mechanical characteristics

X & Y axes					
	engraving area		305	305 x 210mm	
	flatness tolerence			0.2mm	
	max. clearance in X between columns		5	370mm	
	max. clearance in Y			unlimited	
Z axis					
	spindle travel		40mm		
	max. spindle travel at bottom of vice			400mm	
Spindle	(C.Y. 10	1			
	tool diameter			4.36mm	
	rotation speed		11 -20000rpm		
	direct current motorisation			75W	
Clamping sy	stems				
	concentric tightening	vice			
	opening of vice		4	230mm	
	height of vice			76mm	
Noise level					
	empty *	LA eq	dB (A)	<72±1	
	when engraving *	LA eq	dB (A)	80 ± 2	
	peak when engravin	g * Lp Cpeak	dB (C)	<95	
	* in accordance with	Gravograph sta	ndards		
Net weight				90kg	
		~ ~			
		F			

optional accessories

- vacuum table and vacuum pump
- clamping table
- 15 mm Ø pen drive
- 120 mm Ø cylinder drive
- 350 mm Ø cylinder drive
- glass engraving kit
- range of spindles (collet, diamond, HF, ...)
- automatic input/output control
- Iubrication system



engraving machine



- 305 x 210mm engraving area, maximum 400mm spindle travel.
- **Reliability** and **quality** of engraving. IS 400 Volume benefits from Gravograph's high standards of manufacture.
- Connected to a computer, it is totally **compatible** with any PC graphics software generating HPGL files.
- Complete access to the object to be engraved.
- Motorised central clamping system allowing to switch from engraving on flat materials straight on to cylindrical objects without prior parameter settings.
- Adjustable rotation speed from 11000 to 20000rpm for machining of various materials.
- Very **quiet** and **powerful** spindle motor with direct current.
- A complete range of spindles, clamping accessories and tools to suit the evolution of applications.
- Gravograph's software **GravoStyle** allows you to create and carry out your work on IS 400 Volume with efficiency.
- Optimised processing times thanks to the **performance of electronics**.



