



## ***Cascade PE Under Pressure Tee installation instructions***

- 1) Prepare pipe surface by gently rubbing down the contact surface with light abrasive paper until area is smooth.  
(Note: UPT not to be installed over gouge lines)
- 2) Split the tee into two halves with the bolts facing down allowing the nuts to sit in the recess provided.
- 3) Tighten by hand and continue tightening by 5nm increments starting at opposite ends of the fitting working towards the middle to a max of 90nm.
- 4) Thrust block/support must be offered to the pipe and fitting before attaching valve and under pressure drilling equipment.
- 5) Pressure test the fitting to one and half times the operating pressure (The main must be charged to get accurate result.)
- 6) Make your connection.

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