{^*}$  Hydrophilic character in presence of alcohol and water.



## SiliCycle Membrane Filters Ordering Information

SiliCycle Membrane Filters Ordering Information (100/box)							
Mambagana Tyra	25 mm Memb	rane Diameter	47 mm Memb	rane Diameter			
Membrane Type	0.20 μm		<b>0.20</b> μm	<b>0.45</b> μm			
Nylon	MF-NYL25-20	MF-NYL25-45	MF-NYL47-20	MF-NYL47-45			
Polytetrafluoroethylene (PTFE)	MF-PTF25-20	MF-PTF25-45	MF-PTF47-20	MF-PTF47-45			
Polyvinylidene Fluoride (PVDF)	MF-PVD25-20	MF-PVD25-45	MF-PVD47-20	MF-PVD47-45			
Polyethersulfone (PES)	MF-PES25-20	MF-PES25-45	MF-PES47-20	MF-PES47-45			
Regenerated Cellulose (RC)	MF-RC25-20	MF-RC25-45	MF-RC47-20	MF-RC47-45			

<sup>\*</sup> Contact us if you are looking for a membrane not listed inside this table.



25 mm Membrane Diameter



47 mm Membrane Diameter

## SiliCycle Vials & Caps



## Using SiliCycle Vials & Caps ensures the following benefits:

- · Compatible with most autosamplers.
- Tight seal each and every time.
- · Affordable price and excellent quality.
- Wide range of products available.



## SiliCycle Vials & Caps Are Adapted to your Sample Requirements

Vials & Caps are new consumables that SiliCycle now offers to help customers with their day-to-day sample handling needs. SiliCycle Vials & Caps are compatible with most autosampler systems. They respect general characteristics offering the right product with optimal results. These characteristics are; sample volume, volatility, stability, chemical compatibility, and the type of autosampler (*robotic specifications*).

The SiliCycle Vials & Caps portfolio also offers products that are adapted to all types of samples and for specific storage conditions. Product characteristics such as the type of glass, type of septum and type of vial closure can be easily be selected to fit your needs.

## Type of Glass

#### **Clear Glass**

SiliCycle uses USP Type 1 glass which is a borosilicate presenting the lowest leaching characteristics. This glass has an expansion coefficient of 33. It is a clear glass that does not offer protection from light.

#### **Amber Glass**

SiliCycle also uses USP Type 1 glass with an expension coefficient of 51. The amber glass protects the sample from light.

## **Type of Closure**

#### **Snap-Top Vial**

This type of vial closure is an extension of the crimp-top vial system but the plastic cap is stretched over the rim of the vial to seal the septum. This is the least reproducible sealed system. This type of vial is not recommended for volatile samples.

#### Crimp-Top Vial

This type of vial prevents evaporation of the sample because the seal is squeezed between the glass vial rim and the aluminum cap. A crimper is required to seal the cap on the vial.

#### Screw-Top Vial

This type of vial is the universal and most used vial. Users need simply to screw the cap to seal the septum between the cap and the glass rim. No tool is required.

Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 Email: sales@greyhoundchrom.com www.greyhoundchrom.com



## SiliCycle Snap-Top Vials and Snap Caps

SiliCycle snap-top vials and caps are designed to rapidly seal sample prior to analysis. Because the snap sealing technology is less secure than the screw and the crimp technology, it is highly recommended to use these vials for short time storage and/or for low volatile samples. Snap-top vials are compatible with almost all autosamplers including autosamplers with robotic arms (refer to the Autosampler Compatibility Table page 155).

## Snap-Top Vials Using 11 mm Snap Caps















235	_	 $\sim$

2SP-A11-C

2SP-CW11-C

2SP-AW11-C

1-5HSP-C11-C

0-3SP-C11-D

SiliCycle Snap-Top Vial Products							
Description	Vial Size OD x Height (mm)	Capacity (mL)	Product Number 100/box 1,000/bo				
Snap-Top Large Opening Clear Vial	12 x 32	2.0	2SP-C11-C	2SP-C11-M			
Snap-Top Large Opening Amber Vial	12 x 32	2.0	2SP-A11-C	2SP-A11-M			
Snap-Top Large Opening Clear Vial with White Patch	12 x 32	2.0	2SP-CW11-C	2SP-CW11-M			
Snap-Top Large Opening Amber Vial with White Patch	12 x 32	2.0	2SP-AW11-C	2SP-AW11-M			
Snap-Top High Recovery Clear Vial	12 x 32	1.5	1-5HSP-C11-C	1-5HSP-C11-M			
Snap-Top Fused Insert Clear Vial (0.3 mL)	12 x 32	0.3	500/box, 0-3SP-C11-D				
Snap-Top Fused Insert Amber Vial (0.3 mL)	12 x 32	0.3	500/box, (	)-3SP-A11-D			

















CSP11-MI-C

BSP11-MI-C

NSP11-MI-C

RSP11-MI-C

YSP11-MI-C

CSP11-JI-C

CSP11-KSI-C

SiliCycle Snap Cap Products						
Description	Cap Material	Septum	Thickness (in/mm)	Product Number 100/box 1,000/b		
11 mm Clear Snap Cap	PP	Red PTFE/White Silicone	0.040/1.0	CSP11-MI-C	CSP11-MI-M	
11 mm Blue Snap Cap	PP	Red PTFE/White Silicone	0.040/1.0	BSP11-MI-C	BSP11-MI-M	
11 mm Black Snap Cap	PP	Red PTFE/White Silicone	0.040/1.0	NSP11-MI-C	NSP11-MI-M	
11 mm Red Snap Cap	PP	Red PTFE/White Silicone	0.040/1.0	RSP11-MI-C	RSP11-MI-M	
11 mm Yellow Snap Cap	PP	Red PTFE/White Silicone	0.040/1.0	YSP11-MI-C	YSP11-MI-M	
11 mm Clear Snap Cap	PP	Red PTFE/White Silicone/Red PTFE	0.040/1.0	CSP11-JI-C	CSP11-JI-M	
11 mm Clear Snap Cap, Slit	PP	Blue PTFE/White Silicone	0.040/1.0	CSP11-KSI-C	CSP11-KSI-M	
11 mm Blue Snap Cap, Slit	PP	Blue PTFE/White Silicone	0.040/1.0	BSP11-KSI-C	BSP11-KSI-M	

PP = Polypropylene

## SiliCycle Crimp-Top Vials and Crimp Caps

SiliCycle crimp-top vials and caps are designed to be the safest alternative to seal sample prior to analysis or storage. When properly assembled, these vials are the best alternative for long-term storage and/or for high volatile solvents. Crimp-top vials are compatible with almost all autosamplers available on the market, including autosamplers with robotic arms (refer to the Autosampler Compatibility Table page 155).

## Crimp-Top Vials Using 8 mm Crimp Caps



SiliCycle Crimp-Top Vial Products						
Description	Vial Size OD x Height (mm)	Capacity (mL)	Quantity per box	Product Number		
Crimp-Top Clear Vial	8 x 40	1.2	500	1-2CP-C8-D		
Crimp-Top Tapered Bottom Clear Vial	8 x 40	1.0	500	1CPT-C8-D		
Crimp-Top Clear Vial	8 x 30	0.8	500	0-8CP-C8-D		
Crimp-Top Clear Vial	7 x 40	0.8	500	0-8CPZ-C8-D		
Crimp-Top Tapered bottom Amber Vial	7 x 40	0.7	500	0-7CP-A8-D		
Crimp-Top Tapered bottom Clear Vial	7 x 40	0.7	500	0-7CP-C8-D		



SiliCycle Crimp Cap Products						
Description	Cap Material	Septum	Thickness (in/mm)	Product Number		
·				100/box	1,000/box	
8 mm Crimp Cap	Al	Red PTFE/White Silicone	0.040/1.0	ALCP8-MI-C	ALCP8-MI-M	
8 mm Crimp Cap	Al	Red PTFE/White Silicone/Red PTFE	0.040/1.0	ALCP8-JI-C	ALCP8-JI-M	
8 mm Crimp Cap	Al	Clear FEP/Orange Silicone	0.040/1.0	ALCP8-CI-C	ALCP8-CI-M	

Al = Aluminum



## Crimp-Top Vials Using 11 mm Crimp Caps



SiliCycle Crimp-Top Vial Products						
Description	Vial Size	Capacity	Product Number			
	OD x Height (mm)	(mL)	100/box	1,000/box		
Crimp-Top Large Opening Clear Vial	12 x 32	2.0	2CP-C11-C	2CP-C11-M		
Crimp-Top Large Opening Amber Vial	12 x 32	2.0	2CP-A11-C	2CP-A11-M		
Crimp-Top Large Opening Clear Vial with White Patch	12 x 32	2.0	2CP-CW11-C	2CP-CW11-M		
Crimp-Top Large Opening Amber Vial with White Patch	12 x 32	2.0	2CP-AW11-C	2CP-AW11-M		
Crimp-Top Clear Vial	15 x 46	4.0	500/box, 4CP-C11-D			
Crimp-Top Clear Vial	12 x 40	2.5	500/box, 2-5CP-C11-D			
Crimp-Top Round Bottom Clear Vial with White Patch	12 x 32	2.0	500/box, 20	CPR-CW11-D		
Crimp-Top High Recovery Clear Vial	12 x 32	1.5	100/box, 1-	5HCP-C11-C		
Crimp-Top Tapered Bottom Clear Vial	12 x 32	1.1	500/box, 1	-1CPT-C11-D		
Crimp-Top Tapered Bottom Amber Vial	12 x 32	1.1	500/box, 1	-1CPT-A11-D		
Crimp-Top Tapered Bottom Clear Vial	10 x 32	0.9	500/box, 0-9CPT-C11-D			
Crimp-Top Fused Insert Clear Vial	12 x 32	0.9	500/box, 0	-9CP-C11-D		
Crimp-Top Fused Insert Clear Vial	12 x 32	0.3	500/box, 0	)-3CP-C11-D		
Crimp-Top Fused Insert Amber Vial	12 x 32	0.3	500/box, 0-3CP-A11-D			



SiliCycle Crimp Cap Products						
Description	Сар	Septum	Thickness (in/mm)	Product	Product Number	
	Material			100/box	1,000/box	
11 mm Aluminum Crimp Cap	Al	Clear FEP/Orange Silicone	0.040/1.0	ALCP11-CI-C	ALCP11-CI-M	
11 mm Blue Crimp Cap	Al	Clear FEP/Orange Silicone	0.040/1.0	BCP11-CI-C	BCP11-CI-M	
11 mm Red Crimp Cap	Al	Clear FEP/Orange Silicone	0.040/1.0	RCP11-CI-C	RCP11-CI-M	
11 mm Green Crimp Cap	Al	Clear FEP/Orange Silicone	0.040/1.0	GCP11-CI-C	GCP11-CI-M	
11 mm Yellow Crimp Cap	Al	Clear FEP/Orange Silicone	0.040/1.0	YCP11-CI-C	YCP11-CI-M	
11 mm Aluminum Crimp Cap	Al	Red PTFE/White Silicone	0.040/1.0	ALCP11-MI-C	ALCP11-MI-M	
11 mm Aluminum Magnetic Crimp Cap	Al	Red PTFE/White Silicone	0.040/1.0	ALCP11-MIM-C	ALCP11-MIM-M	
11 mm Aluminum Magnetic Crimp Cap	Al	Clear FEP/Orange Silicone	0.040/1.0	ALCP11-CIM-C	ALCP11-CIM-M	
11 mm Aluminum Magnetic Crimp Cap	Al	Red PTFE/White Silicone/Red PTFE	0.040/1.0	ALCP11-JIM-C	ALCP11-JIM-M	

Al = Aluminum

## Crimp-Top Vials (*Headspace*) Using 20 mm Crimp Caps



SiliCycle Crimp-Top (Headspace) Vial Products							
Description	Vial Size	Capacity (mL)	Product Number				
	OD x Height (mm)		100/box	1,000/box			
Crimp-Top Tapered Top/Radius Bottom Clear Vial	22 x 38	6.0	6CPTR-C20-C	6CPTR-C20-M			
Crimp-Top Tapered Top/Radius Bottom Clear Vial	22 x 46	10.0	10CPTR-C20-C	10CPTR-C20-M			
Crimp-Top Tapered Top/Radius Bottom Clear Vial	22 x 75	20.0	20CPTR-C20-C	20CPTR-C20-M			
Crimp-Top Tapered Top/Flat Bottom Clear Vial	22 x 38	6.0	6CPTF-C20-C	6CPTF-C20-M			
Crimp-Top Tapered Top/Flat Bottom Clear Vial	22 x 46	10.0	10CPTF-C20-C	10CPTF-C20-M			
Crimp-Top Tapered Top/Flat Bottom Clear Vial	22 x 75	20.0	20CPTF-C20-C	20CPTF-C20-M			
Crimp-Top Standard Top/Flat Bottom Clear Vial	22 x 38	6.0	6CP-C20-C	6CP-C20-M			
Crimp-Top Standard Top/Flat Bottom Clear Vial	22 x 46	10.0	10CP-C20-C	10CP-C20-M			
Crimp-Top Standard Top/Flat Bottom Clear Vial	22 x 75	20.0	20CP-C20-C	20CP-C20-M			















GOCP20-5DIM-C

GOCP20-8DIM-C

BMCP20-DIM-C

ALCP20-BI-C

0800-B0125-C

0800-N0125-C

ALCP20-M-M

SiliCycle Crimp Cap and Septum Products						
Description	Cap	Septum	Thickness	Product	Product Number	
			(in/mm)	100/box	1,000/box	
20 mm Gold Magnetic Crimp Cap (5 mm)	Al	Natural PTFE/White Ultra Low Bleed Silicone	0.125/3.0	GOCP20-5DIM-C	GOCP20-5DIM-M	
20 mm Gold Magnetic Crimp Cap (8 mm)	Al	Natural PTFE/White Ultra Low Bleed Silicone	0.125/3.0	GOCP20-8DIM-C	GOCP20-8DIM-M	
20 mm Bi-Metallic Magnetic Crimp Cap	Al/Ti	Natural PTFE/White Ultra Low Bleed Silicone	0.125/3.0	BMCP20-DIM-C	BMCP20-DIM-M	
20 mm Aluminum Crimp Cap	Al	Natural PTFE/White Ultra Low Bleed Silicone	0.125/3.0	ALCP20-BI-C	ALCP20-BI-M	
20 mm Gold Magnetic Crimp Cap (5 mm)	Al	White PTFE/White Silicone	0.125/3.0	GOCP20-5MIM-C	GOCP20-5MIM-M	
20 mm Gold Magnetic Crimp Cap (8 mm)	Al	White PTFE/White Silicone	0.125/3.0	GOCP20-8MIM-C	GOCP20-8MIM-M	
20 mm Aluminum Crimp Cap	Al	White PTFE/White Ultra Low Bleed Silicone	0.125/3.0	ALCP20-NI-C	ALCP20-NI-M	
20 mm Bi-Metallic Magnetic Crimp Cap	Al/Ti	White PTFE/White Ultra Low Bleed Silicone	0.125/3.0	BMCP20-NIM-C	BMCP20-NIM-M	
20 mm Gold Magnetic Crimp Cap (5 mm)	Al	White PTFE/White Ultra Low Bleed Silicone	0.040/1.0	GOCP20-5NIM-C	GOCP20-5NIM-M	
20 mm Gold Magnetic Crimp Cap (8 mm)	Al	White PTFE/White Ultra Low Bleed Silicone	0.040/1.0	GOCP20-8NIM-C	GOCP20-8NIM-M	
0.800'' Septum	-	Natural PTFE/White Ultra Low Bleed Silicone	0.040/1.0	0800-B0125-C	0800-B0125-M	
0.800'' Septum	-	White PTFE/White Ultra Low Bleed Silicone	0.040/1.0	0800-N0125-C	0800-N0125-M	
20 mm Gold Magnetic Crimp Cap (5 mm)	Al	-	-	-	GOCP20-5M-M	
20 mm Gold Magnetic Crimp Cap (8 mm)	Al	-	-	-	GOCP20-8M-M	
20 mm Aluminum Crimp Cap	Al	-	-	-	ALCP20-M-M	

Al = Aluminum, Al/Ti = Aluminum/Tin Plate

Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 Email: sales@greyhoundchrom.com www.greyhoundchrom.com



# SiliCycle Screw-Top Vials and Screw Caps

SiliCycle screw-top vials and caps are developed to be easily reusable. No tools are required to securely seal the sample comparatively to crimp-top vials and caps. Screw-top technology provides low evaporation and rapid alternative for volatile sample storage and/or analysis. Screw-top vials are compatible with almost all autosamplers available on the market (refer to the Autosampler Compatibility Table page 155).

## Screw-Top Vials (Standard Opening) Using 8 mm Screw Caps









2SW-C8-C 2SW-A

2SW-CW8-C 2SW-AW8-C

SiliCycle Screw-Top (Standard Opening) Vial Products								
Description	Vial Size	Capacity	Product Number					
Description	OD x Height (mm)	(mL)	100/box	1,000/box				
Screw-Top Standard Opening Clear Vial	12 x 32	2.0	2SW-C8-C	2SW-C8-M				
Screw-Top Standard Opening Amber Vial	12 x 32	2.0	2SW-A8-C	2SW-A8-M				
Screw-Top Standard Opening Clear Vial with White Patch	12 x 32	2.0	2SW-CW8-C	2SW-CW8-M				
Screw-Top Standard Opening Amber Vial with White Patch	12 x 32	2.0	2SW-AW8-C	2SW-AW8-M				













SW8-HI-C NS

NSW8-HSI-C

NSW8-KI-C

NSW8-KSI-

NSW8-JI-

NSW8-C

SiliCycle Screw Cap and Septum Products							
Description	Сар	Septum	Thickness	Product	Number		
	Material		(in/mm)	100/box	1,000/box		
8 mm Black Screw Cap	PP	Red PTFE/White Silicone	0.060/1.5	NSW8-HI-C	NSW8-HI-M		
8 mm Black Screw Cap, Slit	PP	Red PTFE/White Silicone	0.060/1.5	NSW8-HSI-C	NSW8-HSI-M		
8 mm Black Screw Cap	PP	Blue PTFE/White Silicone	0.060/1.5	NSW8-KI-C	NSW8-KI-M		
8 mm Black Screw Cap, Slit	PP	Blue PTFE/White Silicone	0.060/1.5	NSW8-KSI-C	NSW8-KSI-M		
8 mm Black Screw Cap	PP	Red PTFE/White Silicone/Red PTFE	0.060/1.5	NSW8-JI-C	NSW8-JI-M		
0.321'' Septum	-	Red PTFE/White Silicone	0.060/1.5	0321-H0060-C	0321-H0060-M		
0.321'' Slit Septum	-	Red PTFE/White Silicone	0.060/1.5	0321-HS0060-C	0321-HS0060-M		
0.321" Septum	-	Blue PTFE/White Silicone	0.060/1.5	0321-K0060-C	0321-K0060-M		
0.321" Slit Septum	-	Blue PTFE/White Silicone	0.060/1.5	0321-KS0060-C	0321-KS0060-M		
0.321'' Septum	-	Red PTFE/White Silicone/Red PTFE	0.040/1.0	0321-J0040-C	0321-J0040-M		
0.321'' Septum	-	Red PTFE/White Silicone/Red PTFE	0.060/1.5	0321-J0060-C	0321-J0060-M		
8 mm Black Screw Cap	PP	-	-	NSW8-C	NSW8-M		

# Screw-Top Vials (Large Opening) Using 9 mm Screw Caps











4SW-C9-D

1-5HSW-C9-D





0-3SW-C9-D 0-3SW-A9-D

SiliCycle Screw-Top ( <i>Large Opening</i> ) Vial Products								
Description	Vial Size OD x Height (mm)	Capacity (mL)	Product	Number 1,000/box				
Screw-Top Large Opening Clear Vial	12 x 32	2.0	2SW-C9-C	2SW-C9-M				
Screw-Top Large Opening Amber Vial	12 x 32	2.0	2SW-A9-C	2SW-A9-M				
Screw-Top Large Opening Clear Vial with White Patch	12 x 32	2.0	2SW-CW9-C	2SW-CW9-M				
Screw-Top Large Opening Amber Vial with White Patch	12 x 32	2.0	2SW-AW9-C	2SW-AW9-M				
Screw-Top Fused Insert Polypropylene Vial	12 x 32	0.25	0-25SW-PP9-C	0-25SW-PP9-M				
Screw-Top Fused Insert Polypropylene Vial	12 x 32	0.7	0-7SW-PP9-C	0-7SW-PP9-M				
Screw-Top Large Opening Clear Vial	16 x 46	4.0	500/box,	4SW-C9-D				
Screw-Top High Recovery Clear Vial	12 x 32	1.5	500/box, 1	-5HSW-C9-D				
Screw-Top High Recovery Amber Vial	12 x 32	1.5	500/box, 1	-5HSW-A9-D				
Screw-Top Fused Insert Clear Vial	12 x 32	0.9	500/box, (	D-9SW-C9-D				
Screw-Top Fused Insert Clear Vial	12 x 32	0.3	500/box, (	D-3SW-C9-D				
Screw-Top Fused Insert Amber Vial	12 x 32	0.3	500/box, (	D-3SW-A9-D				





















NSW9-C

RSW9-C

GSW9-C

YSW9-C

0346-H0040-C

0346-P0040-C

0346-PS0040-C 0346-K0040-C

0346-J0040-C

SiliCycle Screw Cap and Septum Products							
Description	Cap	Septum	Thickness	Product	Number		
	Material		(in/mm)	100/box	1,000/box		
9 mm Blue Open-Top Screw Cap	PP	-	-	BSW9-C	BSW9-M		
9 mm Black Open-Top Screw Cap	PP	-	-	NSW9-C	NSW9-M		
9 mm Red Open-Top Screw Cap	PP	-	-	RSW9-C	RSW9-M		
9 mm Green Open-Top Screw Cap	PP	-	-	GSW9-C	GSW9-M		
9 mm Yellow Open-Top Screw Cap	PP	-	-	YSW9-C	YSW9-M		
0.346" Septum	-	Red PTFE/White Silicone	0.040/1.0	0346-H0040-C	0346-H0040-M		
0.346'' Septum	-	White PTFE/Red Silicone	0.040/1.0	0346-P0040-C	0346-P0040-M		
0.346'' Septum, Slit	-	White PTFE/Red Silicone	0.040/1.0	0346-PS0040-C	0346-PS0040-M		
0.346'' Septum	-	Blue PTFE/White Silicone	0.040/1.0	0346-K0040-C	0346-K0040-M		
0.346'' Septum	-	Red PTFE/White Silicone/Red PTFE	0.040/1.0	0346-J0040-C	0346-J0040-M		

PP = Polypropylene

Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 Email: sales@greyhoundchrom.com www.greyhoundchrom.com



# Screw-Top Vials (Large Opening) Using 9 mm Screw Caps (con't)







BSW9-HSI-C



BSW9-HB-C



NSW9-HI-C



RSW9-HI-C



GSW9-HI-C



YSW9-HI-C







BSW9-BI-C



BSW9-PI-C



NSW9-PI-C



NSW9-PSI-C



BSW9-KI-C



BSW9-KSI-C







NSW9-KI-C



NSW9-KSI-C



BSW9-JI-C



BSW9-EI-C



NSW9-EI-C



NSW9-ESI-C

SiliCycle Screw-Top ( <i>Large Opening</i> ) Cap Products						
Description	Cap	Cap Septum		Product Number		
	Material		(in/mm)	100/box	1,000/box	
9 mm Blue Screw Cap	PP	Red PTFE/White Silicone	0.040/1.0	BSW9-HI-C	BSW9-HI-M	
9 mm Blue Screw Cap, Slit	PP	Red PTFE/White Silicone	0.040/1.0	BSW9-HSI-C	BSW9-HSI-M	
9 mm Blue Screw Cap, Bonded	PP	Red PTFE/White Silicone	0.040/1.0	BSW9-HB-C	BSW9-HB-M	
9 mm Black Screw Cap	PP	Red PTFE/White Silicone	0.040/1.0	NSW9-HI-C	NSW9-HI-M	
9 mm Red Screw Cap	PP	Red PTFE/White Silicone	0.040/1.0	RSW9-HI-C	RSW9-HI-M	
9 mm Green Screw Cap	PP	Red PTFE/White Silicone	0.040/1.0	GSW9-HI-C	GSW9-HI-M	
9 mm Yellow Screw Cap	PP	Red PTFE/White Silicone	0.040/1.0	YSW9-HI-C	YSW9-HI-M	
9 mm Blue Screw Cap, Bonded	PP	White PTFE/Orange Silicone	0.040/1.0	BSW9-OB-C	BSW9-OB-M	
9 mm Blue Screw Cap	PP	Clear PTFE/Orange Silicone	0.040/1.0	BSW9-BI-C	BSW9-BI-M	
9 mm Blue Screw Cap	PP	White PTFE/Red Silicone	0.040/1.0	BSW9-PI-C	BSW9-PI-M	
9 mm Blue Screw Cap, Slit	PP	White PTFE/Red Silicone	0.040/1.0	BSW9-PSI-C	BSW9-PSI-M	
9 mm Back Screw Cap	PP	White PTFE/Red Silicone	0.040/1.0	NSW9-PI-C	NSW9-PI-M	
9 mm Black Screw Cap, Slit	PP	White PTFE/Red Silicone	0.040/1.0	NSW9-PSI-C	NSW9-PSI-M	
9 mm Blue Screw Cap	PP	Blue PTFE/White Silicone	0.040/1.0	BSW9-KI-C	BSW9-KI-M	
9 mm Blue Screw Cap, Slit	PP	Blue PTFE/White Silicone	0.040/1.0	BSW9-KSI-C	BSW9-KSI-M	
9 mm Blue Screw Cap, Slit, Bonded	PP	Blue PTFE/White Silicone	0.040/1.0	BSW9-KSB-C	BSW9-KSB-M	
9 mm Black Screw Cap	PP	Blue PTFE/White Silicone	0.040/1.0	NSW9-KI-C	NSW9-KI-M	
9 mm Black Screw Cap, Slit	PP	Blue PTFE/White Silicone	0.040/1.0	NSW9-KSI-C	NSW9-KSI-M	
9 mm Blue Screw Cap	PP	Red PTFE/White Silicone/Red PTFE	0.040/1.0	BSW9-JI-C	BSW9-JI-M	
9 mm Blue Screw Cap	PP	Natural PTFE/White Silicone	0.040/1.0	BSW9-EI-C	BSW9-EI-M	
9 mm Black Screw Cap	PP	Natural PTFE/White Silicone	0.040/1.0	NSW9-EI-C	NSW9-EI-M	
9 mm Black Screw Cap, Slit	PP	Natural PTFE/White Silicone	0.040/1.0	NSW9-ESI-C	NSW9-ESI-M	

# Screw-Top Vials (Large Opening) Using 10 mm Screw Caps









2SW-C10-C 2SW-A10-C

2SW-CW10-C

2SW-AW10-C

SiliCycle Screw-Top (Large Opening) Vial Products									
Description	Vial Size	Capacity	Product Number						
Description	OD x Height (mm)	(mL)	100/box	1,000/box					
Screw-Top Large Opening Clear Vial	12 x 32	2.0	2SW-C10-C	2SW-C10-M					
Screw-Top Large Opening Amber Vial	12 x 32	2.0	2SW-A10-C	2SW-A10-M					
Screw-Top Large Opening Clear Vial with White Patch	12 x 32	2.0	2SW-CW10-C	2SW-CW10-M					
Screw-Top Large Opening Amber Vial with White Patch	12 x 32	2.0	2SW-AW10-C	2SW-AW10-M					















NSW10-HI-C

NSW10-HSI-C

WSW10-HI-C

0374-H0060-C

0374-HS0060-C

NSW10-C

WSW10-C

SiliCycle Screw Cap and Septum Products							
Description	Сар	Septum	Thickness	Product	Product Number		
	Material		(in/mm)	100/box	1,000/box		
10 mm Black Screw Cap	PP	Red PTFE/White Silicone	0.060/1.5	NSW10-HI-C	NSW10-HI-M		
10 mm Black Screw Cap, Slit	PP	Red PTFE/White Silicone	0.060/1.5	NSW10-HSI-C	NSW10-HSI-M		
10 mm White Screw Cap	PP	Red PTFE/White Silicone	0.060/1.5	WSW10-HI-C	WSW10-HI-M		
0.374" Septum	-	Red PTFE/White Silicone	0.060/1.5	0374-H0060-C	0374-H0060-M		
0.374" Septum, Slit	-	Red PTFE/White Silicone	0.040/1.0	0374-HS0060-C	0374-HS0060-M		
10 mm Black Screw Cap	PP	-	-	NSW10-C	NSW10-M		
10 mm White Screw Cap	PP	-	-	WSW10-C	WSW10-M		

# Screw-Top Vials (Large Opening) Using 13 mm Screw Caps











SiliCycle Screw-Top ( <i>Large Opening</i> ) Vial Products								
Description	Vial Size	Capacity	Product Number					
Description	OD x Height (mm)	(mL)	100/box	1,000/box				
Screw-Top Large Opening Clear Vial	15 x 45	4.0	4SW-C13-C	4SW-C13-M				
Screw-Top Large Opening Amber Vial	15 x 45	4.0	4SW-A13-C	4SW-A13-M				
Screw-Top Large Opening Clear Vial with White Patch	15 x 45	4.0	4SW-CW13-C	4SW-CW13-M				
Screw-Top Large Opening Amber Vial with White Patch	15 x 45	4.0	4SW-AW13-C	4SW-CW13-M				
Screw-Top High Recovery Clear Vial	15 x 45	3.5	250/box, 3-5HSW-C13-E					















NSW13-HI-C

NSW13-HSI-C

NSW13-HB-C

NSW13-HSB-C

NSW13-ZHI-C

NSW13-ZHSI-C

NSW13-C









0479-H0060-C

0479-HS0060-C

0479-H0075-C

0479-HS0075-C

SiliCycle Screw Cap and Septum Products							
Description	Cap	Septum	Thickness	Product	Number		
	Material		(in/mm)	100/box	1,000/box		
13 mm Black Screw Cap	PP	Red PTFE/White Silicone	0.060/1.5	NSW13-HI-C	NSW13-HI-M		
13 mm Black Screw Cap, Slit	PP	Red PTFE/White Silicone	0.060/1.5	NSW13-HSI-C	NSW13-HSI-M		
13 mm Black Screw Cap, Bonded	PP	Red PTFE/White Silicone	0.060/1.5	NSW13-HB-C	NSW13-HB-M		
13 mm Black Screw Cap, Slit, Bonded	PP	Red PTFE/White Silicone	0.060/1.5	NSW13-HSB-C	NSW13-HSB-M		
13 mm Black Screw Cap	PP	Red PTFE/White Silicone	0.075/1.9	NSW13-ZHI-C	NSW13-ZHI-M		
13 mm Black Screw Cap, Slit	PP	Red PTFE/White Silicone	0.075/1.9	NSW13-ZHSI-C	NSW13-ZHSI-M		
13 mm Black Screw Cap	PP	-	-	NSW13-C	WSW13-M		
0.479" Septum	-	Red PTFE/White Silicone	0.060/1.5	0479-H0060-C	0479-H0060-M		
0.479'' Septum, Slit	-	Red PTFE/White Silicone	0.060/1.5	0479-HS0060-C	0479-HS0060-M		
0.479'' Septum	-	Red PTFE/White Silicone	0.075/1.9	0479-H0075-C	0479-H0075-M		
0.479'' Septum, Slit	-	Red PTFE/White Silicone	0.075/1.9	0479-HS0075-C	0479-HS0075-M		

# Screw-Top Vials (*Headspace*) Using 18 mm Screw Caps



SiliCycle Screw-Top ( <i>Headspace</i> ) Vial Products								
Description	Vial Size OD x Height (mm)		Product Number 100/box 1.000/box					
Screw-Top Standard Opening Clear Vial	22 x 46	10.0	10SW-C18-C	10SW-C18-M				
Screw-Top Standard Opening Amber Vial	22 x 46	10.0	10SW-A18-C	10SW-A18-M				
Screw-Top Standard Opening Clear Vial	22 x 76	20.0	20SW-C18-C	20SW-C18-M				
Screw-Top Standard Opening Amber Vial	22 x 76	20.0	20SW-A18-C	20SW-A18-M				

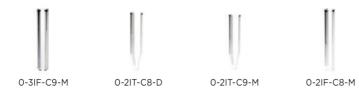


SiliCycle Screw Cap ( <i>Headspace</i> ) and Septum Products								
Description	Description Cap Septum		Thickness	Product	Number			
			(in/mm)	100/box	1,000/box			
18 mm Magnetic Aluminum Screw Cap	Al	Blue PTFE/White Ultra Low Bleed Silicone	0.060/1.5	ALSW18-LIM-C	ALSW18-LIM-M			
18 mm Magnetic Aluminum Screw Cap	Al	Red PTFE/White Ultra Low Bleed Silicone	0.050/1.3	ALSW18-IIM-C	ALSW18-IIM-M			
18 mm Magnetic Aluminum Screw Cap	Al	White PTFE/Translucent Blue Ultra Low Bleed Silicone	0.125/3.0	ALSW18-ZQIM-C	ALSW18-ZQIM-M			
18 mm Magnetic Aluminum Screw Cap	Al	White PTFE/Translucent Blue Ultra Low Bleed Silicone	0.050/1.3	ALSW18-QIM-C	ALSW18-QIM-M			
0.680'' Septum	-	Blue PTFE/White Ultra Low Bleed Silicone	0.060/1.5	0680-L0060-C	0680-L0060-M			
0.680'' Septum	-	Red PTFE/White Ultra Low Bleed Silicone	0.050/1.3	0680-I0050-C	0680-I0050-M			
0.680'' Septum	-	White PTFE/Translucent Blue Ultra Low Bleed Silicone	0.125/3.0	0680-Q0125-C	0680-Q0125-M			
0.680'' Septum	-	White PTFE/Translucent Blue Ultra Low Bleed Silicone	0.050/1.3	0680-Q0050-C	0680-Q0050-M			

Al = Aluminum



# **Insert Vials for Microsampling**



SiliCycle Insert Vial Products								
Description	Insert Vial	Vial Size OD x Height (mm)	Capacity (mL)	Quantity per box	Product Number			
Flat Bottom Clear Vial Insert	9 mm Screw-Top 11 mm Snap-Top 11 mm Crimp-Top	6 x 31	0.3	1,000	0-3IF-C9-M			
Tapered Bottom Clear Vial Insert	8 mm Screw-Top	5 x 30	0.2	500	0-2IT-C8-D			
Flat Bottom Clear Vial Insert	9 mm Screw-Top 11 mm Snap-Top 11 mm Crimp-Top	6 x 30	0.2	1,000	0-2IT-C9-M			
Tapered Bottom Clear Vial Insert	8 mm Screw-Top	5 x 31	0.2	1,000	0-2IF-C8-M			

# Shell (Neckless) Vials and Caps



SiliCycle Shell ( <i>Neckless</i> ) Vial Products												
Description  Vial Size Capacity (mL)  Quantity per box Product Number												
Shell Flat Bottom Clear Vial	8 x 40	1.0	500	1SLF-C8-D								
Shell Flat Bottom Clear Vial	12 x 32	2.0	500	2SLF-C12-D								





CSL8-M CSL12-M

SiliCycle Cap Products for Shell Vials											
Description	Cap Material	Product Number 1,000/box									
8 mm Clear Cap for Shell Vial	PE	CSL8-M									
12 mm Clear Cap for Shell Vial	PE	CSL12-M									

PE= Polyethylene

# **EPA Type Screw-Top Vials and Screw Caps**

SiliCycle EPA screw-top vials and caps are developed to meet USP and EPA standard for water samples and/or environmental testing. Neutral borosilicate type 1 glass clear and amber are used coupled to an ultra low or an extreme low bleed septa liner ensure tight sealed samples prior analysis.

## EPA Screw-Top Vials Using 24 mm Screw Caps



SiliCycle EPA Type Screw-Top Vial Products											
Description	Vial Size	Capacity	Product	Number							
	OD x Height (mm)	(mL)	100/box	1,000/box							
EPA Screw-Top Clear Vial	28 x 57	20.0	20SW-C24-C	20SW-C24-M							
EPA Screw-Top Amber Vial	28 x 57	20.0	20SW-A24-C	20SW-A24-M							
EPA Screw-Top Clear Vial	28 x 70	30.0	30SW-C24-C	30SW-C24-M							
EPA Screw-Top Amber Vial	28 x 70	30.0	30SW-A24-C	30SW-A24-M							
EPA Screw-Top Clear Vial	28 x 95	40.0	40SW-C24-C	40SW-C24-M							
EPA Screw-Top Amber Vial	28 x 95	40.0	40SW-A24-C	40SW-A24-M							









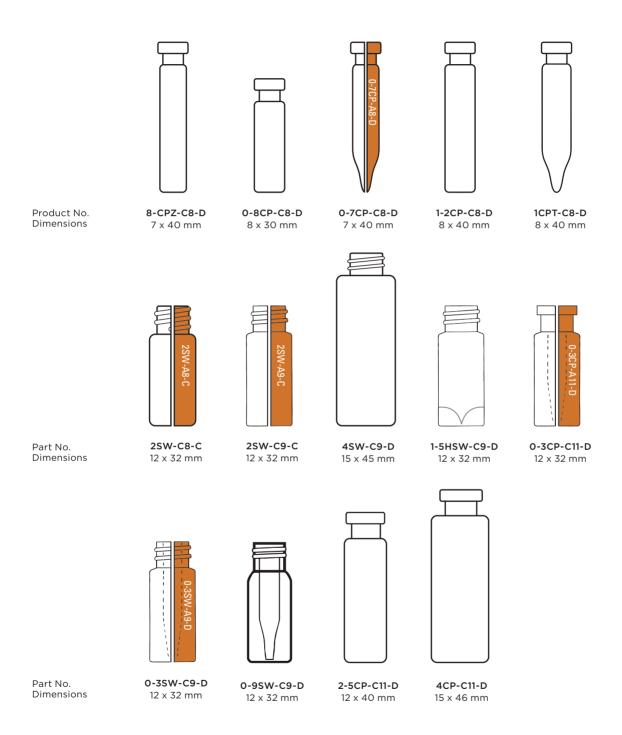




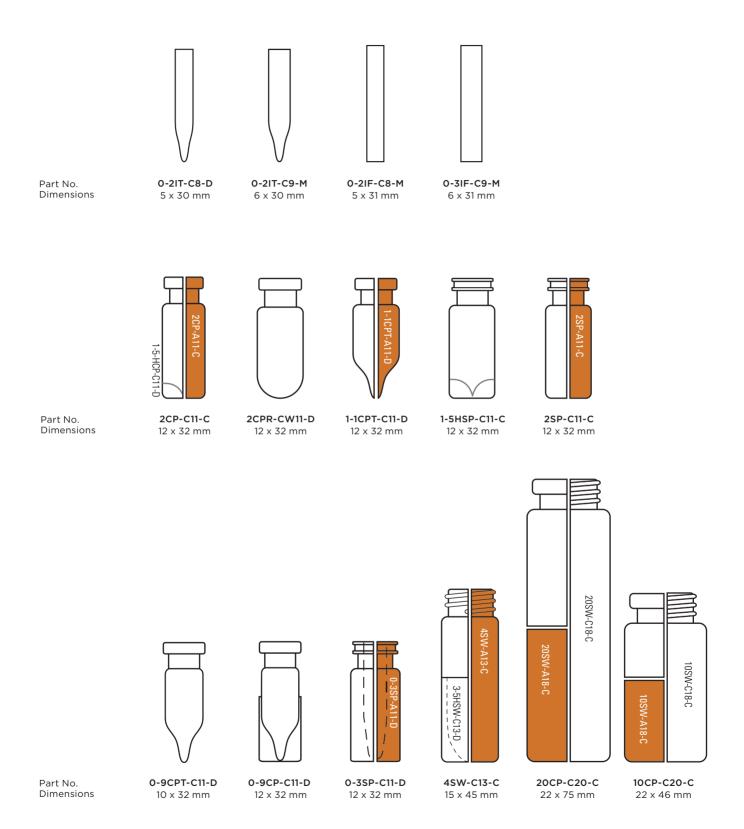
SiliCycle EPA Type Screw Cap and Septum Products												
Description	Сар	Septum	Thickness	Product Number								
			(in/mm)	100/box	500/box							
24 mm EPA Type Black Screw Cap	PP	Natural PTFE/Clear Extreme Low Bleed Silicone	0.125/3.0	NSW24-RI-C	NSW24-RI-D							
24 mm EPA Type White Screw Cap	PP	Natural PTFE/Clear Extreme Low Bleed Silicone	0.125/3.0	WSW24-RI-C	WSW24-RI-D							
24 mm EPA Type White Screw Cap	PP	Natural PTFE/Clear Ultra Low Bleed Silicone	0.125/3.0	WSW24-GI-C	WSW24-GI-D							
24 mm EPA Type White Screw Cap, Bonded	PP	Natural PTFE/Clear Extreme Low Bleed Silicone	0.060/1.5	WSW24-RB-C	WSW24-RB-D							
24 mm EPA Type Black Screw Cap, Bonded	PP	Natural PTFE/Clear Extreme Low Bleed Silicone	0.125/3.0	NSW24-RB-C	NSW24-RB-D							
24 mm EPA Type White Screw Cap, Bonded	PP	Natural PTFE/Clear Extreme Low Bleed Silicone	0.125/3.0	WSW24-GB-C	WSW24-GB-D							
0.880'' Septum	-	Natural PTFE/Clear Extreme Low Bleed Silicone	0.060/1.5	0880-R0060-C	0880-R0060-D							
0.880'' Septum	-	Natural PTFE/Clear Extreme Low Bleed Silicone	0.125/3.0	0880-R0125-C	0880-R0125-D							
0.880'' Septum	-	Natural PTFE/Clear Ultra Low Bleed Silicone	0.125/3.0	0880-G0125-C	0880-G0125-D							



# SiliCycle Vials Comparison Chart (Actual Size)



# SiliCycle Vials Comparison Chart (con't)





## Instrument and Vial Compatibility Chart

The table bellow indicates the categories of vials that are compatible with various models of autosamplers.

\*Certain autosamplers require the purchase of optional vial trays and, in few cases, programming upgrades to use all of the vials listed.

	Autosampler Comp	atibility T	able							
Manufacturer	Model	8 mm Crimp	11 mm Crimp and Snap	8 mm Screw	9 mm Screw	10 mm Screw	13 mm Screw	18 mm Screw (Headspace)	Shell Vials ( <i>Neckless</i> )	Plate (nage 49)
Agilent	1050, 1090		•		•					
	1050 (34 Pos. Tray), 1090 (34 Pos. Tray)	•								
	1100/1200		•		•					
	G1888A							•		
	7673A/7683A	•	•		•					
	7693A		•	•	•		•		•	
	HS7694						•	•		
	7697A							•		
	79855(A)		•		•					
	5880/5890		•		•					
	6850 (27 Pos. Tray)		•		•					
	6850 (22 Pos. Tray)						•			
	6890		•		•					
	CTC HTS+HTC PAL+CTC GC PAL	•	•		•					
	CTC Combi PAL							•		
	1100 Well-Plate/1100 Nanoflow		•	•	•					
	1200 Well-plate/1200 SL plus		•	•	•					
ΑI	42 vial tray		•	•	•					
	60 vial tray	•	•	•	•					
	CTC A200S	•	•	•	•					
	Headspace							•		
AIM	CPS-100+CPS-200		•	•	•					
Alcott	708 AL, 728								•	
	738, 719 D/ D-PCS		•	•	•	•				
	719 AL		•	•	•	•	•	•		
Alpha M.O.S.	Prometheus/Fox/Kronos							•		
Antec Leyden	AS 100, 736 Unisampler, 738		•	•	•	•				
Titlee Ley dell	Alexys		•	•	•					
ATAS GL	Focus		•	•	•			•		
Beckman	501, 502/502e, 507/507e	•	•	•	•	•				
Beckman	504	•								
	508 (System Gold)				•			•		
	Marathon, Promis		•	•	•					
	Triathlon, Standard Tray		•	•	•			•		
	Triathlon, LSV Tray	•					•			
	Triathlon, Super-LSV Tray							•		
	Triathlon, Micro-Tray	•								
Bruker	LC51						•			
Diakei	Mapi1						_			_
 Cambridge Scien										
cific Instruments	200 001103, 000 001103		•	•	•	•	•			

<sup>•</sup> indicates that a cap having an outer flange is required for the vial to operate properly with the autosampler.

indicates that the vials from this category are compatible with the autosampler in most configurations.

<sup>•</sup> indicates that a magnetic seal is required for use with the autosampler.

Á	utosampler Compatibility Table (con't)									
Manufacturer	Model	8 mm Crimp	11 mm Crimp and Snap	8 mm Screw	9 mm Screw	10 mm Screw	13 mm Screw	18 mm Screw (Headspace)	Shell Vials (Neckless)	Plate (page 49)
Carlo Erba	AS100, A200LC, AS300	•	•	•	•				•	
	AS200, AS200S	•	•	•	•					
	AS800, 42 vial tray		•	•	•					
	AS800, 60 vial tray	•	•	•	•					
	HS250, 500, 800, 850							•		
Cecil Instruments	CE4800		•	•	•	•				
	AutoQuest		•	•	•	•				
CTC	A200S	•	•	•	•	•				
	A200 LC	•	•	•	•	•		•		
	HS 500							•		
CTC (LEAP)	LC PAL (216 Pos.)		•	•	•	•		•		
	HTX PAL, HTC PAL, HTS PAL (200 Pos. Tray), Combi PAL (200 Pos. Tray), GC PAL (200 Pos. Tray)	•								
	HTX PAL, HTC PAL, HTS PAL (54/98 Pos. Tray)	•	•	•	•	•		•		
	HTX PAL, HTC PAL, HTS PAL (32 Pos. Tray), Combi PAL (32 Pos. Tray), GC PAL (32 Pos. Tray), Combi PAL SPME Mode (32 Pos. Tray)							•		
	Combi PAL (98 Pos. Tray), GC PAL (98 Pos. Tray)	•	•		•					
	Combi PAL SPME Mode (98 Pos. Tray)		•		•					
DANI	ALS 39.80, ALS 86.80, ALS 1000		•		•					
	HS39.50, HS86.50							•		
	Master AS		•		•			•		
	Master DHS							•		
Dionex	Gina 50	•	•		•		•			
	AS 50	•	•	•	•	•				
	Summit ASI 100, Micro-Tray (192 Pos.)	•								
	Summit ASI 100, Analytical-Tray (117 Pos.)		•	•	•					
	Summit ASI 100, SemiprepTray (63 Pos.)						•			
	Famos (LC Packings/Dionex)		•	•	•	•		•		
	UltiMate Analytical, cylindrical, WPS-3000 SL, 120 Pos. Rack (2ml)		•	•	•	•		•		
	UltiMate Analytical, conical, WPS-3000 SL, 120 (3x40) Pos. Rack (1.1ml=2ml w. Inserts)		•					•		
	UltiMate Micro, conical, WPS-3000 SL, 120 (3x40) Pos. Rack (250🛮), UltiMate Nano/Cap/Micro, WPS-3000 SL, 216 (3x72) Pos. Rack (1.2ml)	•						•		
	UltiMate Semipreparative, WPS-3000 SL, 66 (3x22) Pos. Rack (4ml)						•	•		
	AS 40						•		•	
	AS-HV			•						
D-Star	DAS 10		•	•						
Dynatech	42 vial tray		•	•	•					
	60 vial tray	•	•	•	•					
	LC2000	•								
	GC111, GC311	•	•	•						
_, .	LC-241	•	•	•						
Eksigent	NanoLC-AS1		•	•						
ESA	540-MT/540		•	•	•					•
EST	LC-241plus		•	•						
EST Analytical	Cobra L/S GC Autosampler; 120 vial tray		•	•	•	•				
	Cobra L/S GC Autosampler; 60 vial tray, Markelov HS9000							•		
Finnigan	A200S	•	•	•	•					



	Autosampler Compatibility Table (con't)									
Manufacturer	Model	8 mm Crimp	11 mm Crimp and Snap	8 mm Screw	9 mm Screw	10 mm Screw	13 mm Screw	18 mm Screw (Headspace)	Shell Vials (Neckless)	Plate (nage 49)
Fisons	AS100, A200LC, AS300	•	•	•	•				•	
	AS200	•	•	•	•					
	AS200S	•	•	•	•					
	AS800, 42 vial tray		•	•	•					
	AS800, 60 vial tray	•	•	•	•					
	HS250, HS500, HS800, HS 850							•		
GBC	Avanta Ultra Z		•		•				•	
	LC 1650		•	•						
GE Healthcare	Ettan A-905		•		•	•				
GE Instruments	Sievers 900							•		
Gerstel	MPS	•	•	•	•		•	•		
Gilson	201/202, 221/222, 231/401/232/402, Aspec, Aspec XIi, Aspec XL4			•	•				•	
	221XL/222XL, 223, 231XL/232XL/233XL	•								
	Nano Injektor			•	•					
	235/235P/SP 235/SP 235P	•		•	•					
Gynkotek	Gina 50	•	•		•		•			
HTA	HT200H		_		_		_	•		
ПІА	HT250D, HT280T, HT300L		•	•	•	•	_	•		
	HT300A, HT310A			•	•	•		•		
ICI	LC1600	•	•		_					
IMT GmbH	PTA3000		_					•		
Jasco	AS 2055/AS 2055 (i), AS 2057/AS 2057 (i), AS 2059	•		•	•	•				
isco	851/AS-950/AS-1550/AS-1555			•	_					
	AS-2059/AS-2059Plus			•						
	AS-2059-SF/X-LC	•		•						•
Knauer	K-3800 (Basic Marathon), Smartline K-3950, PLATINblue AS-1		•	•	•			•		
Konik -Tech	Robokrom Static HS							•		
	Robokrom HRGC	•	•							
	Robokrom HPLC		•	•	•	•				
Kontron	MSI 660			•			•			
	360, 460	•	•	•	•					
	360/460/560/565	•	•	•	•					
LDC	713-60	•								
	Marathon, Promis		•	•	•					
Metrohm	Triathlon		•	•						
PerkinElmer	Series 200, 25 vial tray, ISS-225, 25 vial tray							•		
	Series 200, 85 vial tray, ISS-100, 85 vial tray, ISS-200, 85 vial tray, ISS-225, 85 vial tray		•			•		•		
	Series 200, 81/100 vial tray, Integral 4000, ISS-100, 100 vial tray, ISS-200, 100 vial tray		•			•				
	Series 200, 205 vial tray	•	•			•				
	Series 200, 225 vial tray	•								
	AI-1	•	•							
	AS-100/AS-100B	•	•							
	AS2000/AS2000B	•	•			•				
	AS-300, AS8300, Autosystem	•	•							
	HS 6, HS40/HS100/101 TurboMatrix HS16/HS40/HS40 XL/ HS40 Trap/HS110/ HS110						_	•		
	Trap									
	ISS-200, 145 vial tray	•								
	ISS-225, 205 vial tray	•	•			•				
	ISS-225, 100 vial tray + 80 vial tray		•			•				
	LC 600, 42 vial tray	•								
	LC 600, 60 vial tray		•			•				
	Clarus 400, 500, 600		•							

А	utosampler Compatibility Table (con't)									
Manufacturer	Model	8 mm Crimp	11 mm Crimp and Snap	8 mm Screw	9 mm Screw	10 mm Screw	13 mm Screw	18 mm Screw (Headspace)	Shell Vials (Neckless)	
Pharmacia	LKB 2157-010		•	•	•					
	LKB 2157-020	•	•							
	Akta A-900		•	•						
olymer Labora-	PL-AS RT		•	•	•	•	•			
ories	GPC 110/210		•	•						
Quma Elektronik	QHSS-40							•		
Sedere	-		•		•					
Selerity	3100		•	•						
Sepiatech	Sepmatix									П
GE	LS-3200	•								П
Shimadzu	AOC-5000	•	•		•			•		П
	AOC-14/1400, AOC-17, AOC-20/20i/20s 150 Pos. Tray		•	•	•	•	•			
	AOC-20/20i/20s 96 Pos. Tray						•			
	LC-20A		•	•	•	•	•			
	SIL-2AS, SIL-6A, SIL-10A/SIL-10AF/SIL-10AP/SIL-10Ai/SIL-10AxL/Rack S 100 Pos.	•	•	•	•	•	•		•	
	SIL-6B/SIL-7A/SIL-8A/SIL-9A		•	•	•	•	•		•	_
	SIL-10A/SIL-10AF/SIL-10AP/SIL-10Ai/SIL-10AxL/Rack L 80 Pos.						•		•	
	SIL-10A/SIL-10AF/SIL-10AP/SIL-10Ai/SIL-10AxL/Rack MTP2 192 Pos., SIL-10HTA/SIL-10HTC 350 pos. Tray								•	
	SIL-10HTA/SIL-10HTC 140 Pos. Tray		•	•	•	•			•	
	SIL-10HTA/SIL-10HTC 100 Pos. Tray						•		•	
	SIL-10ADvp		•	•	•	•	•		•	
	HTA 200 H							•		
	SIL-20A (Prominence) 105 vial tray/SIL-20AC (Prominence) 70 vial tray	•	•	•	•	•				
	SIL-20A/Sil-20AC (Prominence) 175 vial tray								•	_
	SIL-20A/Sil-20AC (Prominence) 50 vial tray, LC2010C + LC2010A 100 Pos. Tray						•		•	
	LC2010C + LC2010A 350 Pos. Tray		•	•	•	•			•	_
	LC2010C + LC2010A 140 Pos. Tray		•		•	•		•	•	_
Spark	HSS-2B  Marathon Basic, Standard 96 Pos. Tray, Midas, Large Capacity 96 Pos. Tray, Promis, SPH 125		•	•	•			•		
	Marathon Basic Prep King Size 48 Pos. Tray, Midas, Large Volume 24 Pos. Tray							•		
	Midas, Standard 84 Pos. Tray, Alias		•	•	•			•		
	Triathlon,Standard 96 Tray		•	•	•				•	
	Triathlon, LSV 72 Pos. Tray						•			
	Triathlon, Super-LSV 32 Pos. Tray							•		
	Triathlon, Micro 160 Pos. Tray	•								
	Endurance 48 Pos. Tray, Reliance 48 Pos. Tray		•	•	•					
	Integrity		•	•	•					
	Prospekt 2		•	•						
	Reliance/Symbiosis Pharma		•	•						
	Symbiosis Pico									
Spectra-Physics	8875, 8880		•	•	•					
	SpectraSYSTEM AS1000, AS3000, AS3500	•	•	•	•				•	
Sykam	S 5200		•		•					
albot	ASI		•		•					
eledyne Tekmar	7000/7000HT/7050							•		
	НТЗА							•		

<sup>•</sup> indicates that a cap having an outer flange is required for the vial to operate properly with the autosampler.

<sup>•</sup> indicates that the vials from this category are compatible with the autosampler in most configurations.

<sup>•</sup> indicates that a magnetic seal is required for use with the autosampler.



A	utosampler Compatibility Table (con't)									
Manufacturer	Model	8 mm Crimp	11 mm Crimp and Snap	8 mm Screw	9 mm Screw	10 mm Screw	13 mm Screw	18 mm Screw (Headspace)	Shell Vials (Neckless)	Plate (page 49)
Thermo Scientific	AS1000 (Trace GC), AS200, AS2000 90 vial tray (Trace GC)	•	•	•	•					
	AS300	•	•	•	•				•	
	AS2000 30 vial tray							•		
	Al3000 (II)/AS3000 (II) AS3500 (Trace GC + Focus GC)	•	•		•			•		
	A200LC, AS 100	•	•	•	•				•	
	SpectraSYSTEM AS 1000, AS 3000, AS 3500	•	•	•	•				•	
	A200S	•	•	•	•					
	AS800, 42 vial tray		•	•	•					
	AS800, 60 vial tray	•	•	•	•					
	HS250, HS500, HS800, HS 850, HS2000							•		
	TriPlus (=GC PAL) (AS+ Duo)	•	•	•	•			•		
	TriPlus HS, TriPlus SPME							•		
	Surveyor (Surveyor Plus)	•	•	•	•			•	•	
	Accela High Speed LC Autosampler (200 Pos.)	•	•	•	•					
	Accela Open Autosampler (342 Pos)	•	•	•	•					•
Tosoh	AS 8010		•		•					
	TSK-6080		•		•		•			
Tracor	770/771/772		•	•	•					
Unicam	4247, 4710		•	•	•					
omean	4700 (GC)	•								
	4700 (LC)	•		•	•					
	LC-XP		•	•	•		•			
	S4/S8	•								
arian	ProStar 400, Standard 96 Pos. Tray, ProStar 410, Large Capacity 96 Pos. Tray		•	•	•	•				
	ProStar 400, King Size 48 Pos. Tray, ProStar 410, Large Volume 24 Pos. Tray							•		
	ProStar 410, Standard 84 Pos. Tray		•	•	•	•		•		
	ProStar 420, Standard 96 Pos. Tray		•	•	•	•			•	
	ProStar 420, LSV 72 Pos. Tray	•					•			
	ProStar 420, Super-LSV 32 Pos. Tray							•		
	ProStar 420, Micro 160 Pos. Tray	•								
	ProStar 430, 48 Pos. Tray		•	•	•					
	8035			•	•					
	8000, 8100		•	•	•					
	8200		•	•	•	•				
	8400 (100 Pos.), 8410-Autoinjector (10 x 2ml; 6 x 5ml; 5 x 10ml)		•	•	•			•		
	CP-910, 911, 912		•	•	•					
	CP-940, 941		•							
	LC 9100/LC 9095/LC 9090		•		•					
	COMBI PAL (200 Pos. Tray) GC PAL (200 pos. Tray)	•						•		
	COMBI PAL (98 Pos. Tray) GC PAL (98 Pos. Tray)	•	•		•			•		
	COMBI PAL SPME mode (98 Pos. Tray)		•		•			•		
	COMBI PAL (32 Pos. Tray) GC PAL (32 Pos. Tray), COM- BI PAL SPME mode (32 Pos. Tray)							•		
	Genesis							•		
	Marathon Basic, Standard 96 Pos. Tray		•	•	•					
	Marathon Basic, Prep, King Size 48 Pos. Tray							•		
	Vista			•	•					
	CP-9020/CP-9025_CP-9060							•		
	CP-9020/CP-9025, CP-9060			•	•			•		
	CP-9020/CP-9025, CP-9060 CP-9010 CP-8410/8034/8035/8100/8200/9095/9100		•	•	•			•		

	Autosampler Compatibility Table (con't)									
Manufacturer	Model	8 mm Crimp	11 mm Crimp and Snap	8 mm Screw	9 mm Screw	10 mm Screw	13 mm Screw	18 mm Screw (Headspace)	Shell Vials (Neckless)	Plate (page 49)
Viscotek	GPC Autosampler			•	•	•				
VWR(Merck)/ Hitachi	L2200 (LaChrom Elite)/L2200-U (LaChrom Ultra) (200 Pos. Tray), L7200 (LaChrom) (80 Pos. Tray)/L7250(LaChrom) (Pos. Tray)		•	•	•					
	L2200 (LaChrom Elite) (128 Pos. Tray)						•			
	L7250 (LaChrom) (Rack Holder for combination Racks)	•	•	•	•		•			
	655-A40 (108 Pos. Tray), L-9100, AS 2000 (50 Pos. Tray), AS 4000 (150 Pos. Tray)		•	•	•					
	AS 4000 (198 Pos. Tray)	•								
	AS 6000	•	•	•	•					
Waters	Acquity Sample Organizer		•		•					•
	Acquity/CapLC/Waters/Nano Acquity		•		•					•
	Alliance HTS									•
	Model 2767		•	•						•
	Model 2707		•	•						•
	Model 2777		•	•						•
	ACQUITY™ UPLC Systems				•		•			
	Wisp 48 position						•		•	
	Wisp 96 position, 717, 96 Position Carousel								•	
	717, 48 Position Carousel						•		•	
	Alliance, Alliance HT Syst.		•		•	•				
	Alliance* GPC 2000						•	•		
	Alliance 2790/2795, Alliance 2690/2695		•		•	•				

<sup>•</sup> indicates that a cap having an outer flange is required for the vial to operate properly with the autosampler.

indicates that the vials from this category are compatible with the autosampler in most configurations.

<sup>•</sup> indicates that a magnetic seal is required for use with the autosampler.

#### Terms and Conditions

#### General

Unless otherwise stated, all transactions are expressly subject to these Terms and Conditions. Modifications or additions will be recognized only if accepted in writing by an officer of SiliCycle Inc. (hereinafter named SiliCycle), or an officially designated representative. Provisions of Buyer's Purchase Order or other documents that add to or differ from these Terms and Conditions are expressly rejected. No waiver of these Terms and Conditions or acceptance of others shall be construed as failure of the Company to raise objections.

#### **Privacy Policy**

Because your clientele is our most vital asset, we take privacy very seriously and won't share your personal information with anyone. Your information is used only to personalize your profile and to facilitate the transaction. You can change or update your information at any time.

#### **Quotation and Published Prices**

Quotations automatically expire 30 calendar days from the date issued unless otherwise stated. Quotes are subject to withdrawal with notice within that period. Prices shown on the published price lists and other published literature issued by SiliCycle are not unconditional offers to sell, and are subject to change without notice.

#### Warranty

SiliCycle guarantees to the original Buyer that the products sold conform to the composition and purity described therein at the time of their shipment. The Buyer's sole remedy in the event that SiliCycle fails to meet said warranty shall be the replacement of the unused portion of the product(s), or if approved by SiliCycle, a refund (at the purchase price) provided that the Buyer returns the alleged non-conforming product(s) within 30 days after reception of product(s). SiliCycle makes no other guarantee of suitability for a particular purpose or of the merchantability in the use or handling of the product, and does not accept any liability for consequential, special, indirect or incidental damages resulting therefrom.

#### Changes

The Buyer may, with the express written consent of SiliCycle, make changes in the specifications for products or work covered by the contract. In such an event, the contract price and delivery dates shall be equitably adjusted. SiliCycle shall be entitled to payment for reasonable profit plus costs and expenses incurred by work and materials rendered unnecessary as a result of such changes and for work and materials required to effect said changes.

If the Buyer has made a mistake on his/her purchase order, and the material has already been shipped and received, SiliCycle may approve the exchange of said material (*if price is identical*); however the Buyer will be responsible for all shipping costs. See return authorization policy section on the next page to obtain a return merchandize authorization form prior to returning goods.

#### Cancellation

Undelivered parts of any order may be cancelled by the Buyer only with the written approval of SiliCycle. If the Buyer makes an assignment for the benefit of creditors, or in the event that SiliCycle, for any reason feels insecure about Buyer's willingness or ability to perform, SiliCycle shall have the unconditional right to cancel the sales transaction or demand full or partial payment.

In the event of any cancellation of this order by either party, the Buyer shall pay SiliCycle for reasonable costs and expenses incurred by the SiliCycle prior to receipt of the cancellation notice, plus SiliCycle's usual rate of profit for similar work.

#### Taxes

The Company's prices do not include any applicable sales, goods and services, use, excise or similar taxes and the amount of any such tax SiliCycle may be required to pay or collect will be added to each invoice and paid by the Buyer.

#### Terms of Payment

All merchandise purchased remains the property of SiliCycle until such time as all invoices for the merchandise have been paid in full. Except for purchases paid online, or unless explicitly stated elsewhere in writing, terms are cash net 30 days from date of invoice. Additional fees of 2% per month (26.8% per year) will accrue on all accounts past due. If any payment is in default, and it becomes necessary to hire a recovery agency or lawyer, the client accepts to pay, in addition to the outstanding balance, recovery fees equal to 20% of the balance in capital and interests. By reason of the financial condition of Buyer or otherwise, SiliCycle may require full or partial payment in advance.

Certain orders may require a deposit or progressive payments as referenced in the quote. Such deposits may be increased upon receipt of purchase order based upon the Buyer's most current credit rating. Subject to the warranties stated in this policy, all sales are final without right of return.



#### **Return Policy**

Our Customer Service Department is available to assist you at any time should a problem arise with your order. Please make sure to inspect your packages immediately upon receipt and notify us within the next two (2) business days of any damage and/or discrepancies. Should a product be sent to you incorrectly, as the result of an error on our part, we will take quick and appropriate action to correct the problem at no charge to you.

In order to maintain the quality of our products and continue to provide competitive prices, some products may not be returned for credit. SiliCycle will not grant credit for:

- (i) Shelf-worn, used or defaced products:
- (ii) Scavengers, reagents, catalysts, or any other bounded silica whose containers have been opened;
- (iii) Products that are personalized or customized;
- (iv) Refrigerated or temperature-controlled products;
- (v) Products that have been discontinued:
- (vi) Products not directly purchased from SiliCycle

Products sold in distribution by SiliCycle will be subject to the Terms and Conditions Policy of the respective manufacturer.

Prior to any return, an authorization and a return material authorization (*RMA*) number must be obtained from our Customer Service Department. Shipping instructions will also be provided at this point. The RMA will ensure the safe and proper handling of material; it should therefore be referenced on all shipping labels.

The Buyer has 30 days from the issuance of the RMA to return the goods. Returns made without an authorization number will not be accepted and will be returned to the Buyer.

Returns are subject to a 40% restocking and/or disposal fee.

#### **Shipping Policy**

SiliCycle uses a two-day or five-day delivery (or equivalent) depending on weight and availability of product. Standard overnight delivery can also be arranged. Freight charges are prepaid and added to the invoice unless special instructions are requested by the customer. These conditions apply to all North American shipments. International delivery delays will vary according to orders and destination countries.

#### Delivery

Delivery dates indicated in the contract documents are approximate and based on prompt receipt of all necessary information regarding the product covered by the contract. SiliCycle will use reasonable efforts to meet the indicated delivery dates, but cannot be held responsible for its failure to do so.

In the event of any delivery delay caused by the Buyer, SiliCycle will store and handle all items ordered at Buyer's risk and will invoice Buyer for the unpaid portion of the contract price, plus storage, insurance, and handling charges on or after the date on which the product is ready for delivery. The invoice will be payable in full within 30 days from the invoice date, unless otherwise expressly agreed to in writing by SiliCycle.

SiliCycle will not hold orders unless specifically approved. SiliCycle has the right to make partial shipments and bill for those shipments; the buyer will make payment in accordance with the terms mentioned in this policy.

#### **Shipping and Handling Charges**

Shipping charges plus the applicable company handling charges will be prepaid and billed as a separate item on the product invoice. Title to the product and risk of loss shall pass to Buyer upon delivery to a carrier.

#### Application

All products are sold for laboratory or manufacturing uses. Only professional laboratory staff should handle the chemicals.

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Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 Email: sales@greyhoundchrom.com www.greyhoundchrom.com

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SPET-TIZR-T3	52	TLG-R10011B-323	66		
SPET-ZR-T1	52	TLG-R10011B-333	66		
SPET-ZR-T2	52	TLG-R10011B-341	66		
SPET-ZR-T3	52	TLG-R10011B-353	66		
SPM-R661230B-01B	21	TLG-R10011B-423	66		
SPM-R661230B-01C	21	TLG-R10011B-424	66		
SPM-R661230B-03G					
SPM-R661230B-03G SPM-R661230B-03P	21	TLG-R10011B-527	66		
	21	TLG-R10011B-624	66		
SPM-R661230B-06P SPM-R661230B-06S	21	TLG-R10011B-723	66 67		
	21	TLG-R23511B-303	67		
SPM-R661230B-06U	21	TLG-R23511B-423	67		
SPM-R661230B-12U	21	TLG-R30411B-213	67		
SPM-R661230B-20X	21	TLG-R30411B-303	67		
SPM-R8028230B-12U	21	TLG-R30411B-341	67		
SPM-R802830B-01B	21	TLG-R31011B-203	67		
SPM-R802830B-01C	21	TLG-R31011B-303	67		
SPM-R802830B-03G	21	TLG-R32611B-203	67		
SPM-R802830B-03P	21	TLG-R32611B-303	67		

Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001 Email: sales@greyhoundchrom.com www.greyhoundchrom.com

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# Solvent Properties and Miscibility Chart

	1					The same of the sa						Immiscible (2 phases are produced when both solvents are mixed)																																O-Xylene Water Trichloroethylene Tetrahydrofuran Diisopropyl Ethe Isopropanol n-Propanol Pentane Methyl Ethyl Kete Methanol Hexane Heptane Diethyl Ether Ethyl Acetate Ethanol Dioxane Dimethyl Sulpho:	one ther
												Immiscible (2 phases																																Dichloromethane 1,2-Dichloroethan Cyclohexane Chloroform Carbon Tetrachlo Butyl Acetate n-Butanol Benzene Acetonitrile Acetone	ne
Solvent		Isooctane	n-Decane	Cycloheptane	1-Cyclobutane	n-Butyl Etner	Sopropyl Ether	Mothyl Butyl Kotoso	Cuelohoranone	Methoxyethanol	Methyl Acetate	Nitromethane	N,N'-Dimethylacetamide	N-Methylformamide	Ethylene Glycol	Acetic Acid	Acetone	Acetonitrile	n-Butanol	Butyl Acetate	Carbon Tetrachloride	Chloroform	Cyclohexane	1,2-Dichloroethane	Dichloromethane	N,N'-Dimethylformamide	Dimethyl Sulphoxide	Dioxane	Ethyl Acetate	Diethyl Acetate	n-Heptane	n-Hexane	Methanol	Methyl-t-Butyl Ether	Methyl Ethyl Ketone	n-Pentanol	Isopropanol	Diisopropyl Ether	Tetrahydrofuran	Toluene	Trichloroethylene	Water	O-Xylene	Acetic Acid	
	Solubility (w/w%)	0.0002	0.01	0.01	0.10	9.0	1.6	0.		Miscible		2.1	Miscible	,	Miscible	Miscible	Miscible	Miscible	2.0	0.43	0.08	0.815	0.01	0.81	1.3	Miscible	Miscible	Miscible	Filscible 8.7	68.9	0.0004	0.0012	Miscible	4.8	24	Miscible	Miscible		Miscible	0.05	0.11	,	0.018	CRC Handbook of Chemistry and Physics, 73rd Edition The HPLC Solvent Guide, 2nd Edition, Paul C Sadek HPLC Columns, Theory, Technology & Practice, Uwe D Neue High-Performance Liquid Chromatography, 5th Edition, Veronica R Meyer The Merck Index, 12th Edition	
	Point (°C)	66	174	49	78	77	88	7 1	15.6	125	57	101	166	182	198	118	56	85	117	126	77	61	18	83	40	153	189	[D] 02	77	32	86	69	65	22	90	92	82	89	99	III	87	100	144	CRC Handbook of Chemistry and Physics, 73rd Edition The HPLC Solvent Guide, 2nd Edition, Paul C Sadek HPLC Columns, Theory, Technology & Practice, Uwe D Neue High-Performance Liquid Chromatography, 5th Edition, Vero The Merck Index, 12th Edition	
y Chart Viscosity	(cP, 20°C)	0.50	0.92	0.44	0.45	0.64	0.37	0.44	5.0	1.72	0.37	0.67	0.84	1.65	19.9	1.26	0.36	0.38	2.03	0.73	0.97	0.57	1.00	0.79	0.44	0.92	2.24	1.37	0.45	0.23	0.40	0.31	0.55	0.27	0.43	2.20	2.40	0.37	0.55	0.59	0.57	1.00	0.81	CRC Handbook of Chemistry and Physics, 73rd Edition The HPLC Solvent Guide, 2nd Edition, Paul C Sadek HPLC Columns, Theory, Technology & Practice, Uwe D High-Performance Liquid Chromatography, 5th Edition The Merck Index, 12th Edition	
Miscibility Refractive	Index	1.391	1.410	1.407	1.402	1.397	1.368	1 206	1 451	1.402	1.362	1.344	1.438	1.447	1.432	1.372	1.359	1.344	1.399	1.394	1.460	1.446	1.427	1.445	1.424	1.431	1.478	1.422	1372	1.352	1.388	1.375	1.329	1.369	1,2/9	1385	1.378	1.368	1.407	1.496	1.477	1.000	1.506	emistry and de, 2nd Edit y, Technolog uid Chromat Edition	
Solvent Properties and Miscibility Chart olvent   Polarity   UV Cutoff   Refractive   Viscosity		200	200	200	220	220	077	223	2004	210	260	380	268	265	210	260	330	190	215	254	265	245	200	228	235	268	270	220	260	218	200	200	205	220	329	210	205	220	212	285	273	190	288	CRC Handbook of Chemistry The HPLC Solvent Guide, 2nd HPLC Columns, Theory, Techr High-Performance Liquid Chr The Merck Index, 12th Edition	
t Propert Polarity		1.0	0.0	0.1	0: 5	7.7	2.4	3.0	4.2	7. 5.5	4.5	0.9	6.5	0.9	6.9	0.9	5.1	89. 1	3.9	4.0	1.6	4.1	0.2	3.5	3.1	6.4	7.2	8.4	2.4	2.8	1.0	0.1	5.1	2.5	7.4	0.0	3.9	2.2	4.0	2.4	1.0	10.2	2.5	CRC Hand The HPLC HPLC Colt High-Perft The Merck	
Solvent	Strength	0.01	0.04	0.05	0.1	0.20	0.28	0.42	0.45	0.55	9.0	0.64	0.65	69.0	1.1	2	0.56	0.65	0.39			0.4	0.04			0.64	0.62	0.56	00.0		10.0	10.0	0.95	0.35	0.5	0.87	0.82		0.45	0.29		2	0.26	References:	



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# Greyhound Chromatography and Allied Chemicals

6 Kelvin Park, Birkenhead, Merseyside, CH41 1LT United Kingdom

Tel: +44 (0)151 649 4000 Fax: +44 (0)151 649 4001

Email: sales@greyhoundchrom.com

# www.greyhoundchrom.com

s and proteins.