# XGA301 Industrial Gas Analyzer

The XGA301 Industrial Gas Analyzer from Michell Instruments provides a convenient platform to measure oxygen, dew point and other gases such as  $CO_2$ , CO and  $CH_4$ . The analyzer can be supplied in one of two bench-mounted chassis and with up to three sensors fitted.



### Highlights

- Sensor choices from zirconia, galvanic electrochemical, infrared and ceramic impedance technologies
- Variable speed pump (optional)
- Intuitive HMI with back-lit display
- Two fully-programmable alarms
- 2 x voltage outputs and 2 x 4–20 mA outputs
- Digital RS232 output
- Software package includes live graphing and Excel<sup>™</sup> compatible data-logging
- Password protection
- Panel mounting bezel for XGA301A1 variant

#### **Applications**

- Convection reflow oven control
- Laboratory scale experiments
- Combustion process in lean-burn applications e.g. engine performance testing
- Industrial processes e.g. wave soldering and vacuum welding
- Glove boxes
- Food production (nitrogen blanketed)



## **Technical Specifications**

| Monitor   |   |  |  |  |  |
|---|---|--|--|--|--|
| Operating temperature                                       | +5 to +35°C   |  |  |  |  |
| Warm-up time  | 3 to 4 minutes @ +20°C  |  |  |  |  |
| Maximum inlet temperature                                   | +50°C   |  |  |  |  |
| Sample flow rate  | 0 to 1.2 NI/min, user-selectable with pump                                  |  |  |  |  |
| Maximum inlet pressure                                      | 1 barg  |  |  |  |  |
| Display<br>XGA301A1/A2:<br>XGA301A3:                        | 16 x 2 character (9mm) back-lit LCD,<br>20 x 4 character (9mm) back-lit LCD |  |  |  |  |
| Sample connections<br>Standard:<br>Optional:                | on front panel  |  |  |  |  |
| Dimensions XGA301A1:<br>Panel-mount XGA301:<br>XGA301A2/A3: |   |  |  |  |  |
| Weight<br>XGA301A1:<br>XGA301A2/A3:                         | 9   |  |  |  |  |

| Electrical Specifications |                 |  |  |  |
|---------------------------|-----------------|--|--|--|
| Analog Outputs            | 2x 4-20mA outpu |  |  |  |

| Analog Outputs | 2x 4-20mA outputs, assignable to any of<br>the fitted sensors.<br>2x alarm relays<br>2 x 0–10 V (XGA301A1 only)<br>2 x 0–5 V (XGA301A2/A3 only) |
|----------------|---|
| Digital output | RS232 ASCII   |
| Power supply   | 90–260 V AC, 50/60 Hz   |

#### **Moisture and Pressure Sensors**

| Sensor Type | Water Dew Point*                  | Pressure (2m lead),<br>remote sensor  |  |  |
|-------------|-----------------------------------|---|--|--|
| Accuracy    | ±2°Cdp of reading                 | $<\pm0.25\%$ of full scale<br>standard, enhanced accuracy<br>of 0.1% and 0.05% available<br>at extra cost |  |  |
| Ranges      | -65 to +20°Cdp<br>-100 to +20°Cdp | 0-5 barg<br>0-10 barg   |  |  |

\*For full specifications, see the Easidew Transmitter datasheet

## **Sensor Options and Specifications**

| Sensor Type        | Zirconia   | Electrochemical  |                               |              |                                | Infrared                           |                 |              |  |
|--------------------|--|--|-------------------------------|--------------|--------------------------------|------------------------------------|-----------------|--------------|--|
| Measurand          | 02   | 02   | O <sub>2</sub> (Low<br>range) | СО           | CO (H <sub>2</sub><br>present) | CO <sub>2</sub>                    | CH <sub>4</sub> | СО           |  |
| Accuracy           | ±1% of reading<br>(logarithmic scale) or<br>0.5ppm whichever is<br>greater.    | ±1% of ±2% of full scale at 25°C 1013mbar<br>full scale<br>at 25°C<br>1013mbar |                               |              |                                | ±2% of full scale at 25°C 1013mbar |                 |              |  |
| Inlet Pressure     | 1barg max  | 0.7 – 1.4bara  |                               |              |                                | 0.7 – 1.4bara                      |                 |              |  |
| Response<br>Time   | Approx 5 seconds for a<br>90% step change<br>(gas flow rate of 1 NI/<br>min-1) | Approximately 30 seconds (T90)   |                               |              |                                | Approximately 30 seconds (T90)     |                 |              |  |
| Stablility         | ±2% of reading per month   |  |                               |              |                                | ±2% of range (over 12 months)      |                 |              |  |
| Life<br>Expectancy | >17,500 hours  | ~10yrs   |                               |              |                                | ~10yrs                             | ~10yrs          |              |  |
| 0-100%             |  |  |                               |              |                                | $\checkmark$                       | $\checkmark$    | $\checkmark$ |  |
| 0-30%              | ✓<br>Output can be user<br>configured 0-10ppm, up to<br>0-30%                  | $\checkmark$   |                               |              |                                | ~                                  | $\checkmark$    | $\checkmark$ |  |
| 0-10%              |  |  |                               |              |                                | $\checkmark$                       | $\checkmark$    | $\checkmark$ |  |
| 0-5%               |  |  |                               |              |                                | $\checkmark$                       | $\checkmark$    |              |  |
| 0-3%               |  |  |                               |              |                                | $\checkmark$                       |                 | ✓            |  |
| 0-1%               |  |  | $\checkmark$                  |              |                                | $\checkmark$                       |                 |              |  |
| 0-5000ppm          |  |  |                               | $\checkmark$ |                                | ✓                                  | $\checkmark$    |              |  |
| 0-2000ppm          |  |  |                               | $\checkmark$ | <ul> <li>✓</li> </ul>          | ✓                                  |                 | √            |  |
| 0-1000ppm          |  |  |                               | $\checkmark$ | $\checkmark$                   | ✓                                  |                 |              |  |
| 0-500ppm           |  |  |                               | $\checkmark$ | $\checkmark$                   | $\checkmark$                       |                 |              |  |

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