



CAISSON SHAFT SYSTEM

Lifting Guide

This guide is to be used for the installation of CPM Group Ltd caisson shaft units which use a plate jointing system.

Health and Safety

Prior to commencement of any work, a full Risk Assessment should be carried out and a bespoke Safe System of Work developed.

Weights and Dimensions:

Nominal I/Dia (mm)	Wall Thickness (mm)	Outside Diameter (mm)	Effective Depth (mm)	Overall Depth (mm)	Weight per Unit (tonne)	No of Lifting Bracket Sets
2000	130	2260	500	500	1.065	3
2000	130	2260	750	750	1.598	3
2000	130	2260	1000	1000	2.130	3
2400	140	2680	500	522	1.370	3
2400	140	2680	750	772	2.055	3
2400	140	2680	1000	1022	2.740	3
2740	160	3060	500	500	1.790	3
2740	160	3060	750	750	2.685	3
2740	160	3060	1000	1000	3.580	3
3000	175	3350	500	500	2.135	3
3000	175	3350	750	750	3.203	3
3000	175	3350	1000	1000	4.270	3
3660	185	4030	500	519	2.660	3
3660	185	4030	750	769	3.980	3
3660	185	4030	1000	1019	5.300	3
4000	200	4400	750	769	4.770	3
4000	200	4400	1000	1019	6.360	3

Note: 4000 units are supplied to site in two parts.

1.0 Components

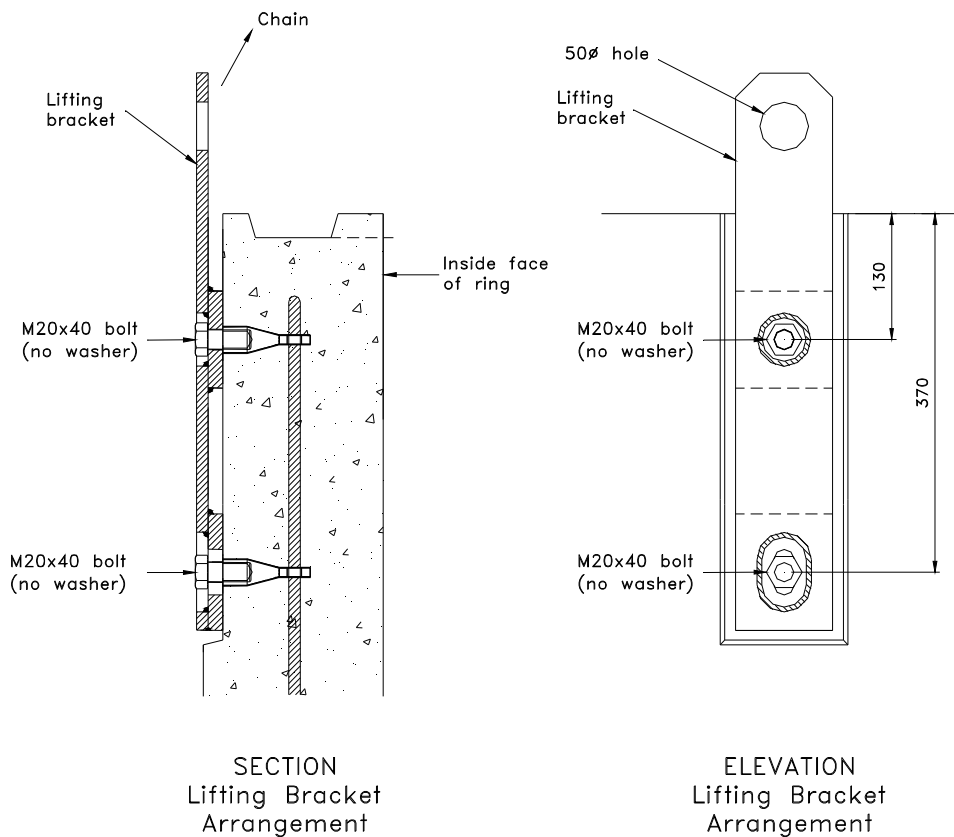
- 1.1 Precast concrete caisson units produced in 0.50m, 0.75m and 1.00m depths (dependent upon unit diameter).
- 1.2 Mild steel lifting brackets and M20 x 40mm long bolts.

2.0 Lifting

- 2.1 Ensure that suitable plant is available to accomplish necessary reach and lift.
- 2.2 Use the three specially designed and tested lifting brackets and 6 No. M20 x 40mm bolts supplied (see figure below) for lifting of each individual shaft ring.
- 2.3 Use adequate length lifting chains (the maximum angle from the vertical for chains should be no more than 30°).
- 2.4 For DN4000 units only – two half sections of each ring to be jointed together to form complete ring (at ground level and using supplied 25mm x 12mm joint sealant) prior to lifting into final shaft construction point.

3.0 Jointing

- 3.1 Ensure that the jointing surfaces are clean and dry. Place the sealing strip centrally onto the top joint and remove any sealant separation paper. Mitre all joints in the strip where required to produce a continuous seal). Note: All joints must be clean and dry before jointing if a watertight shaft is to be formed.
- 3.2 Lift the next shaft unit, clean the underside jointing face, align the jointing pockets then carefully lower it onto the previous unit and allow the sealant to compress.



UNDER NO CIRCUMSTANCES MUST THE LIFTING BRACKETS BE USED FOR THE TRANSPORTATION OF UNITS ACROSS THE SITE