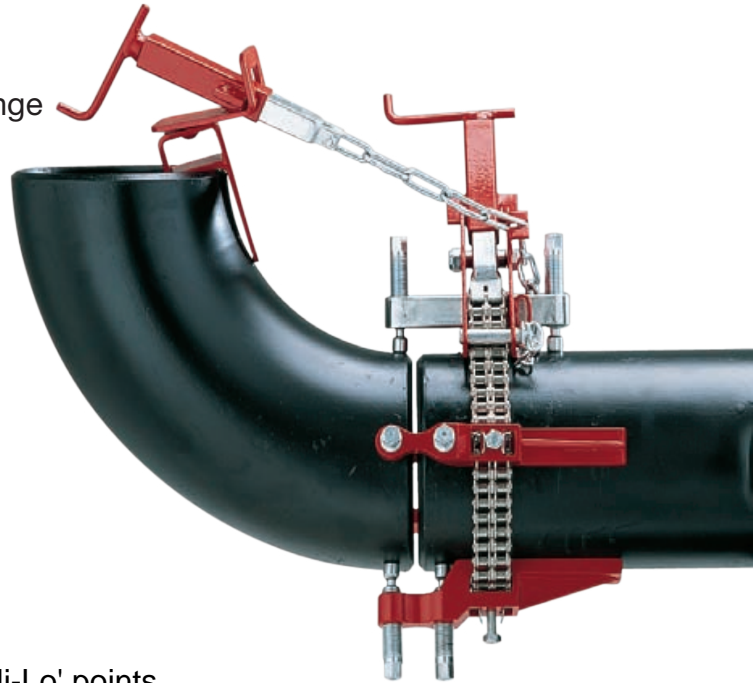


# GBC CHAIN CLAMPS

Double Jackscrew clamps for aligning & reforming pipes

## All clamps include:

- Length of chain required for the pipe range
- Double jackscrew jackbars listed for the pipe range
- Main block
- Fine adjustment
- Fitting alignment device
- Jackscrew wrench
- Parts and operating manual
- Metal Storage box
- Hi-Lo gauge



## Features and advantages:

Alignment - can align all pipe schedules accurately

Reforming - jackscrews enable the elimination of 'Hi-Lo' points either side of the weld joint. Can reform up to schedule 40 pipes.

Adaptable - one chain clamp covers the range of 8 cage clamps.

No Tack Jackbars - joints can be fully welded without removing the clamp.

Versatile - elbows, tees and other fittings can be accurately aligned using the Fitting Alignment Device.

Quality - jackbars are cast from high quality steel alloys.

Additional jackbars can be added if extra pressure is required.

Jackscrews - Jackbars have two jackscrews with independently pivoting pads to compensate for uneven surfaces.

Stainless Steel - available in both carbon and stainless steel versions

PART No.	PIPE DIAMETER RANGE "/>	NO. OF JACKBARS	REFORMS PIPE TO SCHEDULE	ALIGNS PIPE TO SCHEDULE	SHIPPING WT KGS
SCC8	1-8	3	40	80	12
SCC8SS	1-8	3	40	80	12
SCC20	4-20	7	40	80	18
SCC20SS	4-20	7	40	80	18
SCC36	10-36	8	40	80	40
SCC36SS	10-36	8	40	80	40
SCC54	10-54	13	40	80	82
SCC54SS	10-54	13	40	80	82

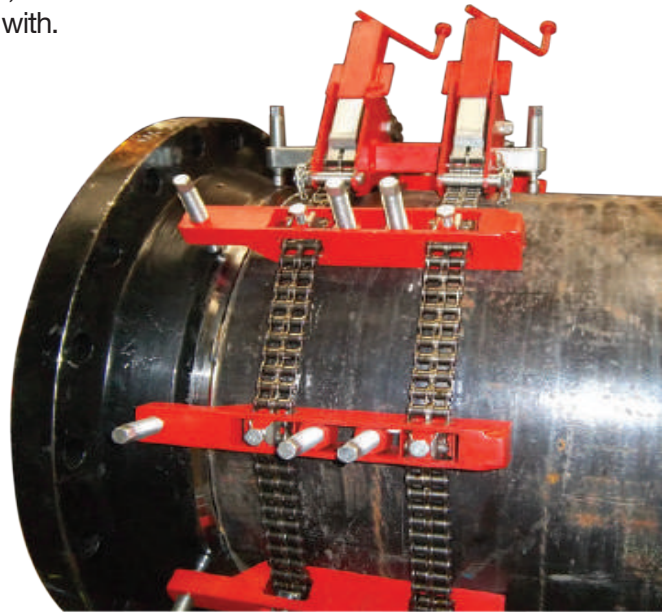
GBC Chain Clamps must not be used as a lifting device. Fittings must be independently supported at all times.

# DOUBLE CHAIN CLAMPS

## Ultra heavy duty double chain reforming alignment clamp

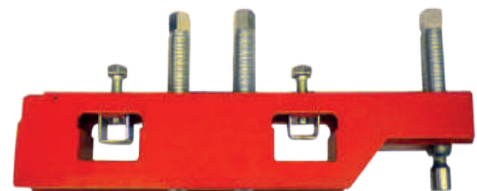
### Features and advantages:

- **Precision Alignment** – The double jackbars, spaced around the outside diameter of the pipe, provide accurate alignment and reforming of the internal or external diameters of both pipes within 0.5mm.
- **Extremely Tough** – Reforms pipes on both sides of the weld joint to Sch80, and aligns all wall schedules, elbows, tees and other fittings.
- **Adaptable** – The Chain Clamp can be used to support, align, and reform elbow, tees and other fittings that a cage clamp cannot cope with. One Chain Clamp covers the range of eight (8) cage clamps
- **Extra Heavy Duty Independent Jackbars** – Enable the operator to form the pipe to the required shape. Each Jackscrew has independently pivoting feet to cope with uneven surfaces.
- **Versatile** – Elbows, tees and other fittings can be aligned with the Fitting Alignment Device



### Double Chain Clamp includes:

- Length of chain required for the pipe range
- Extra heavy-duty jackbars listed for the pipe range
- Number of Main blocks listed for the pipe range
- Two (2) fine adjustments
- Level and support device (larger clamps supplied with come-a-long)
- Jackscrew wrench
- Operating instructions
- 'Hi-Lo' Gauge



Heavy duty jackbars for arduous aligning and reforming jobs

### Optional:

- Torque wrench
- Carbon or stainless steel spacing screws (optional)
- Additional jackbar

PART No.	PIPE DIAMETER RANGE "/MM	NO. OF JACKBARS	NUMBER OF MAIN BLOCKS	SHIPPING WEIGHT KG / LBS
DCC36	10-36 / 254-914	9	1	100 / 220
DCC36SS	10-36 / 254-914	9	1	100 / 220
DCC48	10-48 / 254-1219	12	1	126 / 278
DCC48SS	10-48 / 254-1219	12	1	126 / 278
DCC54	10-54 / 254-1372	14	1	136 / 300
DCC54SS	10-54 / 254-1372	14	1	136 / 300
DCC60	10-60 / 254-1524	16	1	149 / 328
DCC60SS	10-60 / 254-1524	16	1	149 / 328
DCC72	10-72 / 254-1829	20	1	176 / 387
DCC72SS	10-72 / 254-1829	20	1	176 / 387

Double chain clamps must not be used as a lifting device.  
When using the Fitting Alignment Device fittings must be independently supported