Liquid

Tap Water (reference)

Crude Oil

Caster Oil

Citric Acid

SPECIFIC GRAVITY

Temp. °C

15

25

15

I.01 Glycerol

0.924 Lard Oil

0.959 Mercury

1.665 Methane

1.070 Olive Oil

0.88 - 0.94 Peanut Oil

0.572 Phenol

1.10 Propane

15 0.68 - 0.74 Propylene Glycol

The Comus International group of companies consists of:

0.927 Milk

0.79 Linseed Oil

Kerosene

1.59

Contact Form

Most switch actions on our Float Switches can be changed from Normally Open to Normally Closed by refitting and reversing the float on its stem. See individual specifications for details. For cable tether type floats specification on the contact type required (Normally Open or Normally Closed) should be given by the customer, in order for us to supply the correct type for your application. Normally Open and Normally Closed refer to the switches position at rest in a dry tank.

Customization

Overleaf you will find our most common types of Float Switches available. If you require something different to those shown (longer length vertical or horizontal stem or longer cable length), then simply ask our sales office who will be pleased to help you with your application.

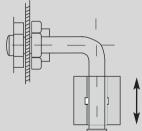
Material Selection

Stainless Steel: Ideal for high pressures, high temperatures and in corrosive environments such as food equipment, industrial tanks or where durable long ife in general use is required.

General Use Plastics: Polypropylene, PVC and Polycarbonate are a good choice for use in acids or food applications, or just for general use. They are generally the most economic option, and can be easily custom moulded with additional features for OEM applications.

OPERATION

Side Mounting





All dimensions are nominal, in millimetres unless otherwise stated. If further information is required, individual datasheets are available on our websites, and on CD.

As part of the groups policy of continued product improvement, specifications may change without notice. Our sales office will be pleased to help you with the latest information on our products.

a specific gravity of I when at sea level. Liquids or substances with a specific gravity lower

example a float switch with a specific gravity of 0.8 will float well in water but will sink in alcohol which is around 0.72 SG. Our sales office will be pleased to assist you with your application, and establish whether a custom floating magnet is required.

Aside from the Float Switches overleaf, we are also able to offer multi-level float switches where switching at multiple levels is required. These are all fully customizable to your

We are also able to offer Stainless Steel Float kits. These DIY Float kits have been designed to enable easy construction of a prototype or small quantity of switch assemblies and come with housings. Stainless Steel tubes, union connectors, floats, and reed switches

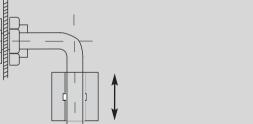
Specific Gravity

Specific Gravity (SG) is the ratio of an objects density in relation to that of water. Water has

It is important to select the correct float switch and float for your application. For The table on the reverse of this catalogue may be used for reference.

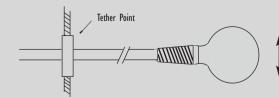
If you cannot find what you require for your application, please speak to our sales office, who

Vertical	Mount









Multi-Level Float Switches

We can also provide an assembly service if required.

will be pleased to listen to your requirements, and offer you a solution.

COMUS

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brochure.

25

15

15

-40

Assemtech Europe Limited Unit 7, Rice Bridge Industrial Estate Thorpe - Le - Soken England CO16 OHL Tel: +44 (0)1255 862236 Fax: +44 (0)1255 862014

email: sales @ assemtech.co.uk internet: http://www.assemtech.co.uk



Switching Technologies Gunther B-9, B-10, & C-1 Special Economic Zone (MEPZ) Tambaram Chennai 600 045 Tel: +91 44 22628093 Fax: +91 44 22628271 email: stgltd@eth.net

COMUS

Comus Belgium BVBA Overhaamlaan 40 B-3700 Tongeren

Temp. °C

25

25

0.982

1.028

1.037

1.22

0.898

0 941

0.906

1.14

1.839

0.850

0.865

1.125

0.871

Liquid

1.263 Pyridine

1.129 Sea Water

0.78 - 0.82 | Sodium Chloride 5% |

0.91 - 0.93 Sodium Hydroxide

0.932 Sorbaldehyde

13.63 Stearic Acid

0 97 Terninene

1.075 Toluene

0.968 Turpentine

1.02 - 1.05 Sulphuric Acid 20%

0.703 Sulphuric Acid 95%

Triehylene Glycol

0.466

0.585

Tel: +32 (0)12 390400 Fax: +32 (0)12 235754 email: info@comus.be internet: http://www.comus.be



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We also have a large network of worldwide agents. These can be seen on any of our websites, or on our company profile

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DESCRIPTION

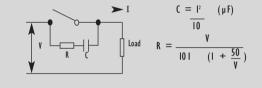
Float Switches

Reed Float Switches are designed to fit into tanks or containing liquid. They are operated by a magnet fitted into the float assembly and a Reed Switch fitted into the stem of the float body. When the float moves past the Reed Switch inside the float body, the reed contacts operate (open or close). When the float moves back to its original position the reed switch contacts will also return to their orginal state. In conjunction with a pump, this principle allows control over the liquid level. The cable tether type float switches use either Mercury or a Mercury free contact in place of a Reed Switch, and it is the differential angle of the Tilt Switch inside the float that determines the point at which the contacts will operate (open or close).

CONTACT PROTECTION

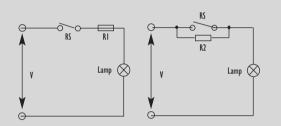
Inductive Loads

A reverse voltage is generated by stored energy in an inductive load when reed contacts open. This voltage can reach very high levels and is capable of damaging the contacts. An RC network may be used as shown below to give protection.



Capacitive Loads

Unlike inductive loads, capacitive and lamp loads are prone to high inrush currents which can lead to faulty operation and even contact welding. When switching charged capacitors (including cable capacitance) a sudden unloading can occur, the intensity of which is determined by the capacity and length of the connecting leads to the switch. This inrush peak can be reduced by serial resistors. The value is dependent on the particular application but should be as high as possible to ensure that the inrush current is within the allowable limits.



With lamp load applications it is important to note that cold lamp filaments have a

resistance 10 times smaller than already glowing filaments. This means that when being

turned-on, the lamp filament experiences a current flow 10 times greater than when already

glowing. This high inrush current can be reduced to an acceptable level through the use of

a current-limiting resistor. Another possibility is the parallel switching of a resistor across the

switch. This allows just enough current to flow to the filament to keep it warm, yet not

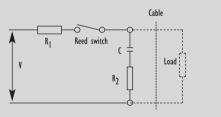
Lamp load with parallel or current limiting resistor across the switch

Switch Ratings

Lamp Loads

enough to make it glow.

The load switching capacity of most float switches can be significantly increased with the addition of Relay Units, ask our sales office for details.



The above diagram illustrates a resistor/capacitor network for protecting a Reed Switch against high inrush currents. R₁ and/or R₂ are used depending upon circuit conditions.

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The Comus Group of Companies Th					The Comus Group of Companies				The Comus Group of Companies					The Comus Group of Companies						
FLOAT SWITCHES	Foam fl (0.787)	1/8"PF Foam float (2.283) 025 (0.984)	47.5 (1.870) 025.5 (1.004)	1/8"PF ead (2.382) (1.10)	3/8"PF 3/8"PF 38 (3.464) 38 (1.496) (1.614)	3/8"PF 108 (4.251) 55 (2.165) 045 (1.771)	3/8"PF (4.173) (2.047) (2.047) (2.047)	1/2"85P	M12 x 1.25 (1.220) (1.	#	333	97.5 (3.838)	75 (2.952) (1.102)	3.858) 100 (3.937) 3/8"PF 38 (1.50)	(4,921) 3/8"PF	118 (4.645) 125 (4.921) 3/8°PF	(0.25)	ADDITION		988.9 (3.5) (3
Options / Features	• Smallest Float		• Also available with longer 70mm shaft	• Highest grade Stainless Steel available							Options / Features		Highest grade Stainless Steel available					Normally open normally closed contactsChoice of operating angles		• Electronic • 10 Amp version available (WFP10-10)
Mounting Position		Vertical				Vertical			Hori	zontal	Mounting position	Horizontal		Horiz	ontal			Horiz	contal	
Туре	VFPII	VFP2 I	P219	VFS30	VFS40	VFS45	VFS50	VFS75	HFP12	HFP21	Туре	HFP32	HFS30	HFS40	HFS45	HFS50	FP10 / FP210-13	BF32A-0	WBF31A-0	WFP3-10
Contact Form / style	Normally Open and Normally Close	ed Normally Open and Normally Closed	Normally Open and Normally Close	Normally Open and Normally Closed	Normally Open and Normally Closed	Normally Open and Normally Closed	Normally Open and Normally Closed	Normally Closed	Normally Open and Normally Closed	Normally Open	Contact Form / Style	Normally Open	Normally Open and Normally Closed	Normally Open and Normally Closed	Reversable	Normally Open and Normally Closed	Open or Closed (Optional) FP10: I contact FP210-13: 2 contacts	Open or Closed (Optional) I contact	Open or Closed (Optional) I contact Mercury Free	Normally Open
Switching Voltage Max. V	125Vac	240Vac / 200Vdc	400Vac / dc	240Vac / 200Vdc	240Vac / 200Vdc	240Vac / 200Vdc	240Vac / 200Vdc	240Vac / 200Vdc	240Vac / 200Vdc	240Vac / 200Vdc	Switching Voltage Max. V	240Vac / 200Vdc	240Vac / 200Vdc	240Vac / 200Vdc	240Vac / 200Vdc	240Vac / 200Vdc	240Vac	240Vac	1.5 - 50Vdc	280Vac
Switching Current Max. A	0.5	0.5	2.0	1.0	0.5	0.5	0.5	2.0	0.5	0.5	Switching Current Max. A	0.5	0.5	0.5	1.0	0.5	10	2	0.15	3
Switching Capacity Max. VA	10	50	40	50	50	50	50	40	50	50	Switching Capacity Max VA	50	50	50	50	50	10A 120Vac / 3A 240Vdc	BF32A-0: 2A 120Vac 1A 240Vdc BF310A-0: 10A 120Vac 5A 240Vdc	0.12A 12Vac / 0.15A 120Vac	660
Contact Resistance Max. mohms	200	200	80	200	200	200	200	200	200	200	Contact Resistance Max. mohms	200	200	200	200	200	3	3	3	N/A On-State voltage Vpeak=1.6V
Suitable specific gravity	0.8	0.8	0.75	0.8	0.7	0.65	0.55	0.45	0.78	0.75	Suitable specific gravity	0.75	0.8	0.7	0.65	0.55	Differential Angle: 10 degrees	Offerential Angles: BF32A-0: 8° BF32A25-0 25° BF32A65-0: 65° BF310A-0 8°	Differential Angle: 15 deg. Max	. Differential Angle: 15 deg. Max.
Operating Temp. °C	-20 +80	-20 +80	-20 +80	-10 +120	-10 +120	-10 +120	-10 +120	-10 +120	-20 +80	-20 +80	Operating Temp. °C	-20 +80	-10 +120	-10 +120	-10 +120	-10 +120	70 Max.	70 Max.	70 Max.	70 Max.
Material	Polyproylene	Polypropylene	Polypropylene	316 Stainless Steel	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel	Polypropylene	Polypropylene	Material	Polypropylene	316 Stainless Steel	304 Stainless Steel	304 Stainless Steel	304 Stainless Steel	Polyurethane with PVC coating	Polypropylene with PVC coating	Polypropylene with PVC coating	Polyurethane with PVC coating
	UL1007 AWG 22 30cm (11.811ins)	UL1007 AWG 22 30cm (11.811ins)	0.5mm ² PVC 100cm (39.37ins)	XLPE (UL3266 AWG 22) 30cm (11.811ins)	XLPE (UL3266 AWG 22) 30cm (11.811ins)	XLPE (UL3266 AWG 22) 30cm (11.811ins)	XLPE (UL3266 AWG22) 30cm (11.811ins)	XLPE (UL3266 AWG 22) 30cm (11.811ins)	PVC AWG 22 30cm (II.8Ilins)	XLPE (UL3266 AWG 22) 30cm (11.811ins)	Cable	XLPE (UL3266 AWG 22) 30cm (11.811ins)	XLPE (UL3266 AWG 22) 30cm (11.811ins)	XLPE (UL3266 AWG 22) 30cm (11.811ins)	XLPE (UL3266 AWG 22) 30cm (11.811ins)	XLPE (UL3266 AWG 22) 30cm (11.811ins)	FP10:18/2 Type SJ00W FP210-13:16/4 Type SJ00W	18/2 AWG Type SJ00W	18/2 AWG Type SJ00W	18/2 AWG Type SJ00W
AWG to mm² Cross Reference table MWG																				