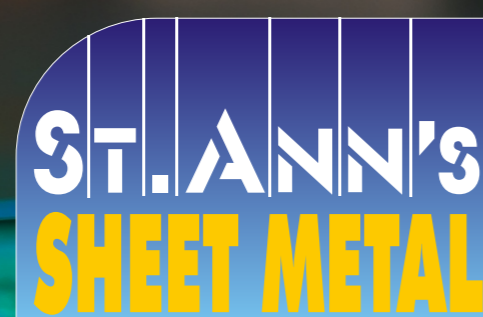


Components



Saint Anns Sheet Metal Company Limited

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* Outsourced service

ST. ANN'S
SHEET METAL

**Sheet Metal
Specialists**

Laser Cutting
CNC Punching
CNC Bending
Tig Welding
Mig Welding
Spot Welding
Tox Jointing
Riv Clinching
Powder Coating*
Electroplating*

St. Ann's Sheet Metal



East Midlands based St. Ann's Sheet Metal manufactures a universal range of sheet metal components from materials such as mild steel, stainless steel, aluminium, galvanised steel, Zintec and plated metals.

Founded in 1960, and operating from state-of-the-art facilities in Nottingham equipped with the latest laser cutting equipment, we are now one of the East Midlands' leading sheet metal companies.

As an ISO 9002 accredited company, our commitment to superior workmanship and excellence has earned us a reputation for producing high quality, competitively priced sheet metal components that give our customers a distinct advantage.

We are justifiably proud of our reputation for Sheet Metal Cutting and CNC Punching. From small internal components to large metal cages and cabinets, you can depend on a high quality, flexible and professional service.

You can be confident that we will always find the best solution for you.

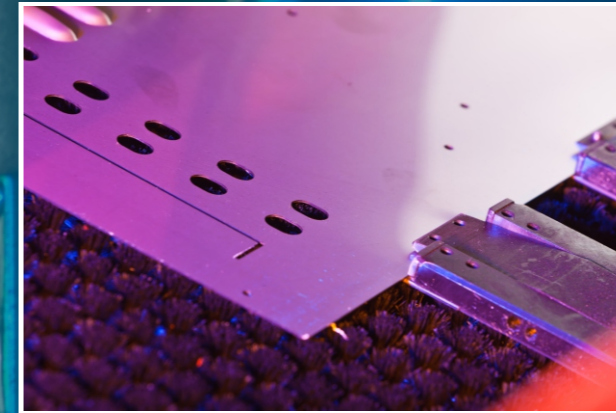
Laser Cutting



As one of the East Midlands' leading sheet metal companies, St Ann's Metal combines the latest state-of-the-art laser cutting or laser profiling technology with a highly efficient and professional service designed to give our customers the edge.

Our laser cutting machinery delivers a range of benefits over punching like complex shapes and tool cost savings.

CNC Punching



In some cases CNC Punching may offer a more viable and cost-effective alternative to laser profiling.

CNC Punching can produce a large number of similar holes, slots, dimples or forms which cannot be cut by laser or would be time intensive.

CNC Bending



Our state-of-the-art bending equipment is amongst the best in the world. These days the bending process is so advanced that it has virtually eliminated distortion.

We can service all your sheet metal bending requirements with our on-site press brakes including forming, bending and rolling.

Welding



St Ann's Sheet Metal offers 3 types of welding: TIG Welding, MIG Welding and Spot Welding.

Spot Welding works well with metals like mild steel and Zintec but can have have issues with coated or galvanised metal.

We offer an alternative process for coated or galvanised metal called Tox Jointing / Riv Clinching.

Tox Jointing/ Riv Clinching



Tox Jointing and Riv Clinching are both already well-established and proven methods of joining dissimilar materials with a press operation.

Press-joining is particularly suitable for joining coated / painted and dissimilar materials and has many advantages over riveting and spot welding.

Additional Services



As well as laser cutting, punching, bending, welding and clinching, we offer a range of outsourced services like Powder Coating, and Electroplating.

This allows us to offer you a one stop shop service from design to completion.