radicon

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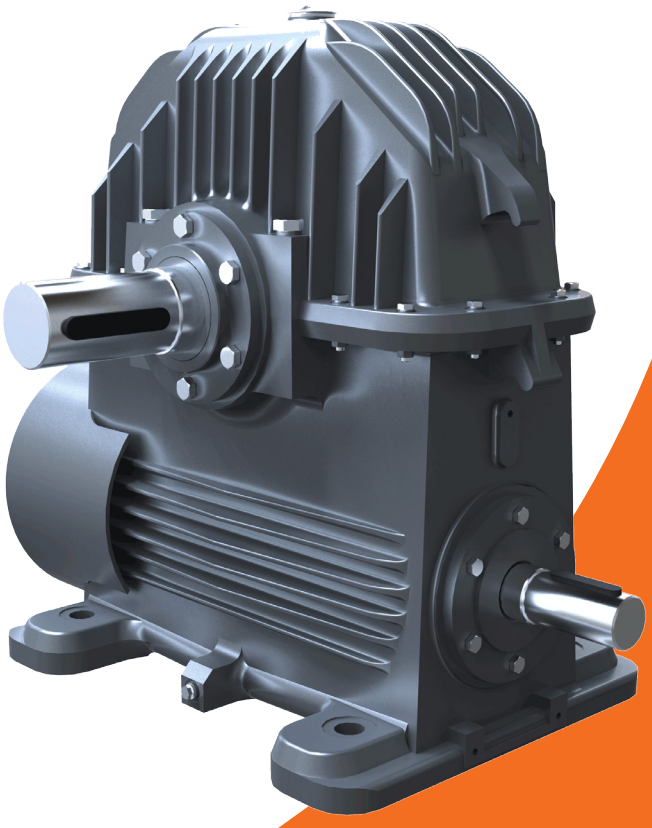
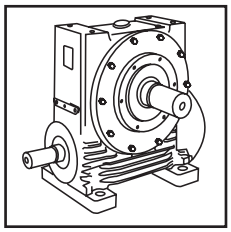
ER Worm Gears



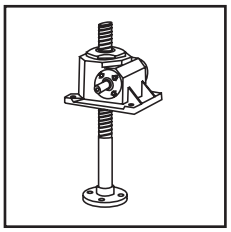
Worm Gears
CER-2.00GB0712

PRODUCTS IN THE RANGE

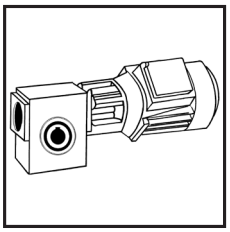
Serving an entire spectrum of mechanical drive applications from food, energy, mining and metal; to automotive, aerospace and marine propulsion, we are here to make a positive difference to the supply of drive solutions.



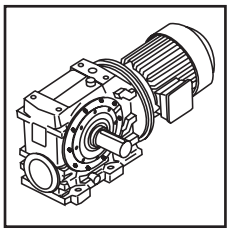
Series A
Worm Gear units and geared motors in single & double reduction types



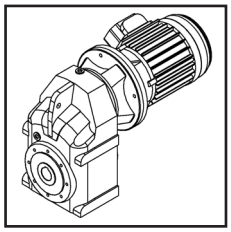
Series BD
Screwjack worm gear unit



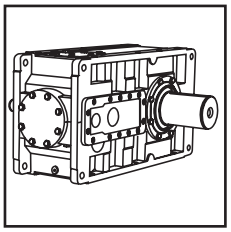
Series BS
Worm gear unit



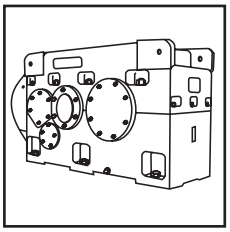
Series C
Right angle drive helical worm geared motors & reducers



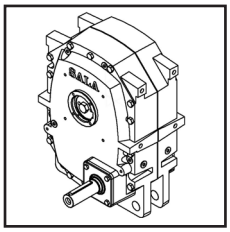
Series F
Parallel angle helical bevel helical geared motors & reducers



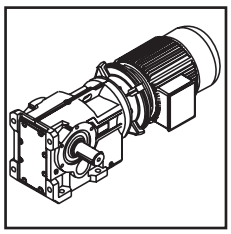
Series G
Helical parallel shaft & bevel helical right angle drive gear units



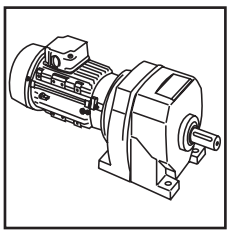
Series H
Large helical parallel shaft & bevel helical right angle drive units



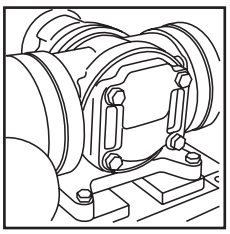
Series J
Shaft mounted helical speed reducers



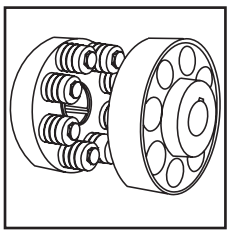
Series K
Right angle helical bevel helical geared motors & reducers



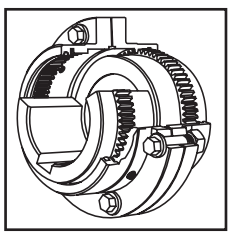
Series M
In-line helical geared motors & reducers



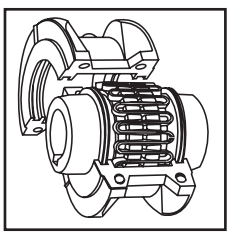
Roloid Gear Pump
Lubrication and fluid transportation pump



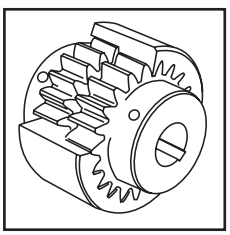
Series X
Cone Ring
Pin and bush elastomer coupling



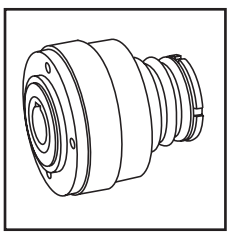
Series X
Gear
Torsionally rigid, high torque coupling



Series X
Grid
Double flexing steel grid coupling



Series X
Nylicon
Gear coupling with nylon sleeve



Series X
Torque Limiter
Overload protection device

We offer a wide range of repair services and many years experience of repairing demanding and highly critical transmissions in numerous industries.

We can create custom engineered transmission solutions of any size and configuration.

INTRODUCTION

Introduction

ER Series worm gear units are identical replacements for David Brown (Radicon) heavy duty worm gear units in all types :

(a) Underdriven ER - U
(b) Overdriven ER - O
(c) Vertical ER - V

Which are identical in :

1. Foundation hole dimensions and size of hole
2. Distance from bottom base to input centreline
3. Input/Output shaft dimensions

Ratings are also comparable to David Brown (Radicon) worm gear units.

Gear Case

Gear case is of streamlined design, rugged in construction, made of close-grain cast iron. It is completely oil-tight, dust-proof and capable of being installed in the open without a separate cover. The faces and bores are accurately bored and machined on latest precision machines to ensure perfect alignment and interchangeability.

Worm/Worm Wheel

The worm is made of case-hardened alloy steel, carburised, ground and polished and is integral with the shaft. Bearing journals are accurately ground. Worm wheels are made of centrifugally cast phosphor-bronze rims, shrink fitted and brazed onto Cast Iron centres. Worms are generated on special-purpose worm milling machines, gas carburised and ground on CNC grinding machines.

Worm wheels are hobbed on precision hobbing machines with high accuracy hobs. Each and every wheel is checked to match with the master worms to ensure complete interchangeability. Right-hand threads are provided, unless otherwise specified.

Bearings

The worms and worm wheels are supported on ball or roller anti-friction bearings of ample margin of safety to allow adequate journal as well as thrust loads. When a sprocket, gear etc is to be mounted on either shaft, then full details should be forwarded to our application engineers.

Wheel Shaft

The wheel shaft is made of high tensile carbon steel. It is of large diameter to carry the torsional as well as bending loads which may be induced by overhung drives.

Lubrication

Lubrication to gears and bearings is by splash of oil from the sump. Thus, no special care is required except for the occasional topping up of the oil to the required level. A large oil filler-cum-breather and an inspection cover is provided together with a drain plug and ventilator. Neoprene lip-type oil seals are fitted on input and output shaft. For very low input speed below 50 rpm. and heavy loads in sizes larger than 14", forced lubrication is required. In such cases details should be forwarded to our application engineers.

Cooling

Air cooling is effected by means of standard polypropylene or metal fans which direct a continuous flow of air over the ribbed surface of the gear unit. The fan is designed to operate in both direction of rotation, and is so arranged in conjunction with the ribbing on the gear unit as to allow maximum heat dissipation.

Holdback

Sprag type holdback can be fitted on all sizes of gears to prevent reverse rotation. In cases where holdback is requied, the direction of rotation of the shaft should be mentioned.

Power Ratings

The ratings indicated in the catalogue holds good for 12 hours of continuous running under uniform load being driven by electric motor. They give minimum gear life of 26,000 hours, subject to limitation of maximum oil temperature of 100°C under full load, 20°C ambient.

Overloads

All the components of the reduction gears are so designed that they can withstand.

* 100 per cent overload for 15 seconds
* 50 per cent overload for one minute
* 40 per cent overload for 30 minutes and
* 25 per cent overload for two hours.

LOAD CLASSIFICATION BY APPLICATIONS

Table 1

U = Uniform load

M = Moderate shock load

H = Heavy shock load

† = Refer to our Application Engineers

Driven Machine	type of load
Agitators	
pure liquids	U
liquids and solids	M
liquids-variable density	M
Blowers	
centrifugal	U
lobe	M
vane	U
Brewing and distilling	
bottling machinery	M
brew kettles-continuous duty	M
cookers-continuous duty	M
mash tubs-continuous duty	M
scale hopper-frequent starts	M
Can filling machines	M
Cane knifes	M
Car dumpers	H
Car pullers	M
Clarifiers	U
Classifiers	M
Clay working machinery	
brick press	H
briquette machine	H
clay working machinery	M
pug mill	M
Compressors	
centrifugal	U
lobe	M
reciprocating	
multi-cylinder	M
single cylinder	H
Conveyors-uniformly loaded or fed	
apron	U
assembly	U
belt	U
bucket	U
chain	U
flight	U
oven	U
screw	U
Conveyors-heavy duty not uniformly fed	
apron	M
assembly	M
belt	M
bucket	M
chain	M
flight	M
live roll	†
oven	M
reciprocating	H
screw	M
shaker	H

Driven Machine	type of load
Cranes	
main hoists	†
bridge travel	†
trolley travel	†
Crusher	
ore	H
stone	H
sugar	H
Dredges	
cable reels	M
conveyors	M
cutter head drives	H
jig drives	H
manoeuvring winches	M
pumps	M
screen drive	H
stackers	M
utility winches	M
Dry dock cranes	
main hoist	†
auxiliary hoist	†
boom, luffing	†
rotating, swing or slew	†
tracking, drive wheels	†
Elevators	
bucket-uniform load	U
bucket-heavy load	M
bucket-continuous	U
centrifugal discharge	U
escalators	U
freight	M
gravity discharge	U
man lifts	†
passenger	†
Fans	
centrifugal	U
cooling towers	
induced draft	†
forced draft	†
induced draft	M
large, mine, etc	M
large, industrial	M
light, small diameter	U
Feeders	
apron	M
belt	M
disc	U
reciprocating	H
screw	M
Food industry	
beef slicer	M
cereal cooker	U
dough mixer	M
meat grinders	M
Generators-not	
welding	U
Hammer mills	H
Hoists	
heavy duty	H
medium duty	M
skip hoist	M
Laundry washers	
reversing	M
Laundry tumblers	M
Line shafts	
driving processing equipment	M
light	U
other line shafts	U
Lumber industry	
barkers-hydraulicmechanical	M
burner conveyor	M
chain saw and drag saw	H
chain transfer	H
craneway transfer	H
de-barking drum	H
edger feed	M
gang feed	M
green chain	M
live rolls	H
log deck	H

Driven Machine	type of load
log haul-incline	H
log haul-well type	H
log turning device	H
main log conveyor	H
off bearing rolls	M
planer feed chains	M
planer floor chains	M
planer tilting hoist	M
re-saw merry-go-round conveyor	M
roll cases	H
slab conveyor	H
small waste conveyor-belt	U
small waste conveyor-chain	M
sorting table	M
tipple hoist conveyor	M
tipple hoist drive	M
transfer conveyors	M
transfer rolls	M
tray drive	M
trimmer feed	M
waste conveyor	M
Machine tools	
bending roll	M
punch press-gear driven	H
notching press- belt driven	†
plate planers	H
tapping machine	H
other machine tools	
main drives	M
auxiliary drives	U
Metal mills	
draw bench carriage and main drive	M
pinch, dryer and scrubber rolls-reversing	†
slitters	M
table conveyors	
non-reversing	
group drives	M
individual drives	H
reversing	
wire drawing and flattening machine	M
wire winding machine	M
Mill-rotary type	
ball	H
cement kilns	H
dryers and coolers	H
kilns, other than cement	H
pebble	H
rod	
plain	H
wedge bar	H
tumbling barrels	H
Mixers	
concrete mixers -continuous	M
concrete mixers -intermittent	M
constant density	U
variable density	M
Oil industry	
chillers	M
oil well pumping	†
paraffin filter press	M
rotary kilns	M
Paper mills	
agitators, (mixers)	M
barker-auxiliarieshydraulic	M
barker-mechanical	H
barking drum	H
beater and pulper	M
bleacher	U
calenders	M
calenders-super	H
converting machine, except cutters, platers	M
conveyors	U
couch	M
cutters-plates	H
cylinders	M
dryers	M
felt stretcher	M
felt whipper	H
jordans	M

Driven Machine	type of load
log haul	H
presses	M
pulp machine reel	M
stock chest	M
suction roll	M
washers and thickeners	M
winders	M
Printing presses	†
Pullers	
barge haul	H
Pumps	
centrifugal	U
proportioning	M
reciprocating	
single acting; 3 or more cylinders	M
double acting; 2 or more cylinders	M
single acting; 1 or 2 cylinders	†
double acting; single cylinder	†
rotary	
gear type	U
lobe, vane	U
Rubber and plastics industries	
crackers	H
laboratory equipment	M
mixed mills	H
refiners	M
rubber calenders	M
rubber mill-2 on line	M
rubber mill-3 on line	M
sheeter	M
tire building machines	†
tire and tube press openers	†
tubers and strainers	M
warming mills	M
Sand muller	M
Sewage disposal equipment	
bar screens	U
chemical feeders	U
collectors	U
dewatering screws	M
scum breakers	M
slow or rapid mixers	M
thickeners	M
vacuum filters	M
Screens	
air washing	U
rotary-stone or gravel	M
travelling water intake	U
Slab pushers	M
Steering gear	†
Stokers	U
Sugar industry	
cane knives	M
crushers	M
mills	M
Textile industry	
batchers	M
calenders	M
cards	M
dry cans	M
dryers	M
dyeing machinery	M
knitting machines	†
looms	M
mangles	M
nappers	M
pads	M
range drives	†
slashers	M
soapers	M
spinners	M
tenter frames	M
washers	M
winders	M
Windlass	†

EXPLANATION & USE OF RATINGS & SERVICE FACTORS

Explanation And Use Of Ratings And Service Factors.

Gear unit selection is made by comparing actual loads with catalogue ratings. Catalogue ratings are based on a standard set of loading conditions whereas actual load conditions vary according to type of application. Service factors are therefore used to calculate an equivalent load to compare with catalogue ratings.

Mechanical Ratings and Service Factor (F_M)

Mechanical ratings measure capacity in terms of life and/or strength assuming 12 hr/day continuous running under uniform load conditions. Catalogue ratings allow 100% overload at starting, breaking or momentarily during operations up to 12 hours per day.

Table 2 - Mechanical Service Factor (F_M)

Prime mover	Duration of service hrs per day service	Load classification - driven machine		
		Uniform	Moderate Shock	Heavy Shock
Electinc motor, steam lurbine or hydraulic motor	Under : 3	0.8	1	1.5
	3 to 10	1	1.25	1.75
	Over 10 to 24	1.25	1.5	3
Multi-cylinder internal, combustion engine	Under : 3	1	1.25	1.75
	3 to 10	1.25	1.5	2
	Over 10 to 24	1.5	1.75	2.25
Single cylinder internal, combustion engine combustion	Under : 3	1.25	1.5	2
	3 to 10	1.5	1.75	2.25
	Over 10 to 24	1.75	2	2.5

- ***For Units subject to frequent starts/stops and overloads, also applications where high inertia loads are involved e.g. crane travel drives, slewing motion etc, please contact our application engineers.***

Thermal ratings and Thermal service factor (F_T)

Thermal ratings measure a unit's ability to dissipate heat, if they are not exceeded, the lubricant may overheat and break down resulting in failure of gear unit. Thermal ratings are affected by ambient temperature and not by mechanical considerations such as increased running time and shock loads. Catalogue ratings are given on 20°C ambient temperature allowing for a lubricant temperature rise to 100°C during operation as the unit transmit power and generate heat. Thermal ratings calculated with unit fan cooling. Thermal service factor FT (Table No. 3) is used to modify the actual load according to prevailing ambient temperature.

Table 3 - Thermal Service Factor (F_T)

Ambient Temp °C	10	20	30	40	50	60
factor	0.87	1.00	1.16	1.35	1.62	1.97

If the ambient temperature is other than 20°C, divide the catalogue thermal rating by the factor from Table No. 3

EXAMPLE SELECTIONS

Example - 1

Worm reduction gear having input (worm) above the wheel required for belt conveyor where non-uniform material is fed on conveyor belt, operating for 8 hours per day. Speed required at conveyor shaft is 50 rpm. The gear unit is driven directly using coupling by 30 KW, 1500 rpm electric motor.

Step : 1 Ratio required = $\frac{\text{Input Speed}}{\text{Output Speed}} = \frac{1500}{50}$ = 30:1

Step : 2

From Table No 1.

Drive m/c - Belt Conveyor

Material - Non uniform fed

Type of Load - Moderate Shock (M)

From Table No. 2

Mechanical service factor (Fm) = 1.25 for 8 hr/day operation

Step : 3

Input power = Motor Power x Fm

= 30 x 1.25

= 37.5 Kw

From Catalogue - Rating at Input 1500 rpm, Ratio 30:1

Gear unit size : 10 Ratio - 30:1

Input Power = 40 Kw

Gear unit/type/size : 10 ER-O, Ratio - 30:1

Example - 2

Worm reduction gear unit underdriven type is required to drive a bucket elevator heavily loaded, operating 24 hours per day at 29 rpm, transmitting 30 KW. The gear unit is directly driven using coupling by a 1500 rpm electric motor. The ambient temperature is 30°C on plant.

Step : 1 Ratio required = $\frac{\text{Input Speed}}{\text{Output Speed}} = \frac{1500}{29}$ = 50:1 (nearest standard ratio)

Step : 2

From Table No 1.

Drive m/c - Bucket Elevator (heavily Loaded)

Type of Load - Moderate Shock (M)

From Table No. 2

Mechanical service factor (Fm) = 1.50 for 24 hr/day continous operation

Step : 3

Equivlant output power (mechanical) = 30 x 1.5 = 45 Kw

Equivlant output torque (mechanical) = $\frac{9550 \times 45}{29}$ = 14818.96 Nm

From Catalogue.

Refer rating at input speed 1500 rpm, Ratio - 50:1.

Gear unit size 14, ratio 50:1 having output torque (mechanical) = 16457.4 Nm

Input Power (mechanical) = 62 Kw

Step : 4

From Table No. 3 Thermal service factor (Ft) = 1.16

For an ambient temprature of 30°C

Equivlent output power (Thermal) = 30 Kw x 1.16

= 34.8 Kw

= $\frac{9550 \times 45}{29}$ = 11460 Nm.

EXAMPLE SELECTIONS

Step : 5

From catalogue, rating at input 1500 rpm ratio - 50:1, for 14” size

Output torque (thermal) = 10486.9 Nm, which is less than calcuulated equivalent

Output torque (thermal) = 11460 Nm

Higher gear unit size 17 ER-U, ratio - 50:1 is to be slected where at input 1500rpm where, output torque (mechanical) = 29064 Nm.

Input power (mechanical) = 110 Kw

Required Input power

$$= \frac{\text{Calculated equivalent output torque (Mech.)} \times \text{Rated power (Mech.)}}{\text{rated output torque (Mech.)} \times Fm}$$

$$= \frac{14818.96 \times 110}{29064 \times 1.5} = 37.39 \text{ Kw}$$

Nearest standard motor having 37Kw at 1500 rpm an be selected for the application.

RATINGS

Ratings At Input Speed 1450 RPM

GEAR RATIO	OUTPUT SPEED RPM	CAPACITY	SIZE OF UNIT			
			10	12	14	17
5	300	INPUT MECH. POWER (KW)	123.0	196.3	274.3	*
		OUTPUT MECH. TORQUE (Nm)	3700.0	5493.6	8224.7	*
		INPUT THERMAL POWER (KW)	90.0	119.4	162.0	*
		OUTPUT THERMAL TORQUE (Nm)	2707.7	3776.9	4857.0	*
7.5	200	INPUT MECH. POWER (KW)	92.0	128.0	184.0	*
		OUTPUT MECH. TORQ;UE (Nm)	4129.4	5699.6	8279.6	*
		INPUT THERMAL POWER (KW)	76.0	108.6	150.0	*
		OUTPUT THERMAL TORQUE (Nm)	3411.3	4806.9	6674.7	*
10	150	INPUT MECH. POWER (KW)	65.0	110.5	162.4	320.0
		OUTPUT MECH. TORQUE (Nm)	3807.3	6557.0	9635.4	19354.6
		INPUT THERMAL POWER (KW)	62.0	98.7	141.0	200.0
		OUTPUT THERMAL TORQUE (Nm)	3631.5	6164.6	8358.1	12224.0
15	100	INPUT MECH. POWER (KW)	58.0	81.0	150.0	249.0
		OUTPUT MECH. TORQUE (Nm)	4985.1	7131.9	13349.4	21877.0
		INPUT THERMAL POWER (KW)	56.0	76.0	110.0	177.0
		OUTPUT THERMAL TORQUE (Nm)	4813.2	6670.8	9790.8	15720.5
20	75	INPUT MECH. POWER (KW)	55.0	75.0	123.0	216.0
		OUTPUT MECH. TORQUE (Nm)	6303.3	8619.0	14288.3	25028.6
		INPUT THERMAL POWER (KW)	48.0	63.0	94.3	160.0
		OUTPUT THERMAL TORQUE (Nm)	5500.8	7239.8	10954.8	18366.0
25	60	INPUT MECH. POWER (KW)	45.0	67.5	110.0	172.0
		OUTPUT MECH. TORQUE (Nm)	6303.0	9380.3	14695.4	24365.2
		INPUT THERMAL POWER (KW)	39.0	50.0	71.6	135.0
		OUTPUT THERMAL TORQUE (Nm)	5462.6	6948.4	9947.3	19124.0
30	50	INPUT MECH. POWER (KW)	40.0	56.0	92.0	158.0
		OUTPUT MECH. TORQUE (Nm)	6494.0	9339.1	14652.2	26556.6
		INPUT THERMAL POWER (KW)	32.0	45.0	61.2	121.0
		OUTPUT THERMAL TORQUE (Nm)	5195.2	7504.7	9761.0	20337.0
40	37.5	INPUT MECH. POWER (KW)	34.0	51.0	76.0	119.0
		OUTPUT MECH. TORQUE (Nm)	7359.9	10830.2	16137.4	26062.6
		INPUT THERMAL POWER (KW)	25.0	37.0	48.0	93.0
		OUTPUT THERMAL TORQUE (Nm)	5411.7	7857.8	10192.6	20131.4
50	30	INPUT MECH. POWER (KW)	28.0	44.0	62.0	110.0
		OUTPUT MECH. TORQUE (Nm)	7130.7	11404.1	16457.4	29064.0
		INPUT THERMAL POWER (KW)	22.0	31.3	39.5	81.6
		OUTPUT THERMAL TORQUE (Nm)	5602.7	8740.7	10486.9	21300.3
60	25	INPUT MECH. POWER (KW)	24.0	37.0	54.8	78.0
		OUTPUT MECH. TORQUE (Nm)	7242.7	11092.2	17520.6	25326.6
		INPUT THERMAL POWER (KW)	18.0	28.0	33.6	45.2
		OUTPUT THERMAL TORQUE (Nm)	5432.0	8397.4	10702.7	17712.6
70	21.4	INPUT MECH. POWER (KW)	21.0	32.0	46.0	75.0
		OUTPUT MECH. TORQUE (Nm)	7309.8	11207.0	16716.2	27445.0
		INPUT THERMAL POWER (KW)	20.0	22.5	28.4	57. 3
		OUTPUT THERMAL TORQUE (Nm)	6961.7	7880.4	10320.1	20456.6

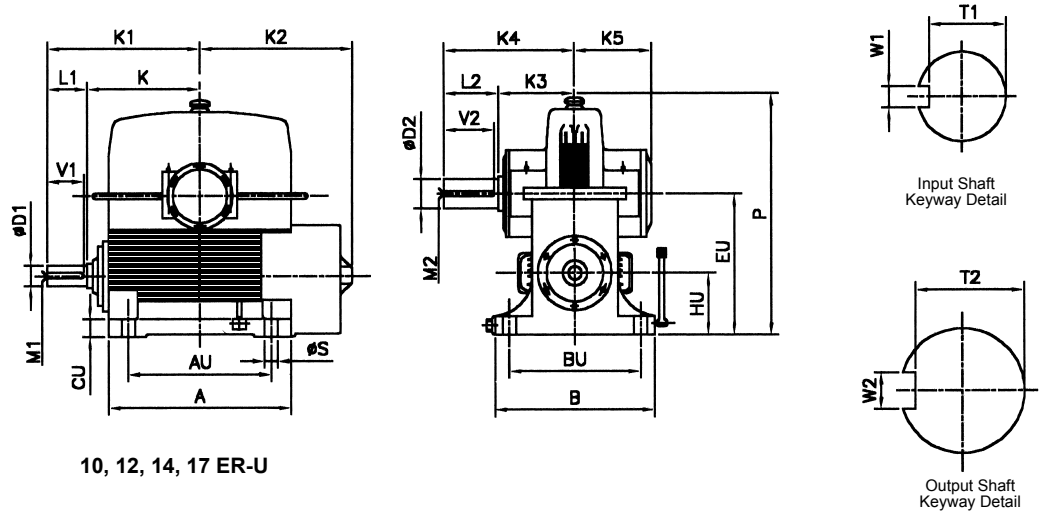
RATINGS

Ratings At Input Speed 960 RPM

GEAR RATIO	OUTPUT SPEED RPM	CAPACITY	SIZE OF UNIT			
			10	12	14	17
5	200	INPUT MECH. POWER (KW)	99.7	152.2	223.0	*
		OUTPUT MECH. TORQUE (Nm)	4570.2	6835.2	9717.3	*
		INPUT THERMAL POWER (KW)	70.0	100.0	154.0	*
		OUTPUT THERMAL TORQUE (Nm)	3208.8	4449.8	6710.0	*
7.5	133	INPUT MECH. POWER (KW)	72.4	110.0	152.0	*
		OUTPUT MECH. TORQ;UE (Nm)	4927.6	7361.4	9834.5	*
		INPUT THERMAL POWER (KW)	57.0	80.0	132.0	*
		OUTPUT THERMAL TORQUE (Nm)	3879.5	5353.3	8534.7	*
10	100	INPUT MECH. POWER (KW)	51.0	92.0	134.0	268.0
		OUTPUT MECH. TORQUE (Nm)	4480.9	8187.4	11301.1	24310.0
		INPUT THERMAL POWER (KW)	49.0	70.0	111.0	160.5
		OUTPUT THERMAL TORQUE (Nm)	4305.1	6229.3	9358.7	14101.5
15	66.7	INPUT MECH. POWER (KW)	45.0	68.0	125.0	220.0
		OUTPUT MECH. TORQUE (Nm)	5863.2	8882.9	15627.3	28979.3
		INPUT THERMAL POWER (KW)	41.0	60.0	96.6	139.3
		OUTPUT THERMAL TORQUE (Nm)	5342.0	7838.2	12076.0	18349.2
20	50	INPUT MECH. POWER (KW)	42.0	62.0	102.0	209.3
		OUTPUT MECH. TORQUE (Nm)	7139.6	10565.4	16628.0	35528.0
		INPUT THERMAL POWER (KW)	33.0	49.0	83.5	132.0
		OUTPUT THERMAL TORQUE (Nm)	5609.7	8358.1	13298.4	21430.2
25	40	INPUT MECH. POWER (KW)	33.0	53.0	80.0	128.0
		OUTPUT MECH. TORQUE (Nm)	6775.7	11124.5	15921.6	27198.0
		INPUT THERMAL POWER (KW)	28.0	40.0	67.0	89.0
		OUTPUT THERMAL TORQUE (Nm)	5749.1	8529.8	13361.2	189114.0
30	33.4	INPUT MECH. POWER (KW)	30.0	48.0	72.7	120.0
		OUTPUT MECH. TORQUE (Nm)	7399.1	11883.8	17180.7	30973.0
		INPUT THERMAL POWER (KW)	24.0	35.0	58.0	80.0
		OUTPUT THERMAL TORQUE (Nm)	5919.3	65.2	13704.6	20419.0
40	25	INPUT MECH. POWER (KW)	26.0	42.0	60.2	80.0
		OUTPUT MECH. TORQUE (Nm)	8442.2	13380.8	18953.0	6281.6
		INPUT THERMAL POWER (KW)	18.5	30.5	36.0	62.0
		OUTPUT THERMAL TORQUE (Nm)	6007.0	9714.8	12135.0	20368.2
50	20	INPUT MECH. POWER (KW)	20.8	36.0	49.0	78.0
		OUTPUT MECH. TORQUE (Nm)	8243.6	13488. 7	19280.5	31285.8
		INPUT THERMAL POWER (KW)	16.0	24.0	34.5	60.0
		OUTPUT THERMAL TORQUE (Nm)	6341.2	8986.0	13737.0	23779.5
60	16.7	INPUT MECH. POWER (KW)	17.5	30.0	39.0	72.0
		OUTPUT MECH. TORQUE (Nm)	8006.0	13292.5	18600.0	34174.0
		INPUT THERMAL POWER (KW)	13.0	22.0	25.8	50.0
		OUTPUT THERMAL TORQUE (Nm)	5947.3	9751.1	12301.7	23446.0
70	14.3	INPUT MECH. POWER (KW)	14.5	32.0	34.0	62.0
		OUTPUT MECH. TORQUE (Nm)	7262.7	11207.0	17819.8	33538.5
		INPUT THERMAL POWER (KW)	12.0	19.0	21.6	43.0
		OUTPUT THERMAL TORQUE (Nm)	6010.5	9335.2	12027.0	23260.6

DIMENSIONS

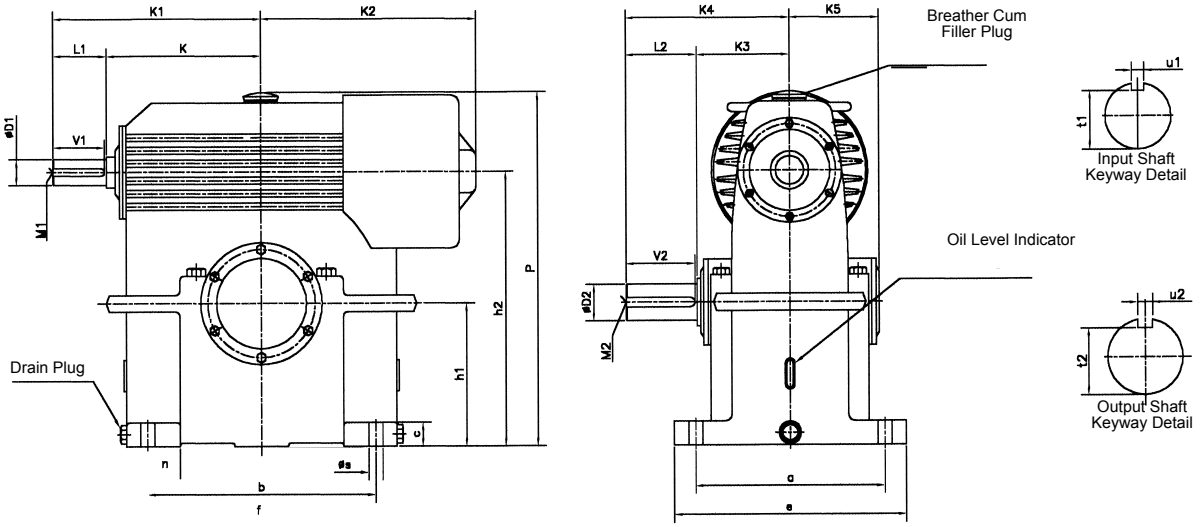
ER-U



10, 12, 14, 17 ER-U

SIZES	MOUNTING DETAILS									INPUT SHAFT DETAILS									OUTPUT SHAFT DETAILS								
	A	AU	B	BU	CU	OS	HU	EU	P	D1	L1	V1	M1	Ti	W1	K	K1	K2	D2	L2	V2	M2	T2	W2	K3	K4	K5
10 ER-U	590	432	430	330	50	33	172	426	730	55.030	90	85	M20	50.55	15.88	335	425	460	85.035	152	147	M20	73.152	22.23	223	375	200
										55.011									85.013								
12 ER-U	690	521	540	368	55	33	191	495	860	60.030	124	120	M20	56.9	15.88	371	495	505	95.035	170	165	M20	84.05	25.4	243	413	210
										60.011									95.013								
14 ER-U	820	597	560	432	65	33	216	572	970	75.030	149	145	M20	68.61	19.05	423	572	545	120.035	190	185	M24	101.14	31.75	293	483	215
										75.011									120.013								
17 ER-U	920	762	600	508	75	33	254	686	1185	80.030	180	175	M20	73.15	22.23	520	700	650	140.040	203	200	M30	124.49	38.1	343	546	300
										80.011									140.015								

ER-O

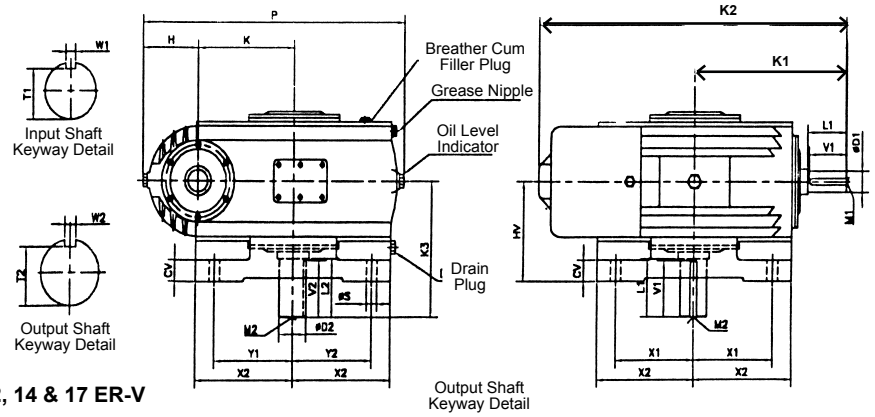


SIZES	MOUNTING DETAILS										INPUT SHAFT DETAILS									OUTPUT SHAFT DETAILS								
	a	b	c	e	f	n	s	h1	h2	P	D1	L1	V1	M1	Ti	W1	K	K1	K2	D2	L2	V2	M2	T2	W2	K3	K4	K5
10 ER-0	330	432	50	430	580	110	33	273	527	730	55.030	90	85	M20	50.55	15.88	335	425	460	85.035	152	147	M20	73.152	22.23	223	375	200
											55.011									85.013								
12 ER-0	368	521	55	540	630	125	33	330	635	860	60.030	124	120	M20	56.9	15.88	371	495	505	95.035	170	165	M20	84.05	25.4	243	413	210
											60.011									95.013								
14 ER-0	432	597	65	560	770	150	33	381	737	970	75.030	149	145	M20	68.61	19.05	423	572	545	120.035	190	185	M24	101.14	31.75	293	483	215
											75.011									120.013								
17 ER-0	510	750	75	600	920	170	33	460	892	1146	80.030	180	175	M20	73.15	22.23	520	700	650	140.040	203	200	M30	124.49	38.1	343	546	300
											80.011									140.015								

Key & Keyways as per B.S. 46 (part-1)

DIMENSIONS

ER-V



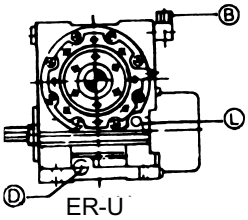
10, 12, 14 & 17 ER-V

SIZES	MOUNTING DETAILS										INPUT SHAFT DETAILS									OUTPUT SHAFT DETAILS						
	X1	X2	Y1	Y2	CV	os	HV	H	K	P	D1	L1	V1	M1	Ti	W1	K	K1	K2	D2	L2	V2	M2	T2	W2	K3
10 ER-V	260	310	260	235	55	33	279	180	254	734	55.030 55.011	90	85	M20	50.55	15.88	335	425	803	85.035 85.013	152	147	M20	73.152	22.23	375
12 ER-V	318	310	318	267	60	33	305	175	305	830	60.030 60.011	124	120	M20	56.9	15.88	371	495	936	95.035 95.013	170	165	M20	84.05	25.4	413
14 ER-V	356	350	356	305	65	33	330	200	356	975	75.030 75.011	149	145	M20	68.61	19.05	423	572	1093	120.035 120.013	190	185	M24	101.14	31.75	483
17 ER-V	432	500	432	432	75	40	406	238	432	1190	80.030 80.011	180	175	M20	73.15	22.23	520	699	1328	140.040 140.015	203	200	M30	124.49	38.1	546

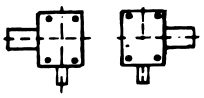
Key & Keyways as per B.S. 46 (part-1)

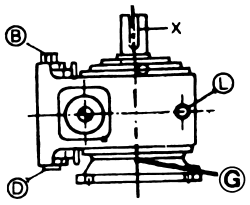
Mounting Positions And Shaft Handing

B - Breather Plug
D - Drain Plug
L - Oil Level Indicator
G - Grease Nipple

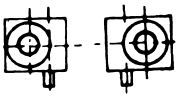


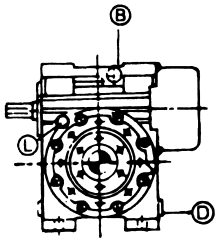
ER-U


ER-U/L ER-U/R

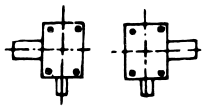


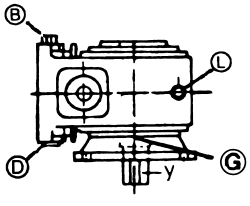
ER-V(X)


ER-V/LX ER-V/RX

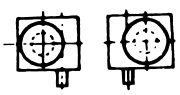


ER-O


ER-O/L ER-O/R



ER-V(Y)


ER-V/LY ER-V/RY

Replace G by plug for ER-V(X), V(Y) in bottom side.

GEAR RATIO

Actual Gear Ratio

Size	5	7.5	10	15	20	25	30	40	50	60	70
10	4.8	7.33	9.75	14.67	19.5	24.5	29.5	40	50	60	70
12	4.9	7.43	9.8	14.67	20.5	24.5	29.5	40	50	60	70
14	5.1	7.57	9.8	14.67	20.33	24.5	30.5	39	49	61	69
17	5.1	7.37	9.8	14.75	19.66	25.5	29.5	40	50	60	71

OVERHUNG LOADS :

Whenever a sprocket, gear, sheave or pulley is mounted on the output shaft, a calculation should be made to determine the overhung load in Newtons on the shaft, using the formula:

$$P = \frac{Kw \times 9550 \times K}{N \times R}$$

Where, P = equivalent overhung load in Newtons
KW = power carried by shaft in Kilo Watts
N = r.p.m. of the shaft
R = pitch radius of sprocket, pinion, sheave or pulley in meter
K = factor

Overhung Member	K Factor
Sprocket	1.00
Spur Pinion	1.25
V-belt Sheave	1.50
Flat Belt Pulley	2.00

The calculated equivalent overhung load should be compared with the permissible values given in the table.

Maximum Permissible Overhung Loads (Newtons) At Centre Of Wheel Shaft Extention At 1500 R.P.M. Input Speed.

RATIO	BEARING NEAR SHAFT EXTENTION	SIZE OF UNIT			
		10	12	14	17
5	STD TRB	19550	22310	34654	
	STD TRB+CRB	29800	34650	50000	
7.5	STD TRB	21000	27000	40500	
	STD TRB+CRB	32000	36650	54975	
10	STD TRB	31000	32909	49363	55000
	STD TRB+CRB	33000	46636	69954	99000
15	STD TRB	28000	33050	50875	63594
	STD TRB+CRB	40000	55120	87089	130633
20	STD TRB	26700	33000	52080	65100
	STD TRB+CRB	42000	57674*	92000*	138000*
25	STD TRB	28000	32636	65270	78824
	STD TRB+CRB	47700	57004*	117068*	151025*
30	STD TRB	29000	32800	67980	81576
	STD TRB+CRB	51000	57800*	127545*	172185*
40	STD TRB	29000	31325	76726	88071
	STD TRB+CRB	50450	63272*	140745*	182968*
50	STD TRB	31000	32080	83450	100148
	STD TRB+CRB	52700	63305*	154935*	185922*
60	STD TRB	30000	34650	85535	102642
	STD TRB+CRB	53000	67630*	138050*	179465*
70	STD TRB	26000	41580	86310	103572
		56045	70950*	143484*	186530*

* Special Heat Treated Shaft is supplied

TRB = Taper Roller Bearing
CRB = Cylindrical Roller Bearing

LUBRICATION

Weight & Oil Capacity

ER-U

Size	10	12	14	17
Net Weight (kgs.)	450	580	885	1260
Gross Weight (Kgs.)	595	900	1140	1700
Oil Capacity (ltrs.)	20	25	36	60

ER-O

Size	10	12	14	17
Net Weight (kgs.)	480	660	940	1380
Gross Weight (Kgs.)	610	920	1180	1800
Oil Capacity (ltrs.)	22	27	38	95

ER-V

Size	10	12	14	17
Net Weight (kgs.)	440	660	870	1575
Gross Weight (Kgs.)	560	845	1120	2000
Oil Capacity (ltrs.)	20	29	43	106

* First filling of oil is not supplied with the gear unit.

* First change of oil should be made after 500 hrs. of operation.

* Subsequent oil change must be made after every 3000 hrs. of operation.This interval should not exceed 12 months.

Recomended Lubricants

Mineral Oil

Brand	Grade
BP International Ltd	CS 320 or GR-XP320
Castro!	Alpha Zn 320 or Alpha Sp-320 or Tribol 1100/320 TGQA
Caltex	Meropa 320
Esso Petroleum	Teresso 320 or Spartan 320
Fuchs	Renolin CKC 320
Mobil Oil Co.	Mobil DTE Oil AA or Mobilgear 632
Shell	Vitera Oil 320 or Omela 320

POLYGLYCOL BASED SYNTHETIC LUBRICANT

Use of polyglycol based synthetic lubricant is also advisable to improve the transmitting capacity (rating) of gear units min. 20% as compared with use of mineral oil at same working temperature. This gear oil shows excellent non-ageing stability with favourable influence on efficiency.

Aproved Synthetic Lubricants

Brand	Grade
Castrol	Tribol 800-220
Fuchs	Renolin PG 220

Special Note : Synthetic Lubricants must not be mixed with any other type of oil. The gear unit must be flushed while changing to or from this lubricant.

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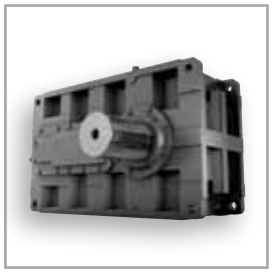



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