

FA Series Forward-Acting Rupture Disk System









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In a continued effort to provide cutting edge products and technologies for rupture disk users, ZOOK is pleased to introduce our FA Series of rupture disks and holders. The FA Series offers one unique holder design for use with multiple types of ZOOK Forward-Acting metal rupture disks.

Rupture Disk Holder Features

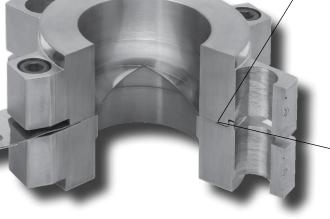
- FAH Series offers one unique holder design that fits with ZOOK Forward-Acting metal rupture disks (FAC, FAX)
- Pre-Torque Design allows for:
 - a) Pre-assembly of a rupture disk into a holder prior to field installation
 - b) Removal of the assembly from the piping system for inspection without disturbing the seal integrity of the rupture disk
 - c) Pre-torque bolts properly seat the disk by engaging the holder bite
- Disk Dome is contained within holder's outlet, which prevents damaging the disk during installation into mating flanges
- Locating Pin allows only forward-acting type disks to be mounted into holder

 Fluoropolymer coated socket head cap screws resists corroding to holder assembly and provides easy removal without special sockets

 Polyethylene cap screw covers prevents debris from building up in cap screw head

Sizes 1" thru 12"

 Standard holder materials: Carbon Steel (WCB), Stainless Steel (CF3M), Hastelloy (CW12MW)

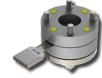


FAH "Pre-Torque" Holder

- Holder information is permanently affixed to the O.D. of holder
- Bubble tight metal-to-metal bite and disk seal
- Flow direction arrows on disk tag and holder provides permanent visual verification that holder assembly is properly oriented in the piping system
- ANSI, DIN, and JIS Flange class and type specific, guards against installing an assembly into mating flanges with a different pressure rating than the rupture disk holder
- Positioning hole in mounting lug is located in the exact position as the mating flange and allows for proper alignment. It can also be used as an extra "hand" when installing into horizontal piping
- For custom materials and alternative flanges (types/ratings) ZOOK offers custom inserts (FAHI) or full flanges (FAH7) and custom overall heights



FAHI (Insert holder)



FAH7 (Full flanged pre-torque holder)

FAC Options

FAC-V*



Vacuum Supports are required on vacuum services. Vacuum supports are attached to the process side of the disk and allow the disk to support a full system vacuum

FAC-R* Protective Rings are recommended with FAC Series Disks to protect delicate materials and/or to provide stability when vacuum supports are not supplied

C-H* Handling Supports are attached to the process side of the disk to protect disk seals when vacuum supports are not supplied

FAC-BI* Equipped with ZOOK's Integral Burst Indicator

FAX Options



FAX-L* A process side **PFA Teflon liner** provides protection from corrosive media.

FAX-BI* Equipped with ZOOK's Integral Burst Indicator

*Note: The maximum temperature rating of rupture disks supplied with liners or seal and Bl's is lower than the base disk material.

Certified Flow Resistance Factors (Kr)

Туре	Krl (Liquid)	Krg (Gas)			
FAX Series	1.78	0.39			

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FAC Rupture Disk Features

- The FAC series is a slotted metal top section and allows the use of metal & teflon seal materials. A wide variety of corrosive resistant seal materials are available.
- State-of-the-art laser slotted metal burst cap
- Operating ratios up to 85% of the low end of burst tolerance
- Unique alignment pin design ensures proper disk orientation into FAH series disk holder
- Disk design offers high cycle life
- Excellent for liquid, gas or 2 phased flow
- Wide range of standard and exotic materials available
- Sizes from 1" (25mm) through 12" (300mm)
- Burst ratings from 3 psig (0.21 barg) to 2500 psig (172.37 barg)
- 3-dimensional stainless steel tag permanently engraved with complete disk specifications
- CE (PED), and TÜV compliance available

FAX Rupture Disk Features

- A Fail-Safe Design. If the disk is damaged or incorrectly installed, it will always burst at or below the marked burst rating as indicated on the disk tag
- Designed for Non-fragmentation
- Operating ratios up to 90% of the low end of burst tolerance
- Disk design offers high cycle life
- Excellent for liquid, gas or 2 phased flow
- Standard manufacturing design range and total tolerance ensures marked rating on disk tag does not exceed the MAWP of equipment
- Withstands full vacuum without vacuum support
- Wide range of standard and exotic materials available
- Sizes from 1" (25mm) through 12" (300mm)
- Burst ratings from 45 psig (3.10 barg) to 3600 psig (248.28 barg)
- Resists product build-up. The smooth concave side of the disk is exposed to the process media
- Unique alignment pin design ensures proper disk orientation into FAH Series disk holder
- 3-dimensional stainless steel tag permanently engraved with complete disk specifications
- ASME UD, CE (PED), and TÜV compliance available



FAH Series Specifications

Holder Dimensions / Specifications

	Available	Minimum	Standard Height (in. / mm)			Wainht (Chart	Neumbau	Сар	Course tour
Nominal Size	Flange Class* (ANSI / DIN)	Height [†] (in. / mm)	Short Pattern FAH	Mid Pattern FAH-LP1	Long Pattern FAH-LP2	Weight (Short Pattern) (Ibs / kgs)	Number of Cap Screws	Screws Hex Size (in.)	Gauge tap (NPT) (in.)
1"	150/300/600	1-9/16	2-1/8	2-11/32	2-9/16	3.8 lbs	4	3/16	1/8, 1/4
25 mm	10/16/25/40	39.68	53.97	59.53	65.09	1.72 kgs	4	3/16	1/8, 1/4
1-1/2"	150/300/600	1-11/16	2-1/4	2-29/32	3-9/16	6.4 lbs	4	1/4	1/8, 1/4
40 mm	10/16/25/40	42.86	57.15	73.82	90.49	2.9 kgs	4	1/4	1/8, 1/4
2"	150/300/600	2-5/32	2-23/32	3-15/16	5-5/32	9.0 lbs	4	5/16	1/8, 1/4, 1/2
50 mm	10/16/25/40	54.77	69.06	100	130.97	4.08 kgs	4	5/16	1/8, 1/4, 1/2
2-1/2"	150/300/600	2-9/16	3-1/8	4-15/16	6-23/32	16.6 lbs	4	3/8	1/8, 1/4, 1/2
65 mm	10/16/25/40	65.09	79.38	125.41	170.66	7.5 kgs	4	3/8	1/8, 1/4, 1/2
3"	150/300/600	2-9/16	3-1/8	4-15/16	6-23/32	16.6 lbs	4	3/8	1/8, 1/4, 1/2
80 mm	10/16/25/40	65.09	79.38	125.41	170.66	7.5 kgs	4	3/8	1/8, 1/4, 1/2
4"	150/300	2-19/32	3-5/32	5-31/32	8-3/4	22.5 lbs	4	3/8	1/8, 1/4, 1/2
100 mm	10/16/25/40	65.88	80.17	151.61	222.25	10.2 kgs	4	3/8	1/8, 1/4, 1/2
6"	150/300	3-7/32	3-7/16	6-25/32	10-3/32	36.00 lbs	8	5/16	1/8, 1/4, 1/2
150 mm	10/16/25/40	81.76	87.31	172.24	256.38	16.33 kgs	8	5/16	1/8, 1/4, 1/2
8"	150/300	4-1/16	4-5/8	9-1/32	13-15/32	53.4 lbs	8	3/8	1/8, 1/4, 1/2
200 mm	10/16	103.19	117.48	229.39	342.11	24.22 kgs	8	3/8	1/8, 1/4, 1/2
10"	150	4-3/4	5-21/32	11-5/32	16-11/16	99.8 lbs	12	3/8	1/8, 1/4, 1/2
250 mm	10/16	120.65	143.67	283.37	423.86	45.27 kgs	12	3/8	1/8, 1/4, 1/2
12"	150/300	5-1/16	6-17/32	13-5/32	19-25/32	136.00 lbs	12	1/4	1/8, 1/4, 1/2
300 mm	10/16	128.59	165.89	334.17	502.44	61.69 kgs	12	1/4	1/8, 1/4, 1/2

Notes:

- * Holders are also available to fit JIS flanging. Contact ZOOK for details.
- Minimum height specified in table above will maintain the pre-torque feature of the rupture disk holder.
- Refer to ASME/ANSI B16.5 pipe flanges and flange fittings (Table 2) for max allowable pressure/temperature ratings per flange class.

Options / Accessories

Short / Mid / Long Pattern

- · Can be machined to meet existing piping specifications
- · Prevents rupture disk membrane from protruding beyond the outlet holder after burst

Replacement Fluoropolymer **Coated Cap Screws**



Cap Screw Specifications**					
Туре	Socket Head				
Material	Alloy Steel				
Hardness	38-43-RC				
Threads	LINRE 3A				

Required to meet Pre-Torque specifications





Gauge Tap

- Used for monitoring pressure/temperature at rupture disk location
- Also available on inlet holder

PTFE Sleeved Holder Inlet

Ideal for corrosive applications and reducing product build-up (Refer to PTFE Sleeved Holder Inlet Data Sheet)

Tantalum Coating

Ideal for extreme corrosive applications and higher temperatures



Teflon - TM The Chemours Company



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