

## Design Manufacture and Installation—a one stop shop







## Design

CTS in-house Chartered Civil and Structural engineers who come from a strong consultancy background and therefore can create a structural solution from the clients architectural aspirations to give earlier budget confidence and identify critical structural constraints at the outset.

CTS's extensive experience enables them to design structures using readily available material sizes thus avoiding costly wastage or 'over designed' components.

Because CTS design the bridges that they manufacture the cost for design is absorbed/incorporated in the final bridge cost.

Attention to detail ensures cost effectiveness and durability

## Manufacture

Manufacture is completed on site. CTS have manufacturing facilities comprising a 4.5 acre site with factory occupying a 2335m<sup>2</sup> footprint. To enable construction we utilise 5 overhead cranes each of a ten tonne lift capacity.

Careful manufacture is undertaken by our experienced timeserved joiners and fabricators, including coded welders to the highest standard, all tested to weld procedures to BS EN 10609 in accordance with EN ISO 9606-1.

## Installation

CTS offer an installation service for all their bridges and structures. The installations are planned by trained engineers. Site visits are undertaken to assess crane requirements. Risk assessments, method statements, Safe Systems of work are provided.

CTS's bridges and structures have been installed all over the UK and Ireland. Most local authorities have ordered and installed bridges from us. They have been installed over roads, rivers, railways, canals as well as in parks, housing developments, seafront promenades, business parks and theme parks.

Our installation team incorporate fully trained personnel to ensure safe erection. These include qualified slinger banksmen and "competent persons" as defined by BS7121; the Safe Use of Cranes

For deliveries to site we use a local haulage company that specialises in heavy haulage. Their drivers are experienced in handling and off loading.

CTS have moved complete structures up to 35m long and above from the factory. If access to site precludes this then the superstructure can be taken to site in sections, then welded to one length, ultrasonically tested, painted on the weld affected area prior to lifting into the final position

For further details please contact CTS Bridges Ltd Tel: 01484 606416

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