

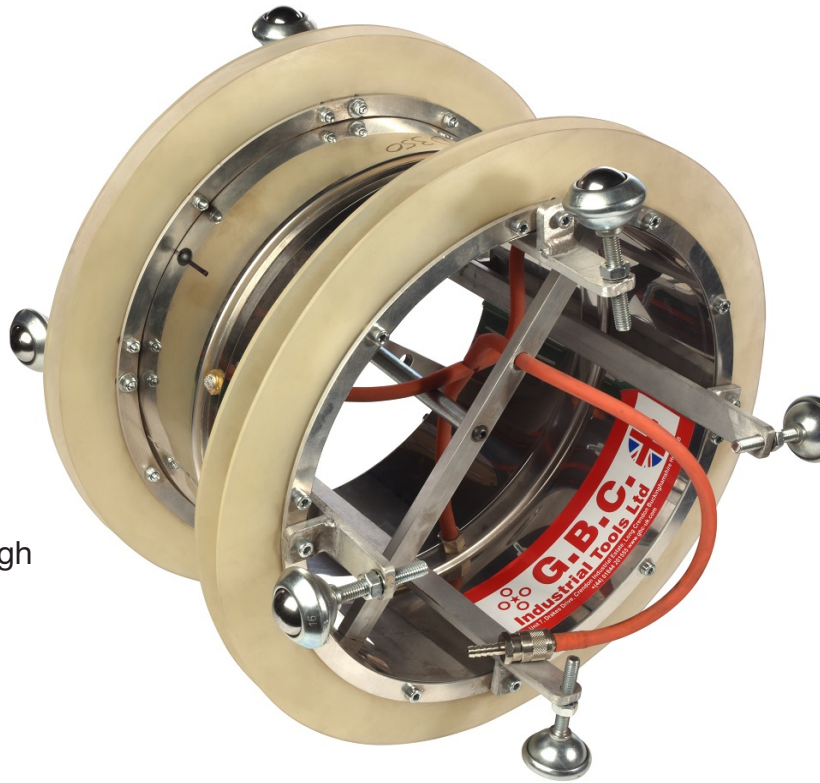
# PURGE DRUM SYSTEMS

**Sizes: 8 to 36" (290 to 900mm)**

The Purge Drum system has been designed to further reduce gas usage on larger diameter pipes by localising the purge area to the weld root.

Purge Drums are available for pipes from 300 to 900mm diameter. These tools use two heat resistant silicon sealing lips to form the seal capable of coping with 300°C for up to one hour. Due to their design, these cylinders have very short purge times for all dimensions.

GBC UK Purge Drums are designed with pull-through balls to enable the unit to be easily retrieved out of a straight section of pipe, or a pipe with a series of bends or elbows.



## Part Nos & Sizing

Complete Drum	i/d Range mm		Spare seal
PD310	290	310	210-300 A
PD350	330	350	210-350 A
PD400	380	400	210-400 A
PD450	430	450	210-450 A
PD500	480	500	210-500 A
PD550	530	550	210-550 A
PD600	580	600	210-600 A
PD650	630	650	210-650 A
PD700	680	700	210-700 A
PD750	730	750	210-750 A
DP800	780	800	210-800 A
PD850	830	850	210-850 A
PD900	880	900	210-900 A

