

According to Regulation (EC) No. 1907/2006

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product name Embossing Electrolyte

Material no. 2101 ET / 2105 ET / 2111 ET

1.2. Relevant identified uses of the substance or mixture and uses advised against

General use Electrolytic/electrochemical metal inscription. For industrial purposes only.

1.3. Details of the supplier of the Safety Data Sheet

Supplier Inverter Fusion Ltd (IFL)

Heathpark Road

Heathpark Industrial Estate

Honiton

Devon EX14 1BB

Tel: +44 (0) 1404 549791 Fax: +44 (0) 1404 46718

Email: sales@inverterfusion.co.uk Web: www.inverterfusion.co.uk

Dept. responsible for Norman Chesher

the information Tel: +44 (0) 1404 549791

Email: nchesher@inverterfusion.co.uk

1.4. Emergency telephone number

NHS Direct 111 (24 hours)

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification according to Directive 67/548EEC or Directive 1999/45/EC

Not hazardous.

2.2. Label elements

Label according to Directive 67/548EEC or Directive

R phrases: Not applicable S phrases: Not applicable

1999/45/EC

2.3. Other hazards

Electrolytic vapours may form during signature processes under direct current voltage. May be harmful if inhaled.

SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS

3.1. Substances Not applicable

3.2. Mixtures

Chemical characterisation Aqueous solution of inorganic salts and organic compounds.

Hazardous ingredients Ingredient Designation Content Classification

EINECS 233-826-7 Magnesium nitrate >10% EU: O, Xi; R 8, 36/38

CAS 10377-60-3 CLP: Ox. Sol. 3; H272. Skin Irrit. 2;

H315. Eye Irrit. 2; H319.

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SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

In case of inhalation Provide fresh air. Seek medical treatment in case of troubles.

In case of ingestion Rinse mouth with water. Never give an unconscious person anything through the mouth. Do

not induce vomiting. If you feel unwell, seek medical advice.

In case of skin contact Change contaminated clothing. After contact with skin, wash immediately with soap and plenty

of water. In case of skin reactions, consult a doctor.

In case of eye contact Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids apart.

Subsequently consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

No relevant information available

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

5.2. Special hazards arising from the substance or mixture

Fires in the immediate vicinity may cause the development of dangerous vapours. In case of fire may be liberated: Chlorine decomposition products, nitrogen oxides (NOx).

5.3. Advice for firefighters

Protective equipment for

firefighters

Wear self-contained breathing apparatus.

Additional information Hazchem-Code: Do not allow fire water to penetrate into surface or ground water.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Do not breathe vapour/aerosol. Avoid contact with skin and eyes. Wear suitable protective clothing. Provide adequate ventilation.

6.2. Environmental precautions

Do not allow to penetrate into soil, water bodies or drains.

6.3. Methods and material for containment and cleaning up

Soak up with absorbent materials such as sand, siliceus earth, acid- or universal binder. Store in special closed containers and dispose of according to ordinance. Final cleaning. Do not allow to dry.

6.4. Reference to other sections

Refer additionally to chapter 8 and 13.

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SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Provide adequate ventilation, and local exhaust as needed. Wear suitable protective clothing. Avoid contact with skin and eyes. Do not breathe vapour/aerosol.

7.2. Conditions for safe storage, including any incompatibilities

Storage requirements for No special requirements.

storerooms and containers

Storage class 12 - Non-combustible liquids

7.3. Specific end use(s)

No further relevant information available.

SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1. Control parameters

Additional information Contains no substances with occupational exposure limit values.

8.2. Exposure controls

Provide good ventilation and/or an exhaust system in the work area.

Respiratory protection Respiratory protection must be worn whenever the WEL levels have been exceeded.

Use filter type A-P3 according to EN 14387.

Hand protection Protective gloves according to EN 374.

Glove material: Butyl caoutchouc (butyl rubber)

Observe glove manufacturer's instructions concerning penetrability and breakthrough time.

Eye protection Tightly sealed goggles according to EN 166.

Body protection Wear suitable protective clothing.

General protection and hygiene Change contaminated clothing. Avoid contact with skin and eyes. When using do not eat, drink

measures or smoke. Wash hands before breaks and after work.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance Physical state: Liquid

Colour: Colourless

Odour Odourless

Odour threshold No information available.

pH value 5.5 – 6.5

Melting point/freezing point No information available. Initial boiling point/boiling range No information available. Flash point/flash point range No information available. Flammability No information available. **Explosive properties** Product is not explosive. No information available. **Explosion limits** Vapour pressure No information available. Vapour intensity No information available.

Density 1.03 g/mL Water solubility Fully miscible

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Partition coefficient

No information available.

(noctnol/water)

Auto-ignition temperature Not self-igniting.

Thermal decompostion No information available.

Viscosity Dynamic: No information available.

Oxidising characteristics No information available.

9.2. Other information No further relevant information available.

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity Refer to 10.3.

10.2. Chemical stability Stable under normal storage conditions.

10.3. Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4. Conditions to avoid No information available.

10.5. Incompatible materials

Strong acids and alkalis.

10.6. Hazardous decomposition products

Fires in the immediate vicinity may cause the development of dangerous vapours. In case of fire may be liberated: Chlorine decomposition products, nitrogen oxides (NOx).

Thermal decomposition No information available.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

The mixture has not been tested for toxicological properties, information provided refers to sulphuric acid.

Acute toxicity Oral: No information available.

Dermal: No information available. Inhalative: No information available.

Skin corrosion / irritation

Eye damage / irritation

No information available.

No information available.

No information available.

tract

Sensitisation to skin Germ cell mutagenicity / No information available. No information available.

genotoxicity

Carcinogenicity

Reproductive toxicity

Specific Target Organ Toxicity

No information available.

No information available.

(STOT) – single exposure

Aspiration hazard

No information available.

Specific Target Organ Toxicity

(STOT) – repeated exposure

No information available.

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SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

No information available.

12.2. Persistence and degradability

No information available.

12.3. Bioaccumulative potential

No information available.

12.4. Mobility in soil

No information available.

12.5. Results of PBT and vPvB assessment

No information available.

12.6. Other adverse effects

Do not allow to enter into ground-water, surface water or drains.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Product Waste key number: 11 01 99 - Wastes from chemical surface treatment and coating of metals

and other materials (eg. galvanic processes, zinc coating processes, pickling processes, etching,

phosphatising, alkaline degreasing, anodising).

Recommendation: Dispose of waste according to applicable legislation.

Contaminated packaging Waste key number: 15 01 02 - Plastic packaging.

Recommendation: Dispose of waste according to applicable legislation. Non-contaminated

packages may be recycled.

SECTION 14: TRANSPORT INFORMATION

14.1. UN number Not applicable.

14.2. UN proper shipping name

ADR/RID, IMDG, IATA Not restricted

14.3. Transport hazard class Not applicable

Not applicable.

14.4 Packing group Not applicable

14.5. Environmental hazards

Marine pollutant No

14.6. Special precautions for user

Not dangerous in the sense of these transport regulations.

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

No information available.

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SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

National regulations – Great

Hazchem Code

Britain

National regulations – USA

Hazard Rating Systems:

NFPA Hazard Rating: Health - 1 (Slight) Fire - 0 (Minimal)

Reactivity - 0 (Minimal)

HMIS Version III Rating: Health - 1 (Slight)

Flammability - 0 (Minimal) Physical Hazard - 0 (Minimal)

Personal Protection - X = Consult your supervisor



15.2. Chemical Safety Assessment

No information available.

SECTION 16: OTHER INFORMATION

Wording of the H-phrases H272 May intensify fire; oxidiser.

under paragraph 2 and 3 H315 Causes skin irritation.

H319 Causes serious eye irritation.Wording of the R-phrases R 8 Contact with combustible ma

Wording of the R-phrases R 8 Contact with combustible material may cause fire. under paragraph 2 and 3 R 36/38 Irritating to eyes and skin.

Reason for change Changes in Section 2: GHS classification, labelling Changes in Section 3: Change of composition

General revision

Department issuing SDS See Section 1: Dept. responsible for information.

Abbreviations and acronyms RID: Reglement international concernant le transport des marchandises dangereuses

par chemin de fer (Regulations Concerning the International Transport of

Dangerous Goods by Rail)

ICAD: International Civil Aviation Organisation

ADR: Accord europeen sur le transport des marchandises dangreuses par Route

(European Agreement concerning the International Carriage of Dangerous Goods

by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonized System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VbF: Verordnung uber brennbare Flussigkeiten, Osterreich (Ordinance on the storage

of combustible liquids, Austria)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

vPvB: very Persistent and very Bioaccumulative

ACGIH: America Conference of Governmental Industrial Hygienists (USA)

OSHA: Occupational Safety and Health Administration (USA)

NTP: National Toxicology Program (USA)

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IARC: International Agency for Research on Cancer EPA: Environmental Protection Agency (USA)
Skin Corr. 18: Skin corrosion/irritation, Hazard Category 18

The information in this data sheet has been established to our best knowledge and was up-to-date at time of revision. It does not represent a guarantee for the properties of the product described in terms of the legal warranty regulations.

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