



# **Contact us**

If you are a small, medium or large scale food manufacturer seeking a high quality system to accurately fill jars, bottles, pots, tubs, ready meal trays, foils, cake tins, buckets, jerry cans, pouches or bags, then Riggs Autopack could have the right solution for you.

For more information on our range of equipment, please visit our website. Alternatively, to discuss your specific requirements or to book a no obligation machine trial don't hesitate to contact us. Premier Mill, Brunswick Street Nelson, Lancashire BB9 0HU, UK

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## **Series Four**

This robust Model 1000 depositor is predominantly supplied as an automatic conveyor depositor for medium to large scale producers

Riggs Autopack is an award winning, British manufacturer of high quality volumetric depositors and filling machines, transfer pumps and bespoke conveyor filling lines.

We are a UK market leader with an excellent reputation and supply our equipment primarily to the food production industry.

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# This high quality food depositor is available with a 100 litre hopper. It provides damage free depositing of hot or cold liquid, semi-liquid and suspended solid products

Our high quality Series Four is predominantly supplied as a fully automatic in-line depositor for use with a conveyor. It is also available as a semi-automatic unit with a height adjustable filling table and foot pedal operation.

This robust depositing machine accurately fills most types or sizes of container including jars, bottles, pots, tubs, ready meal trays, cake tins, foils, buckets, cartons, jerry cans, pouches and bags.

#### Features include

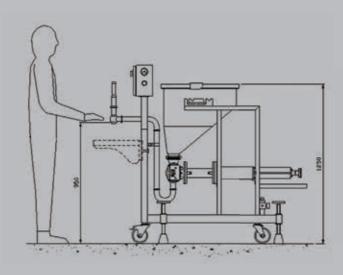
- + Volumetric piston pump technology
- + High quality, robust construction
- + Suitable for medium to large scale batch production
- Designed for hot, cold or ambient liquid and semi-liquid products
- + Highly accurate depositing of hot goods up to 120°C
- + Damage free product handling
- + Accurately fills most container types and size
- + Deposit range up to 5000ml per cycle
- Depositing nozzle to suit to ensure clean cut-off
- + Mobile frame with lockable castors
- + Nitrite / viton / ptfe / ptfe encapsulated seals
- + 316 stainless steel used for all contact parts
- + 304 stainless steel used for non-contact parts
- + 100 litre frame supported hopper with welded edge
- + Built to stringent health & safety standards
- + Hygienic, quick to strip down, easy to clean
- + Easy to use, simple to maintain
- + Requires compressed air supply







### Model 1000 / Series Four



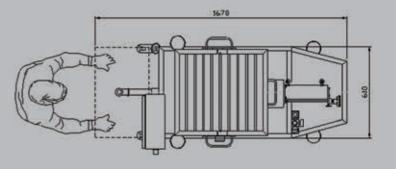
### Suitable applications typically include

- + Jam, Preserves & Honey
- + Condiments & Sauces
- + Pate, Dips & Spreads
- + Coleslaw & Pasta Salads
- + Sandwich & Pie Fillings
- + Soup & Ready Meals
- + Cakes, Puddings & Desserts
- + Dairy Goods
- + Seafood Products
- + Non-Food Industry

#### Piston Pump Barrel Options

STANDARD FILL	
PUMP BORE	DEPOSIT RANGE
Ø38 x 160mm	10ml - 170ml (1.5")
Ø58 x 160mm	25ml - 400ml (2.285")
Ø71 x 160mm	50ml - 600ml (2.8")
Ø101 x 160mm	125ml - 1200ml (4.0")

MAXI FILL	
PUMP BORE	DEPOSIT RANGE
Ø130 x 205mm	200ml - 2500ml (5.125")
Ø130 x 250mm	200ml - 3300ml (5.125"S)
Ø165 x 250mm	500ml - 5000ml (6.5")



#### Semi-Automatic

This requires an operator to position an empty container underneath the depositing nozzle of the filling machine. The machine start and product deposit cycle is initiated by means of pressing a push button or foot pedal. At the end of the deposit cycle, the filled container is manually removed from the fill position by the operator.

Semi-automatic filling machines can be easily converted to fully automatic and operate in conjunction with a conveyor if production levels increase at a later date.

#### Fully Automatic

An empty container is automatically presented underneath the depositing nozzle via a conveyor. The filling machine, which can be a single or multi-head configuration, then accepts an external signal from the conveyor to start an automatic depositing cycle. At the end of this cycle, the filled container is automatically removed from the fill position.

