

# HULME MARTIN HEAT SEALERS www.hulmemartin.co.uk

Hulme Martin Heat Sealers Ltd Unit 5B, Country Business Centre White Cottage Farm Lucas Green Road, West End Woking, Surrey GU24 9LZ Tel: (+44) 01483 476767 Fax :(+44) 01483 486343 Email: <u>sales@hulmemartin.co.uk</u>

# Vacuum Chamber Model No. VMS 53

#### <u>General</u>

The VMS53 is a small tabletop vacuum chamber with a large vacuum pump. This is ideal for smaller packs that require a quick cycle. The body and chamber is manufactured from stainless steel for ease of cleaning. This model is an ideal entry level machine for producers who need a small low cost machine, which offers a quicker packing cycle than the VMS 43.

#### **Features**

- Single digital programme
- Vacuum pump 8m<sup>3</sup>/hr
- Filler plates supplied

#### **Options**

130mm high lid

Specifications of VMS 53	
Machine Size (LxWxH) mm	330 x 450 x 295
Chamber size (LxWxH) mm	280 x 240 x 85
Effective_chamber sizemm	270 x 310
Weight	36Kg approx
Seal length mm	1 x 270
Seal width mm	3.5 single seal
Vacuum Pump	8m <sup>3</sup> /h
Consumption	0.35 – 0.45 kW
Power requirements	240 Volt 13 amp supply



## VACUUM CHAMBER MACHINES

## **Operation**

A vacuum chamber removes the air out of a bag by use of a vacuum pump. Once the air has been removed the bag is then sealed. The models start with a small tabletop model and progress through various sizes. The cabinet of every model is made of stainless steel, while the chamber is either constructed of stainless steel (VMS machines) or aluminium (VM machines). All models come with filler plates so that the working height inside the chamber can be adjusted for the product.

## **OPTIONS**

## **Gas Flushing**

Adding gas to the package is a way of extending the shelf life of the product. The product, and the space around it in the chamber are vacuumised as normal. Usually after the vacuuming process the bag is sealed; but with gas flushing the pouch is injected with a gas or gas mixture. When the desired volume of gas is reached the bag is then sealed. This gives a very low residual oxygen percentage and the product is no longer under vacuum pressure.

#### Soft Air

Soft-air is the ideal function to enable fragile (e.g. fish) or sharp (e.g. T-bone) products to be packed without damage. The air enters the vacuum chamber very gently after the sealing process giving the vacuum bag time to form around the fragile or sharp product. The result is that the product or the vacuum bag will not be damaged.

An additional benefit is that the product looks neater with a better formed package.

#### **Sensor**

When it is important to obtain an exact vacuum or gas level we recommend a sensor. The standard machine normally replies on a time cycle for the vacuum and gas levels, which is accurate enough for most applications. However, when dealing with products that vary in volume or density, a sensor ensures that each package is under the same level of vacuum.

#### **Multi-cycles**

Sometimes it may be necessary to have a repeated sequence of vacuuming and gassing. The multi-cycles option makes this possible with up to 8 processes in one cycle. All models (except VMS 43,53,113 and 133) can be equipped with the multi-cycle option. It is not possible to combine the multicycle with the sensor option