



# Raybould Machine Tools Ltd

Macarthur Road, Cradley Heath, West Midlands, B64 7RP. England

Tel: 01384 565997 Fax: 01384 565459 Mobile: 07831 143034

Web: [www.raybould.com](http://www.raybould.com) e-mail: [slr@raybould.com](mailto:slr@raybould.com)

## HongEr Uncoiler-Straightener



### Standard Features Include:

Choice of machine designs

Compact design

Range of machines up to 4.5mm thickness

Pneumatic roll pressure with worm gear adjustment



Director: S L Raybould  
VAT number: GB276 3173 47  
Company registration number: 01168392



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## Model GL



Model	GL-200	GL-300	GL-400	GL-500	GL-600
Max Coil Width	200mm	300mm	400mm	500mm	600mm
Max Coil Weight	600kg	1000kg	1500kg	2000kg	2000kg
Main Motor	1hp	2hp	2hp	3hp	3hp
Material Thickness	0.3 – 3.2mm				
Line Speed	15 mtr per min				
Straightening Rolls	4 top / 3 bottom				
Pinch Rolls	2 inlet / 2 outlet				
Coil I.D	460 – 520mm				
Coil O.D	1200mm				
Mandrel Expansion	Manual (Hydraulic as an option)				

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## Model GO-BF



Model	GO-200BF	GO-300BF	GO-400BF	GO-500BF
Max Coil Width	200mm	300mm	400mm	500mm
Max Coil Weight	800kg	1000kg	1500kg	2000kg
Main Motor	1hp	2hp	2hp	2hp
Material Thickness	0.1 – 1.2mm			
Coil I.D	508mm			
Coil O.D	1200mm			
Mandrel Expansion	Manual			



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Model GL-H

**HECE**



Model	GL-400H	GL-600H	GL-800H
Max Coil Width	400mm	600mm	800mm
Max Coil Weight	3000kg	5000kg	7000kg
Straightener Motor	2.2hp	5.5hp	5.5hp
Uncoiler Motor	1.5hp	2.2hp	2.2hp
Material Thickness	0.5 – 4.5mm		
Line Speed	16 mtr per min		
Straightening Rolls	4 top / 3 bottom		
Pinch Rolls	2 inlet / 2 outlet		
Coil I.D	460 – 520mm		
Coil O.D	1200mm		
Mandrel Expansion	Hydraulic		



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## Model CL



Model	CL-150	CL-200	CL-250	CL-300
Max Coil Width	150mm	200mm	250mm	300mm
Max Coil Weight	350kg	400kg	500kg	500kg
Main Motor	1/2hp	1hp	1hp	1hp
Material Thickness	0.4 – 2.2mm			
Speed	15 mtr per min			
Coil O.D	800mm			

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Founded in 2002 in Shenzhen China, HongEr Machine focuses on high quality coil handling and press feeding systems including decoilers, straighteners, feeders and compact coil feeding lines.

HongEr has supplied machines to over 60 countries & regions. Customers include Ford, BMW, Jaguar, Nissan & Toyota to name but a few. The company continues to grow with the corporate culture of "Credit is the Basis, Quality Comes First". HongEr offers the best solutions with strong technical support and after-sales service.

From servo feeders to large-scale coil feeding lines the HongEr technical team offer solutions to all production requirements. The research and development at HongEr allow their machines to easily handle various differing types of materials including high-strength steel.



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## Design & Service:

- HongEr offers a full technical team with decades of experience guiding newly graduated engineers that are full of passion and enthusiasm

## Co-Operation:

- A dedicated design team can customize the machine per customer requirements

## Quality:

- ISO9901 and CE Certificates
- Electric components supplied from Japan, France and Germany
- High precision component parts supplied from Germany and Taiwan
- Strict quality control process

