

HULME MARTIN HEAT SEALERS www.hulmemartin.co.uk

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Vacuum Chamber Model No. VMS 113

<u>General</u>

The VMS 113 is a medium size tabletop Vacuum Chamber machine. With a stainless steel chamber, the machine is suitable for most applications. The VMS 113 has an impressive $16m^3$ /hr vacuum pump making it ideal for quick repetitive packaging requirements. A 150mm high lid comes as standard, and with a 340mm seal length it is ideal for many average applications.

Features

- Single digital program
- Vacuum pump 16m³/hr
- Seal Length 340mm
- Filler plates supplied

Options

Bag cut-off seal 8mm wide seal



Specifications of VMS 113	
Machine Size (LxWxH) mm	450 x 525 x 385
Chamber size (LxWxH) mm	350 x 420 x 150
Effective chamber size mm	340 x 370
Weight	52Kg approx
Seal length mm	1 x 340
Seal width mm	3.5 double seal
Vacuum Pump	$16 \text{m}^3/\text{hr}$
Comsumption	0.55 kW
Power Requirements	240 volt 13 amp supply

VACUUM CHAMBER MACHINES

Operation

A vacuum chamber removes the air out of a bag by use of a vacuum pump. Once the air has been removed the bag is then sealed. The models start with a small tabletop model and progress through various sizes. The cabinet of every model is made of stainless steel, while the chamber is either constructed of stainless steel (VMS machines) or aluminium (VM machines). All models come with filler plates so that the working height inside the chamber can be adjusted for the product.

OPTIONS

Gas Flushing

Adding gas to the package is a way of extending the shelf life of the product. The product, and the space around it in the chamber are vacuumised as normal. Usually after the vacuuming process the bag is sealed; but with gas flushing the pouch is injected with a gas or gas mixture. When the desired volume of gas is reached the bag is then sealed. This gives a very low residual oxygen percentage and the product is no longer under vacuum pressure.

Soft Air

Soft-air is the ideal function to enable fragile (e.g. fish) or sharp (e.g. T-bone) products to be packed without damage. The air enters the vacuum chamber very gently after the sealing process giving the vacuum bag time to form around the fragile or sharp product. The result is that the product or the vacuum bag will not be damaged.

An additional benefit is that the product looks neater with a better formed package.

Sensor

When it is important to obtain an exact vacuum or gas level we recommend a sensor. The standard machine normally replies on a time cycle for the vacuum and gas levels, which is accurate enough for most applications. However, when dealing with products that vary in volume or density, a sensor ensures that each package is under the same level of vacuum.

Multi-cycles

Sometimes it may be necessary to have a repeated sequence of vacuuming and gassing. The multi-cycles option makes this possible with up to 8 processes in one cycle. All models (except VMS 43,53,113 and 133) can be equipped with the multi-cycle option. It is not possible to combine the multicycle with the sensor option