## FORMIT

### **RF27**

# FORMIT WALL STARTER VALUE RANGE ROLLFORMER







### THE FORMIT WALL STARTER VALUE RANGE ROLLFORMER

Formit has introduced the new wall starter machine. The machine is of a simple construction and is fed via an operator with ready prepared blanks. The machine is capable of 30 M/min. Producing a simple machine in this way means that the savings can be passed onto you, the customer.

Adjustable entry guides can be mounted prior to the rollforming head section. This guides material into the rollformer from the blanks being fed by the operator.

The machines are capable of rollforming many standard products as you can see from the photo's this machine is tooled up with a complimentary Wall Strap section also. The material is either sent down one side of the machine or the other.

Other shallow sections can also be rolled on these machines.

On the exit of the rollformer there are various styles of De-twist unit which can be mounted to take out any bow or twist which may be induced into the product during the forming process.

The rollformer is fully guarded by a box type guard with a Perspex panel covering the forming tools.

Though the machine is a value range machine the important part, the tooling, is not. All Formit roll tooling is designed using Copra software ensuring accuracy of product & rolls which will be designed to perform.

#### Controls

Simple On/Off Electrical controls for the Machine are housed in an appropriate control desk situated at the front of the machine within the fabrication. An E-stop circuit is also provided.

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