

### HS-2 Laboratory Heat Sealer

PRECISION LABORATORY HEAT SEALER FOR ACCURATE AND REPEATABLE DETERMINATION OF HEAT SEAL THRESHOLD. THE HS-2 IS ESTABLISHED AS THE 'INDUSTRY STANDARD' FOR THIS PURPOSE. PRODUCES SEALS 5 TO 25MM WIDE AND UP TO 50MM LONG.



#### **Benefits**:

- Choose heat sealing bar configuration, either single (upper) or dual (upper & lower, meets ASTM F2029)
- User can easily change sealing bar for various surface areas or surface finishes
- Accurate and repeatable seals due to precision ground sealing faces and jaw guidance system
- Versatile applications for flexible materials, blister packs and pots
- Low Maintenance 12 months between calibrations

#### Features:

- Precise pressure calibration of standard surface area jaw face
- Temperature, pressure and dwell time digital controllers
- Jaws constructed in aluminium and silicone with precision ground faces
- Range of jaw face surfaces including Matched Crimp and Teflon Coating
- Auto cycle feature for greater user convenience with multiple samples



Sealing jaws: Flat metal, Rubber, Crimp or custom designed. Standard size 25mm wide x 50mm long. Can be specified any width 5mm to 25mm.



ASSURED QUALITY TESTING SOLUTIONS



RDM Test Equipment Unit 39 Golds Nurseries Bus. Park Jenkins Drive, ELSENHAM Hertfordshire, CM22 6JX, UK

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## **Specification**



Seal Width Temperature Control	50 mm max. Range: Ambient to 300°C, Accuracy: +/- 0.5%, Operating Accuracy: +/-2°C. Single (Upper) sealing jaw temperature control, or Dual (Upper & Lower) sealing jaw temperature control
Pressure	Range: 0 to 100psi (6.8bar, 689Kpa), via precision regulator and digital display. Accuracy +/-5%, Repeatability +/- 0.02psi . Supply via clean and dry compressed airline or bottled air/nitrogen at 90 to 100psi
Dwell Time	Range: 0.1 to 99.9 sec., Resolution 0.01 sec
Auto Cycle & Delay Time	Delay Time Range: 0.1 to 99.9 sec For automatic cycling of sealing bars used in manual production environments. Assists with correct alignment of sample. Electronic processor controlled.
Jaw Guidance System	Dovetail slide on jaws with quick release mechanism.
Sealing Jaws	Standard flat jaws 25mm x 50mm, constructed in aluminium with precision ground face. Lower sealing jaw with precision ground silicone rubber face. (See options below)
Environment	5-50ºC ambient operating temperature, RH 75% max (non-condensing)
Power	240V AC 50/60 Hz (110V AC voltage available on request)

# **Options**

- Single (Upper) sealing jaw temperature control or Dual (Upper & Lower) sealing jaw temperature control
- Sealing jaw dimension/profile as required (inc. Matched crimp 120° x 1.8mm pitch)
- Stainless Steel sealing jaws
- Teflon Coated Tape or Teflon Coated Jaws
- Footswitch
- PVC Dust Cover
- Alarm package for temperature High/Low, selectable
- Cold seal system
- Digital thermometer with s/s band probe to check jaw temperature (see image)





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