

# Press Matrix

Manufacturer	Press Group	Press Number	Tonnage	Shut Height		Bed Size		Slide		Stroke		Knockout	Clamping (Spigot) Size	Cushion				Capacity Available	Comments
				Max	Min	Front to Back	Left to Right	Front to Back	Left to Right	Length	per min			Pattern	Stroke	Single or twin	Max Pressure		
WILKINS & MITCHELL	PG 2	35	1200	414	381	1372	3734	1372	3480	356	16	No	Slot 356mm various	150 x 150 76mm stagger	178	Triple	200t	Yes	
CLEARING	PG 3	58	500	838	203	2134	3048	1981	2946	356	16	Yes	Holes vary	150 x 150 76mm stagger	177	Twin	100t	Yes	Alternative bed plate allows shut height increase
COWLISHAW WALKER	PG 3	83	500	864	310	1830	2743	1676	2743	457	16	Yes	Slot 150mm	150 x 150 76mm stagger	230	Twin	110t	Yes	Alternative bed plate allows shut height increase
COWLISHAW WALKER	PG 3	84	500	864	310	1830	2743	1676	2743	457	16	Yes	Slot 150mm	150 x 150 76mm stagger	230	Twin	110t	Yes	Alternative bed plate allows shut height increase
ERFURT	PG 3	87	500	1092	483	1778	2794	1702	2794	508	20	Yes		150 x 150	na	na	na	Yes	
KIESERLING	PG 3	75	400	965	686	2007	3530	2007	3530	400	18-30	No	Slot 450mm Slot 300mm	150 x 150	200	Single	30t 60t	Yes	
BLISS	PG 4	23	400	737	584	1626	1880	1245	1676	310	10	No	Slot 254 mm various	150 x 150 76mm stagger	150	Twin	60t	Yes	Ram Packer 102mm x 1675mm x 1600mm
WILKINS & MITCHELL	PG 4	88	400	832	318	1830	2134	1651	2083	457	18	Yes	Slot 150mm	na	na	na	na	Yes	Full Progression
WILKINS & MITCHELL	PG 4	27	350	457	310	1219	2134	1219	2032	310	16	Yes	t & b various	150 x 150 76mm stagger	150	Twin	60t	Yes	All presses are single action with cushions
WILKINS & MITCHELL	PG 4	33	250	560	406	1219	1830	1118	1753	310	16	Yes	Slot 150mm/200mm various	150 x 150 76mm stagger	150	Twin	55t	Yes	* Clamping - All presses have facility for 16mm - 20mm tee bolt
ERFURT	PG 4	85	250	762	457	1397	2490	1245	2311	406	12	Yes		150 x 150	150	Twin	50t	Yes	152mm plate
ERFURT	PG 4	86	250	762	483	1397	2490	1245	2311	406	12	Yes		150 x 150	150	Twin	50t	Yes	152mm plate
TAYLOR & CHALLEN	PG 5	26	300	560	457	1245	1701	864	1422	203	12	No	Slot 230 mm various	na	na	na	na	Yes	Ram Packer 203mm
CRAIG & DONALD	PG 5	34	300	457	310	915	1219	915	1194	610	10	No	t & b various	150 x 150 76mm stagger	305	Single	50t	Yes	Beds accommodate 16mm - 20mm hex bolt fixings
WILKINS & MITCHELL	PG 5	36	300	457	310	1422	2108	1270	2007	356	15	Yes	Slot 150 mm	100 x 100	150	Twin	80t	Yes	
WILKINS & MITCHELL	PG 5	70	300	508	310	1219	3378	1118	3251	310	17	Yes	Slot 380 mm	150 x 150 76mm stagger	150	Triple	60t	Yes	
WILKINS & MITCHELL	PG 5	25	250	457	310	1219	1575	890	1524	254	16	Yes	Slot 200 mm various	150 x 150 76mm stagger	130	Single	40t	Yes	
WILKINS & MITCHELL	PG 5	60	250	610	310	1219	2438	1219	2438	406	18	Yes	Slot 150 mm	na	na	na	na	Yes	
SPIERTZ	PG 5	73	250	560	280	1200	2692	1181	2616	356	20	Yes	Slot 178 mm holes vary	150 x 150 76mm stagger	177	Twin	60t	Yes	
SPIERTZ	PG 5	74	250	560	280	1200	2692	1181	2616	356	20	Yes	Slot 178 mm holes vary	150 x 150 76mm stagger	177	Twin	60t	Yes	
CLEARING	PG 5	80	250	762	457	1219	2134	1219	2134	310	15	Yes	Slot 150mm	150 x 150	150	Twin	40t	Yes	127mm packing built into frame
WILKINS & MITCHELL	PG 5	81	250	533	230	1830	3048	1830	3048	406	20	Yes	Slot 150mm	150 x 150	200	Triple	60t	Yes	
WILKINS & MITCHELL	PG 5	82	250	533	230	1830	3048	1830	3048	310	20	Yes	Slot 150mm	150 x 150	150	Triple	60t	Yes	
CRAIG & DONALD	PG 5	72	200	533	203	1270	2032	1016	1854	254	14	No	Slot 216 mm	102 x 102	130	Twin	50t	Yes	Ram Packer 76mm
AIDA	PG 5	89	200	445	390	840	2570	650	2400	250	25-45	No	Slot 150mm	na	na	na	na	Yes	Full Progression
WILKINS & MITCHELL	PG 6	13	150	330	254	965	1296	711	1245	203	16	Yes	Slot 216 mm various	150 x 150 76mm stagger	100	Single	20t	Yes	